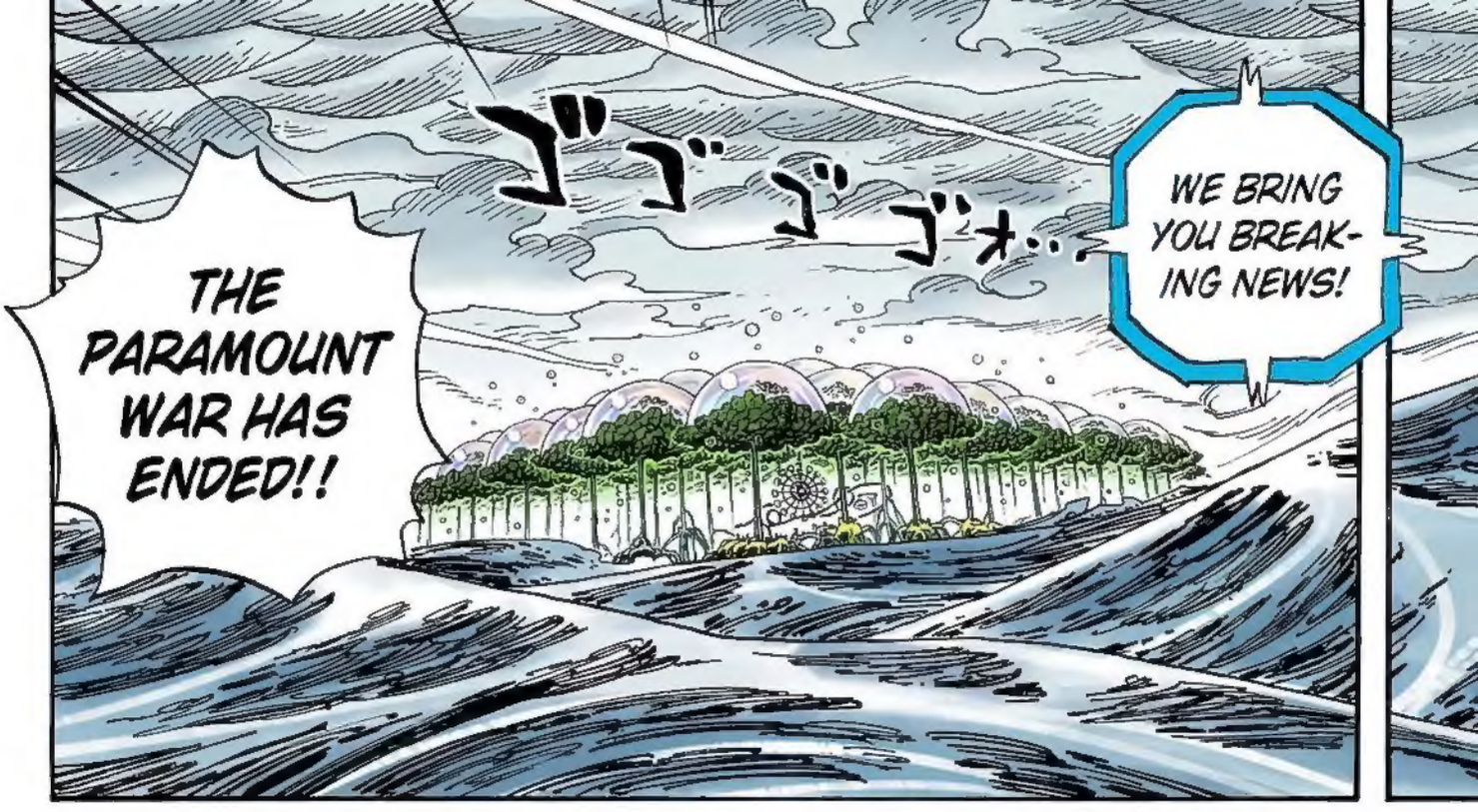
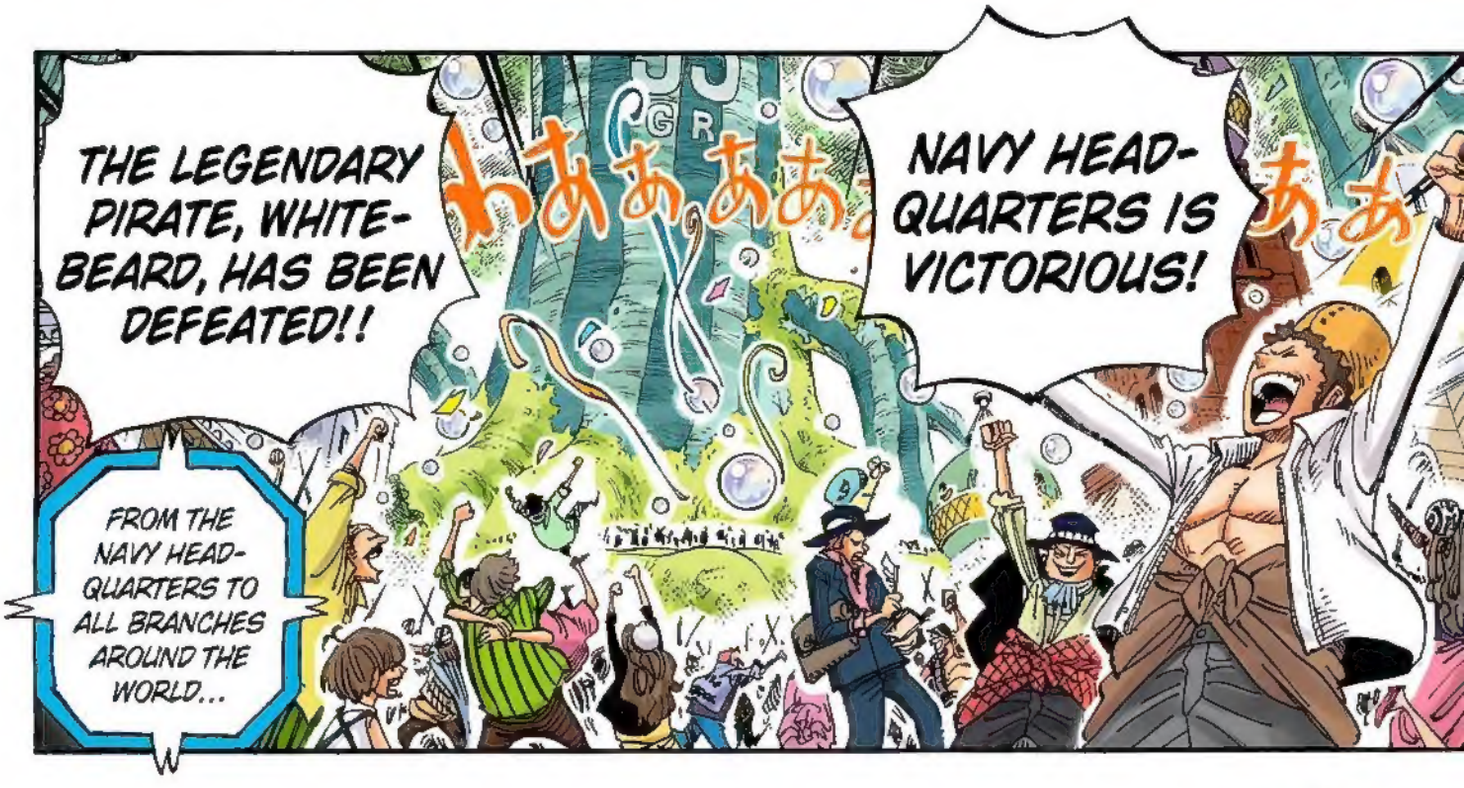
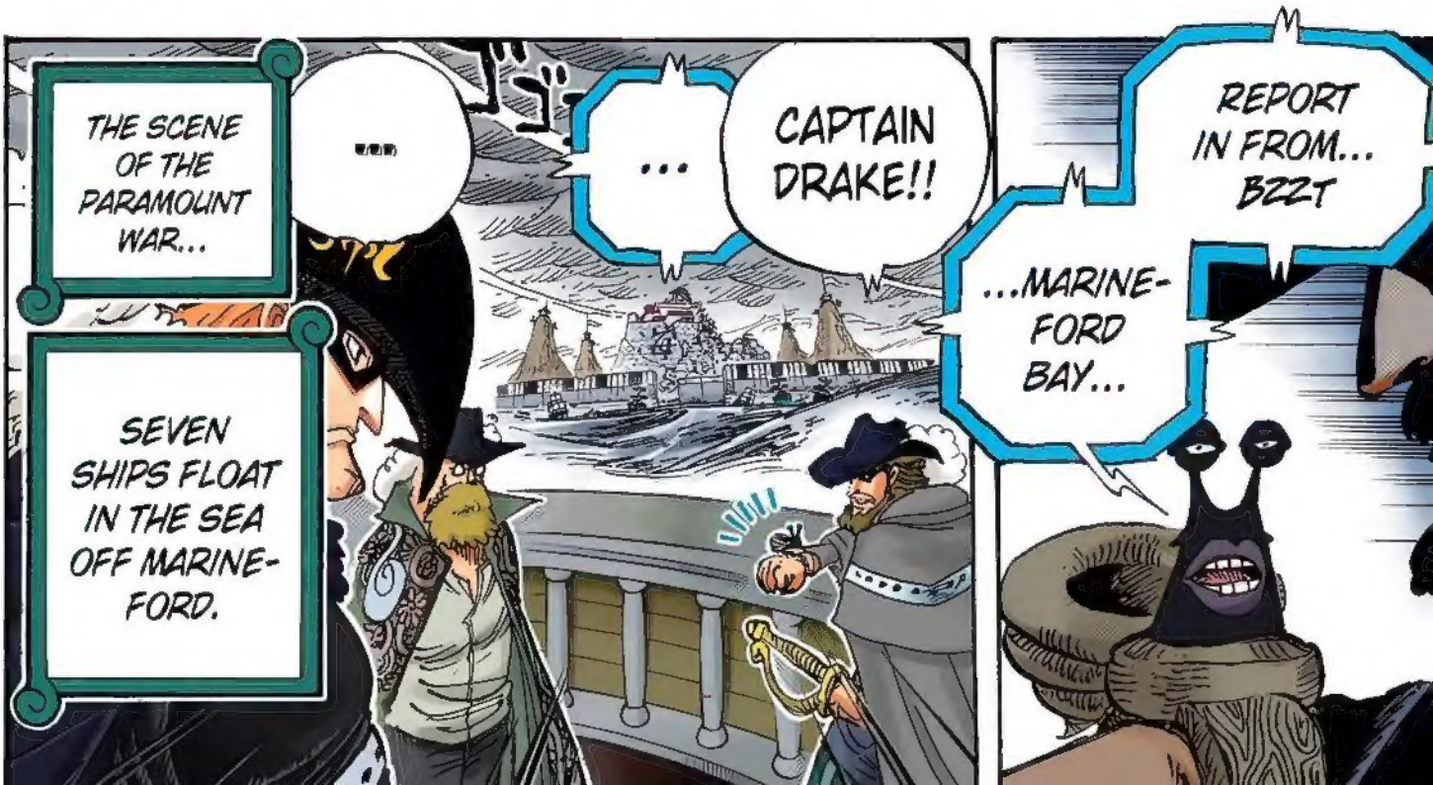
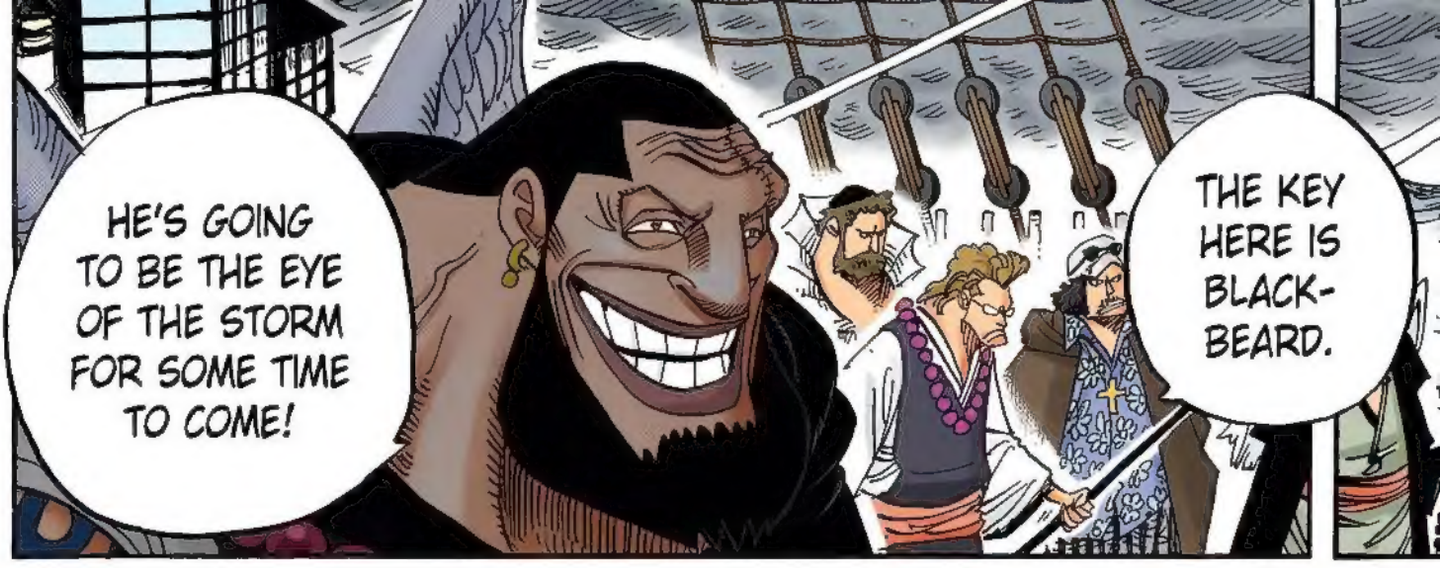
Chapter 581: CREEPING FUTURE

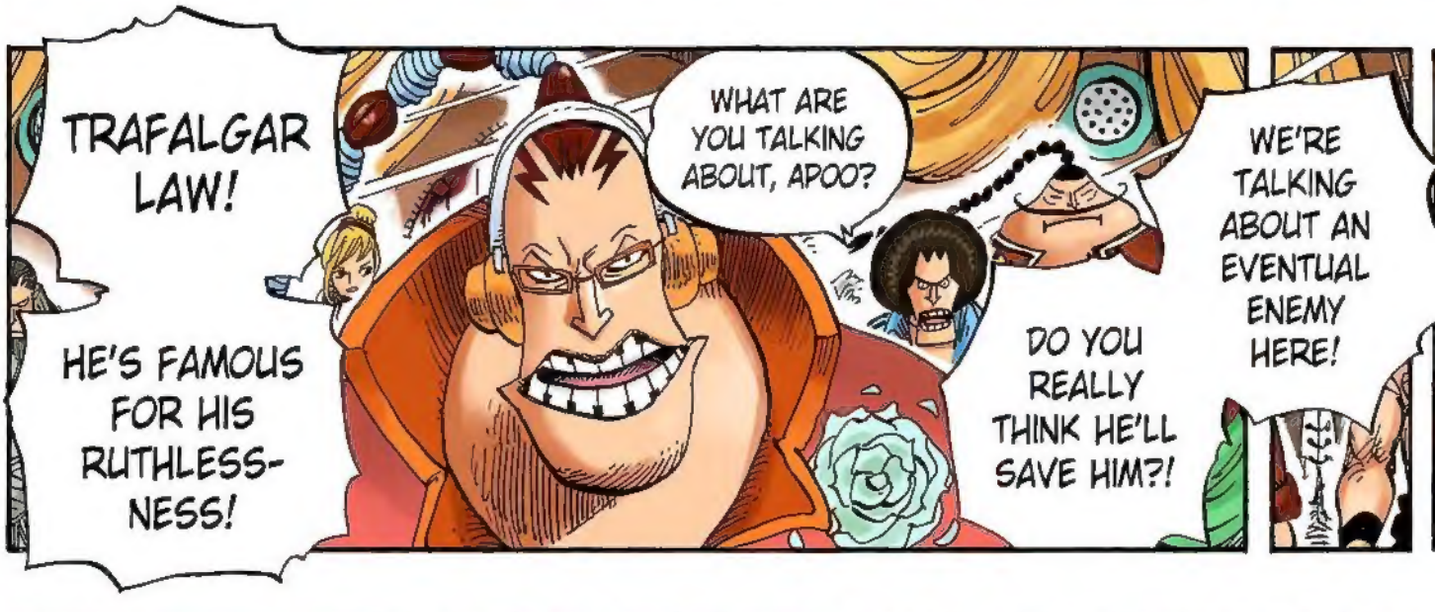

ゴゴゴゴゴォ…
THE PARAMOUNT WAR HAS ENDED!!
WE BRING YOU BREAK-ING NEWS!


THE LEGENDARY PIRATE, WHITE-BEARD, HAS BEEN DEFEATED!!
わあああ
NAVY HEAD-QUARTERS IS VICTORIOUS!
あ
FROM THE NAVY HEAD-QUARTERS TO ALL BRANCHES AROUND THE WORLD...

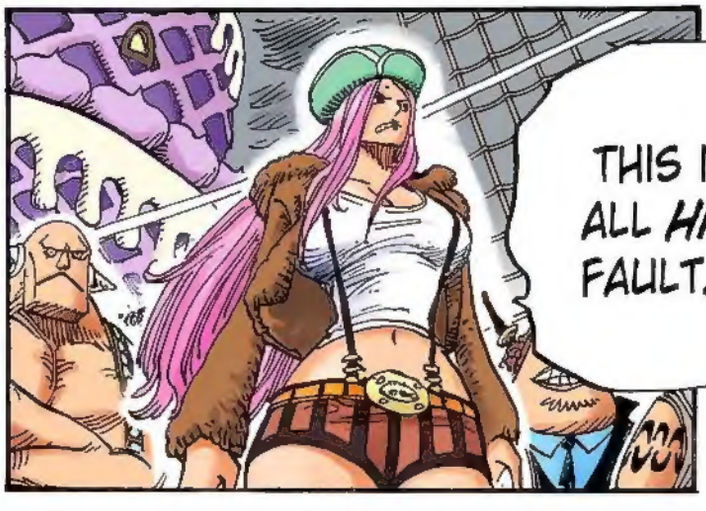

THE SCENE OF THE PARAMOUNT WAR...
SEVEN SHIPS FLOAT IN THE SEA OFF MARINE-FORD.
...
...
CAPTAIN DRAKE!!
REPORT IN FROM... BZZT
...MARINE-FORD BAY...

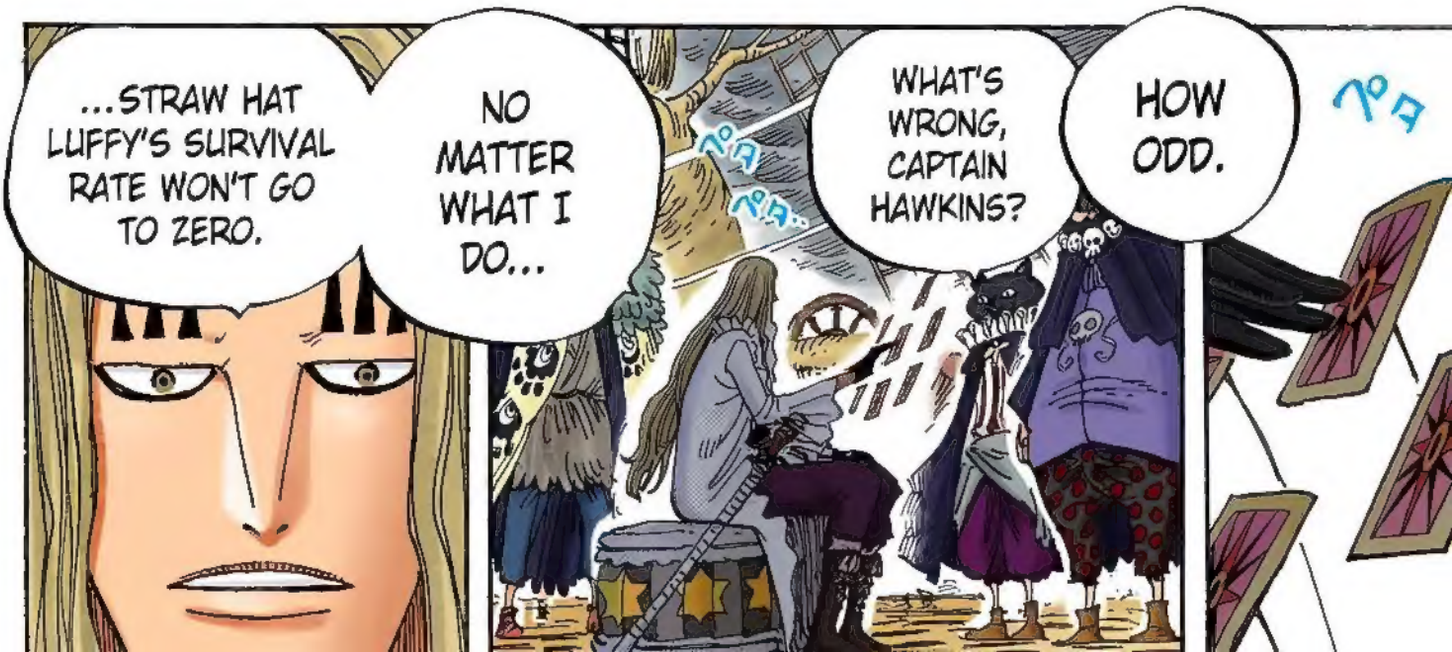
THE BURDEN OF A NEW PIRATE ERA FALLS ON THEIR SHOULDERS.
THEY HAVE WITNESSED THIS HISTORIC EVENT WITH KEEN INTEREST.
ドン!!
THIS WILL FORCE THE NAVY TO CHANGE AS WELL!
IT'S FINALLY OVER.
...UPON MARINE-FORD.
THEY STAND AND WATCH THE DUST SETTLE...
...ON THE SURFACE OF THEIR SKIN.
ゴゴゴゴ・・・
THEY ALL FEEL THE COMING OF A NEW ERA OF BLOOD-THIRST...
WHITEBEARD'S TERRITORY WILL BECOME A SEA OF BLOOD.
IT WON'T TAKE LONG.

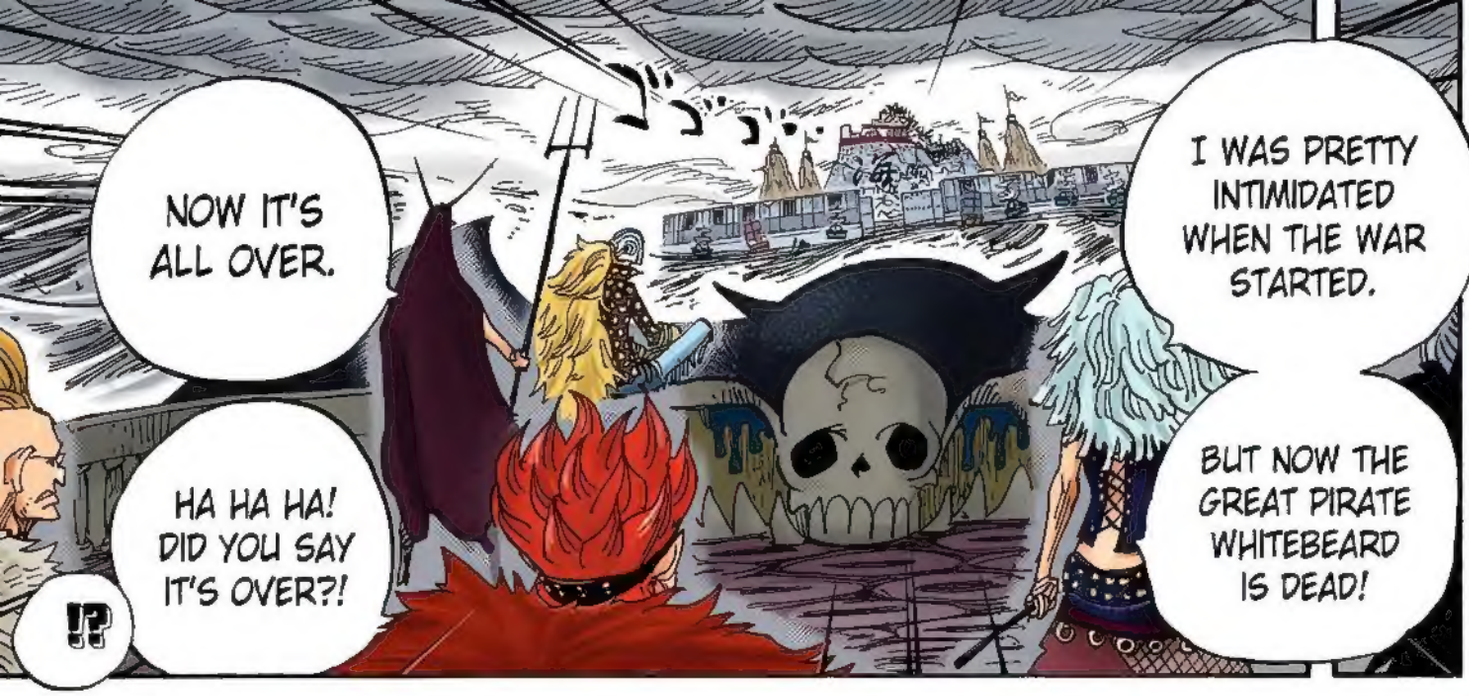

HE'S GOING TO BE THE EYE OF THE STORM FOR SOME TIME TO COME!
THE KEY HERE IS BLACK-BEARD.

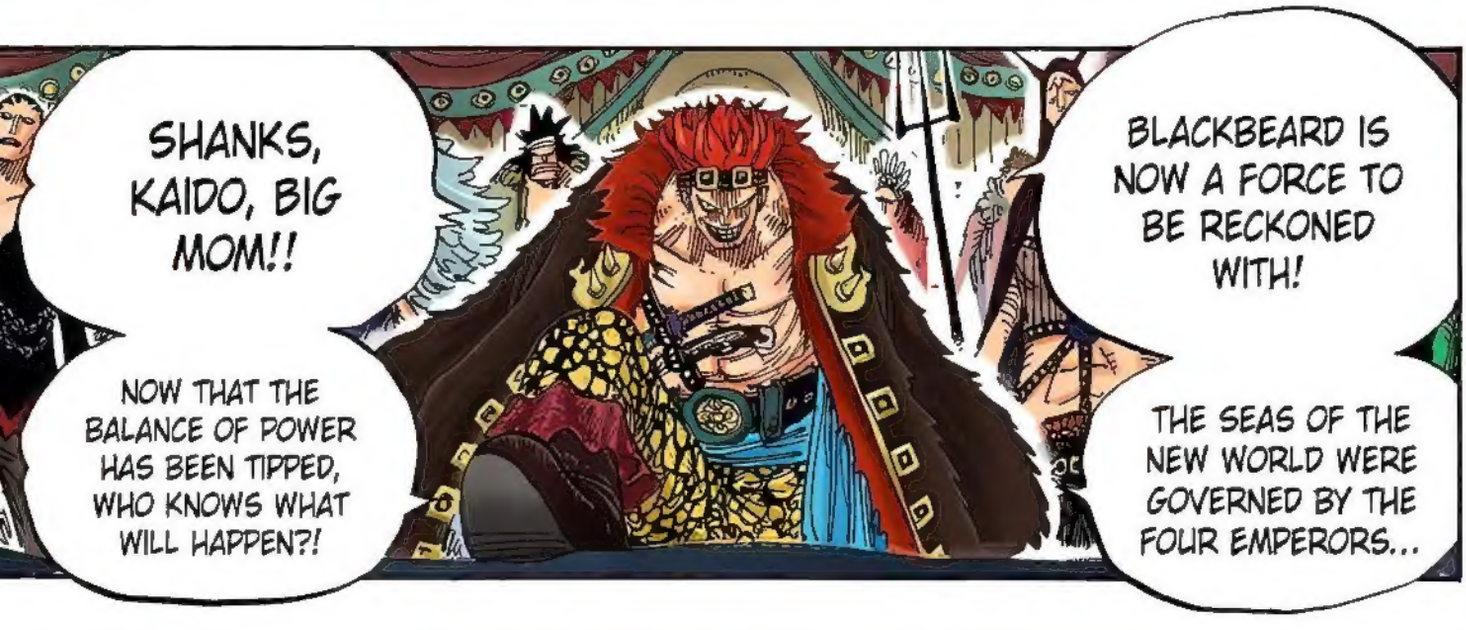

TRAFALGAR LAW!
HE'S FAMOUS FOR HIS RUTHLESS-NESS!
WHAT ARE YOU TALKING ABOUT, APOO?
DO YOU REALLY THINK HE'LL SAVE HIM?!
WE'RE TALKING ABOUT AN EVENTUAL ENEMY HERE!

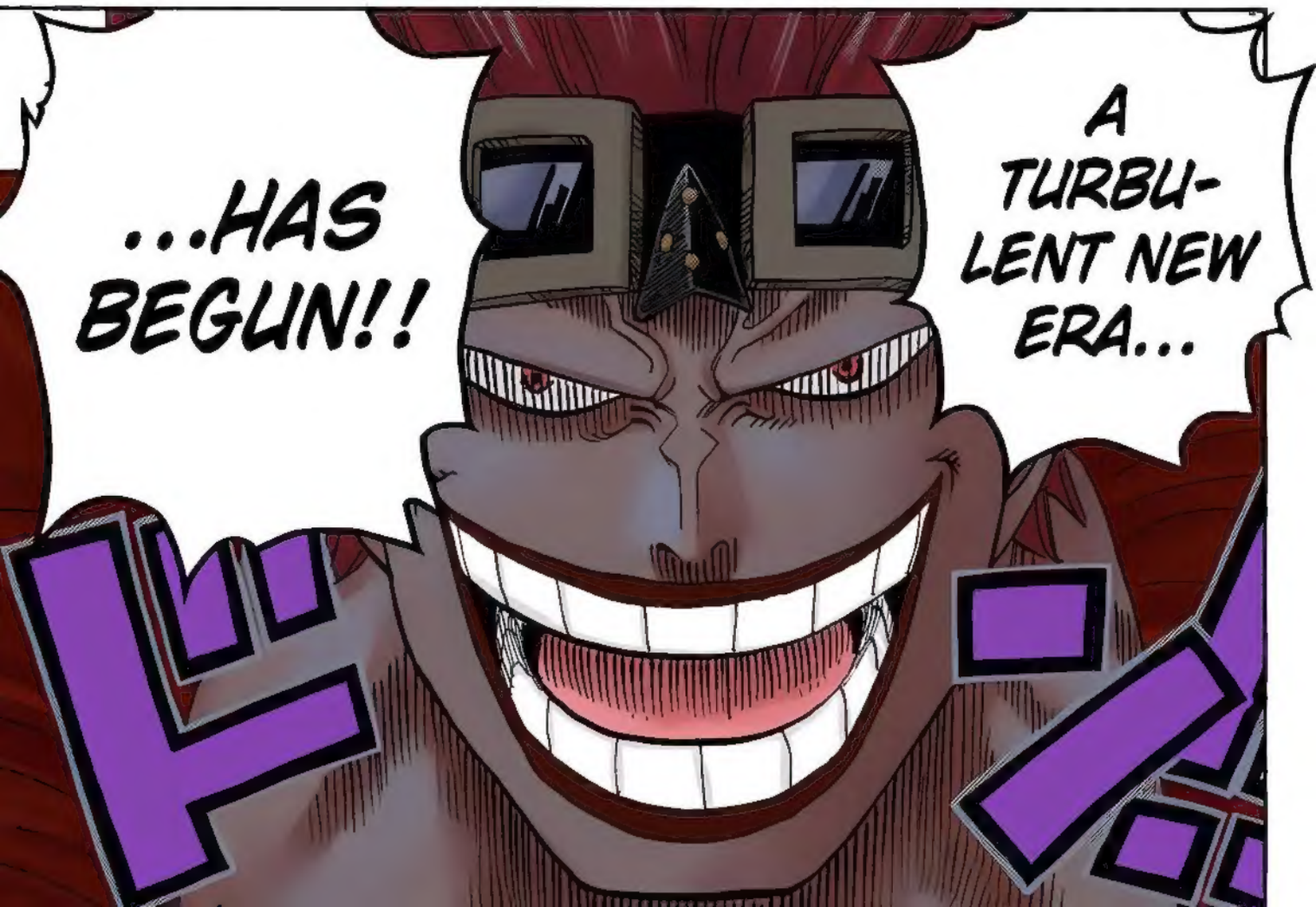
WE NEED TO GO TO THE NEW WORLD AND FIND HIM RIGHT NOW!

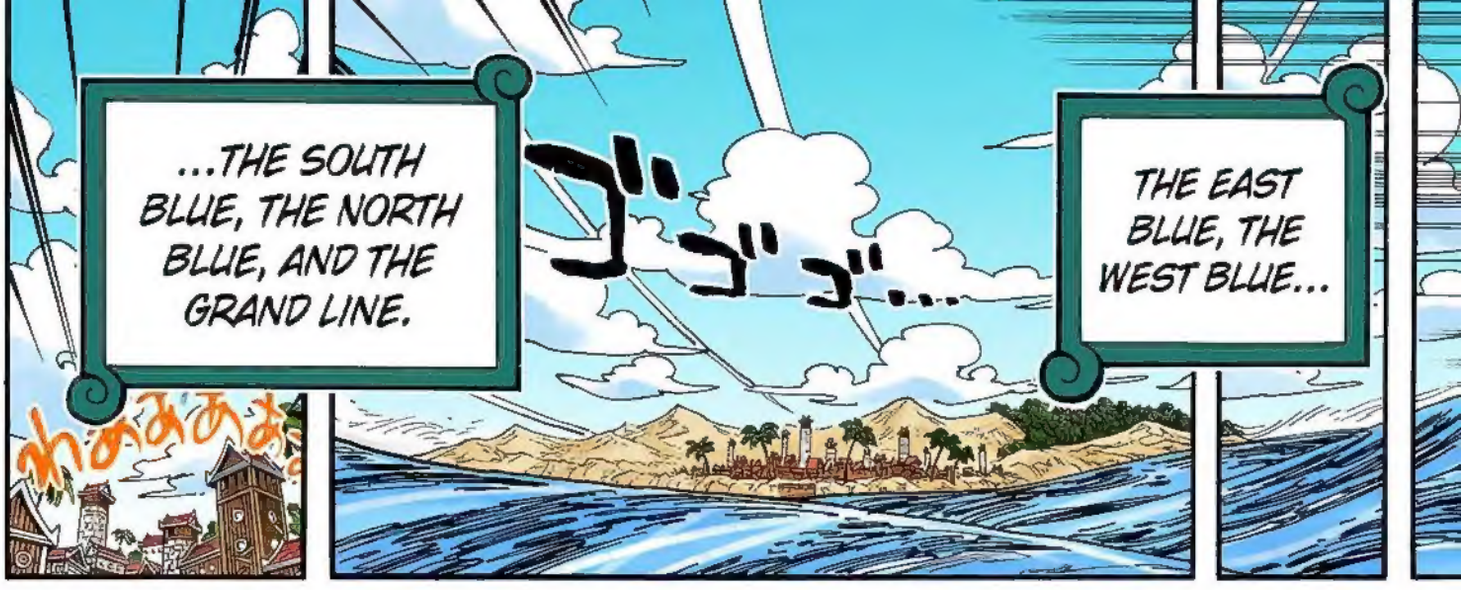

THIS IS ALL *HIS* FAULT...

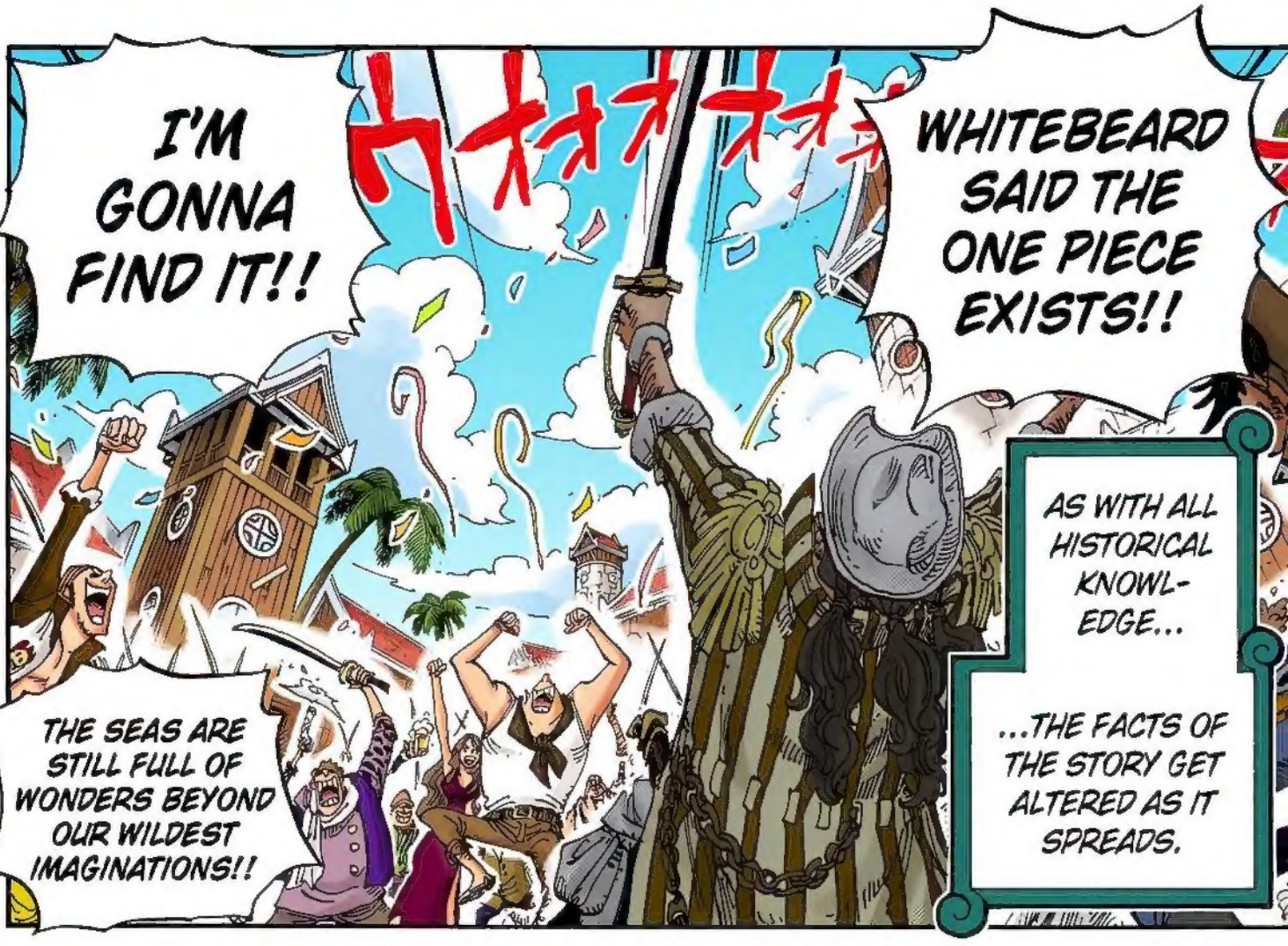

...STRAW HAT LUFFY'S SURVIVAL RATE WON'T GO TO ZERO.
NO MATTER WHAT I DO...
WHAT'S WRONG, CAPTAIN HAWKINS?
HOW ODD.
ペタ
ペタ..
ペタ

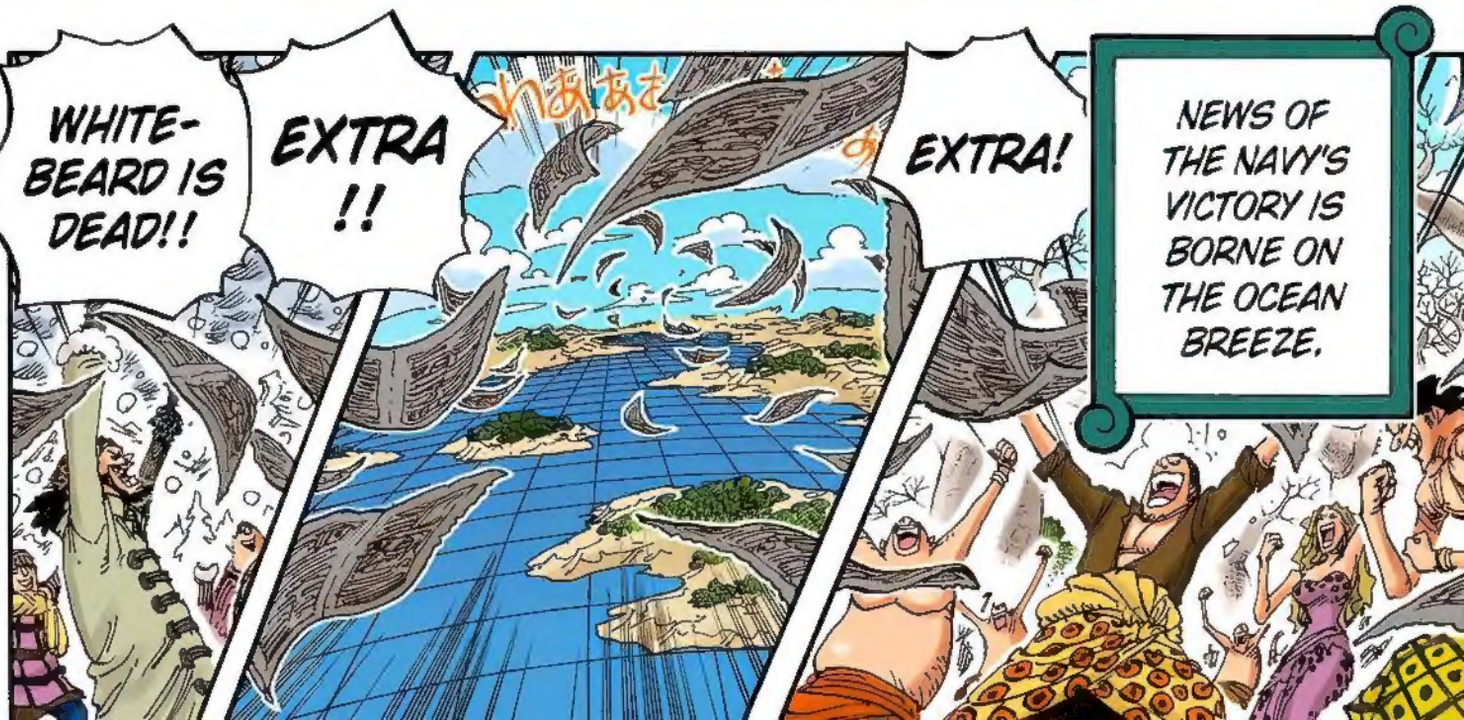

NOW IT'S ALL OVER.
I WAS PRETTY INTIMIDATED WHEN THE WAR STARTED.
HA HA HA! DID YOU SAY IT'S OVER?!
BUT NOW THE GREAT PIRATE WHITEBEARD IS DEAD!
!?


SHANKS, KAIDO, BIG MOM!!
BLACKBEARD IS NOW A FORCE TO BE RECKONED WITH!
NOW THAT THE BALANCE OF POWER HAS BEEN TIPPED, WHO KNOWS WHAT WILL HAPPEN?!
THE SEAS OF THE NEW WORLD WERE GOVERNED BY THE FOUR EMPERORS...


...HAS BEGUN!!
A TURBU-LENT NEW ERA...
ドン
ドン

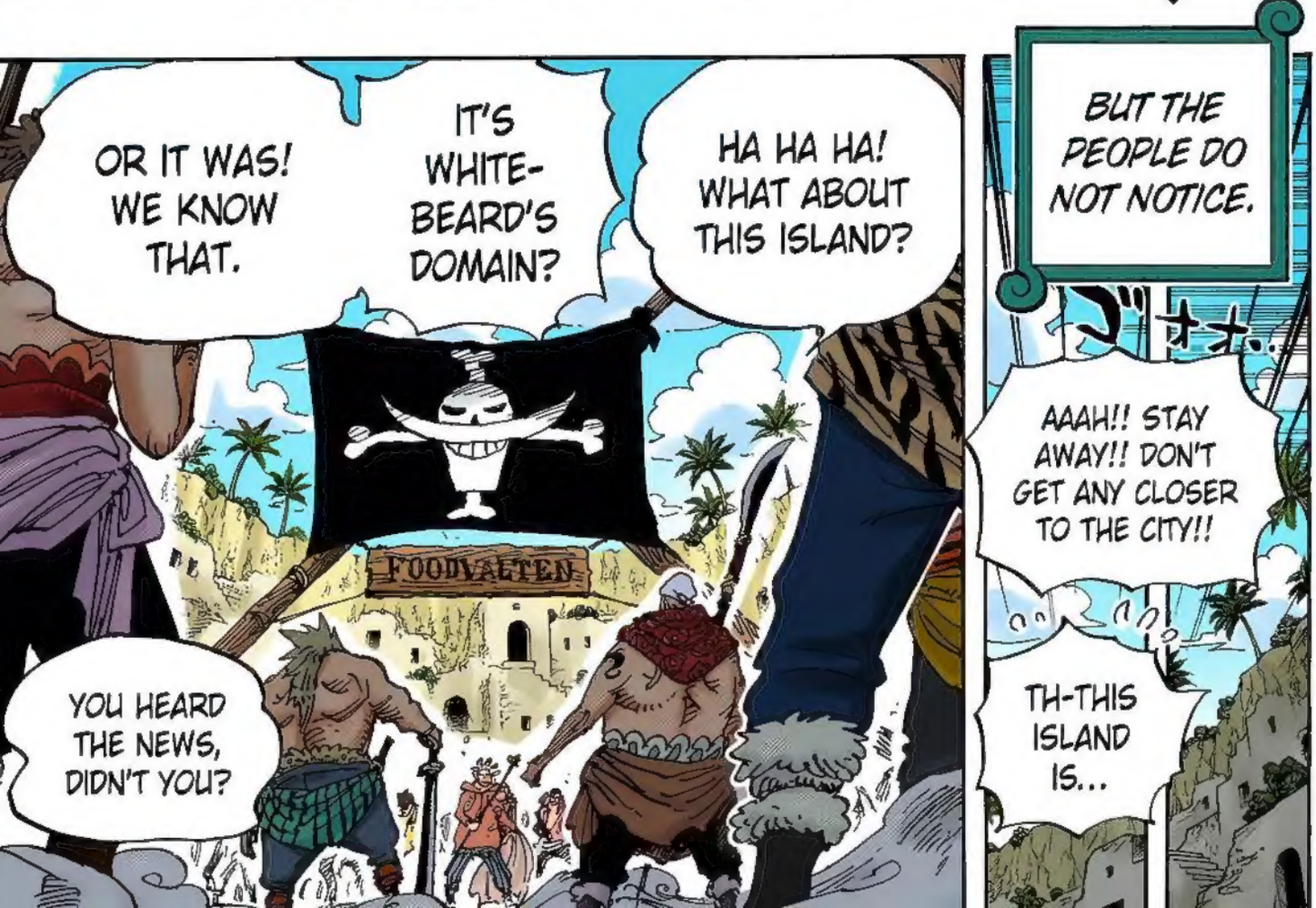

...THE SOUTH BLUE, THE NORTH BLUE, AND THE GRAND LINE.
ゴゴゴ...
THE EAST BLUE, THE WEST BLUE...


I'M GONNA FIND IT!!
WHITEBEARD SAID THE ONE PIECE EXISTS!!
AS WITH ALL HISTORICAL KNOWL-EDGE...
...THE FACTS OF THE STORY GET ALTERED AS IT SPREADS.
THE SEAS ARE STILL FULL OF WONDERS BEYOND OUR WILDEST IMAGINATIONS!!


WHITE-BEARD IS DEAD!!
EXTRA!!
EXTRA!
NEWS OF THE NAVY'S VICTORY IS BORNE ON THE OCEAN BREEZE.

わあああああ
THANK GOODNESS THE NAVY WON!!
THE ENTIRE WORLD WAS STILL GIDDY FROM THIS GREAT EVENT.

ONE OF THESE DAYS...
わあ
...I WANT TO BE THE KIND OF SAILOR THAT GETS SUMMONED TO HEADQUARTERS!
HOORAH !!
うおおおおおおお
THE NAVY WILL NEVER FALL!!
LET US PRAISE THOSE BRAVE HEROES!!

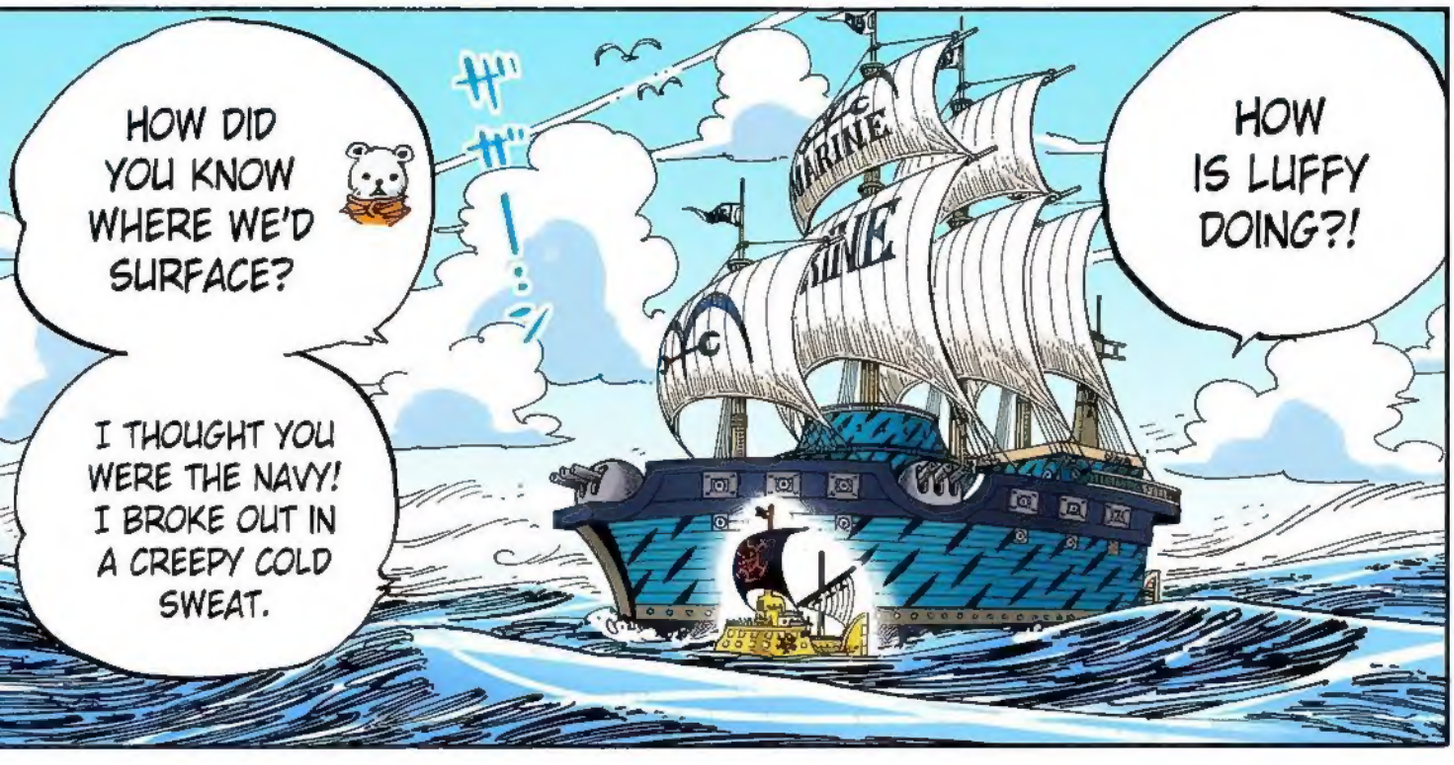

OR IT WAS! WE KNOW THAT.
IT'S WHITE-BEARD'S DOMAIN?
HA HA HA! WHAT ABOUT THIS ISLAND?
FOODVALTEN
YOU HEARD THE NEWS, DIDN'T YOU?
BUT THE PEOPLE DO NOT NOTICE.
ゴオオ..
AAAH!! STAY AWAY!! DON'T GET ANY CLOSER TO THE CITY!!
TH-THIS ISLAND IS...

AAAAH !!
HE'S DEAD!!
NOW THAT WHITEBEARD'S GONE, WE CAN TAKE OVER THE WORLD!!
バキ!!!
THAT MARK DOESN'T MATTER ANYMORE!!

FROM TODAY FORTH, I WILL RULE THIS ISLAND!!
TAKE A GOOD LOOK!!

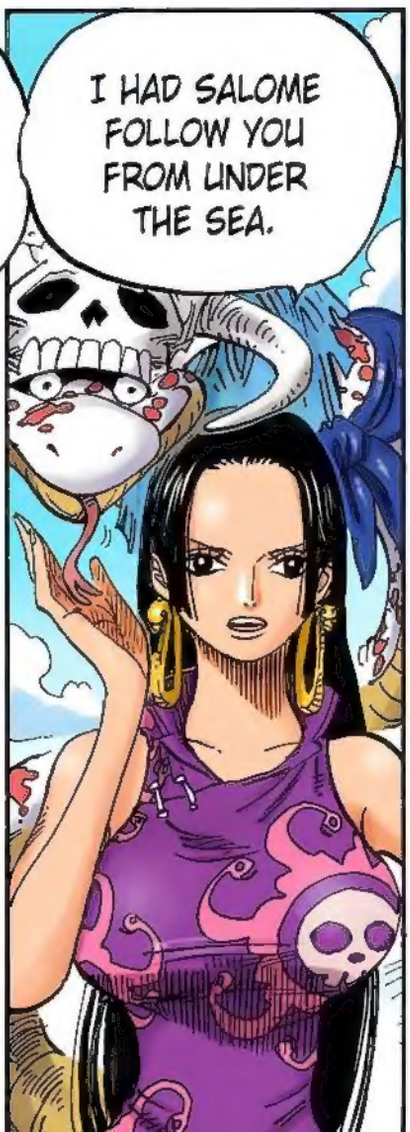
THE NAVY'S VICTORY DID NOT NECESSARILY BRING PEACE.
THE DEATH OF WHITEBEARD CAUSED A POWER VACUUM THAT THREW THE OCEANS INTO FURTHER TURMOIL.
ボコォーン!!
I, THE GREAT PIRATE BROWN-BEARD!!
WO HO HO HO!!

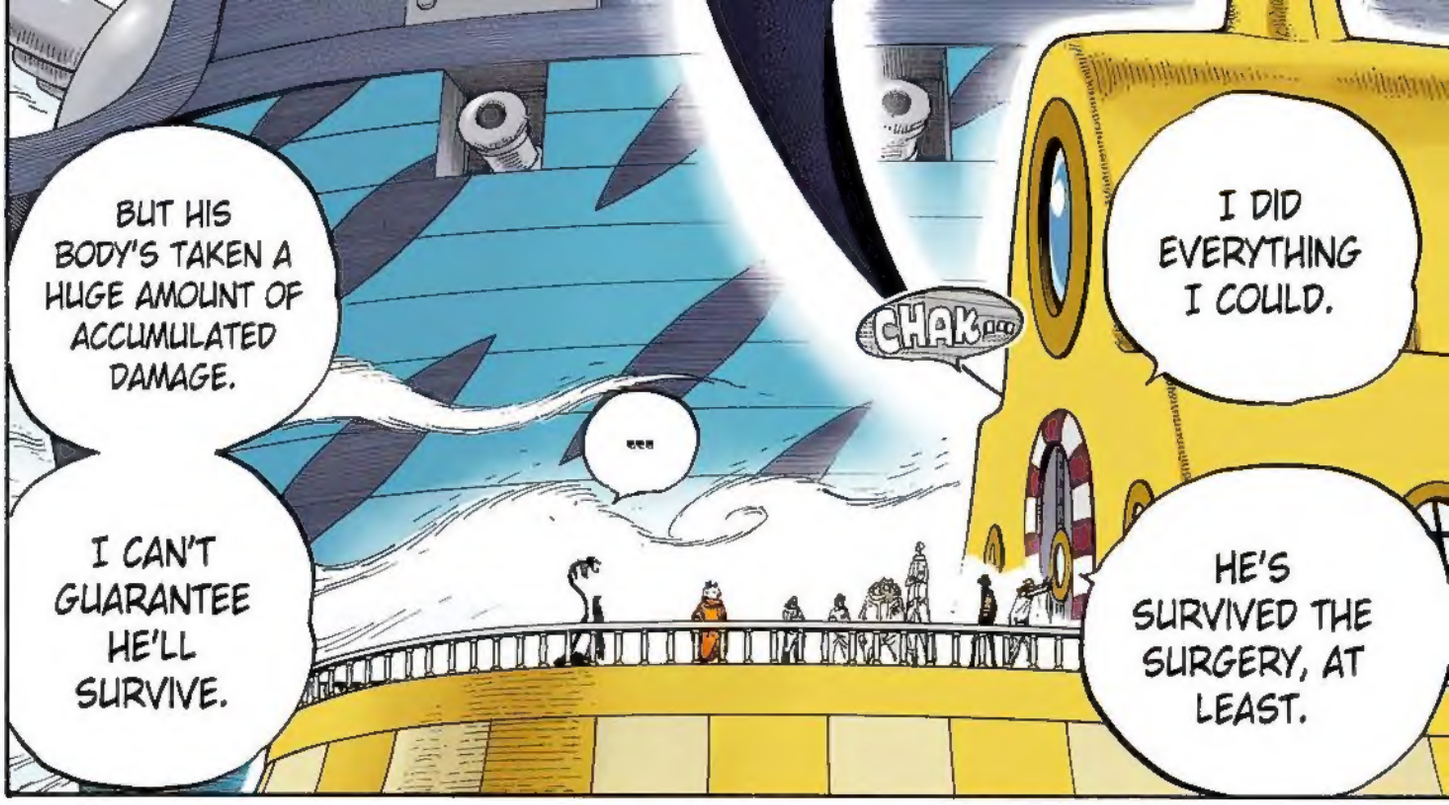
カチーン!!

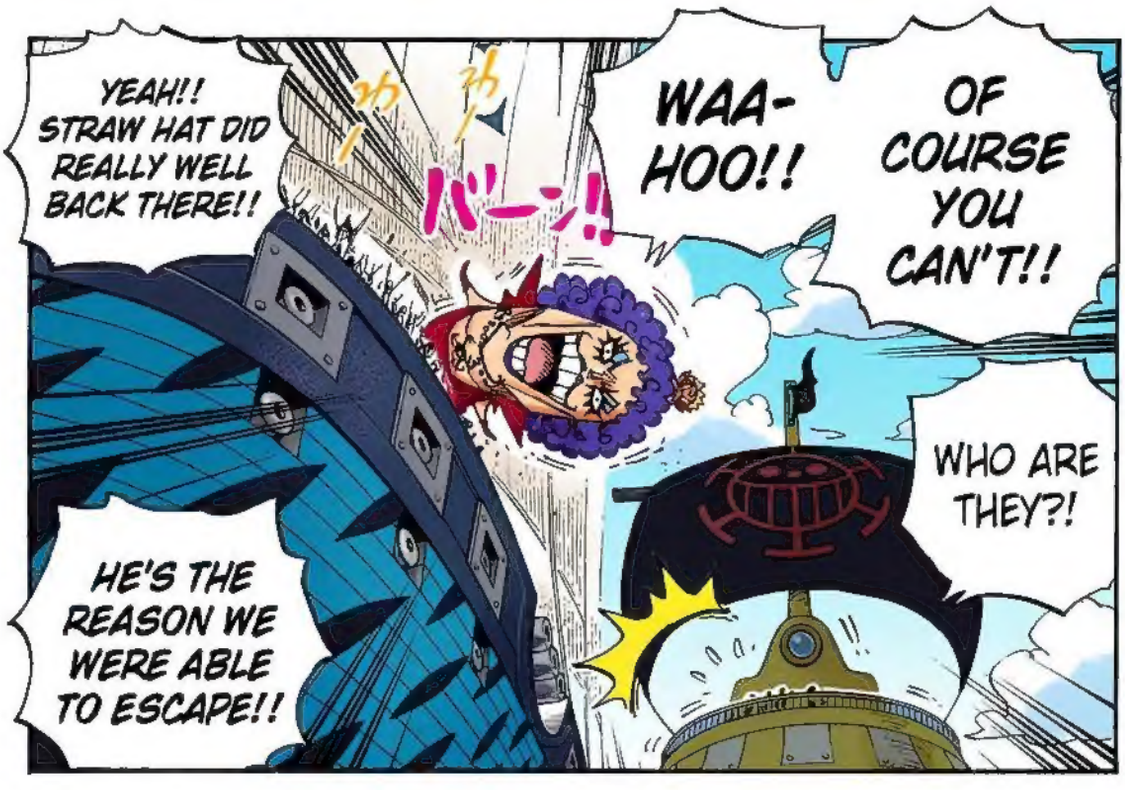

HOW DID YOU KNOW WHERE WE'D SURFACE?
I THOUGHT YOU WERE THE NAVY! I BROKE OUT IN A CREEPY COLD SWEAT.
HOW IS LUFFY DOING?!
MARINE

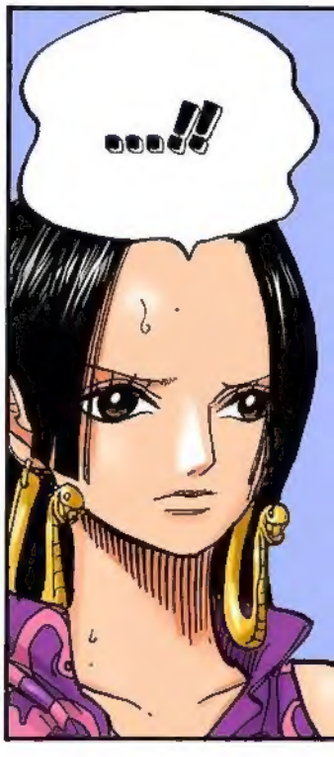
KLAK...
CAPTAIN!

I'M SORRY...
AND DON'T CHANGE THE SUBJECT ON ME, YOU WORTHLESS BEAST!
HE'S SO MEEK!!

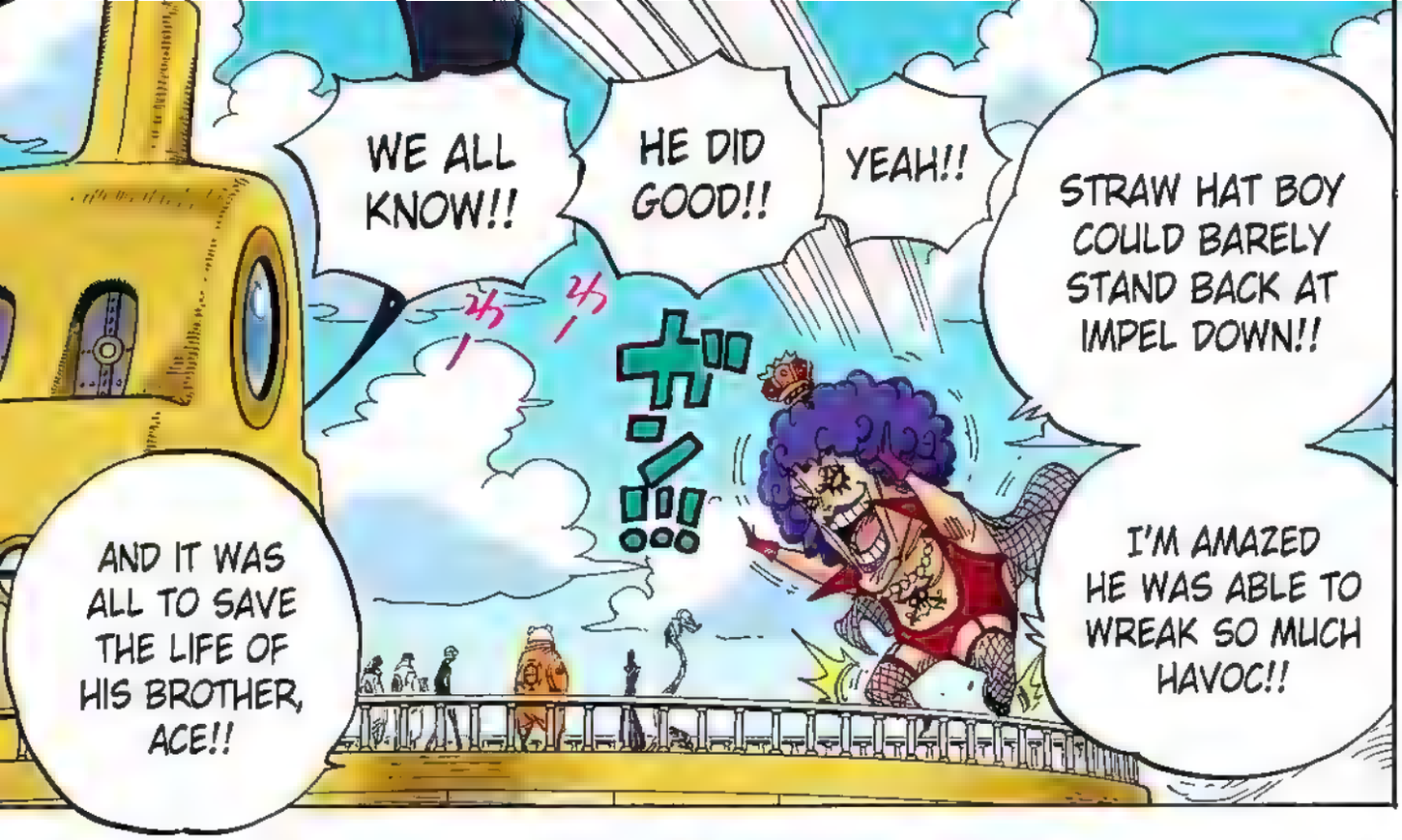

I HAD SALOME FOLLOW YOU FROM UNDER THE SEA.

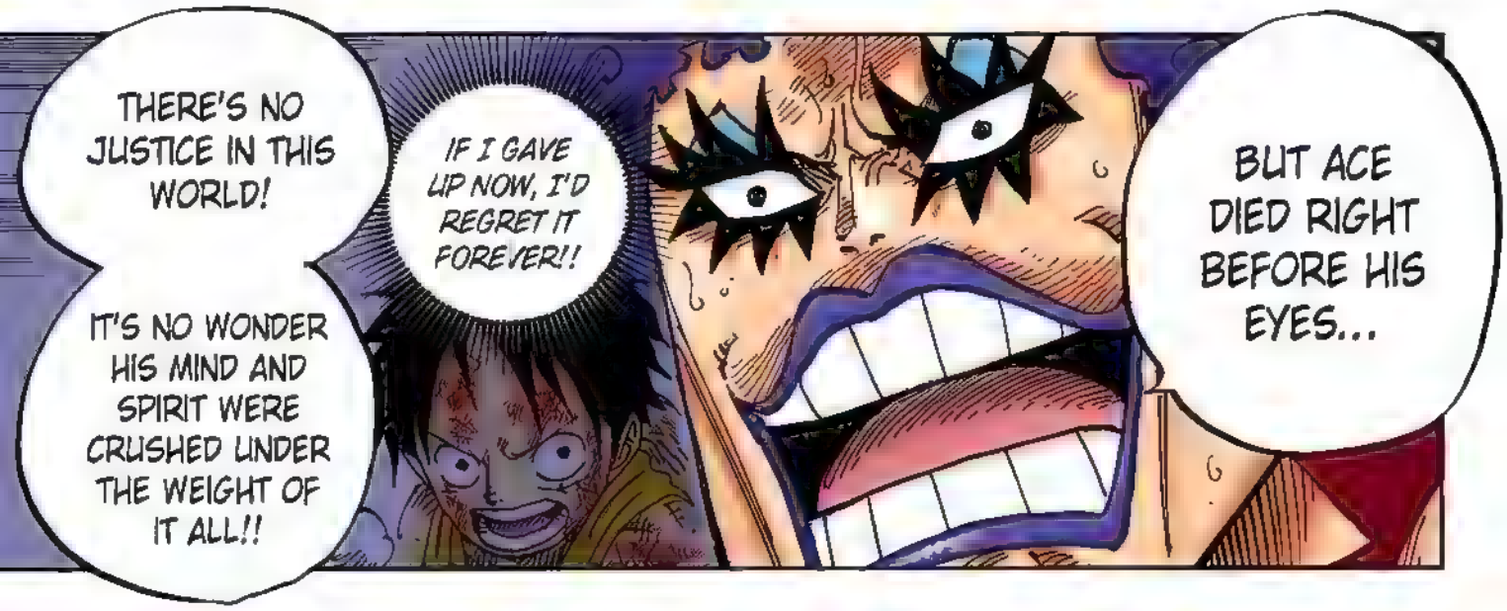

BUT HIS BODY'S TAKEN A HUGE AMOUNT OF ACCUMULATED DAMAGE.
I CAN'T GUARANTEE HE'LL SURVIVE.
...
CHAK...
I DID EVERYTHING I COULD.
HE'S SURVIVED THE SURGERY, AT LEAST.

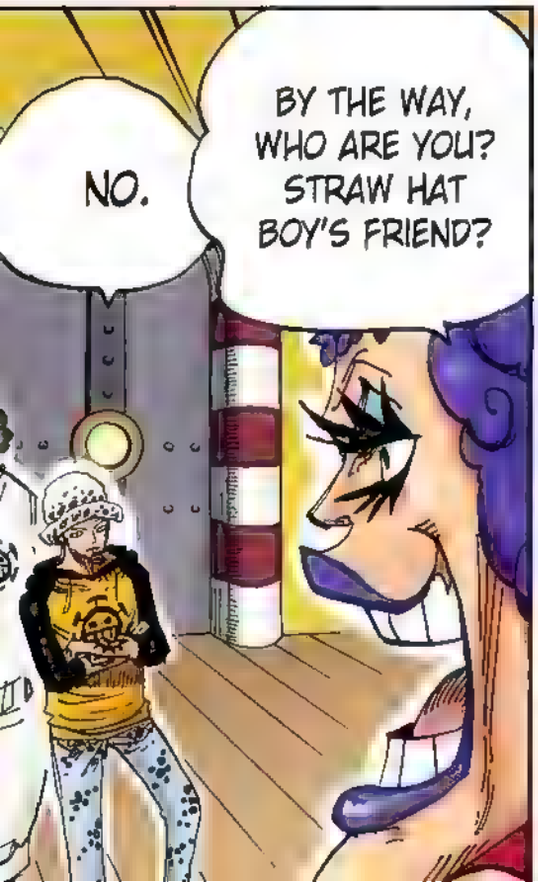

YEAH!! STRAW HAT DID REALLY WELL BACK THERE!!
バーン!!
WAA-HOO!!
OF COURSE YOU CAN'T!!
WHO ARE THEY?!
HE'S THE REASON WE WERE ABLE TO ESCAPE!!


...!!

WE'RE GOING TO THE KAMABAKKA QUEENDOM, THE PLACE WE ALL DREAMED OF!!
FROM NEW KAMA LAND TO THE ORIGINAL HOME OF THE NEW KAMAS!!
THEY STOWED AWAY ON THE WARSHIP.
IT'S THE PRISONERS FROM IMPEL DOWN. SO THEY'RE ON LUFFY'S SIDE.


WE ALL KNOW!!
HE DID GOOD!!
YEAH!!
STRAW HAT BOY COULD BARELY STAND BACK AT IMPEL DOWN!!
I'M AMAZED HE WAS ABLE TO WREAK SO MUCH HAVOC!!
AND IT WAS ALL TO SAVE THE LIFE OF HIS BROTHER, ACE!!


THERE'S NO JUSTICE IN THIS WORLD!
IT'S NO WONDER HIS MIND AND SPIRIT WERE CRUSHED UNDER THE WEIGHT OF IT ALL!!
IF I GAVE UP NOW, I'D REGRET IT FOREVER!!
BUT ACE DIED RIGHT BEFORE HIS EYES...


NO.
BY THE WAY, WHO ARE YOU? STRAW HAT BOY'S FRIEND?

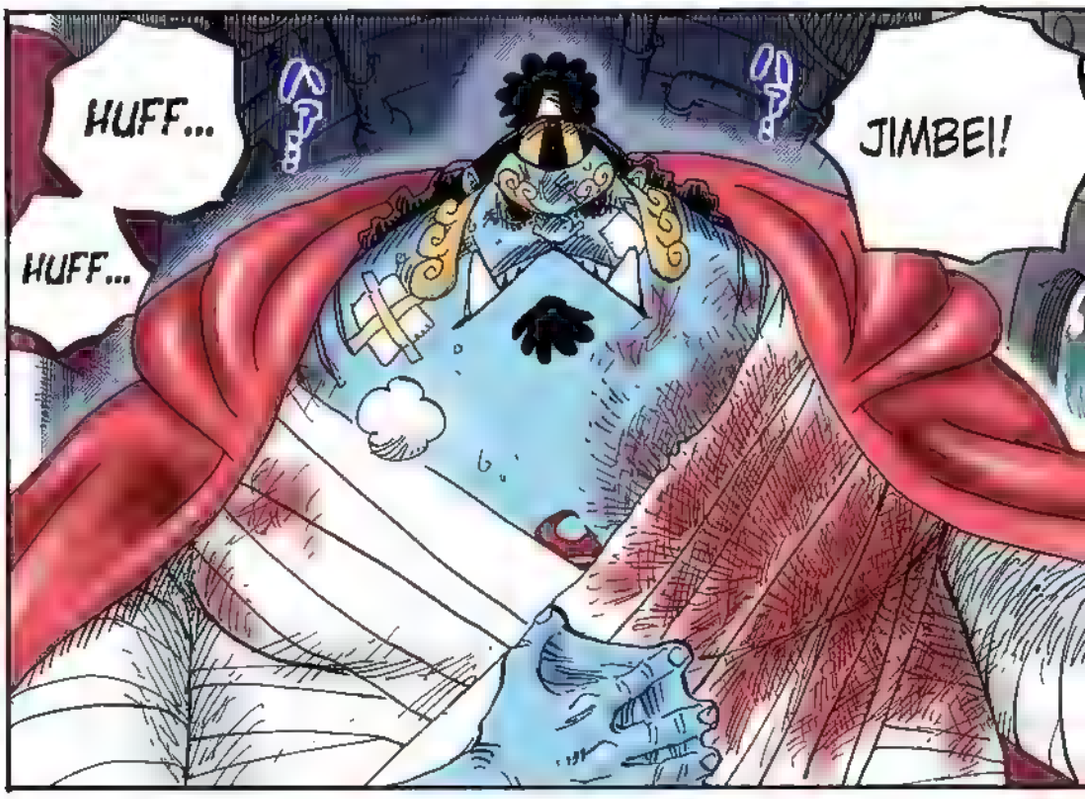
...I'D TAKE HIS PLACE. MY POOR LUFFY...
WHAT A TRAGEDY! IF I COULD...
THAT LUCKY GUY. I WISH THE PIRATE EMPRESS THOUGHT OF ME LIKE THAT.

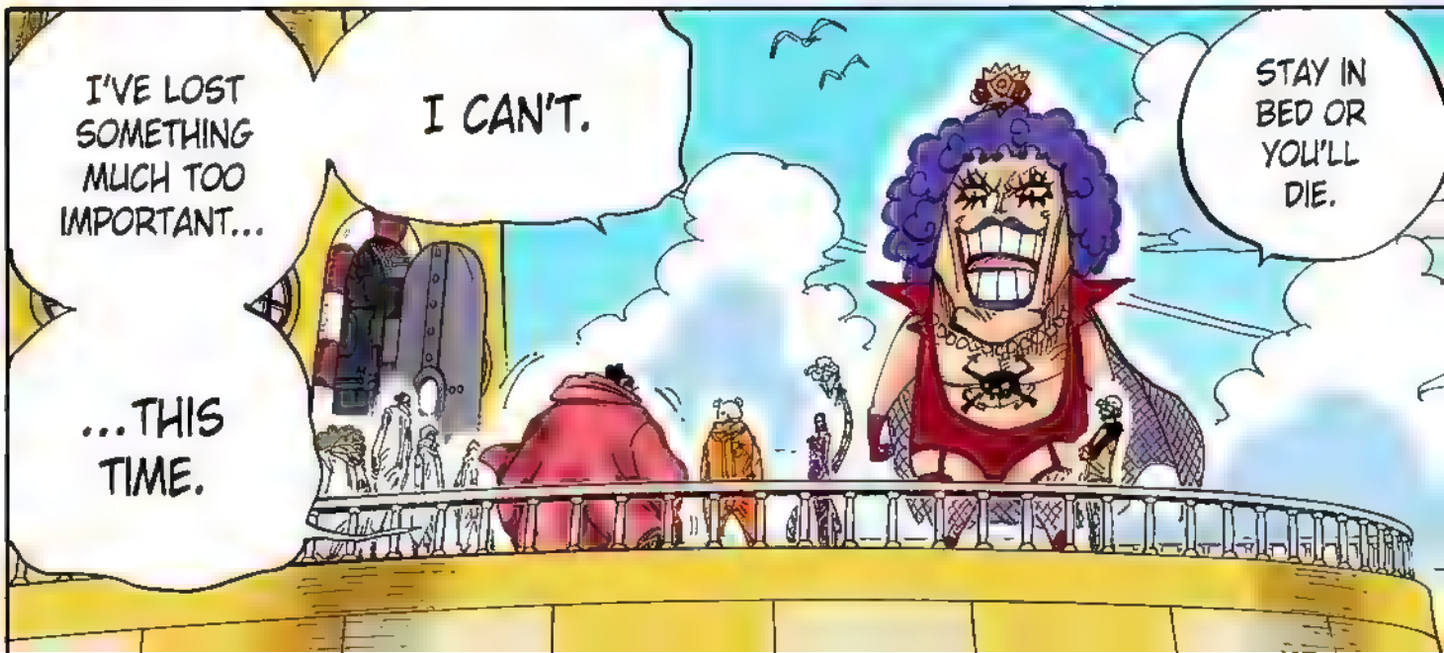
COME ON, STRAW HAT!! YOU CAN DO IT!!
YOU CAN DO IT!!

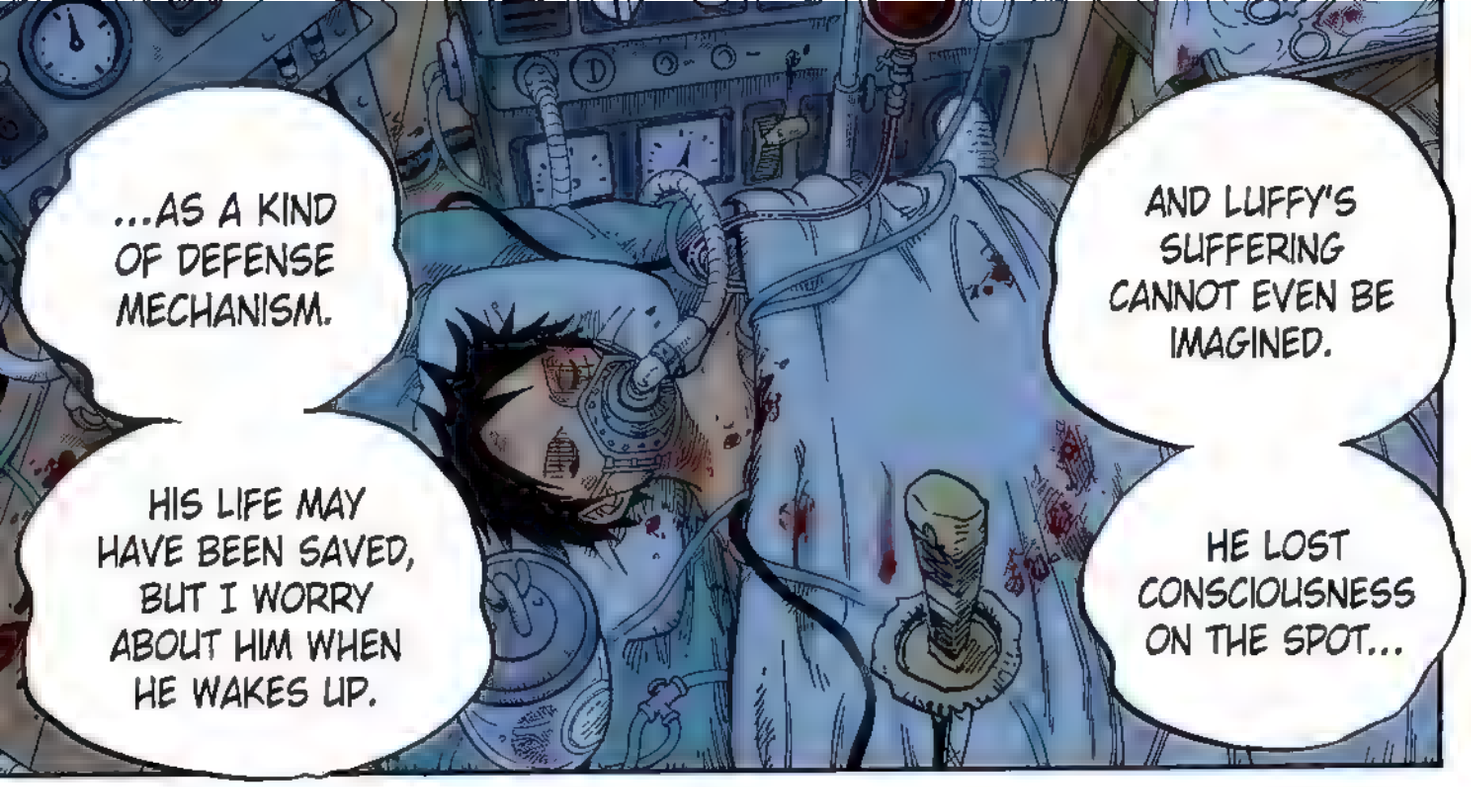
HEY, WAIT!
THERE ARE TIMES WHEN PEOPLE ACT INSTINCTIVELY.
NO THANKS!

IF YOU'RE WORRIED ABOUT MY MOTIVES, I COULD COME UP WITH A REASON.
I DIDN'T HAVE TO HELP HIM.

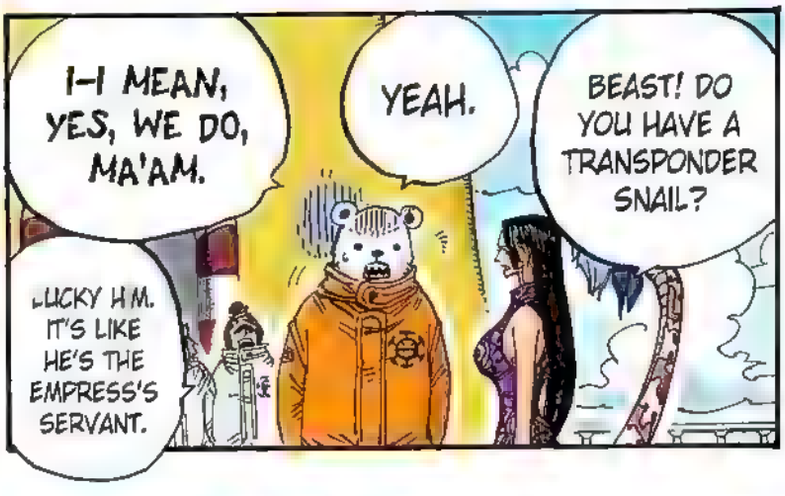
YOU'RE TRAFALGAR LAW OF THE NORTH BLUE.
THANK YOU FOR SAVING MY LIFE.

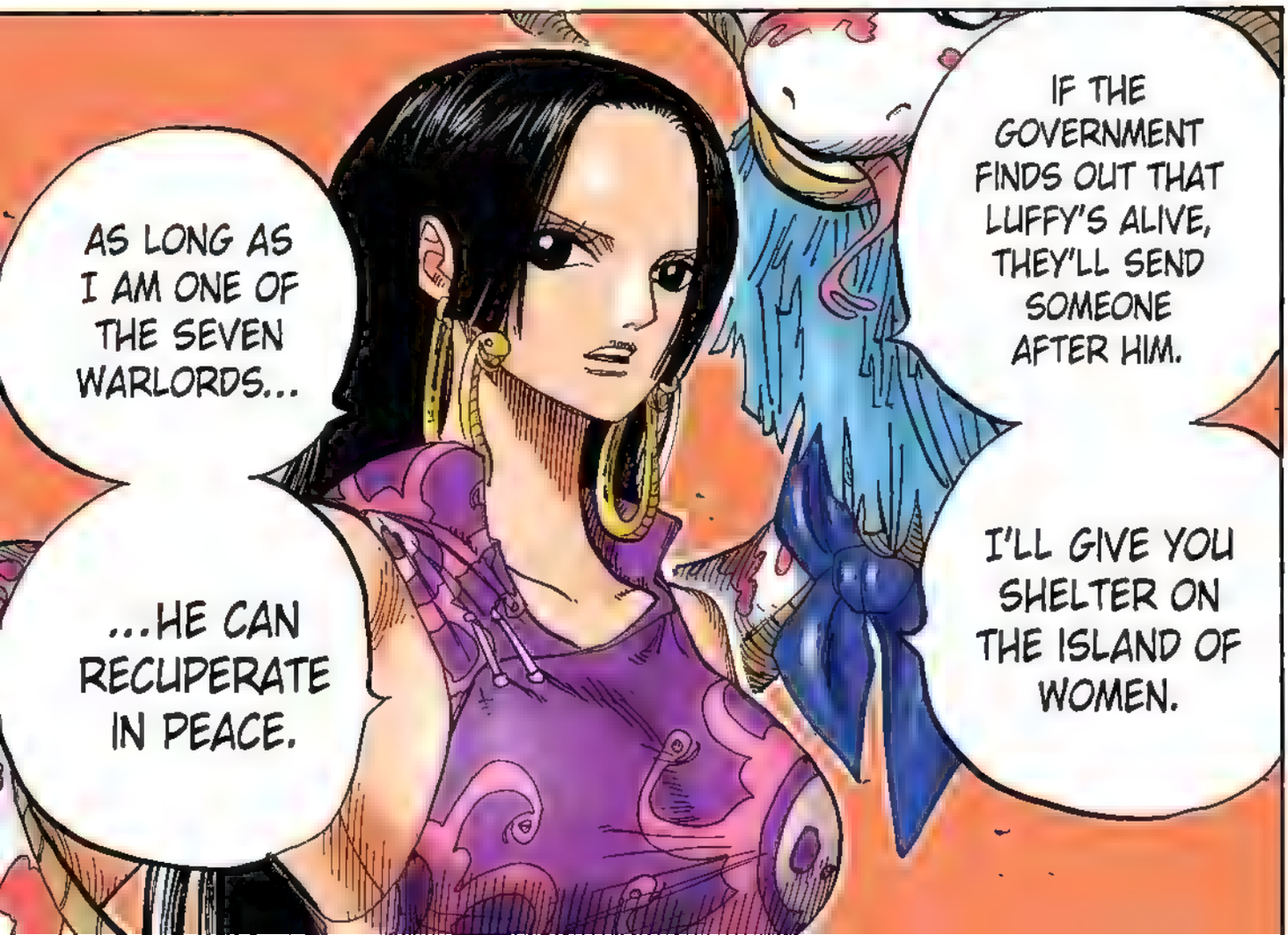

HUFF...
HUFF...
JIMBEI!

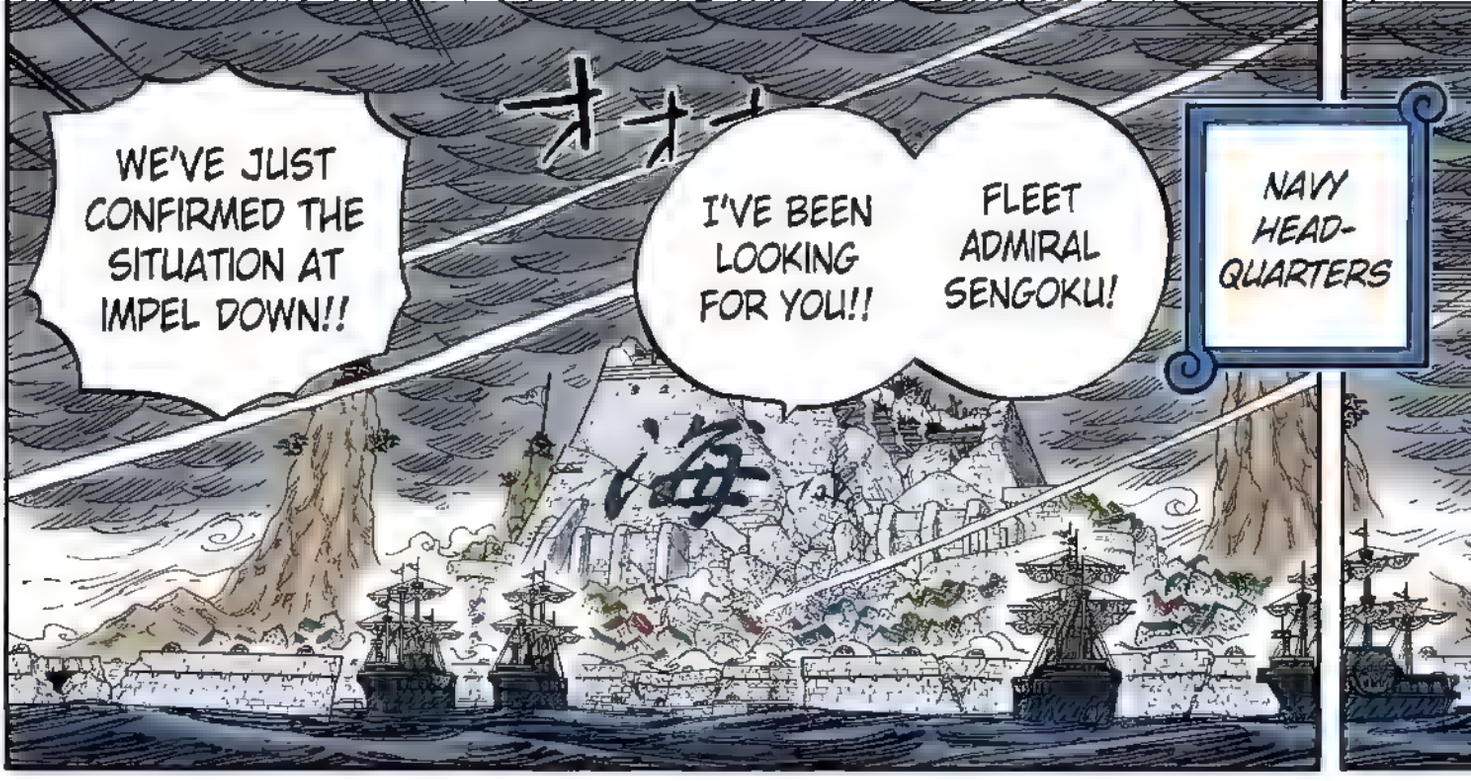

I'VE LOST SOMETHING MUCH TOO IMPORTANT...
...THIS TIME.
I CAN'T.
STAY IN BED OR YOU'LL DIE.

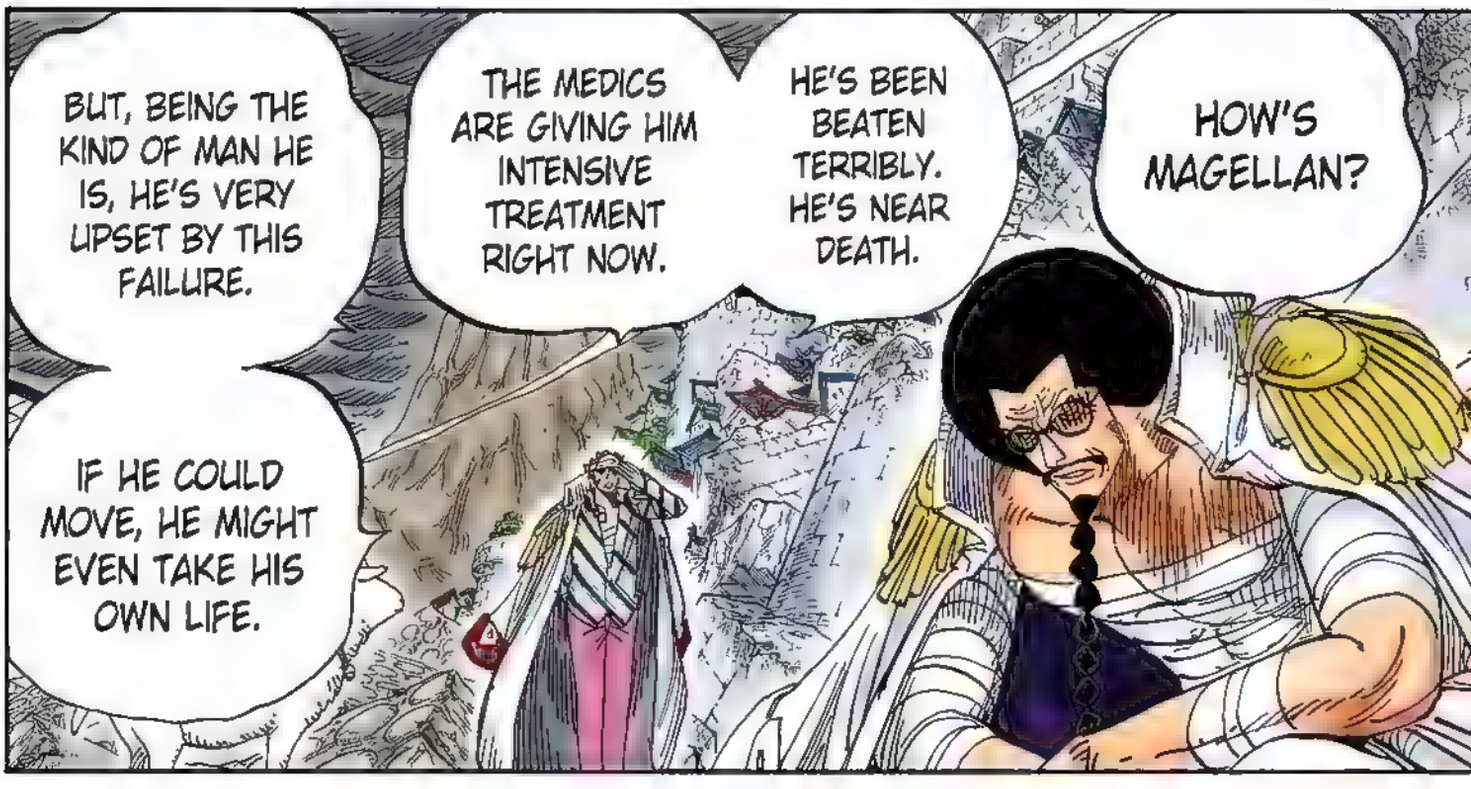

...AS A KIND OF DEFENSE MECHANISM.
HIS LIFE MAY HAVE BEEN SAVED, BUT I WORRY ABOUT HIM WHEN HE WAKES UP.
AND LUFFY'S SUFFERING CANNOT EVEN BE IMAGINED.
HE LOST CONSCIOUSNESS ON THE SPOT...

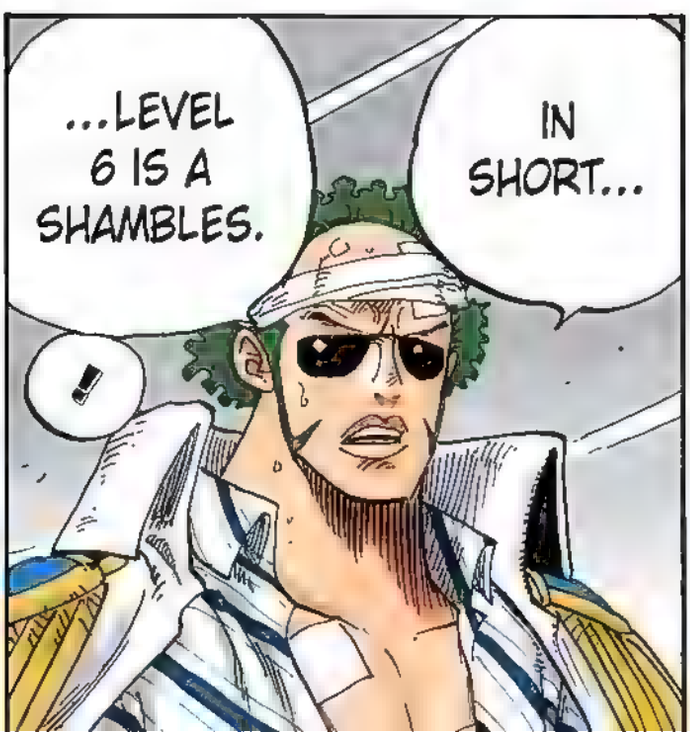
I CAN HAVE THE KUJA PIRATE SHIP TAKE THIS SUBMARINE...
...ACROSS THE CALM BELT.


I-I MEAN, YES, WE DO, MA'AM.
YEAH.
BEAST! DO YOU HAVE A TRANSPONDER SNAIL?
LUCKY H'M. IT'S LIKE HE'S THE EMPRESS'S SERVANT.

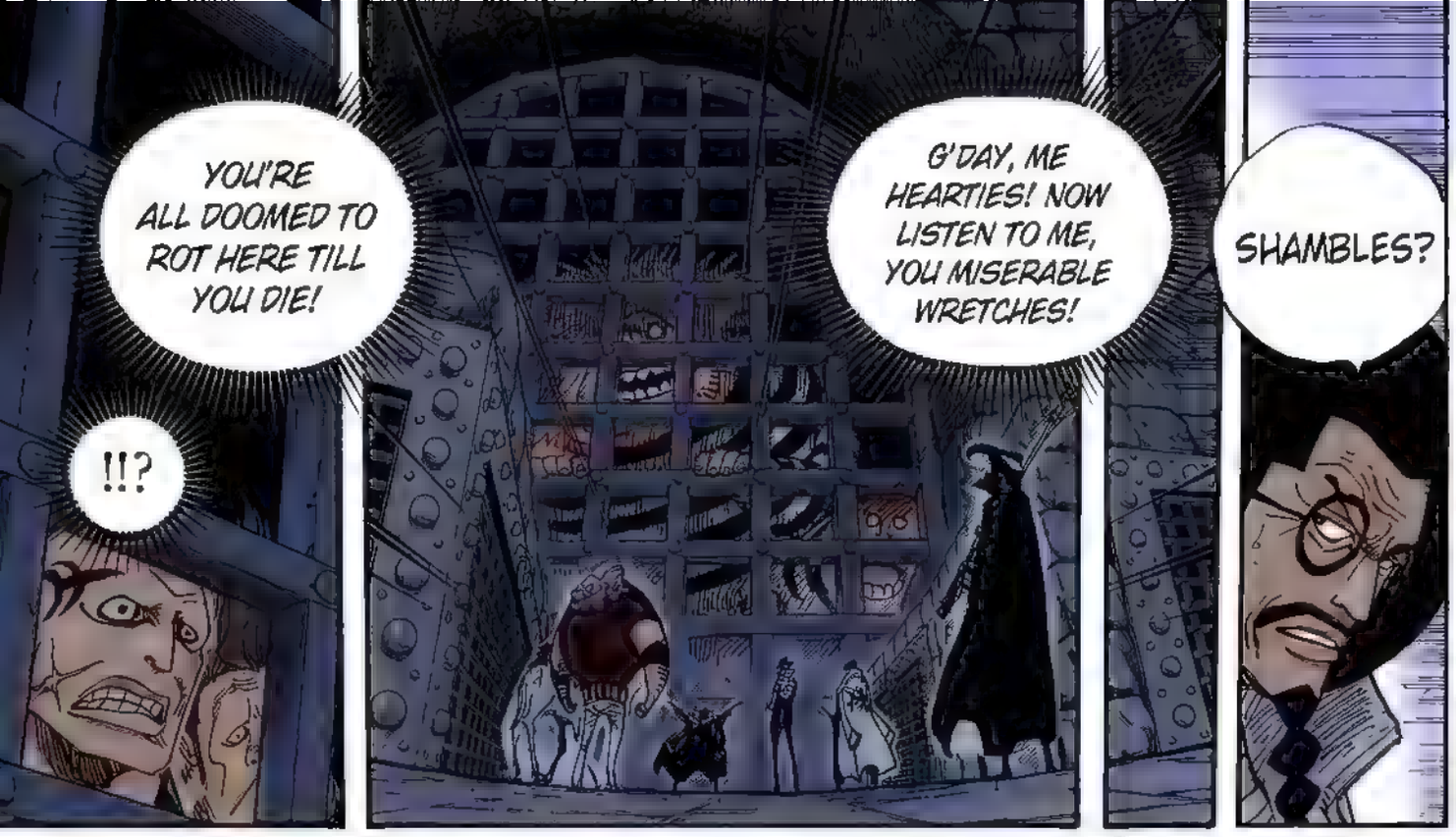

AS LONG AS I AM ONE OF THE SEVEN WARLORDS...
...HE CAN RECUPERATE IN PEACE.
IF THE GOVERNMENT FINDS OUT THAT LUFFY'S ALIVE, THEY'LL SEND SOMEONE AFTER HIM.
I'LL GIVE YOU SHELTER ON THE ISLAND OF WOMEN.


WE'VE JUST CONFIRMED THE SITUATION AT IMPEL DOWN!!
I'VE BEEN LOOKING FOR YOU!!
FLEET ADMIRAL SENGOKU!
NAVY HEAD-QUARTERS
海

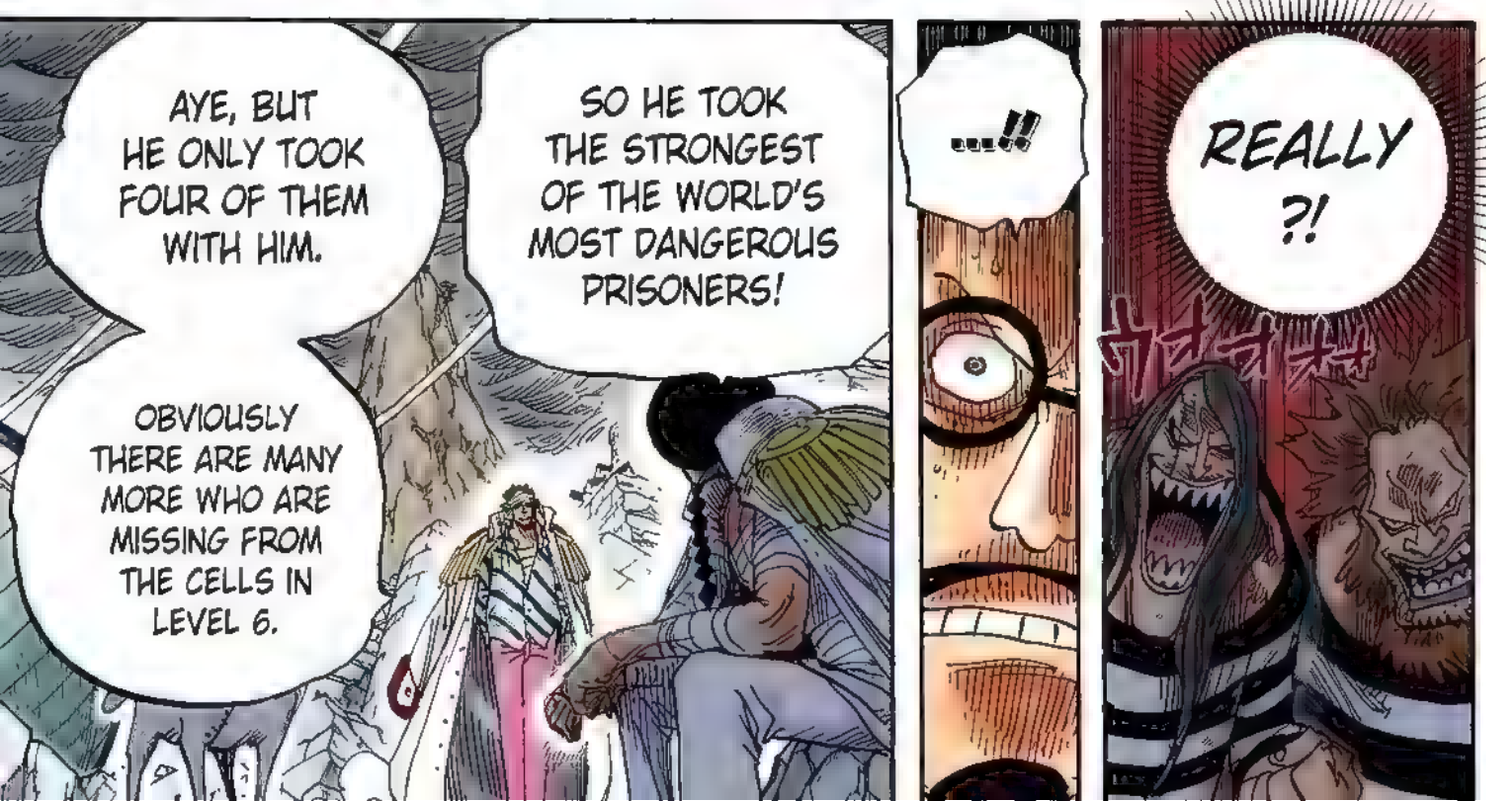

BUT, BEING THE KIND OF MAN HE IS, HE'S VERY UPSET BY THIS FAILURE.
THE MEDICS ARE GIVING HIM INTENSIVE TREATMENT RIGHT NOW.
HE'S BEEN BEATEN TERRIBLY. HE'S NEAR DEATH.
HOW'S MAGELLAN?
IF HE COULD MOVE, HE MIGHT EVEN TAKE HIS OWN LIFE.

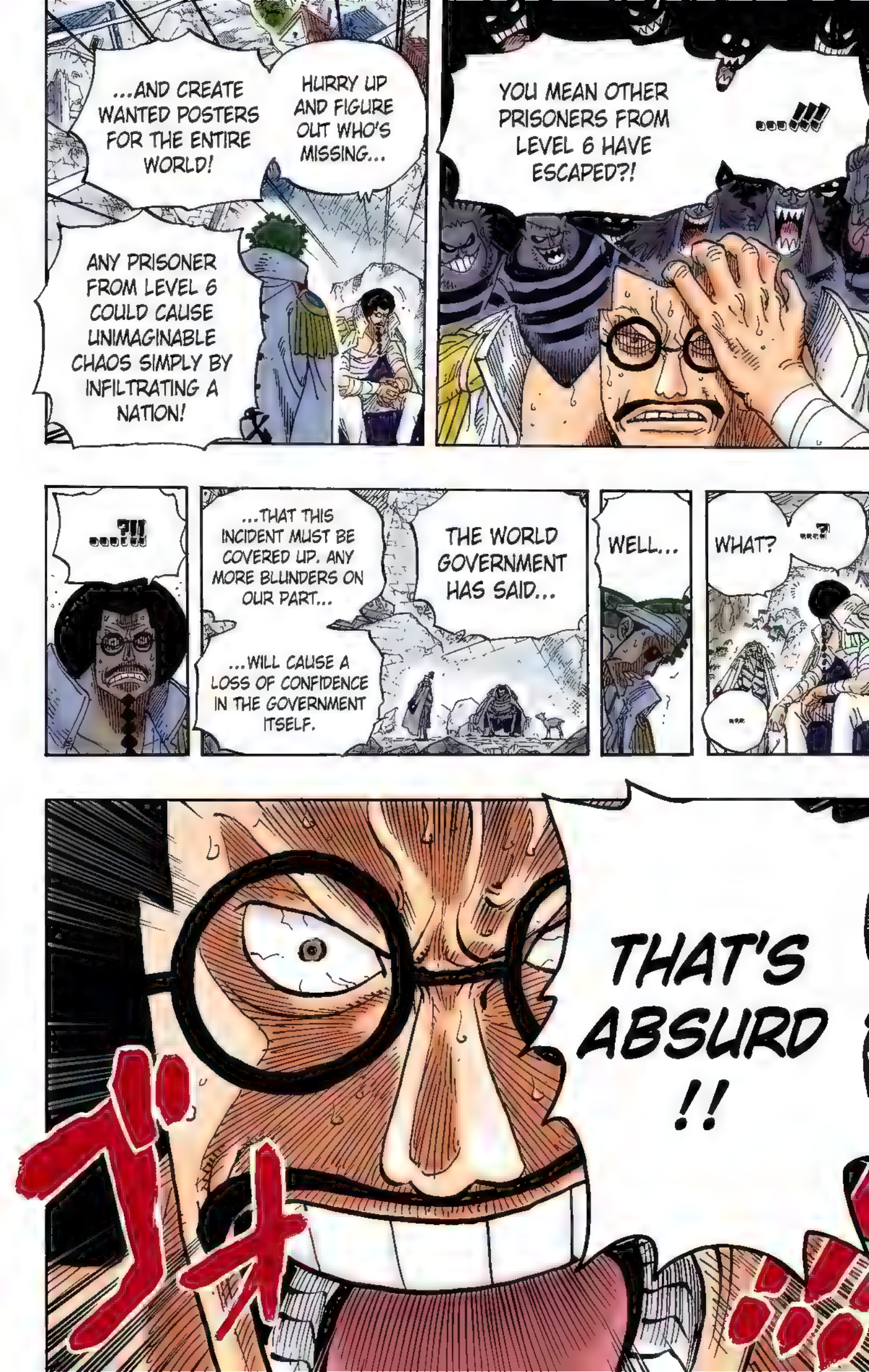

...LEVEL 6 IS A SHAMBLES.
IN SHORT...
!

SO WHAT HAPPENED INSIDE THE PRISON?
DON'T LET HIM DO ANYTHING STUPID LIKE THAT!
...


YOU'RE ALL DOOMED TO ROT HERE TILL YOU DIE!
!!?
G'DAY, ME HEARTIES! NOW LISTEN TO ME, YOU MISERABLE WRETCHES!
SHAMBLES?

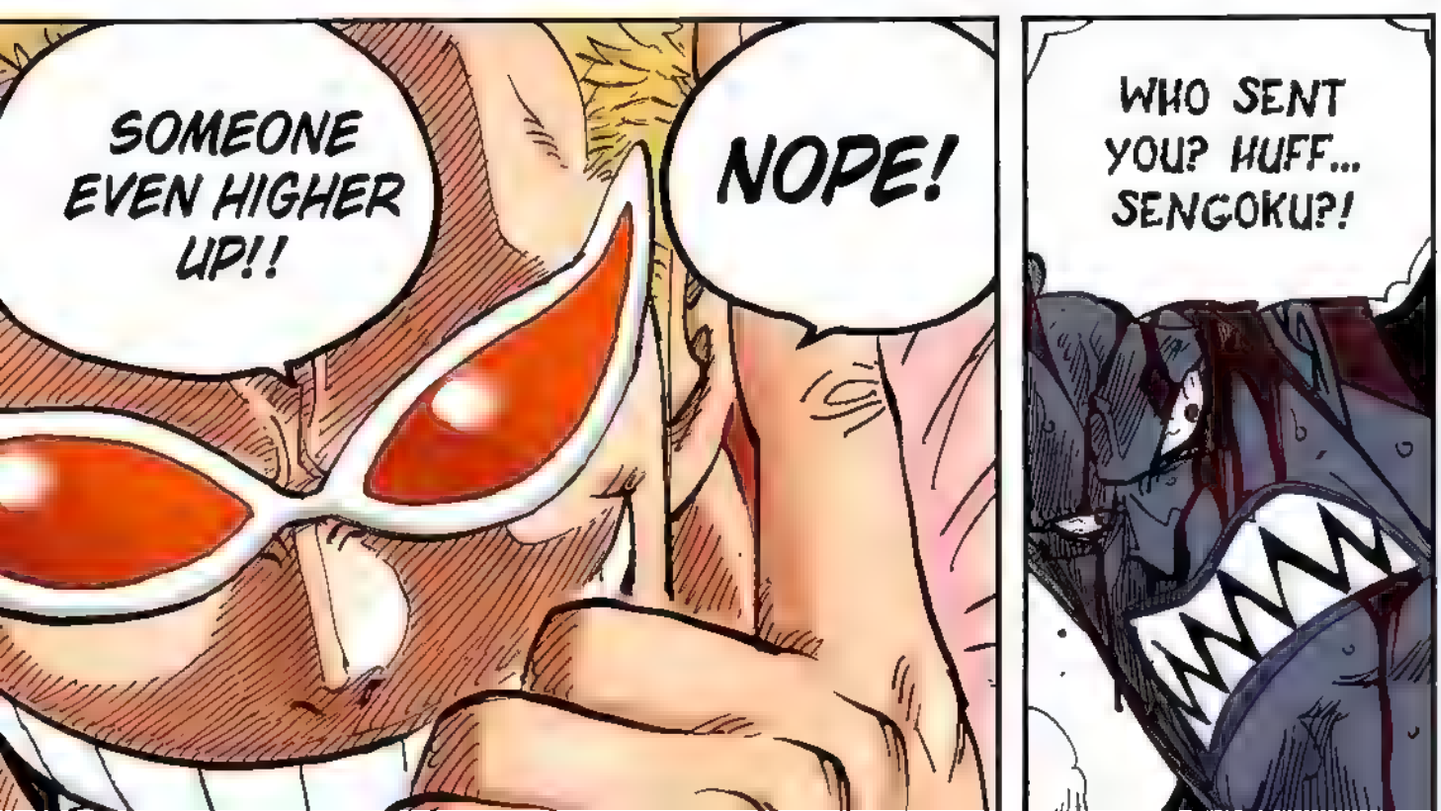
I'LL FREE WHOEVER SURVIVES TO THE VERY END!
!!!
ZE HA HA HA!! YOU'VE GOT NOTHING TO LOSE! SO HOW 'BOUT IT?!
KILL EACH OTHER IN THOSE CAGES!


AYE, BUT HE ONLY TOOK FOUR OF THEM WITH HIM.
OBVIOUSLY THERE ARE MANY MORE WHO ARE MISSING FROM THE CELLS IN LEVEL 6.
SO HE TOOK THE STRONGEST OF THE WORLD'S MOST DANGEROUS PRISONERS!
...!!
REALLY ?!

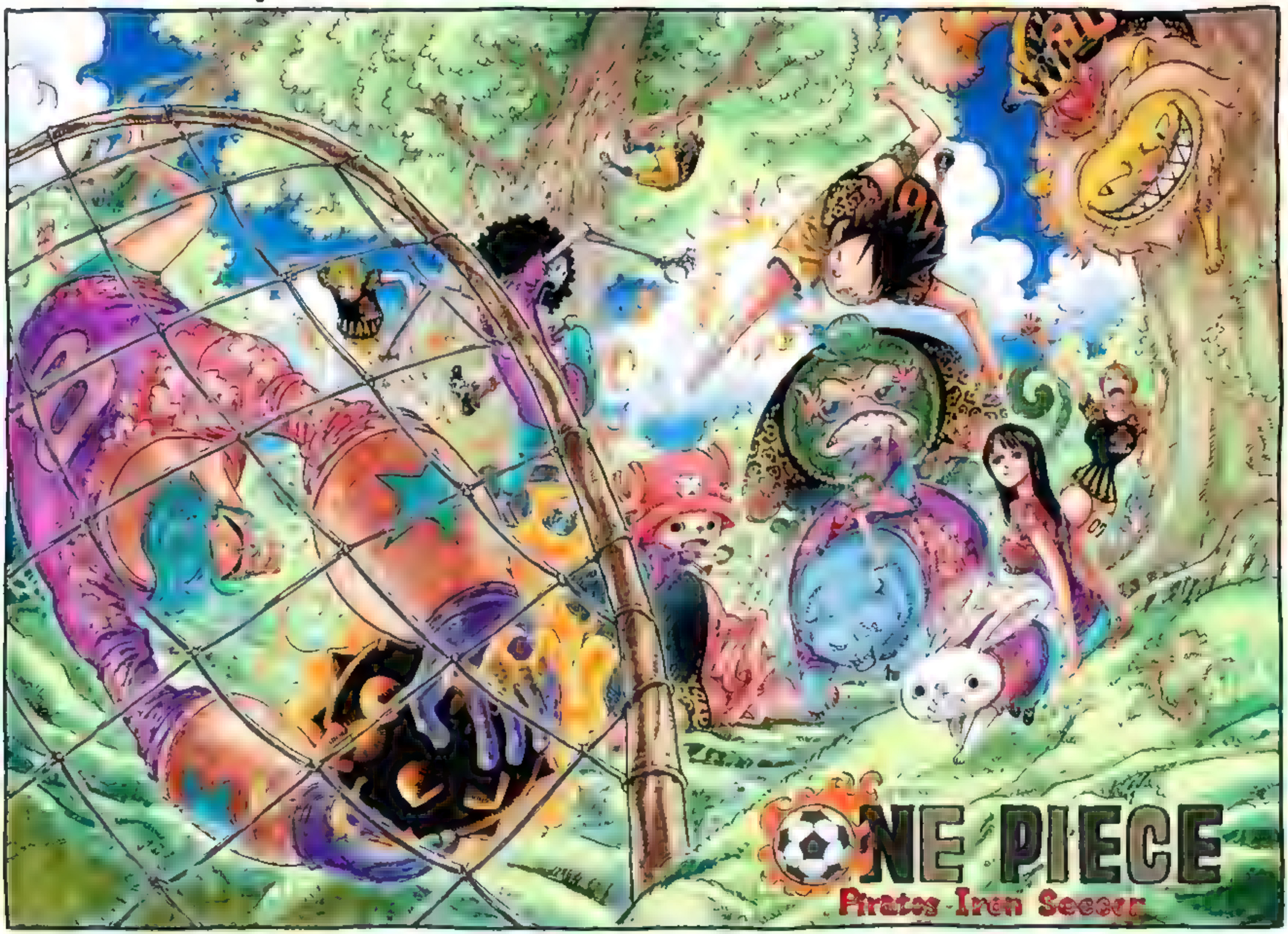

...AND CREATE WANTED POSTERS FOR THE ENTIRE WORLD!
HURRY UP AND FIGURE OUT WHO'S MISSING...
ANY PRISONER FROM LEVEL 6 COULD CAUSE UNIMAGINABLE CHAOS SIMPLY BY INFILTRATING A NATION!
YOU MEAN OTHER PRISONERS FROM LEVEL 6 HAVE ESCAPED?!
...!!!
...?!!
...THAT THIS INCIDENT MUST BE COVERED UP. ANY MORE BLUNDERS ON OUR PART...
...WILL CAUSE A LOSS OF CONFIDENCE IN THE GOVERNMENT ITSELF.
THE WORLD GOVERNMENT HAS SAID...
WELL...
WHAT?
...?
THAT'S ABSURD !!

GAH!!
!!!
ズズサ…ン!!
BACK ALLEY, MARINE-FORD

MORIA, YOU'RE NOT STRONG ENOUGH TO BEAR THE TITLE OF WARLORD ANYMORE.
HEH HEH HEH HEH HEH!!
BLAST YOU, DOFLA-MINGO!!
AT LEAST YOU GET TO GO OUT WITH HONOR. IT'LL BE ASSUMED THAT YOU DIED IN THE PARAMOUNT WAR.

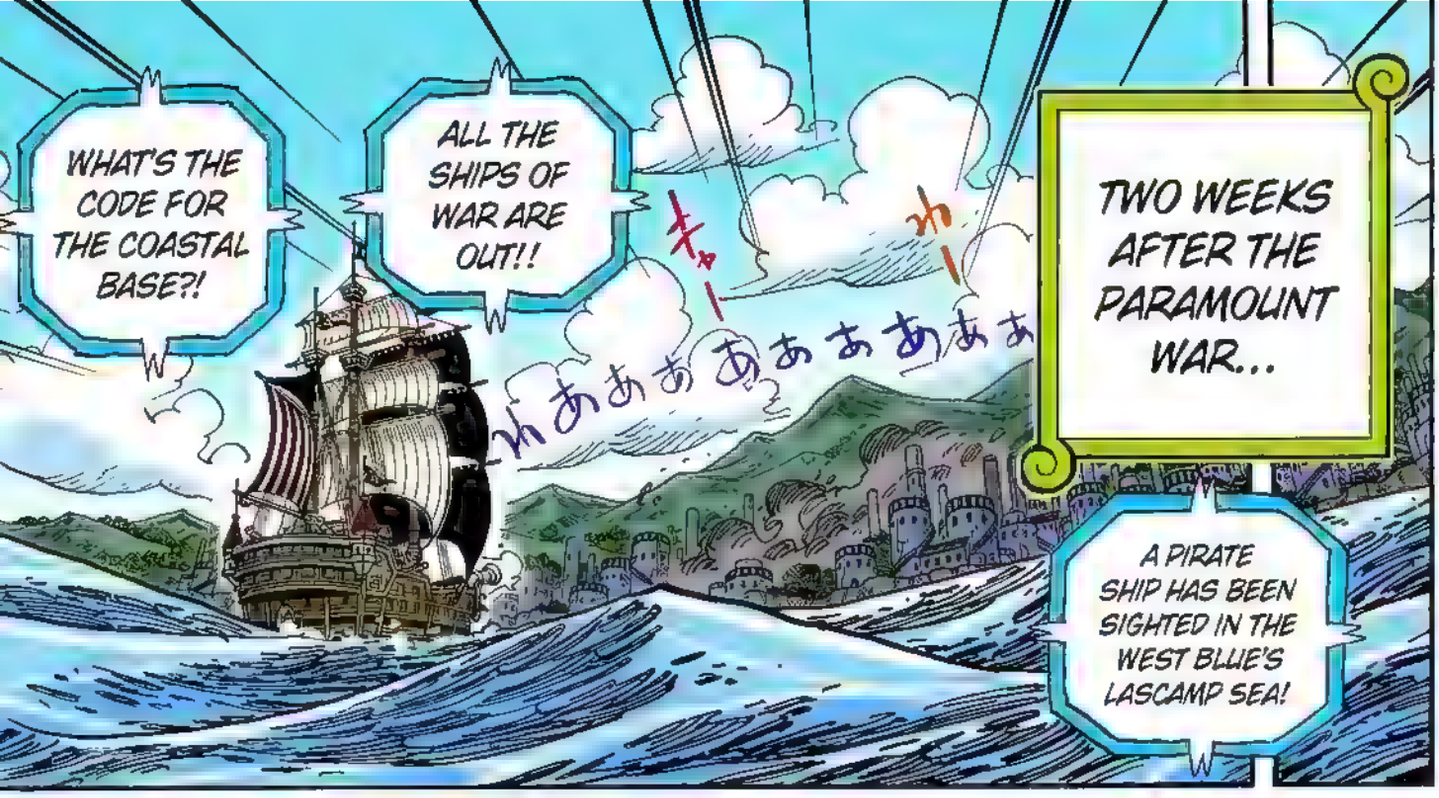

SOMEONE EVEN HIGHER UP!!
NOPE!
WHO SENT YOU? HUFF... SENGOKU?!

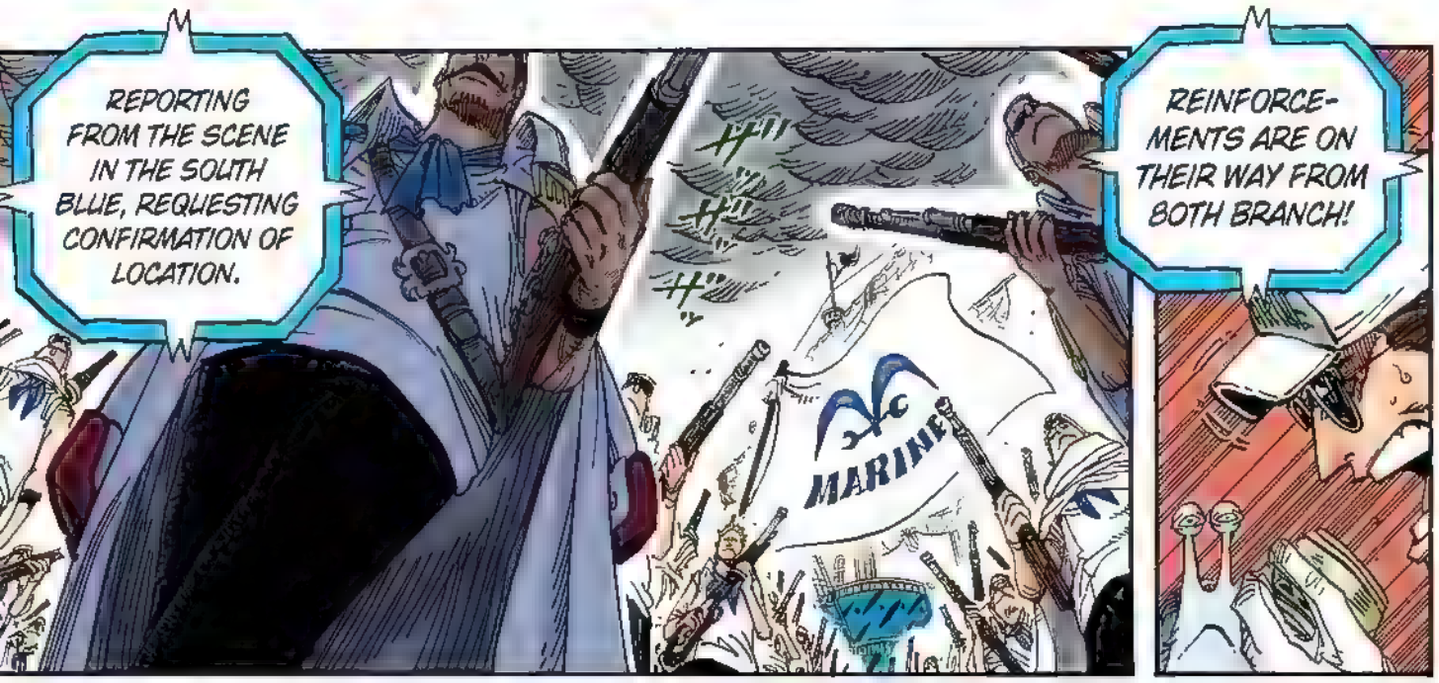
Chapter 582: LUFFY AND ACE



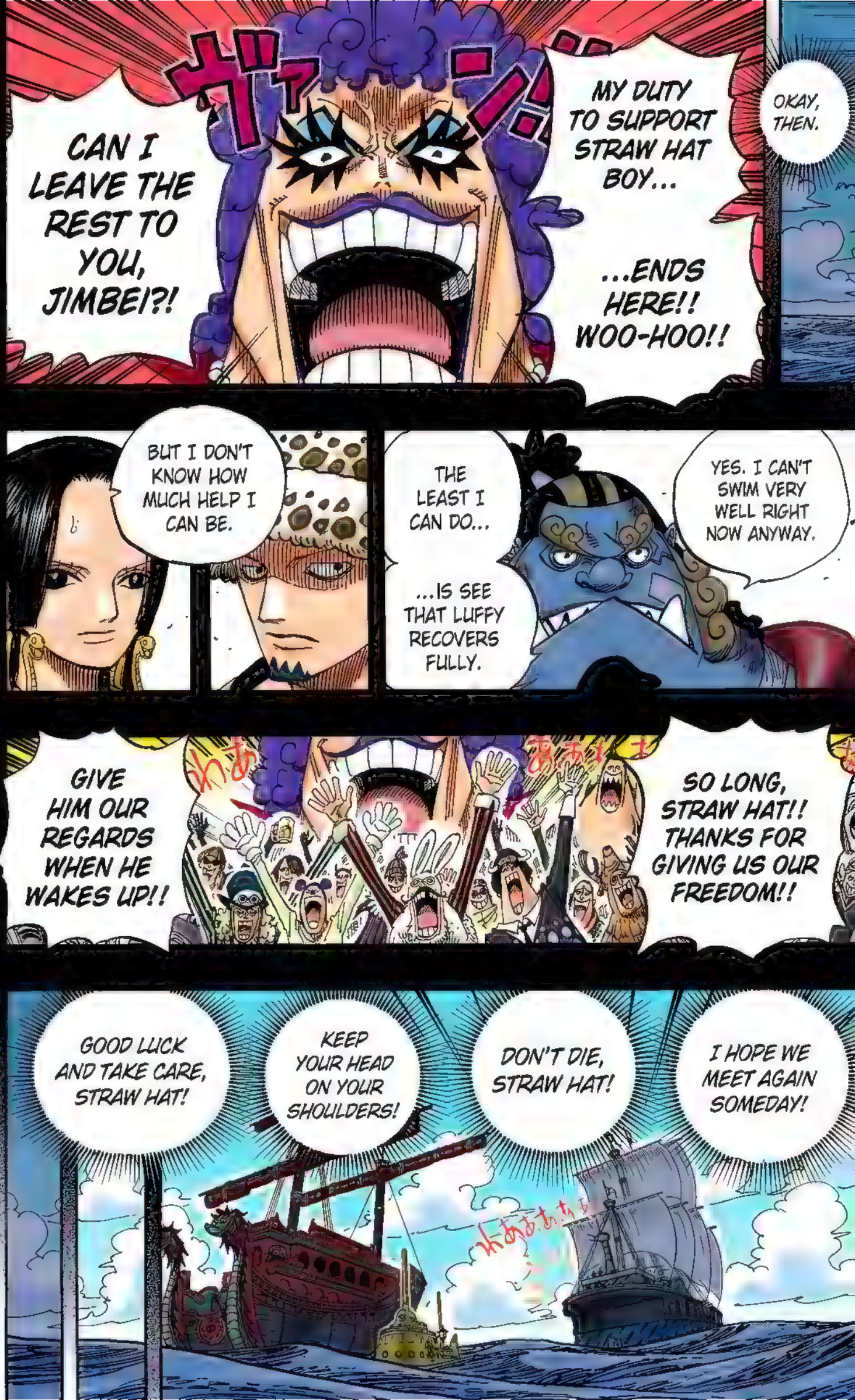
vol.59

ONE PIECE


WHAT'S THE CODE FOR THE COASTAL BASE?!
ALL THE SHIPS OF WAR ARE OUT!!
TWO WEEKS AFTER THE PARAMOUNT WAR...
A PIRATE SHIP HAS BEEN SIGHTED IN THE WEST BLUE'S LASCAMP SEA!

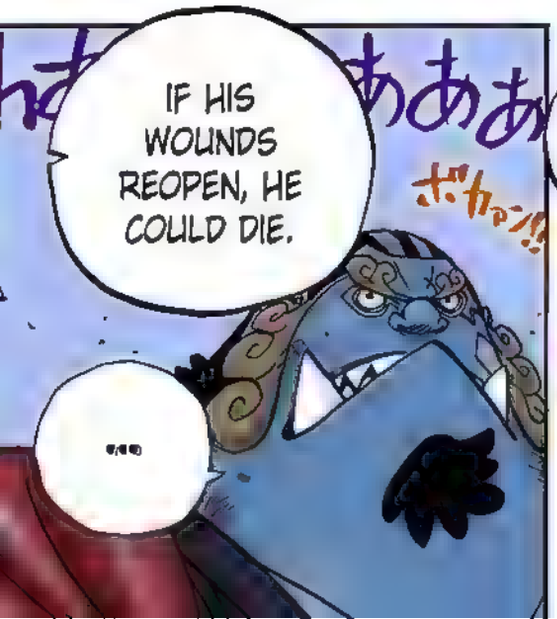

REPORTING FROM THE SCENE IN THE SOUTH BLUE, REQUESTING CONFIRMATION OF LOCATION.
REINFORCE-MENTS ARE ON THEIR WAY FROM BOTH BRANCH!
MARINE

WE'RE GOING TO THE GRAND LINE!!
...ITS EFFECTS HAVE BEGUN TO SURFACE AROUND THE WORLD.
BRING IN THE SUP-PLIES!!


ガァー!!
CAN I LEAVE THE REST TO YOU, JIMBEI?!
MY DUTY TO SUPPORT STRAW HAT BOY...
...ENDS HERE!! WOO-HOO!!
OKAY, THEN.
BUT I DON'T KNOW HOW MUCH HELP I CAN BE.
THE LEAST I CAN DO...
...IS SEE THAT LUFFY RECOVERS FULLY.
YES. I CAN'T SWIM VERY WELL RIGHT NOW ANYWAY.
GIVE HIM OUR REGARDS WHEN HE WAKES UP!!
SO LONG, STRAW HAT!! THANKS FOR GIVING US OUR FREEDOM!!
GOOD LUCK AND TAKE CARE, STRAW HAT!
KEEP YOUR HEAD ON YOUR SHOULDERS!
DON'T DIE, STRAW HAT!
I HOPE WE MEET AGAIN SOMEDAY!

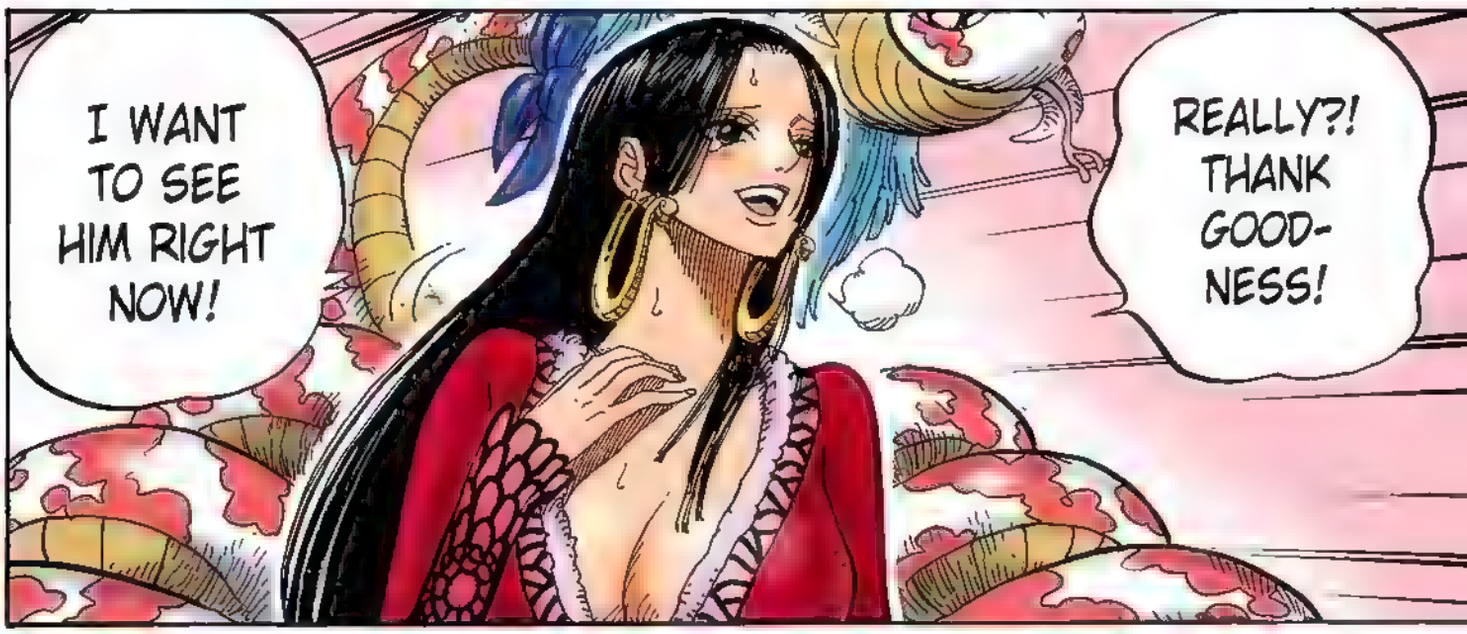
AN EXCEPTION TO THE BAN ON MEN HAS BEEN MADE. LAW'S BAND OF PIRATES...
...ARE ALLOWED TO DROP ANCHOR IN THE BAY SO THAT LUFFY'S INJURIES CAN BE TREATED.
IN THE CALM BELT, FAR FROM THE COMMOTION OF THE REST OF THE WORLD, DREAMS THE ISLAND OF WOMEN, AMAZON LILY.
WHERE ARE YOU GOING?! STOP THAT! FIRE FIST IS ALREADY...
HEY! STOP THAT! CALM DOWN, STRAW HAT!
ACE !!
ドゴォ...!!

AAAAAAAH !!
ACE !!
ACE!! WHERE ARE YOU?!


IF HIS WOUNDS REOPEN, HE COULD DIE.
...
ボカン!!

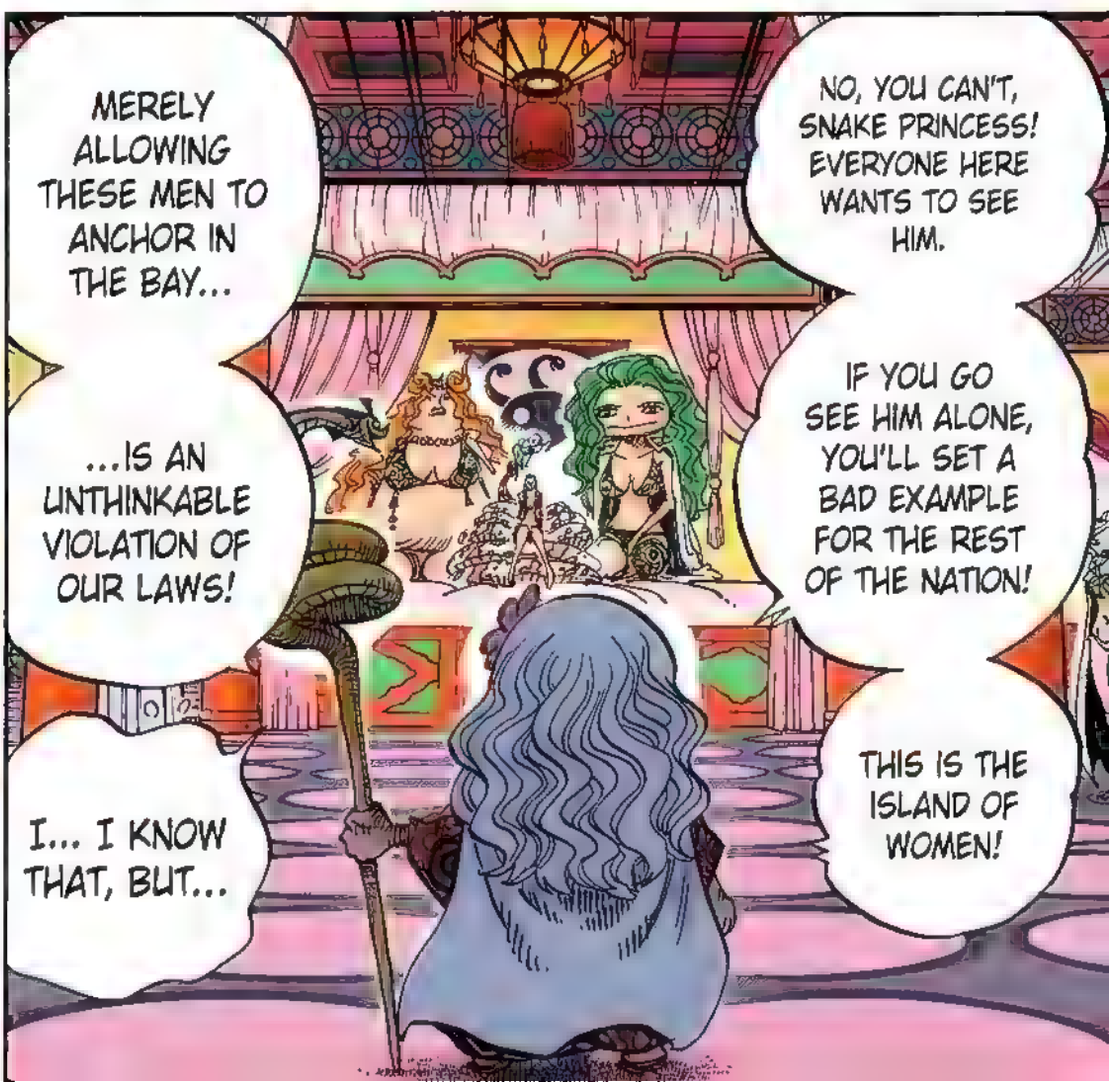
SIMPLY PUT...
...
HE'S UNCONTROLLABLE!! STRAW HAT, STOP!!
WHAT WILL HAPPEN IF WE LEAVE HIM ALONE?
ドゴォン!!

!
LUFFY'S AWAKE!
WE RECEIVED WORD THAT LUFFY HAS AWAKENED!
SNAKE PRIN-CESS!!
KUJA CASTLE, AMAZON LILY

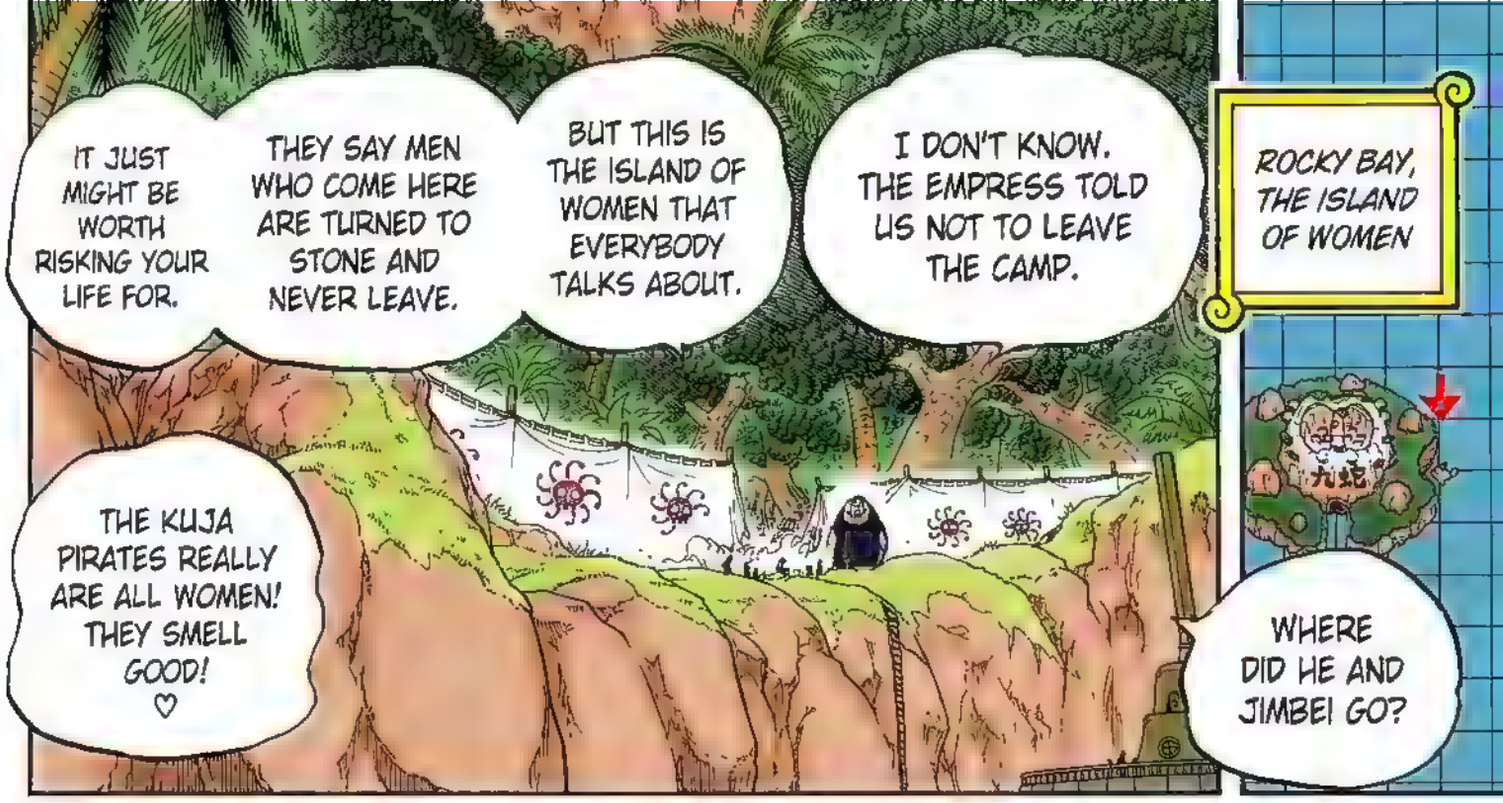

I WANT TO SEE HIM RIGHT NOW!
REALLY?! THANK GOOD-NESS!

NEVER MIND THAT, SISTER. YOU HAVE TO EAT!

SHE'S RIGHT. YOU'VE BARELY EATEN ANYTHING SINCE YOU RETURNED!


MERELY ALLOWING THESE MEN TO ANCHOR IN THE BAY...
...IS AN UNTHINKABLE VIOLATION OF OUR LAWS!
I... I KNOW THAT, BUT...
NO, YOU CAN'T, SNAKE PRINCESS! EVERYONE HERE WANTS TO SEE HIM.
IF YOU GO SEE HIM ALONE, YOU'LL SET A BAD EXAMPLE FOR THE REST OF THE NATION!
THIS IS THE ISLAND OF WOMEN!

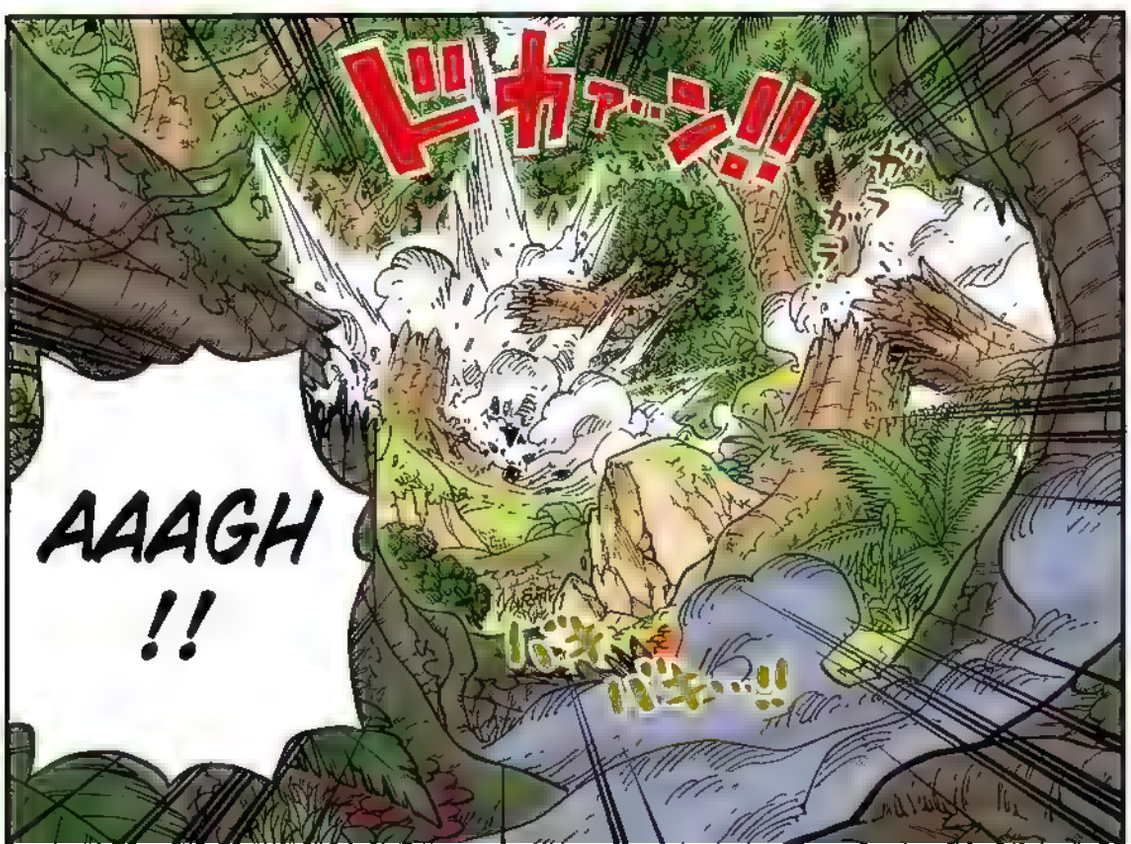
...I'LL BRING IT TO HIM. ♡
AND THEN... ♡
YOU'RE GOING?!
GLADLY!
THAT'S RIGHT. LUFFY MUST BE STARVING!
MAKE A MOUNTAIN OF FOOD! HE NEEDS PLENTY OF NOURISHMENT TO GET BETTER!
I'LL HELP TOO!
I WON'T WAIT!! I AM THE EMPRESS!! NO ONE TELLS ME WHAT TO DO!!
NO, YOU CAN'T! THE LAWS OF OUR ISLAND PASSED DOWN THROUGH THE GENERATIONS TAKE PRECEDENCE OVER THE WILL OF ANY QUEEN!
YOU CAN ALLOW LUFFY TO ENTER THIS COUNTRY...
...AFTER HE FULLY RECOVERS! YOU MUST WAIT UNTIL THEN!
RETURNING ALIVE IS SOMETHING ONLY A GOD COULD DO. WHAT DO THE HEAVENS WANT FROM THAT MAN?!
BUT... FIRST IMPEL DOWN AND THEN NAVY HEADQUARTERS. THAT'S LIKE AN ANT DIVING INTO A HURRICANE!
SHE'S BEEN INFECTED WITH A POWERFUL VIRUS.
HMPH...

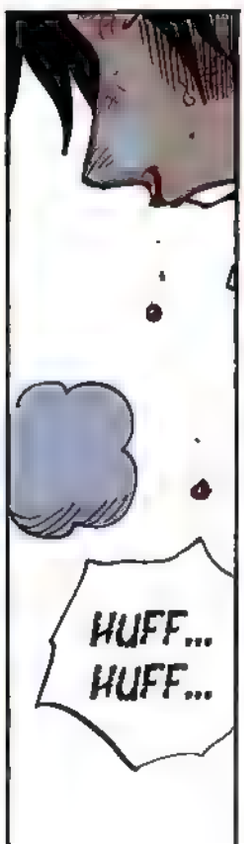

IT JUST MIGHT BE WORTH RISKING YOUR LIFE FOR.
THEY SAY MEN WHO COME HERE ARE TURNED TO STONE AND NEVER LEAVE.
BUT THIS IS THE ISLAND OF WOMEN THAT EVERYBODY TALKS ABOUT.
I DON'T KNOW. THE EMPRESS TOLD US NOT TO LEAVE THE CAMP.
ROCKY BAY, THE ISLAND OF WOMEN
THE KUJA PIRATES REALLY ARE ALL WOMEN! THEY SMELL GOOD! ♡
WHERE DID HE AND JIMBEI GO?

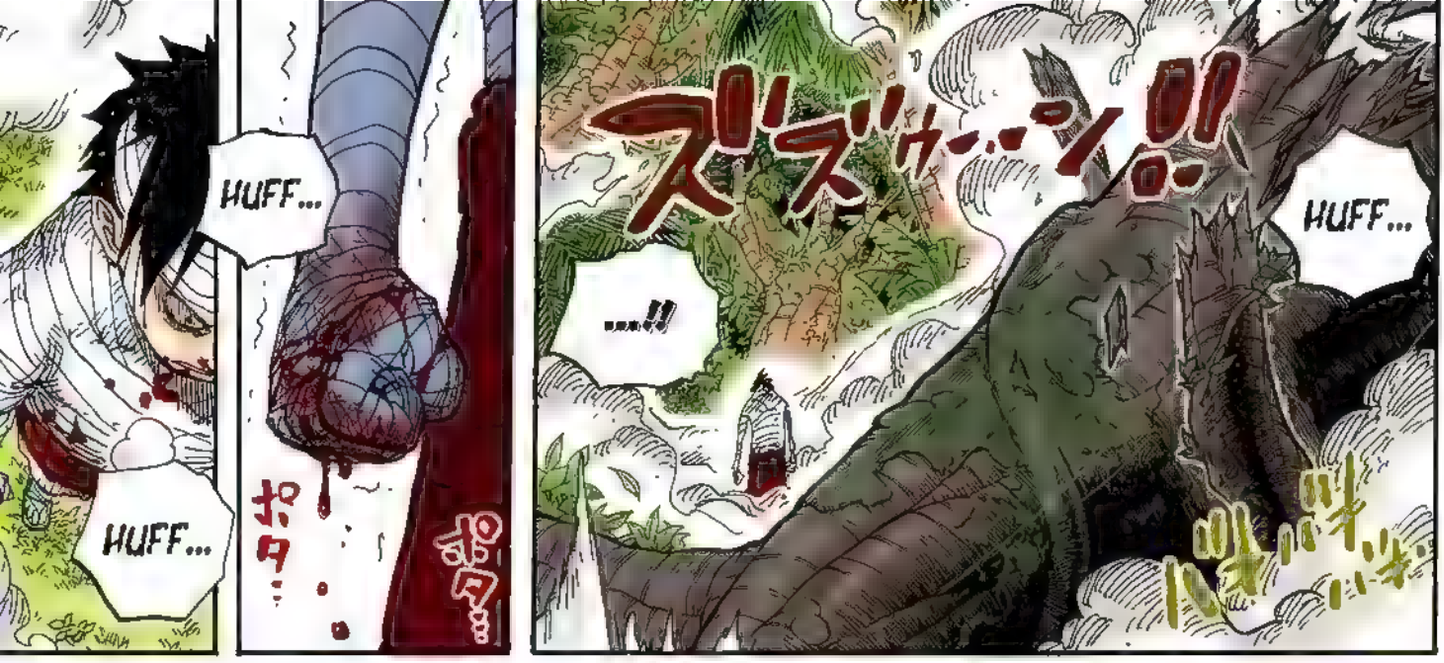
...

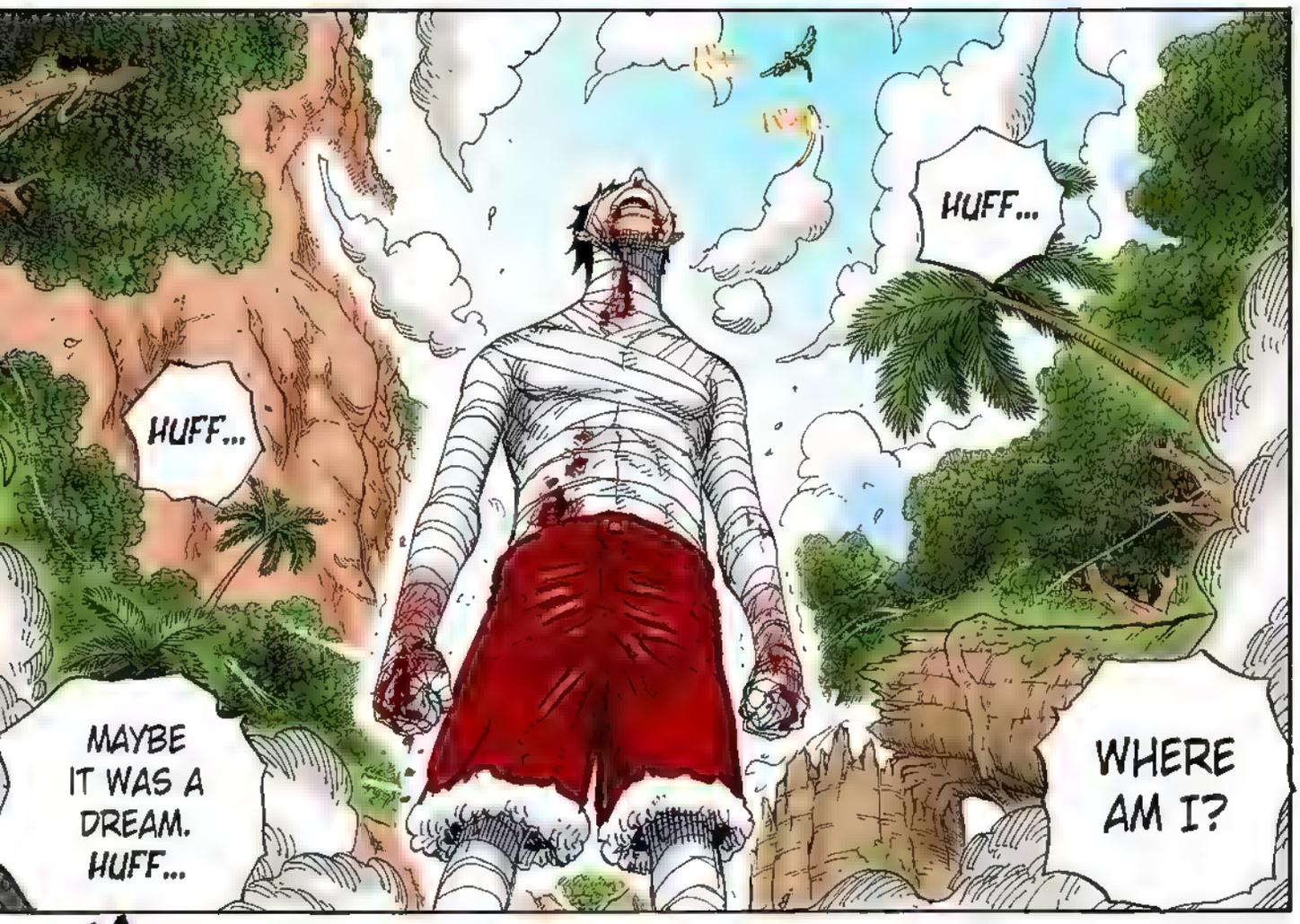
SORRY...
IT'S A NATION OF WOMEN!!

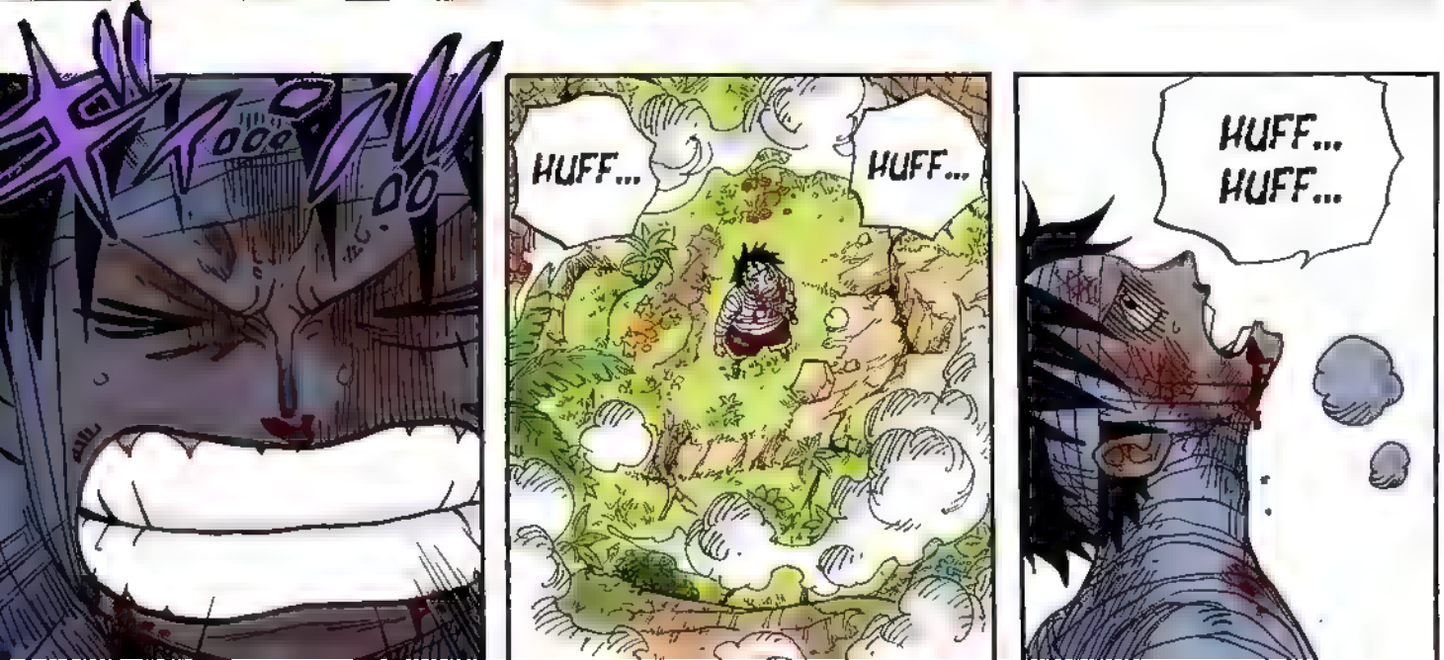
I WONDER IF THERE ARE FEMALE BEARS HERE.
DON'T BE STUPID! YOU'LL BE KILLED! ♡
I WANT TO TAKE A PEEK INSIDE. IT'S LIKE A DREAM! ♡
PENGUIN

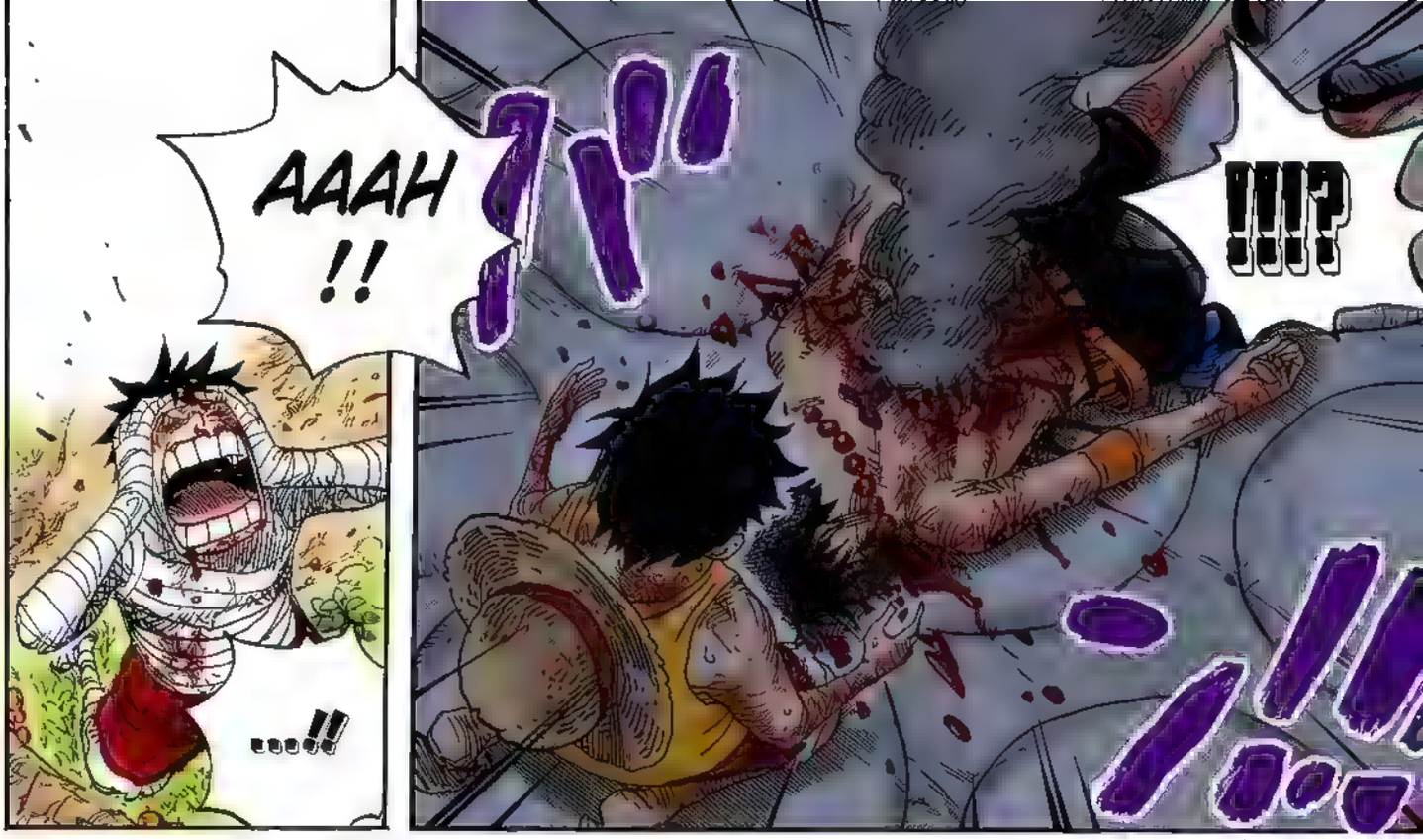

ドカァーン!!
ガラ
ガラ
AAAGH !!

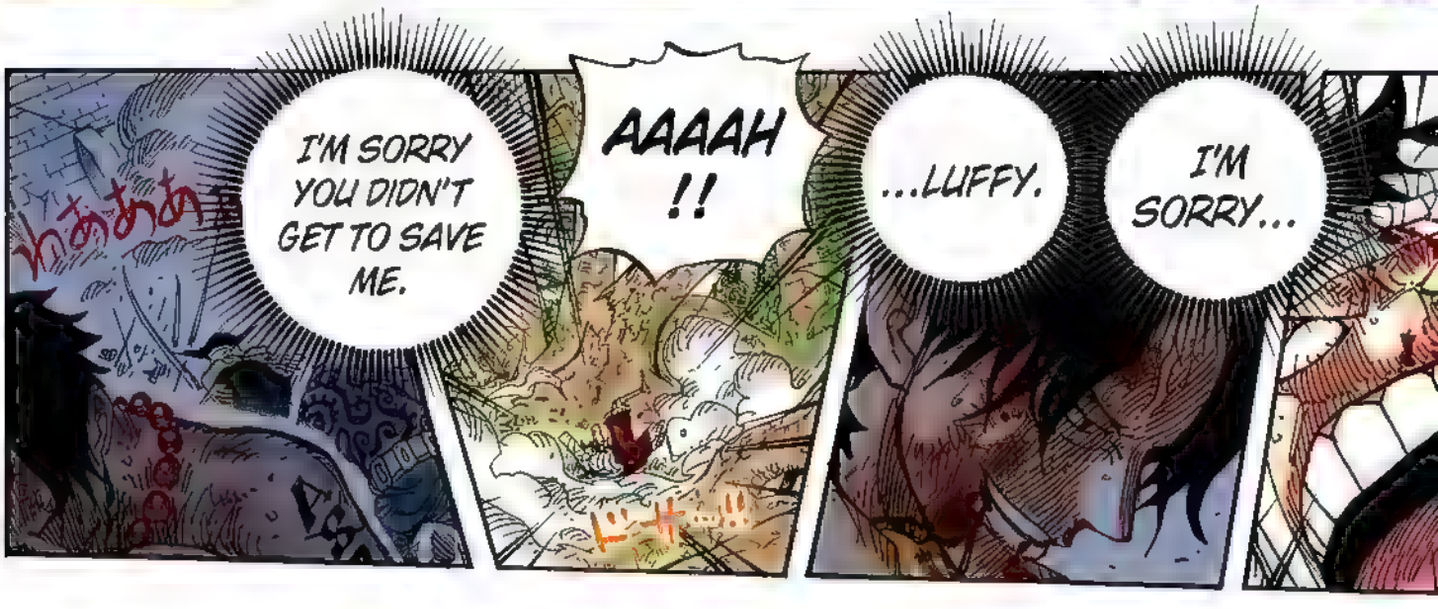

HUFF... HUFF...

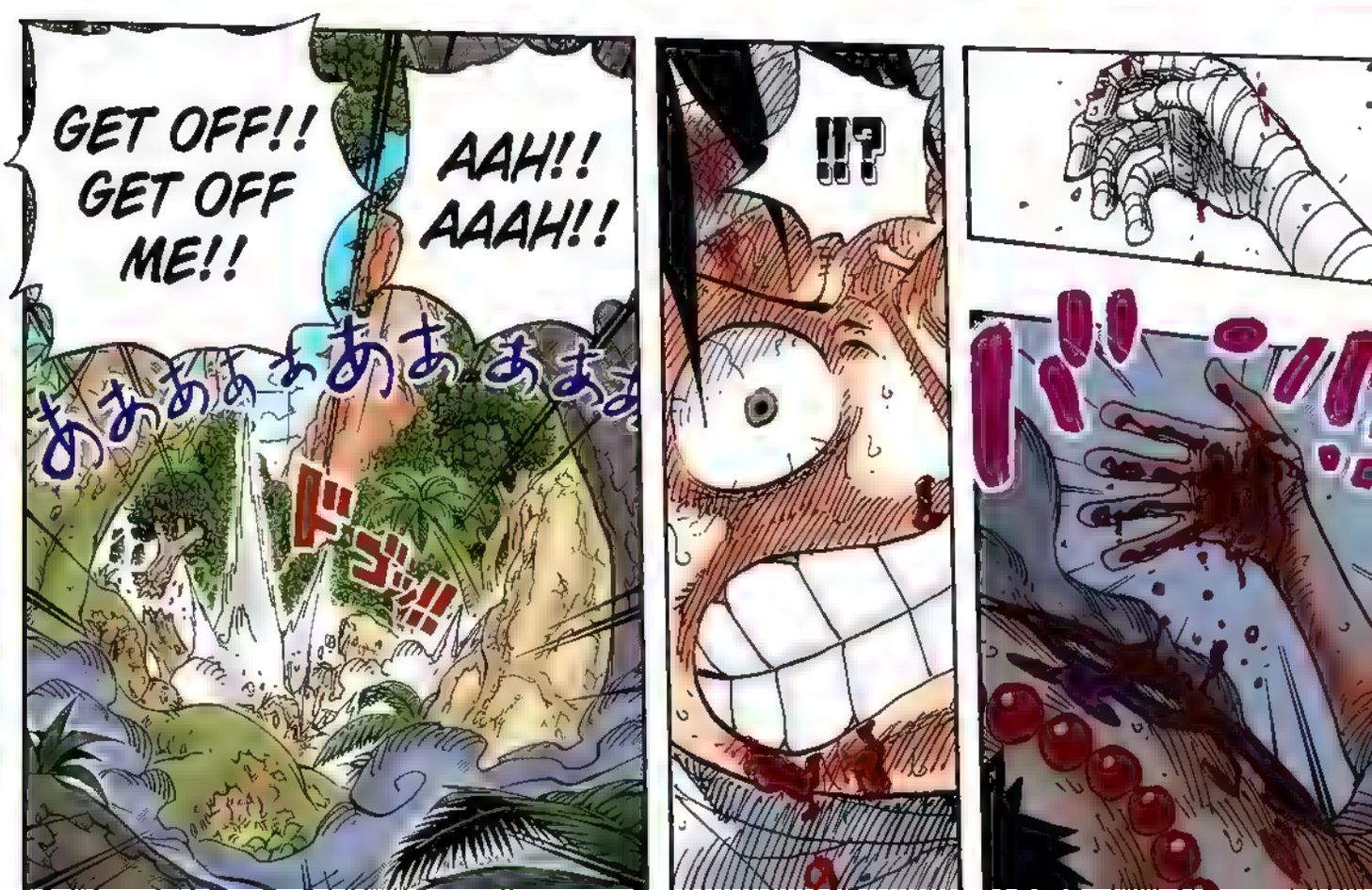

HUFF...
HUFF...
ポタ
ズリズリ...!!
...!!
HUFF...


HUFF...
HUFF...
MAYBE IT WAS A DREAM. HUFF...
WHERE AM I?


KOOO
HUFF...
HUFF...
HUFF...
HUFF...


AAAH !!
!!!?
...!!


I'M SORRY YOU DIDN'T GET TO SAVE ME.
AAAAH !!
...LUFFY.
I'M SORRY...


GET OFF!! GET OFF ME!!
AAH!! AAAH!!
!!?

MARINE
!!!
ドオ!!
UGH !!
ドゴ!!!
STOP !!
LUFFY !!
ドオ!!
AAAAH !!
ドオ!!

ドゴォン!!
GET AWAY!!
ボゴォン!!
バキバキ
GET AWAY!!
HUFF...
ドカァア…ン!!
SKREE SKREE
UGH!!
ゴゴゴ
AAAAH !!
ガラ ガララ
HUFF...
ゴゴゴ!!!
ゴゴ
ゴゴゴ
ゴオォ
ドゴォン!!
AAAAH !!
ドカァア…ン!!

HUFF...
HUFF...
!!
TOMP...!!
...CAN YOU PLEASE LOOK AFTER MY LITTLE BROTHER?
IF I DIE...
...
ｷﾞﾛﾛﾛｯ!!
I TWISTED MY CHEEK UNTIL IT ALMOST TORE OFF!
ACE IS...
THE WAR IS OVER.
HUFF...
IF IT WAS A BAD DREAM, I'D BE AWAKE BY NOW!
!
DON'T SAY IT!! DON'T SAY ANYTHING!!
HUFF...
HUFF...
IT'S NOT A DREAM, IS IT?
...
HUFF...

I'LL SURPASS YOU ONE OF THESE DAYS, ACE!
YOU'VE GOTTEN A LOT STRONGER, LUFFY!
ACE IS DEAD, ISN'T HE?!
ACE IS...
HE'S DEAD.
YES.
AGH!!
...!!

HE'S GOING TO BE YOUR OLDER BROTHER.
WHO'S ACE?!

うわあああ
あああああああ
あああああああ
AAAAAH !!

あああああああああ
あああ

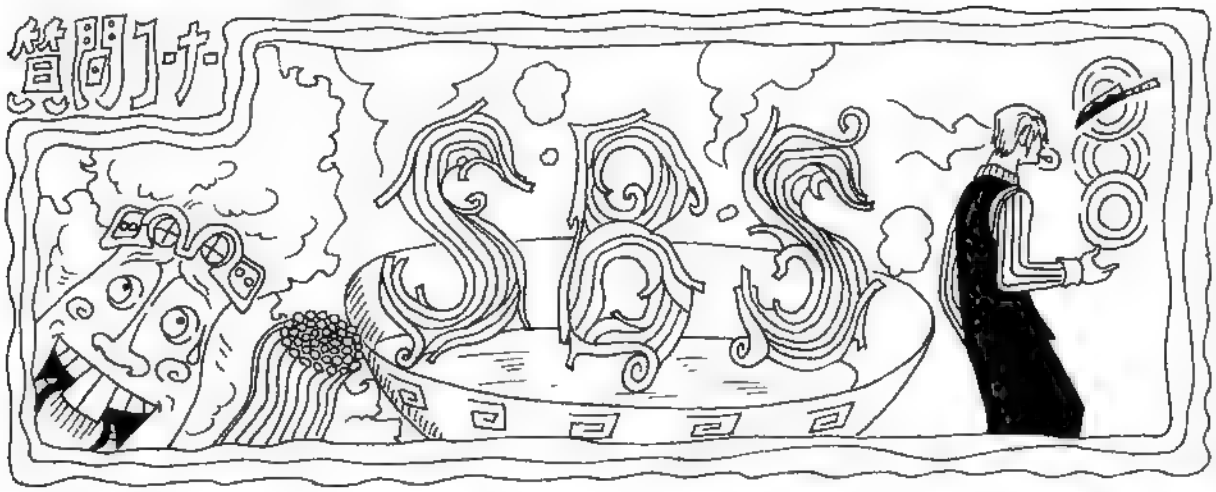
FIRST YOU EAT A DEVIL FRUIT AND NOW YOU SPOUT THIS NONSENSE! YOU AND ACE BOTH!!
PIRATE KING MY FOOT!
GRANDPA! I KEEP TELLING YOU, I WANNA BE THE PIRATE KING!
TEN YEARS AGO... A PATH ON MT. CORVO BEHIND WINDMILL VILLAGE, THE EAST BLUE
YOU'RE GOING TO BECOME THE STRONGEST NAVY MAN EVER!
AAAH! AAAH!
SWAK!
SWAK!
56
MONKEY D. GARP & MONKEY D. LUFFY (10 YEARS AGO)
IT WAS MY MISTAKE. I SHOULD NEVER HAVE LEFT YOU IN THAT PEACEFUL WINDMILL VILLAGE.
OW!! GRRR!! I'M MADE OF RUBBER SO WHY DOES THIS HURT?! LET ME GO, GRANDPA!!

!?
DADAN!! GET OUT HERE!!
ドン ドン
M-MISTER GARP! YOU GOTTA GIVE US A BREAK!
ACE IS ALREADY TEN YEARS OLD!
HE'S ALREADY MORE THAN WE CAN HANDLE! CAN'T YOU TAKE HIM OFF OUR HANDS?
CURLY DADAN
MT. CORVO BANDIT
BOSS OF THE DADAN FAMILY
(ACE AND LUFFY'S FOSTER PARENT)

ANOTHER ONE?! THIS ONE'S YOUR GRANDSON, GARP--I MEAN, MISTER GARP?
あああああああ
あああああああああ
WHAT THE... WHO'S THAT KID?!
WELL, I DON'T WANT TO GO TO JAIL, BUT SOMETIMES I THINK I'D BE BETTER OFF!
WE ALREADY HAVE OUR HANDS FULL WITH ACE! NOW YOU WANT TO THROW YOUR GRANDSON INTO THE MIX?!
ぶわっはっはっは
ALL RIGHT, I'LL LET YOU PICK. YOU CAN SPEND THE REST OF YOUR LIFE ROTTING IN A PIGPEN, OR YOU CAN RAISE THEM.
YOU REALIZE HOW MANY OF YOUR COUNTLESS CRIMES I'M TURNING A BLIND EYE TO?!
YOU'RE BACK, ACE?!
OH. THAT'S ACE.
AGH! SPIT! YUCK!!
HEY! WHO ARE YOU?!
THAT KID IS PROBABLY A MONSTER IN HIS OWN RIGHT!
UGH !!

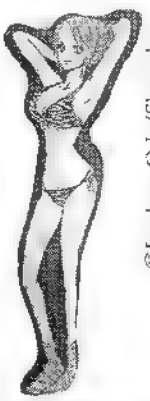
ドン!!
PORTGAZ D. ACE
(10 YEARS AGO)
NO!! WE'LL BE GLAD TO LOOK AFTER HIM!!
GOT A PROBLEM WITH IT?
YOU MEAN IT'S ALREADY DECIDED?!
FROM NOW ON YOU'LL BE LIVING TOGETHER. MAKE SURE YOU GET ALONG WITH HIM!
THAT'S ACE. HE'S THREE YEARS OLDER THAN YOU.
...
UGH!

SBS Question Corner



(Kobayashi Mutsumi, Kanagawa)

Q: I was thinking of buying a Nami body pillow, so I wanted to ask you, Odacchi, on how to use it. --Nobuo

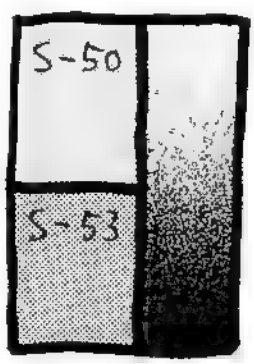


©Eiichiro Oda/Shueisha, Fuji TV, Toei Animation.

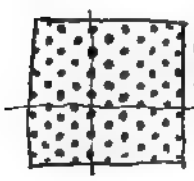
"One Piece Beauty Die Cut Body Pillow" Sold by Kowa, Inc.

A: I see... How would I know?! ^^; It looks like those kinds of things are really being sold. I never saw the actual thing in person so I wouldn't know, but don't you just shove that thing between your legs and then go to sleep? Listen, everyone. You may think I know every single piece of *One Piece* merchandise that's out, but it's my media manager Onishi that deals with that. I just read the merchandise section in *Jump* and go, "Oh, I didn't know they had that." As long as the people who made it and the people who buy it get some fun out of it, I really don't mind. But I am always anticipating what's coming out next for the Portrait of Pirates figure series. Those are pretty expensive, but they're nice.

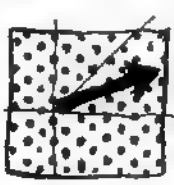
Q: I have a serious question. How many kinds of tones does *One Piece* use? Just one kind? Do shonen manga tend to have very few types of tones? Also Mr. Oda, do you know how to use the "fading" technique by scraping off tones? Please answer me! --MangaLover MS



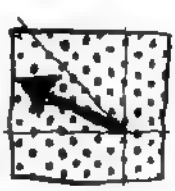
A: Just one?! How rude! I use up to three! I use the famous I-C screen tones. There are the light ones, the dark ones, and the so-called "sand graphic" ones. For people who don't know what screen tones are, think of them as transparent stickers that are used on the manga. When you go to the kind of stores that carry them, they usually have hundreds of different types available. But I use only three. I haven't done the "fading" technique in a while. I remember doing a lot of it back when I was working as an assistant. My own staff members do it too. In regards to how you're supposed to do it, first, you take a utility knife and...



Center on the dots



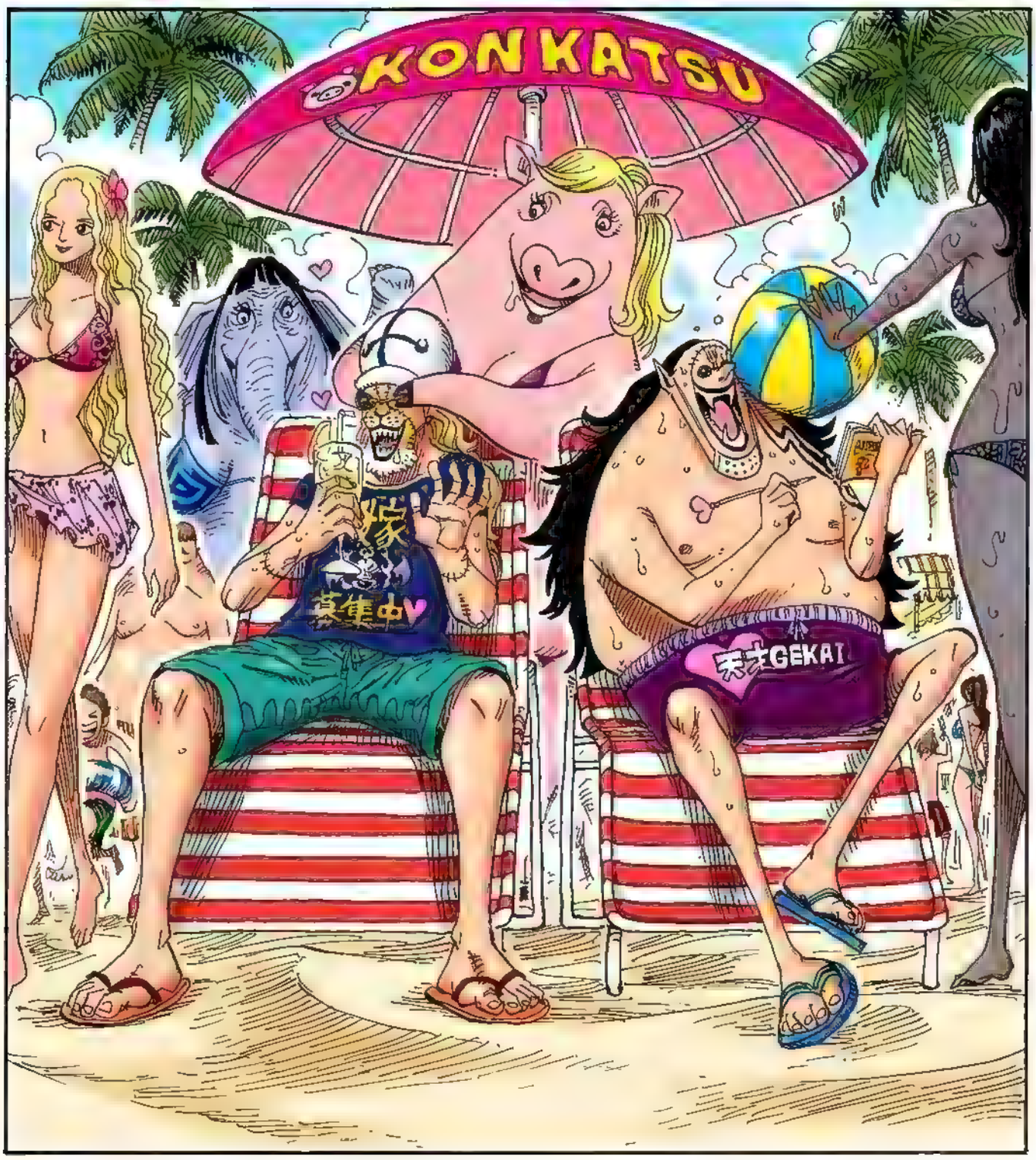
Lightly go in at 22.5 degree x 22.5 degree angles

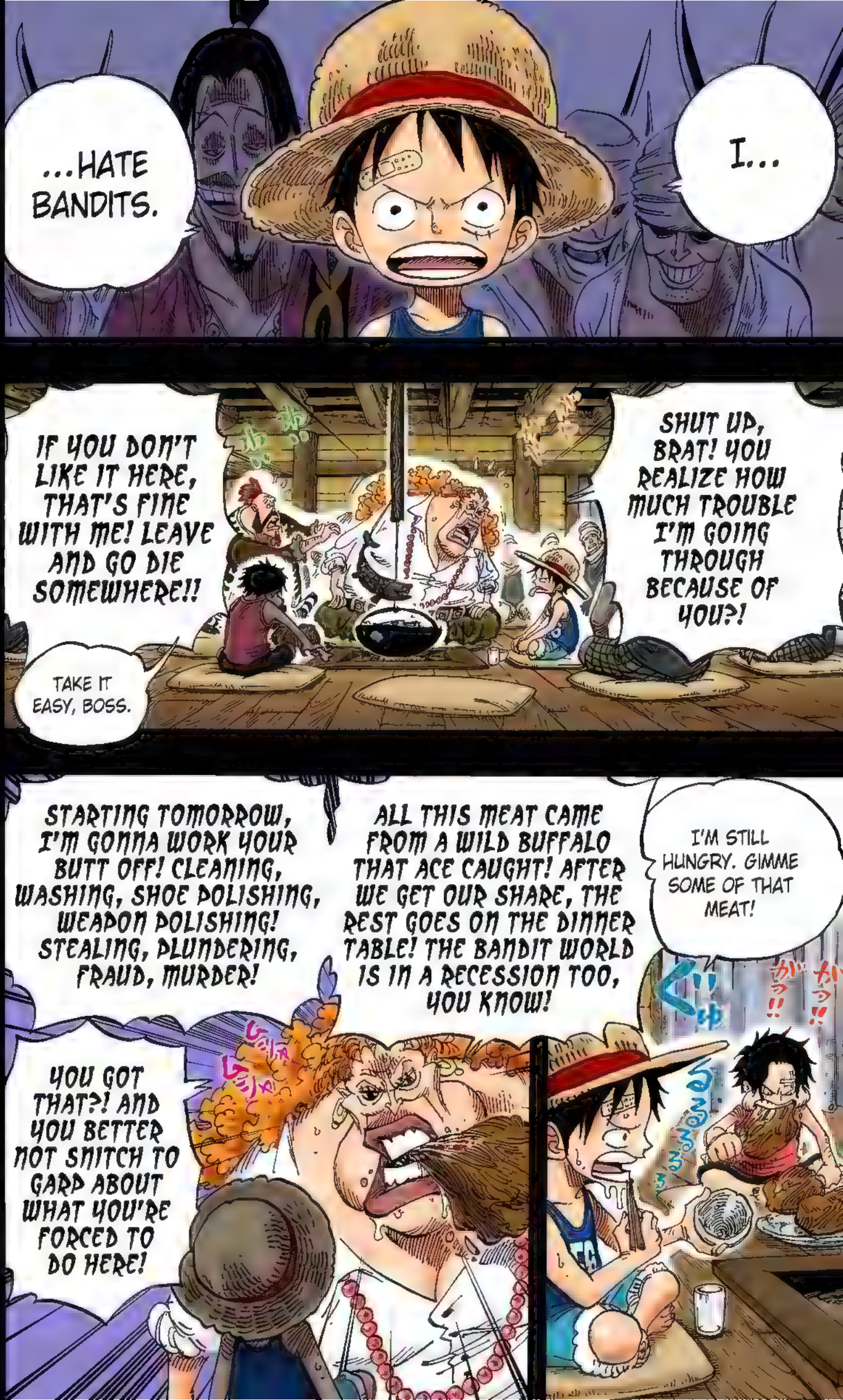


Scrape them off in a parallel line to fade

We use this "fade" and "overlap" method instead of gradation tones when trying to show the sunset effect. In recent times, people seem to be able to do a lot more with the computer. But as long as I'm working on *One Piece*, I want to work with my own hands.

Chapter 583:
GRAY TERMINAL

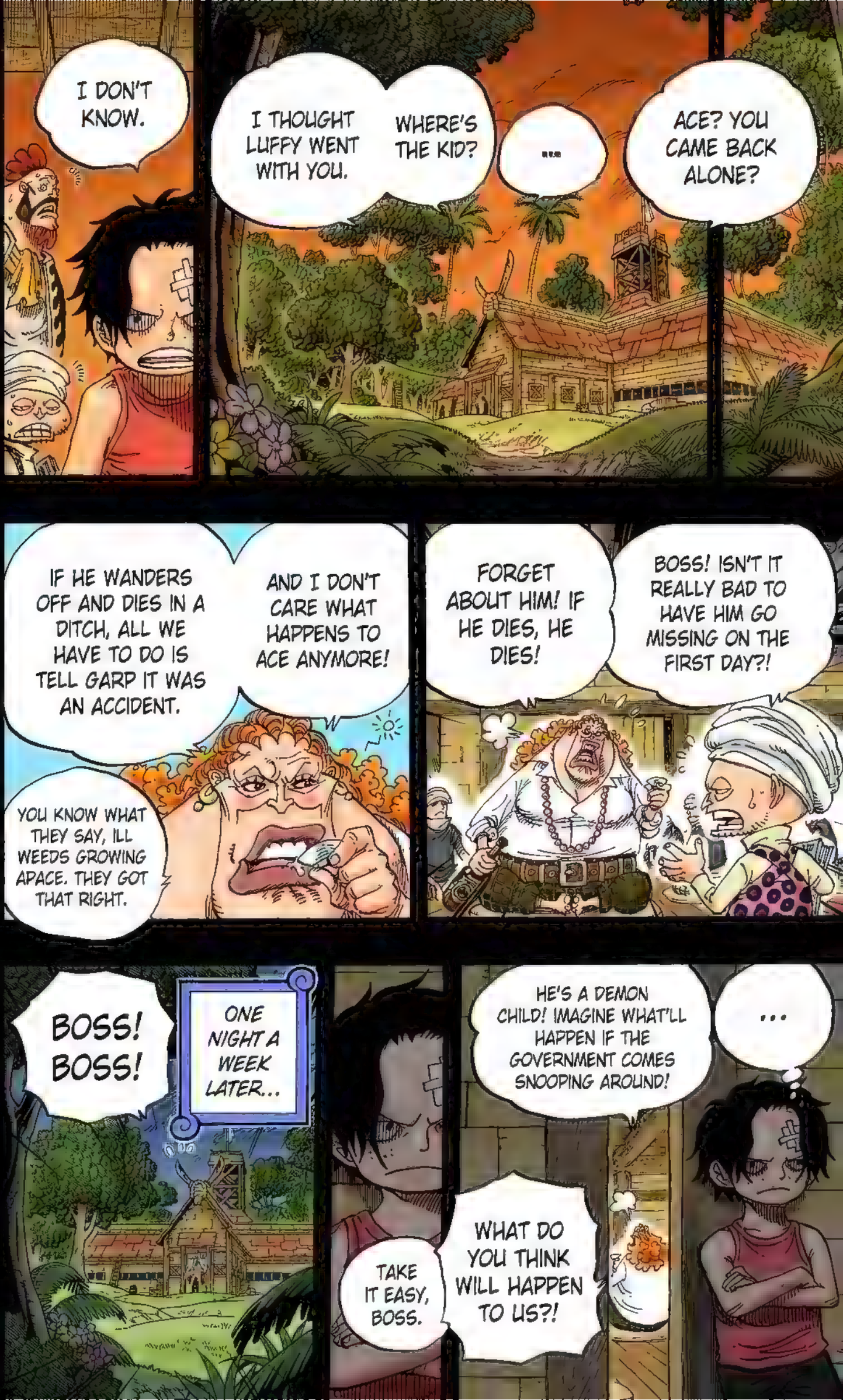



...HATE BANDITS.
I...
IF YOU DON'T LIKE IT HERE, THAT'S FINE WITH ME! LEAVE AND GO DIE SOMEWHERE!!
SHUT UP, BRAT! YOU REALIZE HOW MUCH TROUBLE I'M GOING THROUGH BECAUSE OF YOU?!
TAKE IT EASY, BOSS.
STARTING TOMORROW, I'M GONNA WORK YOUR BUTT OFF! CLEANING, WASHING, SHOE POLISHING, WEAPON POLISHING! STEALING, PLUNDERING, FRAUD, MURDER!
ALL THIS MEAT CAME FROM A WILD BUFFALO THAT ACE CAUGHT! AFTER WE GET OUR SHARE, THE REST GOES ON THE DINNER TABLE! THE BANDIT WORLD IS IN A RECESSION TOO, YOU KNOW!
I'M STILL HUNGRY. GIMME SOME OF THAT MEAT!
YOU GOT THAT?! AND YOU BETTER NOT SNITCH TO GARP ABOUT WHAT YOU'RE FORCED TO DO HERE!

WHAT?! ISN'T THIS WHERE YOU'RE SUPPOSED TO CRY?!
OKAY.
ボロ!!
THAT'S ALL YOU'LL BE GUARANTEED HERE!
YOU GET ONE BOWL OF RICE AND ONE CUP OF WATER A DAY!
YOU'LL HAVE TO GET THE REST ON YOUR OWN!
FEND FOR YOURSELF, BRAT!
DID YOU SAY "PIRATE" JUST NOW?!
WHERE ARE YOU GOING?!
WHERE'S HE GOING?
THIS FOREST HAS ALL THE EARTH-WORMS, FROGS, SNAKES, AND MUSH-ROOMS I COULD EVER WANT!
ONE TIME GRANDPA LEFT ME ALONE IN THE JUNGLE.
I'M GONNA BE A PIRATE SOMEDAY! TAKING CARE OF MYSELF IS NOTHING!
SEE?! NOTHING FAZES HIM! THIS IS WHY I DIDN'T WANT TO TAKE IN GARP'S GRANDKID!
TAKE IT EASY, BOSS.
KLAK!!

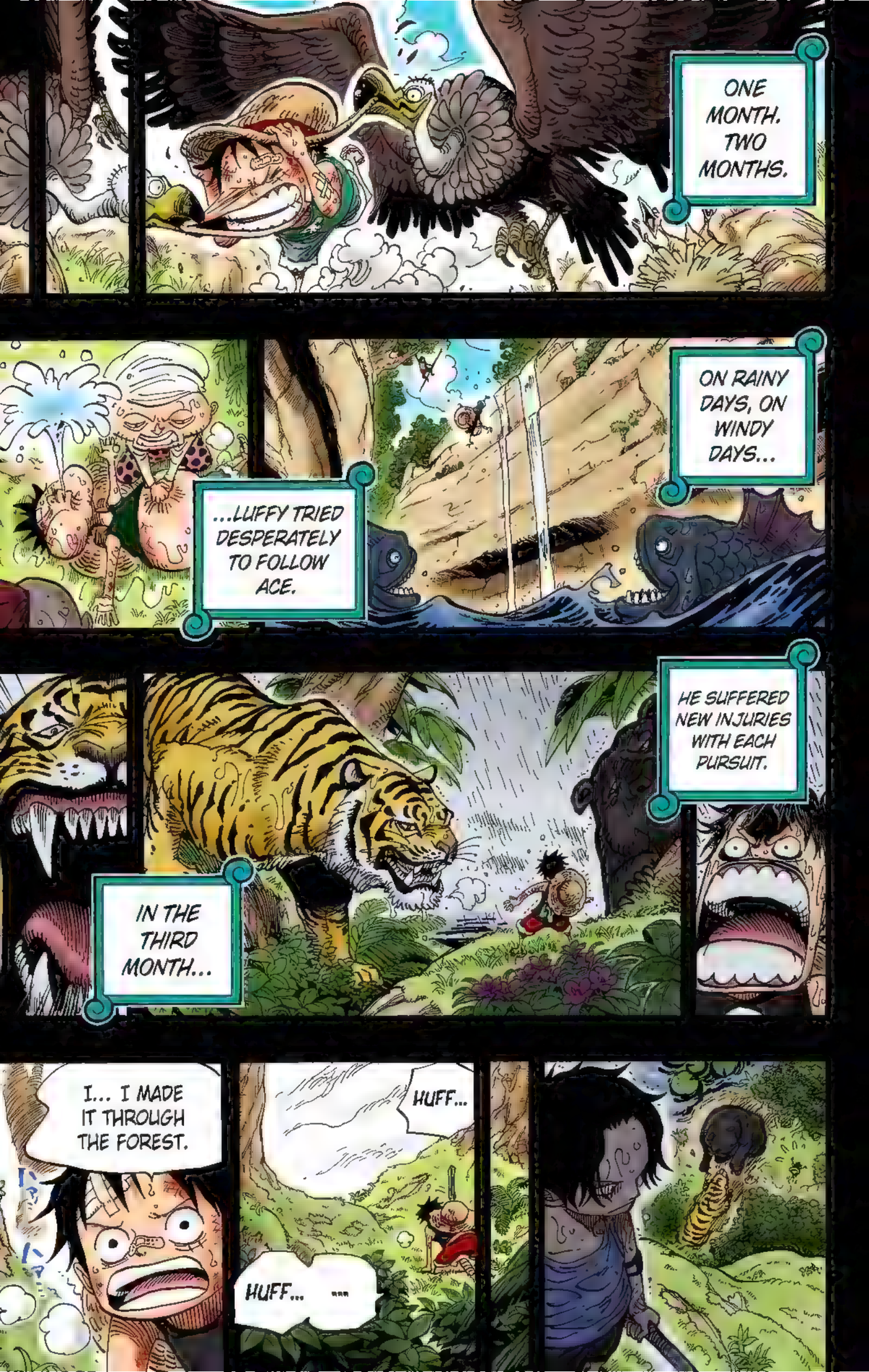
DON'T WORRY! I'M NOT MAD AT YOU FOR SPITTING ON ME ANYMORE!
HEY! I'M LUFFY!
IT'S NO BIG DEAL! LET'S BE FRIENDS!
ボン!!
WHERE ARE YOU GOING?
HE JUST GOT SOME GROG ON ME, THAT'S ALL. NEEDLESS KILLING DOESN'T MAKE YOU A MAN.
HE MADE YOU LOOK LIKE A WEAKLING!!! WHY DIDN'T YOU FIGHT HIM?!
バキバキバキ
ゴロゴロゴロ…!!
AAAAH!!
HUH?

TMP TMP TMP
ギシ
ギシ…
バキバキ
ドゴゴ
AAAAH !!
TMP TMP
!?
HUFF... HUFF...
ギシ
ギシ
HUFF...
ガ"ン!!
AAAH !!
AAAAH...


I DON'T KNOW.
I THOUGHT LUFFY WENT WITH YOU.
WHERE'S THE KID?
...
ACE? YOU CAME BACK ALONE?
IF HE WANDERS OFF AND DIES IN A DITCH, ALL WE HAVE TO DO IS TELL GARP IT WAS AN ACCIDENT.
AND I DON'T CARE WHAT HAPPENS TO ACE ANYMORE!
YOU KNOW WHAT THEY SAY, ILL WEEDS GROWING APACE. THEY GOT THAT RIGHT.
FORGET ABOUT HIM! IF HE DIES, HE DIES!
BOSS! ISN'T IT REALLY BAD TO HAVE HIM GO MISSING ON THE FIRST DAY?!
BOSS! BOSS!
ONE NIGHT A WEEK LATER...
HE'S A DEMON CHILD! IMAGINE WHAT'LL HAPPEN IF THE GOVERNMENT COMES SNOOPING AROUND!
...
TAKE IT EASY, BOSS.
WHAT DO YOU THINK WILL HAPPEN TO US?!

H-HE'S ALIVE?!
TAKE IT EASY, BOSS.
WHERE WERE YOU ALL THIS TIME?!
LUFFY'S BACK!
I'LL START WORKING YOU LIKE A DOG TOMORROW!
GO TO BED!
I WAS...BEING CHASED BY WOLVES...AT THE BOTTOM OF THE GORGE.
TAKE IT EASY. SO WHERE WERE YOU AND WHAT HAVE YOU BEEN DOING?
THE GORGE?! WHAT WERE YOU DOING DOWN THERE?!
LET'S BE FRIENDS!
TAKE ME WITH YOU!
YOU GOING SOMEWHERE AGAIN TODAY, ACE?!

LUFFY! YOU HAVE WORK TO DO HERE!!
BOSS! HE WENT AFTER ACE AGAIN!
ROTTEN KID NEVER LISTENS!
WAIT!
YOU'RE NOT GONNA LOSE ME THIS TIME!
DAY 8
HE LOST SIGHT OF ACE EVERY TIME...
...BUT HE KEPT TRYING, DAY AFTER DAY.
DAY 10


ONE MONTH. TWO MONTHS.
ON RAINY DAYS, ON WINDY DAYS...
...LUFFY TRIED DESPERATELY TO FOLLOW ACE.
HE SUFFERED NEW INJURIES WITH EACH PURSUIT.
IN THE THIRD MONTH...
I... I MADE IT THROUGH THE FOREST.
HUFF...
HUFF...

HUFF... HUFF...

SABO! ARE YOU THERE?!

SABO!

HEY, ACE.

SORRY, I'M LATE.

YEAH.

GREAT! SO DID I!

YEAH, YOU ARE LATE! I ALREADY FINISHED A JOB IN TOWN.

THE LOADS OF JUNK THAT FILLED THAT MOUNTAIN OF TRASH...

A HORRIBLE STENCH ALWAYS LINGERS HERE.

...PERPETUALLY SMOKE FROM SPONTANEOUS COMBUSTION CAUSED BY SUNLIGHT.

...HE COMES UPON THIS PLACE.

TO THE NORTH, BEYOND MT. CORVO WHERE THE DADAN FAMILY LIVES...

YUCK! IT STINKS! WHAT IS THIS PLACE?

THIS IS GRAY TERMINAL, THE LAST STOP FOR ALL DISCARDED THINGS.

HEY!

IT IS A PLACE BEYOND THE REACH OF THE LAW OR OF DOCTORS, RIFE WITH CRIME AND DISEASE.

HE RAN OVER THERE!

IT'S A MURDER!

...AND EVEN PEOPLE.

THINGS...

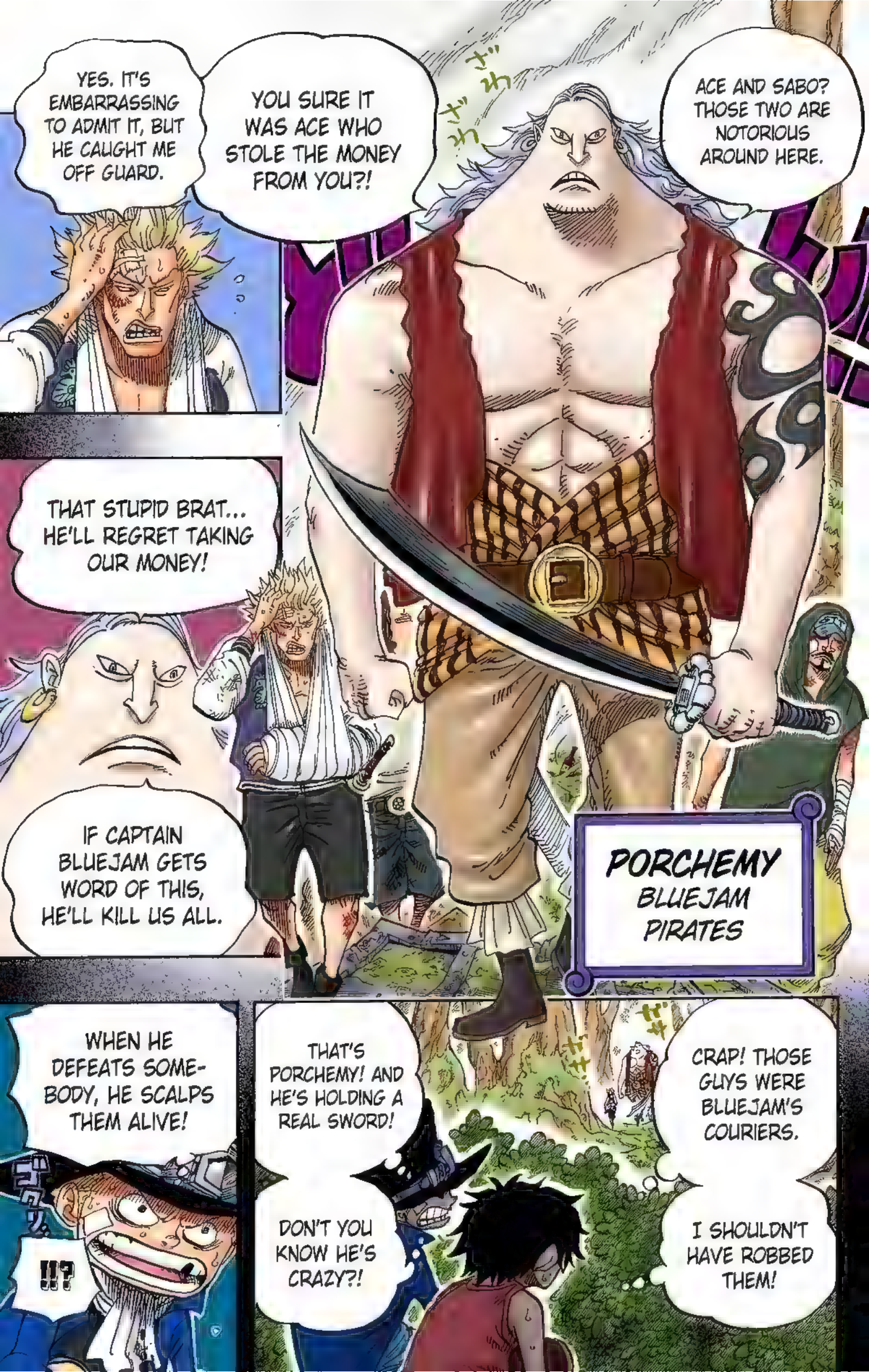
HEY, KID. MOVE.

ALL THINGS UNWANTED END UP HERE.

BY THE MAIN GATES.
WOW! YOU GOT MORE THAN I DID!
WHERE'D YOU GET ALL THIS MONEY?!
I STOLE IT FROM SOME STREET PUNKS! I THINK THEY WERE FROM A MERCHANT SHIP!
SABO
(AGE 10)
(A BOY WHO LIVES AT GRAY TERMINAL)
WE'VE BEEN AT THIS FOR FIVE YEARS. IT'S BEEN PRETTY TOUGH.
WHO CARES?
WE'RE SAVING UP TOGETHER TO BE PIRATES SOMEDAY.
GAH! YOU BEAT ME AGAIN!
HURRY UP AND CLOSE IT. SOMEBODY MIGHT SEE US.
DON'T KNOW. IT COULD BE TENS OR EVEN HUNDREDS OF MILLIONS.
YEAH. I WONDER HOW MUCH A PIRATE SHIP COSTS?

...!!
!!?
A PIRATE SHIP?!
Y!!
W!!
YOU GUYS WANNA BE PIRATES?!
ME TOO!!
SO YOU FINALLY MADE IT ALL THE WAY HERE.
I DIDN'T TAKE ANY PATHS THAT NORMAL PEOPLE CAN USE.
IS HE THAT LUFFY YOU KEEP TALKING ABOUT?
SO YOU COME ALL THE WAY HERE EVERY SINGLE DAY, HUH, ACE!
SHUT UP.
HE KNOWS OUR SECRET.
IF WE LET HIM GO, HE'LL TELL THE WHOLE WORLD.
THAT'S WHY I KEEP TELLING YOU TO LIVE HERE! YOU BROUGHT THIS ON YOURSELF BY DOING YOUR TRAINING ON THE MOUNTAIN PATHS! WHAT'RE YOU GONNA DO NOW?
ARE YOU ACE'S FRIEND?
BE MY FRIEND TOO!
SHUT UP.

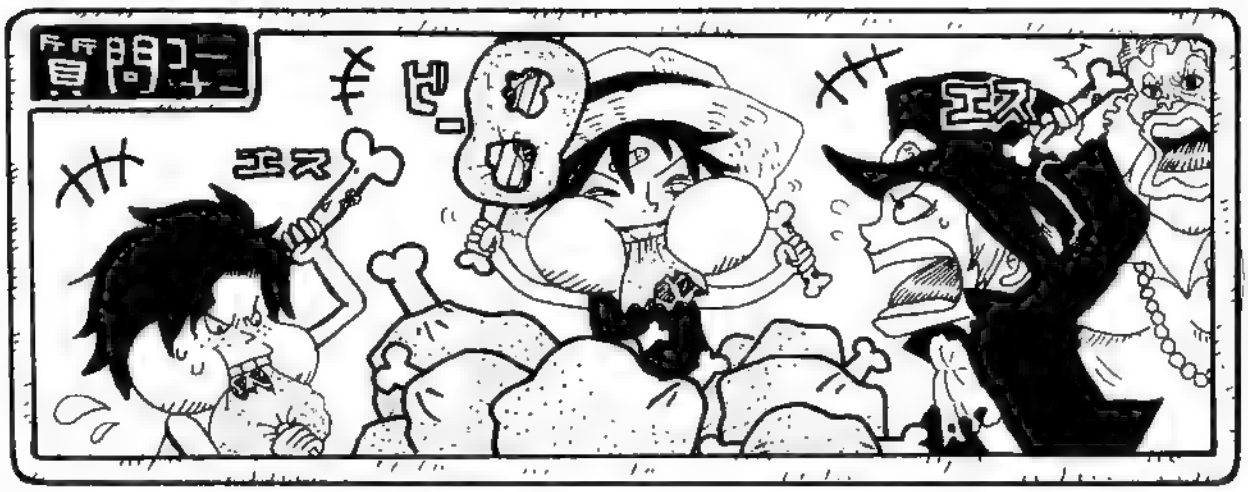
WHAT?!
!!
YEAH.
WE GOTTA KILL HIM.
WHAT?! YOU KILL HIM!!
SABO! HURRY UP AND KILL HIM!!
I NEVER KILLED ANYBODY BEFORE!
ME NEITHER! I DON'T KNOW HOW!
I DIDN'T THINK YOU'D KILL ME!! HELP!! I DON'T WANNA DIE!!
HEY!! SHUT UP!!
UNTIE HIM FOR NOW! WE HAVE TO GET AWAY FROM HERE OR THEY MIGHT FIND THE TREASURE!
UH-OH! SOMEBODY'S COMING!
!!?
I HEARD A VOICE IN THE WOODS!
IT'S A KID!
HELP ME!!
SHUT UP!!


YES. IT'S EMBARRASSING TO ADMIT IT, BUT HE CAUGHT ME OFF GUARD.
YOU SURE IT WAS ACE WHO STOLE THE MONEY FROM YOU?!
ACE AND SABO? THOSE TWO ARE NOTORIOUS AROUND HERE.
THAT STUPID BRAT... HE'LL REGRET TAKING OUR MONEY!
IF CAPTAIN BLUEJAM GETS WORD OF THIS, HE'LL KILL US ALL.
PORCHEMY
BLUEJAM PIRATES
WHEN HE DEFEATS SOMEBODY, HE SCALPS THEM ALIVE!
!!?
THAT'S PORCHEMY! AND HE'S HOLDING A REAL SWORD!
DON'T YOU KNOW HE'S CRAZY?!
CRAP! THOSE GUYS WERE BLUEJAM'S COURIERS.
I SHOULDN'T HAVE ROBBED THEM!

OH.
HUH?
WHERE'D HE GO?
HELP ME, ACE!!
!!?
HOW DID HE GET HIMSELF CAUGHT?!
LEMME GO!! GRARR!!
WHO'S THIS RUNT?
THAT IDIOT! HE CALLED OUT MY NAME!
HE'S MY FRIEND!
OH, BUT HE TRIED TO KILL ME JUST NOW.
YOU KNOW ACE?
...
DID YOU SAY "ACE"?

...
THIS IS BAD! THEY'LL TAKE ALL OUR TREASURE FROM US!!
THAT IDIOT BETTER NOT TALK!
DO YOU KNOW WHERE HE IS?
I MIGHT AS WELL ASK. TODAY ACE STOLE SOME MONEY FROM US AND RAN OFF WITH IT.
!
...!!
HE'S BLABBING ALREADY.
WHAT A TERRIBLE LIAR!!
N-NOPE.
...!!
HEY! LET ME GO! WHERE ARE YOU TAKING ME?!
DON'T YOU WORRY ABOUT THAT!
HEH HEH! BUT I'LL MAKE YOU REMEMBER!
HEH HEH...
SO YOU DON'T KNOW, EH? THAT'S TOO BAD.

SBS Question Corner



(Mutsumi Kobayashi, Kanagawa)

Q: Odacchi! I just realized something amazing! When you convert the Japanese names of the Devil Fruit eaten by the Straw Hat crew, they can go from 1-10! Luffy ➡ Gomu-Gomu (Go = 5, Mu = 6), Chopper ➡ Hito-Hito (Hi = 1, To = 10), Robin ➡ Hana-Hana (Ha = 8, Na = 7). Brook ➡ Yomi-Yomi (Yo=4, Mi=3) There's no 2, 9 in the crew, but Bartholomew Kuma's Nikyu-Nikyu (Ni = 2, Kyu = 9) would fit! Does that mean Bartholomew Kuma is going to join the crew?! Please tell me!

--SHANKUS LOVE

A: What?! That really surprised me! Why am I surprised?! No comment! Next!

Q: You can skip my letter and go to the next.

--Tomo

A: Uh... Sure. S-Sorry. Well, if you insist... Why the heck did you send this letter anyway?! (I'm sorry, that was immature of me.)

Q: I saw on the news the other day where they announced that they succeeded in turning a male eel into female by injecting female hormones into it. Was Iva also a part of this experiment?! Is it the "Emporio Estrogen?!"

--New Kama

A: Without a doubt, yes. That is definitely "Emporio Estrogen." I believe that science will be able to make eels really excited in the future! Woohaa! I want to eat that eel!

Okay. I'm going to end this volume's SBS here. Because of the production period, there won't be a Voice Actor SBS this time. I'm really sorry about that. That thing actually takes a lot of time to prepare. We'll definitely resume next volume! Next up, we have...

Yuriko Yamaguchi, who plays Robin

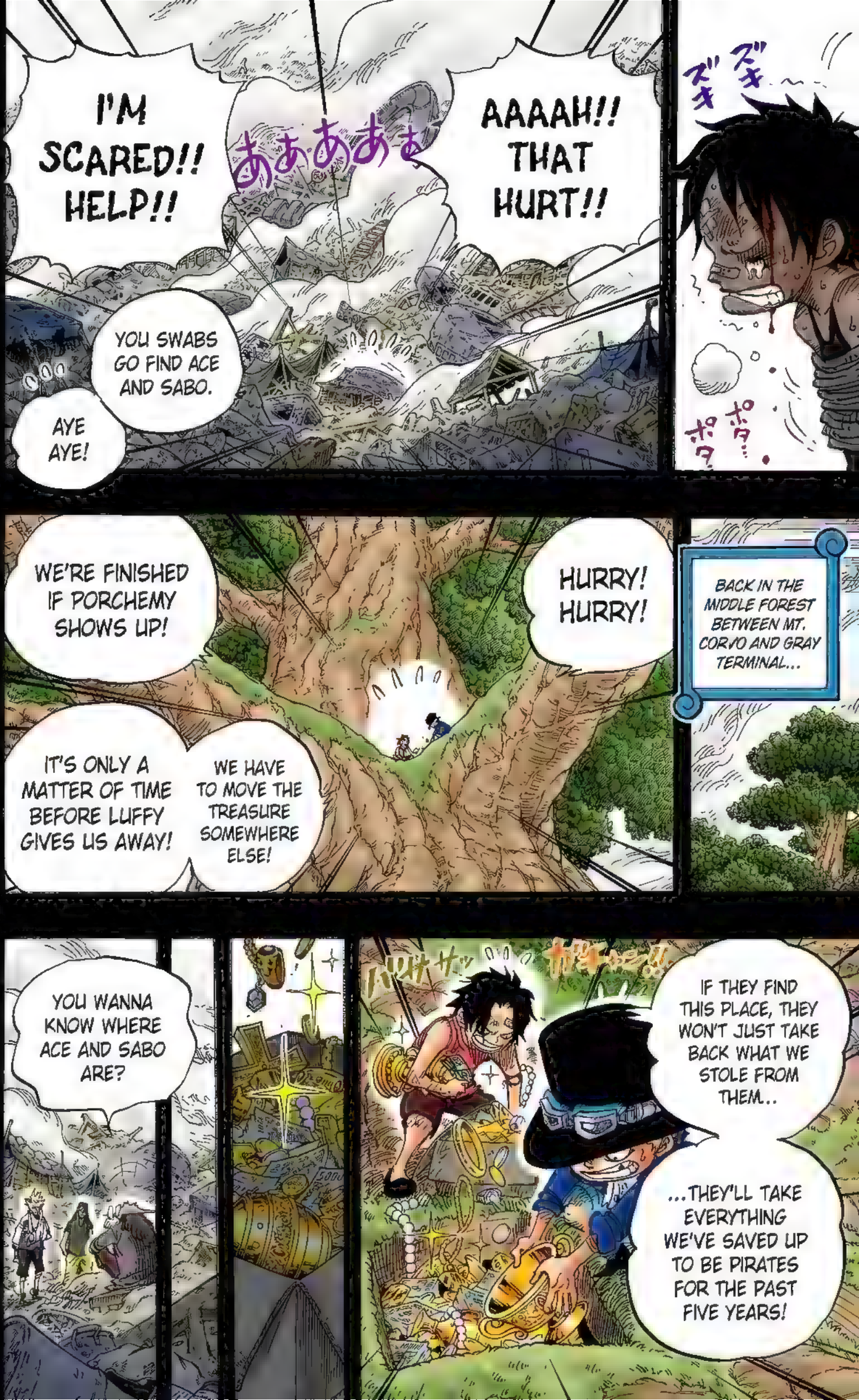
And Kazuki Yao, who plays Franky.

Thanks for sending in your questions! See you next volume!

Chapter 584:
INCIDENT WITH PORCHEMY

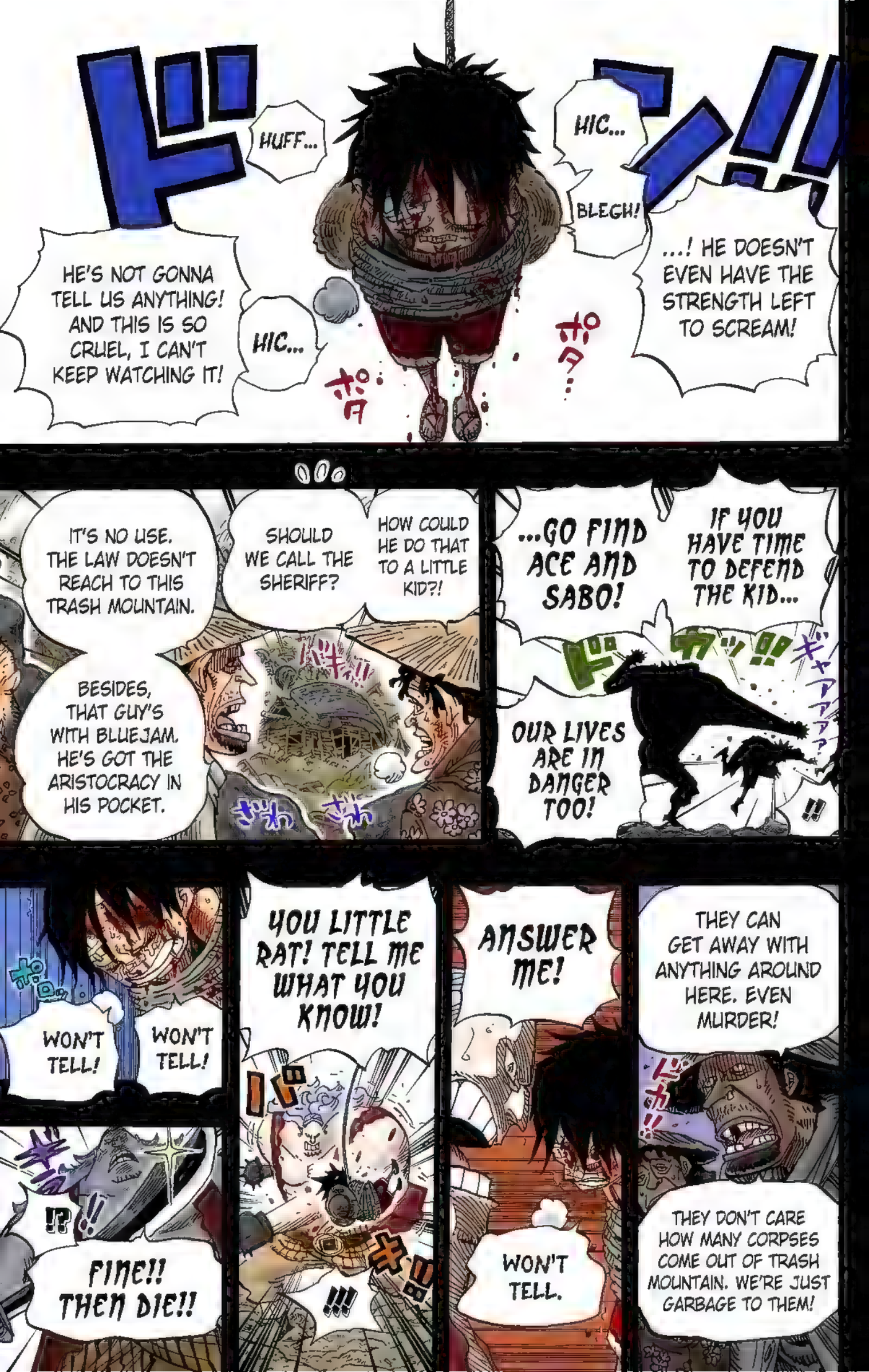
AAH!!
LOUSY BRAT!
I'M NOT TELLING YOU NOTHING!!
LET ME GO!!
ドカァ…ン!!!
!!!
THE DEVIL FRUIT... LOOKS LIKE THIS ONE'S FOR REAL.
AAAAAH!!
I TOLD YOU. I ATE THE GUM-GUM FRUIT.
PLUMP..
...
ゴゴゴ
...!!

AND YOU KNOW WHERE IT IS.
グッ!!
SO TELL ME!
LISTEN, YOU LITTLE PUNK, YOUR FRIEND ACE...
...STOLE SOME MONEY FROM OUR BAND OF PIRATES. WE NEED IT BACK.
!?
GET ME MY GLOVES.
!!!
ドン
OUR CAPTAIN, BLUEJAM, IS A FIEND IN HIS OWN RIGHT.
DON'T MESS WITH PIRATES.
ﾌﾌ...
IT WORKED!
ビシャ!!


I'M SCARED!! HELP!!
あぁあああ
AAAAH!! THAT HURT!!
ズギ ズギ
YOU SWABS GO FIND ACE AND SABO.
AYE AYE!
ポタ ポタ
WE'RE FINISHED IF PORCHEMY SHOWS UP!
HURRY! HURRY!
BACK IN THE MIDDLE FOREST BETWEEN MT. CORVO AND GRAY TERMINAL...
IT'S ONLY A MATTER OF TIME BEFORE LUFFY GIVES US AWAY!
WE HAVE TO MOVE THE TREASURE SOMEWHERE ELSE!
YOU WANNA KNOW WHERE ACE AND SABO ARE?
IF THEY FIND THIS PLACE, THEY WON'T JUST TAKE BACK WHAT WE STOLE FROM THEM..
...THEY'LL TAKE EVERYTHING WE'VE SAVED UP TO BE PIRATES FOR THE PAST FIVE YEARS!

ACE AND SABO? HAVEN'T SEEN 'EM. NEVER MIND THOSE GUYS.
LEAVE YOUR VALUABLES HERE WITH ME.
!!?
THEY'RE MAD DOGS THAT CAN KILL TIGERS!
DON'T UNDER-ESTIMATE THEM JUST BECAUSE THEY'RE SMALL.
ARE YOU PUNKS FROM THE CITY? YOU SHOULD STAY AWAY FROM THOSE TWO, FOR YOUR OWN GOOD.
HUFF...
WE'VE FINISHED MOVING THE TREASURE!
HUFF...
ばーん!
OKAY, IT'S DONE!
IT'S ALREADY SUNDOWN.
HE STILL HASN'T TALKED!!
WHAT?!
HUFF... HUFF... NO!! THEY NEVER DID!
THAT LUFFY! HUFF...
ACE !!
SABO! WHAT HAPPENED?! DID THEY COME BACK?!

ゴゴゴ
WHO'S IN CHARGE TODAY?
PORCHEMY, CAP'N BLUEJAM!
THEY'RE LATE...
GRAY TERMINAL, PIRATE'S BAY
GRAY TERMINAL
PIRATE'S BAY
MIDDLE FOREST
MT. CORVO
WINDMILL VILLAGE
THAT RAT BETTER NOT HAVE TAKEN THE MONEY AND RUN.
I DON'T THINK HE'D DO THAT.
IT SHOULDN'T TAKE THIS LONG TO CASH EVERYTHING.
THE SUN'S ALREADY DOWN.
P-P-P-PORCHEMY! THERE'S NO POINT IN DOING THIS ANYMORE!
ドカッ!!!
HUFF...
HUFF...
HURRY UP! TALK!!
バキ!!!


ドン!!
HUFF...
HIC...
BLEGH!
HE'S NOT GONNA TELL US ANYTHING! AND THIS IS SO CRUEL, I CAN'T KEEP WATCHING IT!
HIC...
...! HE DOESN'T EVEN HAVE THE STRENGTH LEFT TO SCREAM!
ポタ
ポタ
IT'S NO USE. THE LAW DOESN'T REACH TO THIS TRASH MOUNTAIN.
SHOULD WE CALL THE SHERIFF?
HOW COULD HE DO THAT TO A LITTLE KID?!
BESIDES, THAT GUY'S WITH BLUEJAM. HE'S GOT THE ARISTOCRACY IN HIS POCKET.
バキ!!
さわ さわ
...GO FIND ACE AND SABO!
IF YOU HAVE TIME TO DEFEND THE KID...
OUR LIVES ARE IN DANGER TOO!
ドカ!!
ギャアアア?
!!
WON'T TELL!
WON'T TELL!
YOU LITTLE RAT! TELL ME WHAT YOU KNOW!
ANSWER ME!
THEY CAN GET AWAY WITH ANYTHING AROUND HERE. EVEN MURDER!
ドカ!!
!?
!!
FINE!! THEN DIE!!
バキ
!!!
WON'T TELL.
THEY DON'T CARE HOW MANY CORPSES COME OUT OF TRASH MOUNTAIN. WE'RE JUST GARBAGE TO THEM!

STOP !!
!!?
THEY'RE THE ONES WHO STOLE OUR MONEY!! THE SCURVY DOGS!!
IT'S THEM, PORCHEMY!
A- ACE!!
...!!!

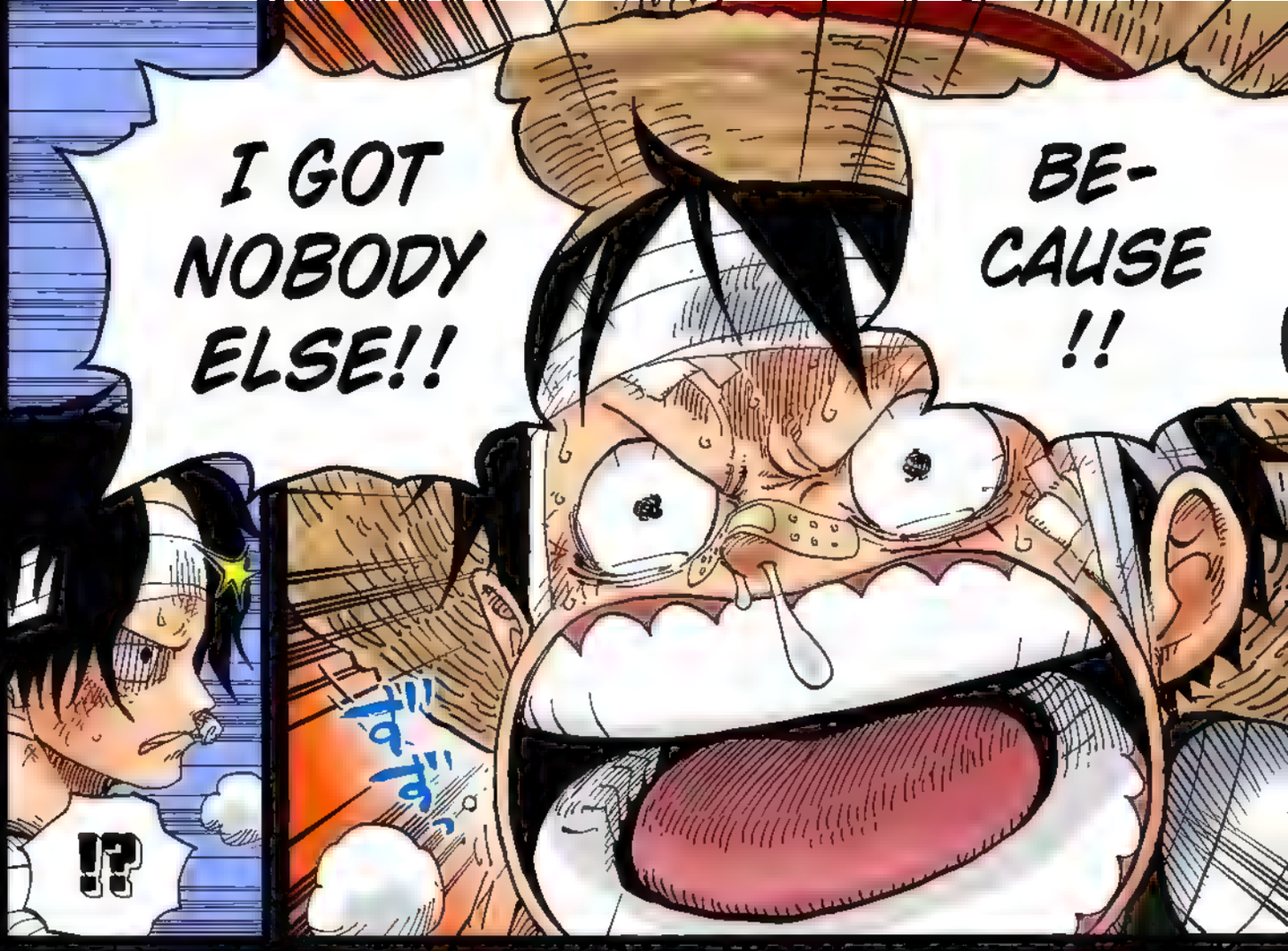
I WAS HAVING A HARD TIME WITH YOUR LITTLE FRIEND HERE! HE WOULDN'T TALK!!
AGH!!
THANKS FOR SAVING ME THE TROUBLE OF FINDING YOU!!
!!?
HAAAGH !!
!!!
SABO!!
ばっ!!
HUH?
PORCHEMY !!
あああ
...!!!

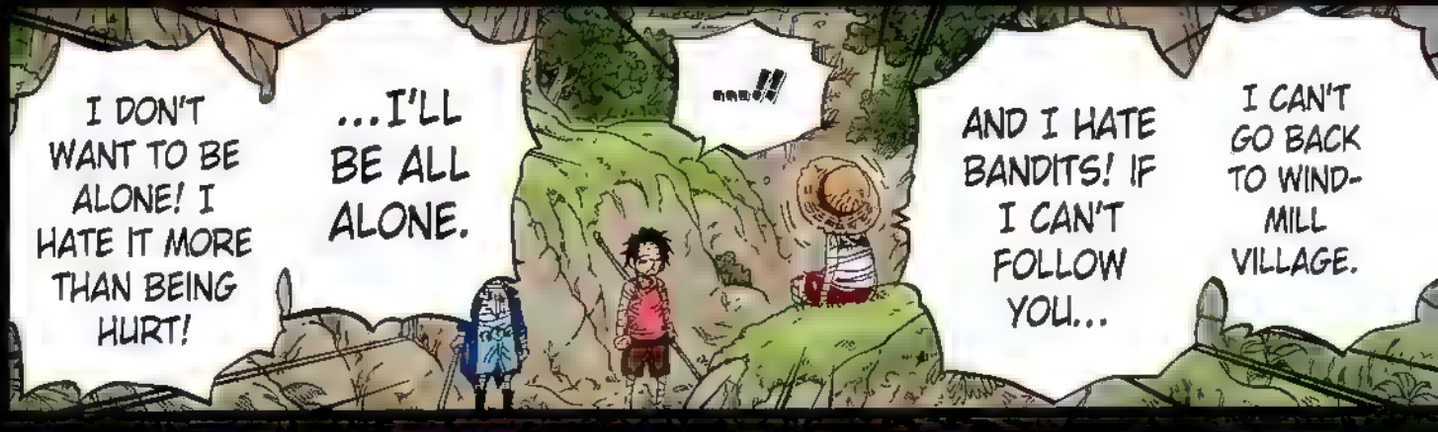
HEY!!
MY KNIFE!!
PLOP!!
LET'S GO, ACE!!
GO ON WITHOUT ME!!
UGH...
FORGET IT!! HE HAS A SWORD!!
...I NEVER RUN AWAY!!
ONCE I FACE OFF AGAINST AN ENEMY...
!!?
THAT GUY'S NO STREET PUNK FROM TOWN!!
HEY! COME ON!

SHUT YOUR STUPID MOUTH!
I CAN PUT IT TO BETTER USE THAN YOU CAN!
JUST GIMME BACK THE MONEY, YOU LITTLE RAT.
LOOK HERE...
I KNOW YOU DIDN'T MEAN TO DO IT.
IF I LOSE TO A KID...
...I'LL HANG UP MY CUTLASS!!
!!
HEY, HOLD ON A SECOND!
UGH...
ARG!!
GLUB
...!!

ARE YOU SERIOUS, MAN?!
YOU'RE PATHETIC, PORCHEMY.
I HEARD WHAT HAPPENED.
...
DON'T LOOK AT ME. I DON'T WANT TO SEE YOUR FACE.
THAT MONEY IS...
I'M SORRY, CAPTAIN BLUE-JAM.
WHY DO YOU HAVE SUCH A DEATH WISH?!
YOU GOT A REAL BAD HABIT, ACE! HOW CAN YOU REFUSE TO RUN AWAY WHEN YOU'RE UP AGAINST A REAL PIRATE?!
WAAAAH!! BOO-HOO-HOO!!
AFTER THIS...
...BLUEJAM'S WHOLE CREW'S GONNA WANT REVENGE.
THEY'LL HUNT US FOREVER!

ヒクッ!
OH.
SHUT UP! HOW LONG YOU GONNA KEEP CRYING?! I HATE COWARDS AND CRYBABIES!
IT'S ANNOYING!
ぴぃ
ぴぃ
ふぉぉぉ
I WAS SO SCARED! I THOUGHT I WAS GONNA DIE!
ぴぃ
ぐず
ぐず
...
HEY! HEY!
WHY, YOU LITTLE...
THA-THANK YOU FOR SAV-- HIC...
どばっ!
HE'S JUST THANKING YOU!
...
ペコリ
THANK YOU.
SO WHAT?! IT'S BETTER THAN DYING! WHY DO YOU WANT TO BE FRIENDS WITH ME SO BAD ANYWAY?!
IF I'D TOLD THEM, I COULDN'T BE YOUR FRIEND ANYMORE!
AND NOW YOU FOLLOWED ME ALL THE WAY HERE!
DON'T YOU REMEMBER WHAT I DID TO YOU?!
YOU KNEW THOSE GUYS KILL WOMEN AND CHILDREN WITHOUT A SECOND THOUGHT!!
WHY DIDN'T YOU JUST TELL THEM?!

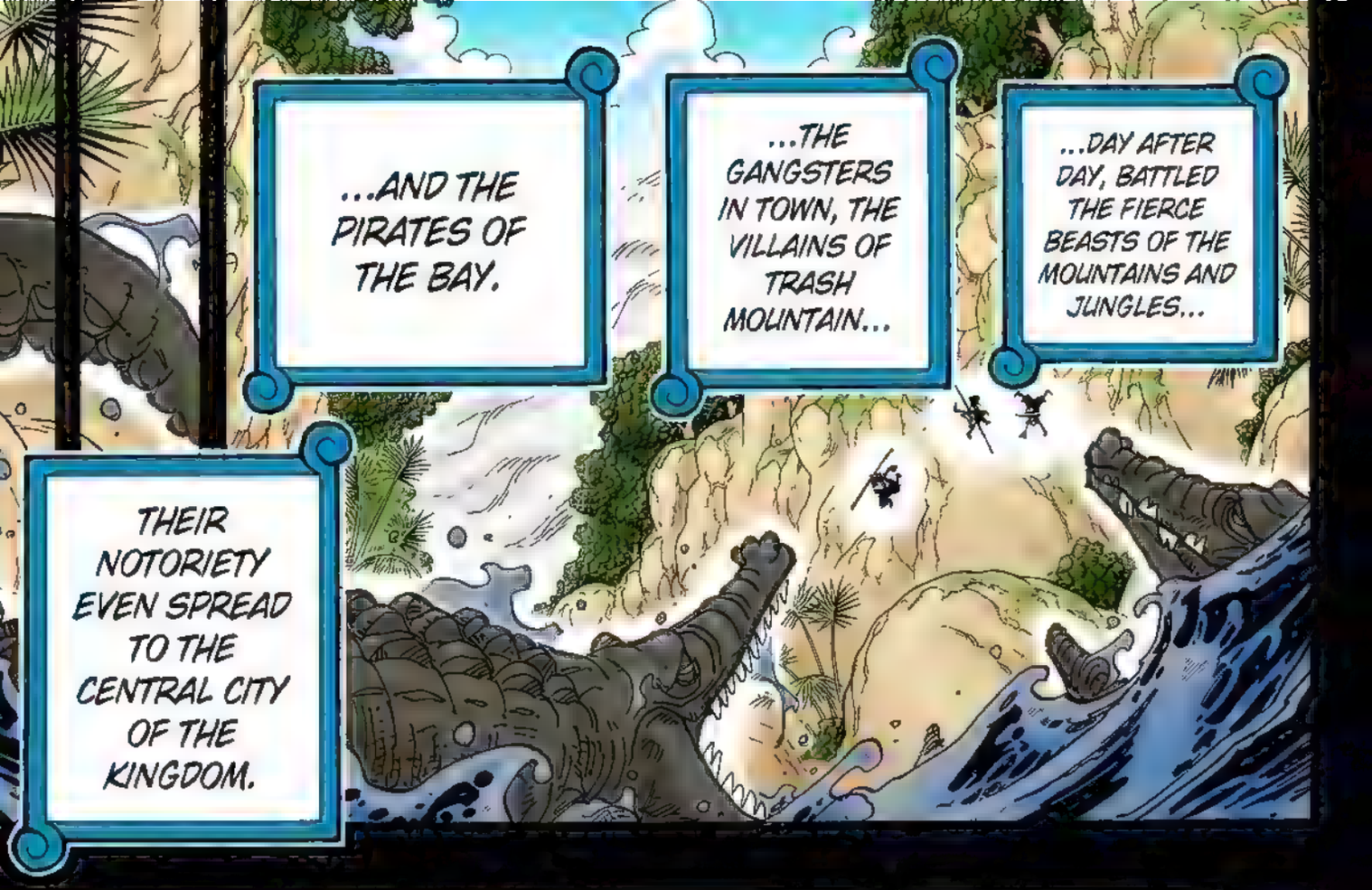

I GOT NOBODY ELSE!!
BE-CAUSE !!
!?

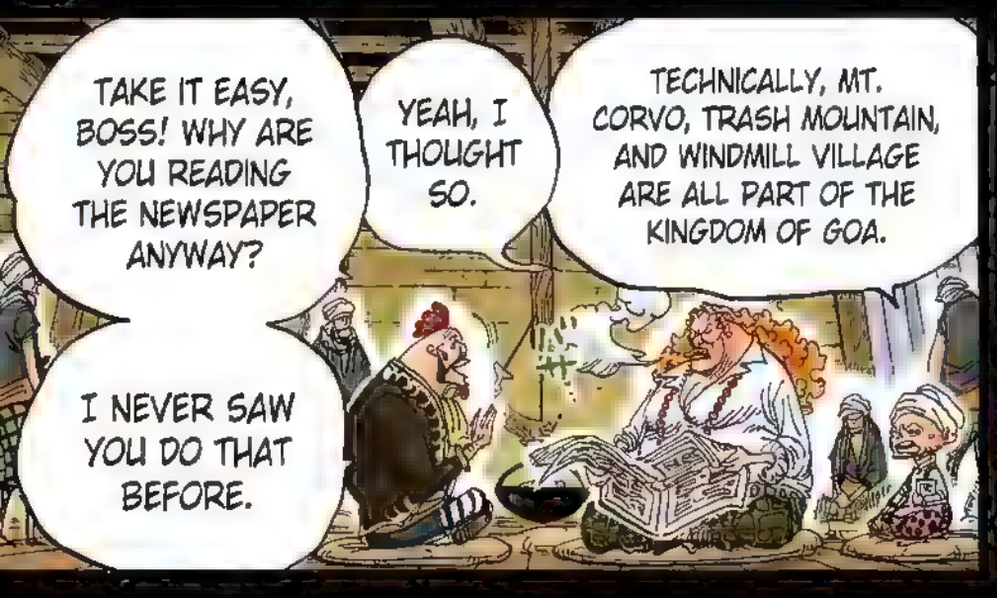

I DON'T WANT TO BE ALONE! I HATE IT MORE THAN BEING HURT!
...I'LL BE ALL ALONE.
...!!
AND I HATE BANDITS! IF I CAN'T FOLLOW YOU...
I CAN'T GO BACK TO WIND-MILL VILLAGE.

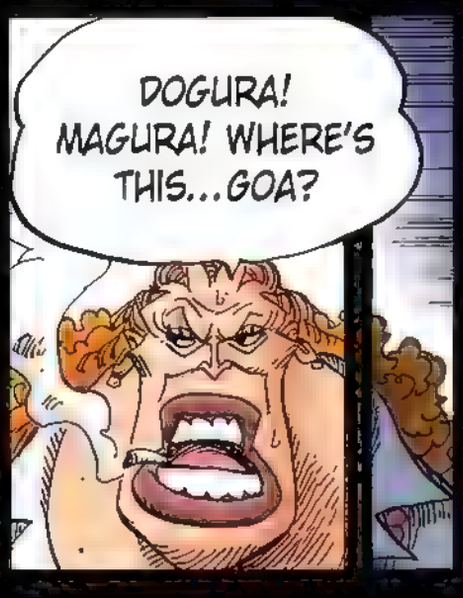
WHAT? WHAT IF GOLD ROGER HAD A KID?
HAH HAH HAH! WE CAN'T HAVE SOME-BODY LIKE THAT AROUND!
YOU...YOU NEED ME?
YEAH.
SO YOU FEEL BETTER WHEN YOU'RE AROUND ME?
WHAT ABOUT YOUR PARENTS?
I DON'T HAVE ANY FAMILY EXCEPT GRANDPA.

...WANT ME TO BE ALIVE?
DO YOU...
?!
OF COURSE !!
THAT KID SHOULDN'T BE ALLOWED TO LIVE!
IT'S A DEMON CHILD!
I'M ONLY SEVEN! WHEN I'M YOUR AGE, I'LL NEVER CRY! I'LL BE TOUGHER THAN YOU!!
YOU EVER GET PUNCHED WITH SPIKES?!
I DIDN'T CRY WHEN I WAS SEVEN! STUPID! I'M NOT LIKE YOU!!
STRONG? THEN WHAT ARE YOU CRYING LIKE THAT FOR?!
I'M NOT A BABY! I'M STRONG!!
OKAY. BUT I HATE LITTLE BABIES LIKE YOU.
ポリ ポリ...
BUT AFTER THIS, ALL THREE OF US...
...ARE GONNA BE HUNTED BY THOSE PIRATES.
?
HEY, I GOT A PROBLEM HERE.
A PIRATE?! YOU?!
バチ バチ
I'VE BEEN LIVING AT TRASH MOUNTAIN MY WHOLE LIFE.
I'M GONNA BE STRONGER THAN ANY-BODY!!
I PROMISED SHANKS I'D BECOME A GREAT PIRATE!!

ACE!! LUFFY!! WHO IS THAT?!
WHY IS THERE ANOTHER KID HERE?!
あぁあああ
WHAT'S GOING ON HERE?!
OH, I HEARD YOU'RE A NASTY OLD HAG!
WHERE'D YOU HEAR THAT NONSENSE?!
I HEARD YOU'RE A DIRTY LITTLE TROUBLEMAKER!
HEY! YOU'RE DADAN, RIGHT?
I'M SABO!
がしっ!!
SABO?! I KNOW THAT NAME!
ACE, SABO, AND LUFFY, THESE THREE MISCHIEVOUS BOYS...
LUFFY! IF YOU CAN'T KEEP UP, WE'LL LEAVE YOU BEHIND!
I'M COMING!!
FORCED TO FLEE GRAY TERMINAL, ACE'S BEST FRIEND, SABO, CAME TO LIVE WITH HIM.
HEY! I'M GIVING YOU A PLACE TO STAY, SO EARN YOUR KEEP!


...AND THE PIRATES OF THE BAY.
...THE GANGSTERS IN TOWN, THE VILLAINS OF TRASH MOUNTAIN...
...DAY AFTER DAY, BATTLED THE FIERCE BEASTS OF THE MOUNTAINS AND JUNGLES...
THEIR NOTORIETY EVEN SPREAD TO THE CENTRAL CITY OF THE KINGDOM.


TAKE IT EASY, BOSS! WHY ARE YOU READING THE NEWSPAPER ANYWAY?
YEAH, I THOUGHT SO.
TECHNICALLY, MT. CORVO, TRASH MOUNTAIN, AND WINDMILL VILLAGE ARE ALL PART OF THE KINGDOM OF GOA.
I NEVER SAW YOU DO THAT BEFORE.


DOGURA! MAGURA! WHERE'S THIS...GOA?

...THESE CELESTIAL DRAGONS?
SOME SORT OF BIG SHOT IS COMING TO THE KINGDOM AND IT'S MAKING HEADLINES.
SO WHAT'S SO GREAT ABOUT THESE PEOPLE...

（東京都　石塚椎菜さん）

白ひげ海賊団、貫禄の勢揃いっ!!　大賞っ!!

大賞は君だ!!

サイン色紙贈呈!!

（滋賀県　藤井淳平さん）

なんとリンゴをむいて絵を描いたリンゴアート!

（大阪府　七發さん）

美しく人を見下し、逆に見上げる!

（秋田県　ミケさん）

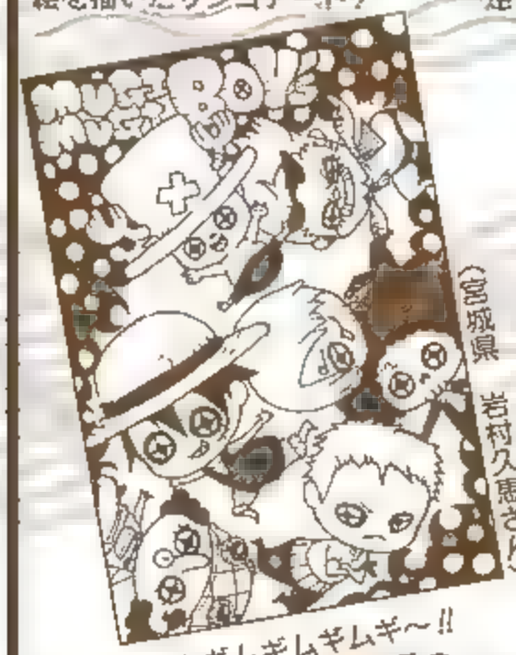
ボケまくり集団現るっ!!

（三口県　カレー(甘口)さん）

どこまで行っても兄と弟!

（石川県　I♡OPさん）

色えんぴつな麦わら一味!



（宮城県　岩村久恵さん）

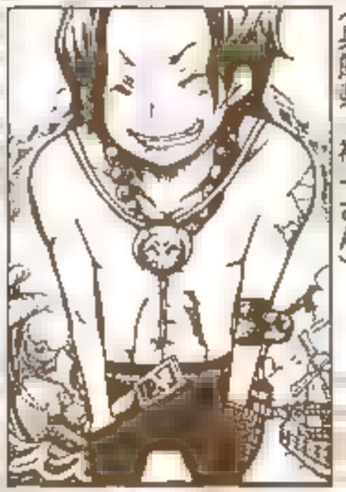
ムギムギムギムギ〜!!

（岩手県　ちみずサン）

何だかカワイくなっちまった
ウチの船長。

（熊本県　エリさん）

そうだすな。

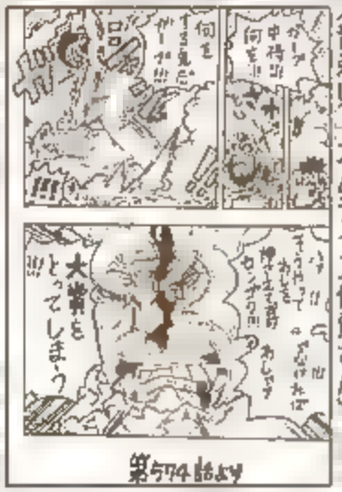


（兵庫県　裕子さん）

色んな思い出一つの人生。

（埼玉県　田原美咲さん）

白ひげ海賊団12番隊隊■
バルタン飛ぶ剣士!



（青森県　オムライス伯爵さん）

いやいや…じいさん…。

（今県　鈴木初紀さん）

再生の炎で突き進む！

（岡山県　yukarinさん）

食べるのもったいない一味！

（兵庫県　D.“M”s-Iさん）

芸・術・オヤジ～～!!

（北海道　すばろうサン）

海賊らしく、こんなファッション！

（長崎県　くりそうサン）

じじいの夢。それは叶わず!!

（新潟県　新澤まゆ子さん）

サンジと海。それ料理してくれ～!!

（東京都　帽子屋さん）

あみぐるみベポ！　かわいいな。

（千葉県　パピさん）

こんな時間が本当の幸せ！

（埼玉県　札幌らーめんサン）

女ヶ島九蛇ガールズ♡

（兵庫県　近藤聖二さん）

車も服も白ひげ仕様一家!!

（山梨県　鶴田雅士さん）

ですよねー！
また行きて～！

（滋賀県　中西瑠以人さん）

花鋏のビスタ
華麗なる男！

（大阪府　舟根麻美さん）

こんな日もあった日々。

（京都府　今西芽生さん）

親戚家族で自分アート!!

（宮城県　椎名景さん）

この雑誌は売れるぜ～♡

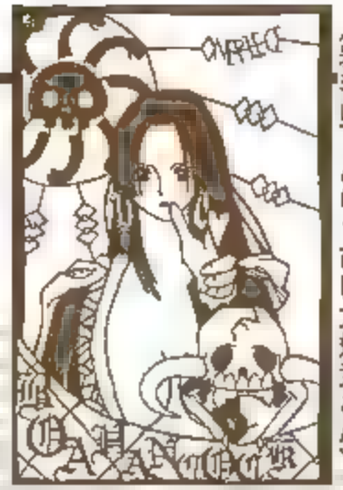
（熊本県　ゆー☆サン）

立ちはだかる巨大な壁!!

ONE PIECE

（鹿児島県　安藤隆司さん）
切り絵の変態！
あふれるパワー!!

（福岡県　ユウコさん）
切り絵でしっとり
虎とお散歩。



（岩手県　とりつびい大爆発さん）
切り絵の女帝っ！
九蛇の光♡

（大阪府　光井寧々さん）
イワさんだぜー
ウオオオ〜!!!

（東京都　ちえこサン）
世界一の美女の色気♡

（広島県　ユキさん）
死の外科医の腕が鳴る。

（大阪府　misaki-さん）
旅立つ医者にごあいさつ。

（大阪府　古北雅之さん）
自作フィギュア、
インペルダウンの火拳のエース！

（青森県　T・Mルフィさん）
兄の炎は冒険の道標！

（奈良県　藤本孝久さん）
じっとしてろよ！
只今治療中。

（福岡県　奈良みゆきサン）
ストロングワールド
冒険の断片!!

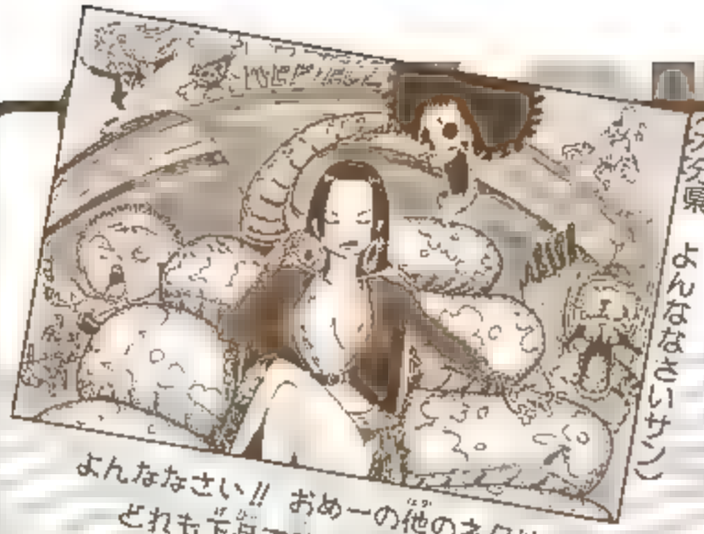
（東京都　衣笠哲史さん）
来たぜ〜プロ級迫力フィギュア!!

（愛知県　江村綾さん）
その風格にみな、たじろぐ。

（千葉県　松永智江さん）
すげー魂のヘアーアート!!

（愛知県　酒井真里さん）
愛の炎は消えねェ！

（北海道　ちみつこサン）
ストロングワールドより
雪のビリー！



よんななさい!! おめーの他のネタは
どれも下品で載せられねェ！

（大分県　よんななさいサン）

悪童と人は呼ぶ！

（東京都　七尾幸子さん）

輝けるエースの命。

（佐賀県　ネキさん）

海侠のジンベエ。海をにらむ。

（福岡県　SHOSさん）

大気を割る男、
伝説となる!!

（?県　?さん）

虎に乗って突き進む世界！

（奈良■　珈琲さん）

ハロウィンパーティーで
そげ父・母コック・
娘コック！ やるなァ。

（東京都　安本洋介・加代・ささサン）

（富山県　末永繁弘さん）

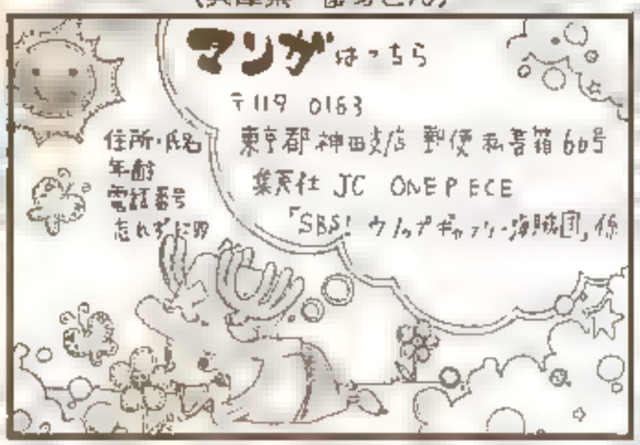
コント集団何倶楽部だおめェら!!

誰も欠けずにあの場所で！

（佐賀県　apple/■さん）

アニメスタッフ・
声優さん達へ！

（秋田県　おじゃガサン）



尾田のやつに届くぞ〜！

（兵庫県　優芽さん）

インペルダウンに危険な女達♡

（東京都　松本心美さん）

ゾンビリューマの
自分アート！
すげーな手作り!?

（イタリア　キクラさん）

デジタルカラー版
ONE PIECE
59巻

尾田栄一郎

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尾田栄一郎

何で一人で飲んでるのかって？
平和な世界を
みんなで"想像"すると
少しずつ世界が平和になるって
誰かが歌ってたよね…。
キミも一杯飲まないか？
今日はジョンの命日だから。
あ、犬のジョンな。犬な。
59巻始まるよーっ!!!

●週刊少年ジャンプ・H22年11号、12号、14号～18号、20号～24号掲載分収録

LOVE

ONE PIECE ワンピース 巻五九
尾田栄一郎
集英社

背表紙・カバー折り返し

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本体・表紙

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集英社

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巻六十 "弟よ。

JUMP COMICS

ONE PIECE

ワンピース

尾田栄一郎

EIICHIRO ODA

There's this Japanese legend called the "Standing Death of Benkei." I think it's the coolest way for a man to die. The death of the great Whitebeard in the previous volume epitomizes this saying. And while we're talking about the great warrior Benkei, I just want to say he and I are just alike. Yeah. I heard this thing about him and it's quite a coincidence--we both feel like crying when we bump our shins. We're so much alike! That's what it means to be a man among men. All right! Let's start volume 60!

-Eiichiro Oda, 2010

Eiichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.

JUMP COMICS

ONE PIECE

巻六十

〝弟よ〟

尾田栄一郎

Monkey.D.Luffy

モンキー・D・ルフィ【10年前】

海賊王を夢見る少年。他に頼りがなく、エースと友達になりたいと願っている…。

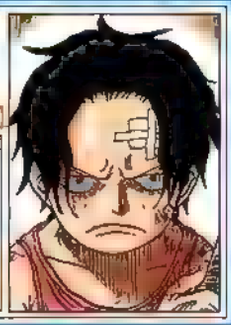
【[illegible]】

Portgas.D.Ace

ポートガス・D・エース【10年前】

ゴールド・ロジャーの息子。ルフィより3年早く、ダダンの元で生活を始める。

【[illegible]】

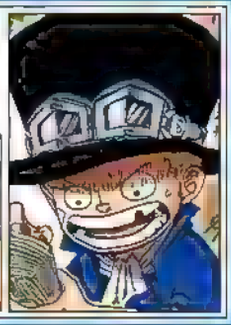


Sabo

サボ【10年前】

エースの親友。海賊になる為、エースと共に海賊貯金をしている。

【[illegible]】



Monkey.D.Garp

モンキー・D・ガープ【10年前】

ルフィの祖父。ロジャーからエースの世話を頼まれ、ルフィと共にダダンの元へ。

【海軍】

Curly Dadan

カーリー・ダダン【10年前】

ガープからルフィとエースの面倒を見る様に頼まれた山賊。

【コルボ山 山賊 ダダン一家棟梁】

The story of ONE PIECE 1»60

Straw Hat Crew ・麦わらの一味・

Roronoa Zoro
ロロノア・ゾロ

クライガナ島「シッケアール王国」跡地に飛ばされ、ベローナと共に居る。

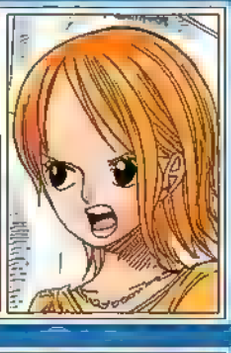
【戦闘員　悪賞金1億2000万ベリー】

TonyTony.Chopper
トニートニー・チョッパー

一説に〝宝島〟だと伝えられる、島が人を支配する国「トリノ王国」に居る。

【船医　悪賞金50ベリー】

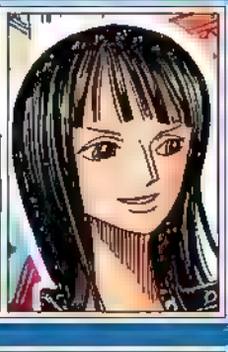
Nami
ナミ



天候を科学する国・小さな空島「ウェザリア」に居る。

【航海士　悪賞金1600万ベリー】

Nico Robin
ニコ・ロビン



橋の上の国「テキーラウルフ」にて、労働者として扱われるも、革命軍により解放。

【考古学者　悪賞金8000万ベリー】

Usopp
ウソップ

ポーイン列島・おいはぎの森「グリンストン」にて、ヘラクレスンと共に行動中。

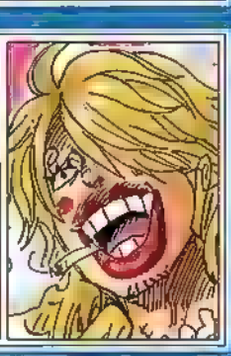
【狙撃手　悪賞金3000万ベリー】

Franky
フランキー

〝からくり島〟天才Dr.ベガパンクが生まれた国「未来国パルジモア」に居る。

【船大工　悪賞金4400万ベリー】

Sanji
サンジ



夢の島〝モモイロ島〟。第二の〝女ヶ島〟と名高い「カマバッカ王国」で乙女に!?

【コック　悪賞金7700万ベリー】

Brook
ブルック

ナマクラ島・貧困の国「ハラヘッターニャ」にて、悪魔王サタンと崇められている。

【音楽家　悪賞金3300万ベリー】

Story ・あらすじ・

兄・エースの公開処刑を阻止するため、海軍本部に集うルフィ、「白ひげ海賊団」。それを迎え撃つ「海軍」。この地でかつてない大戦争が勃発!!行く手を阻む海軍の網をかいくぐり、ルフィは遂にエースの救出に成功した。だがエースは、赤犬の攻撃により、ルフィの目の前で命尽きる…。そしてまた、大海賊〝白ひげ〟もこの戦争で命を落とした…。

追っ手から逃れたルフィは、周囲の助けで女ヶ島へ脱出。堪え難い悲しみに打ち拉がれていた…。ルフィとエース。この兄弟の間に何があったのか!?今、語られなかった過去が明らかに!!時は10年前に遡る――。

ーワンピースー

ONE PIECE

vol.60

〝弟(おとうと)よ〟

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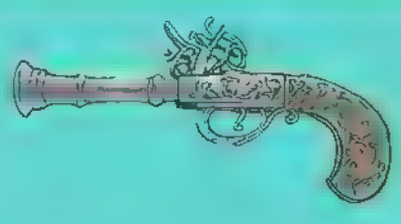
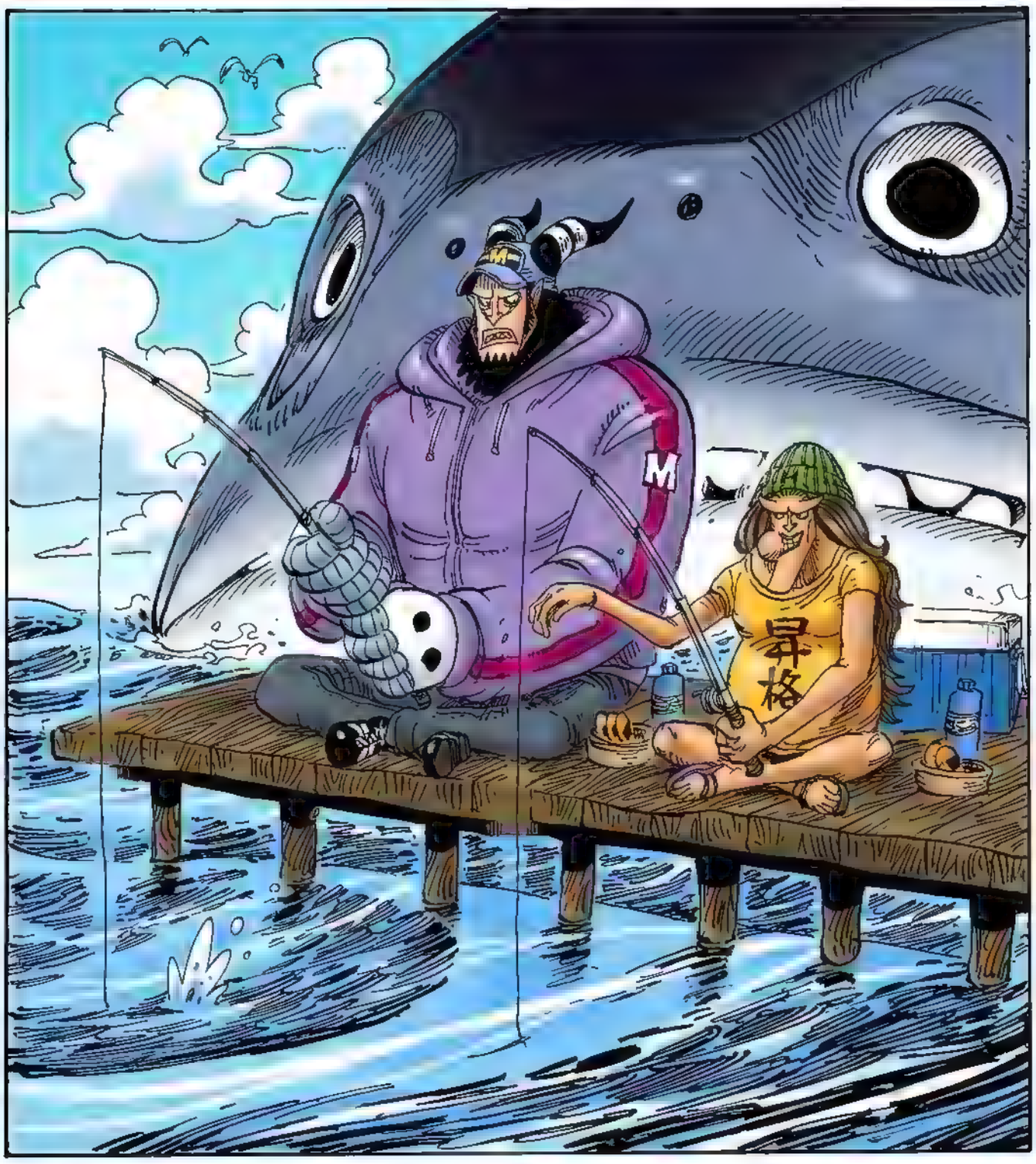
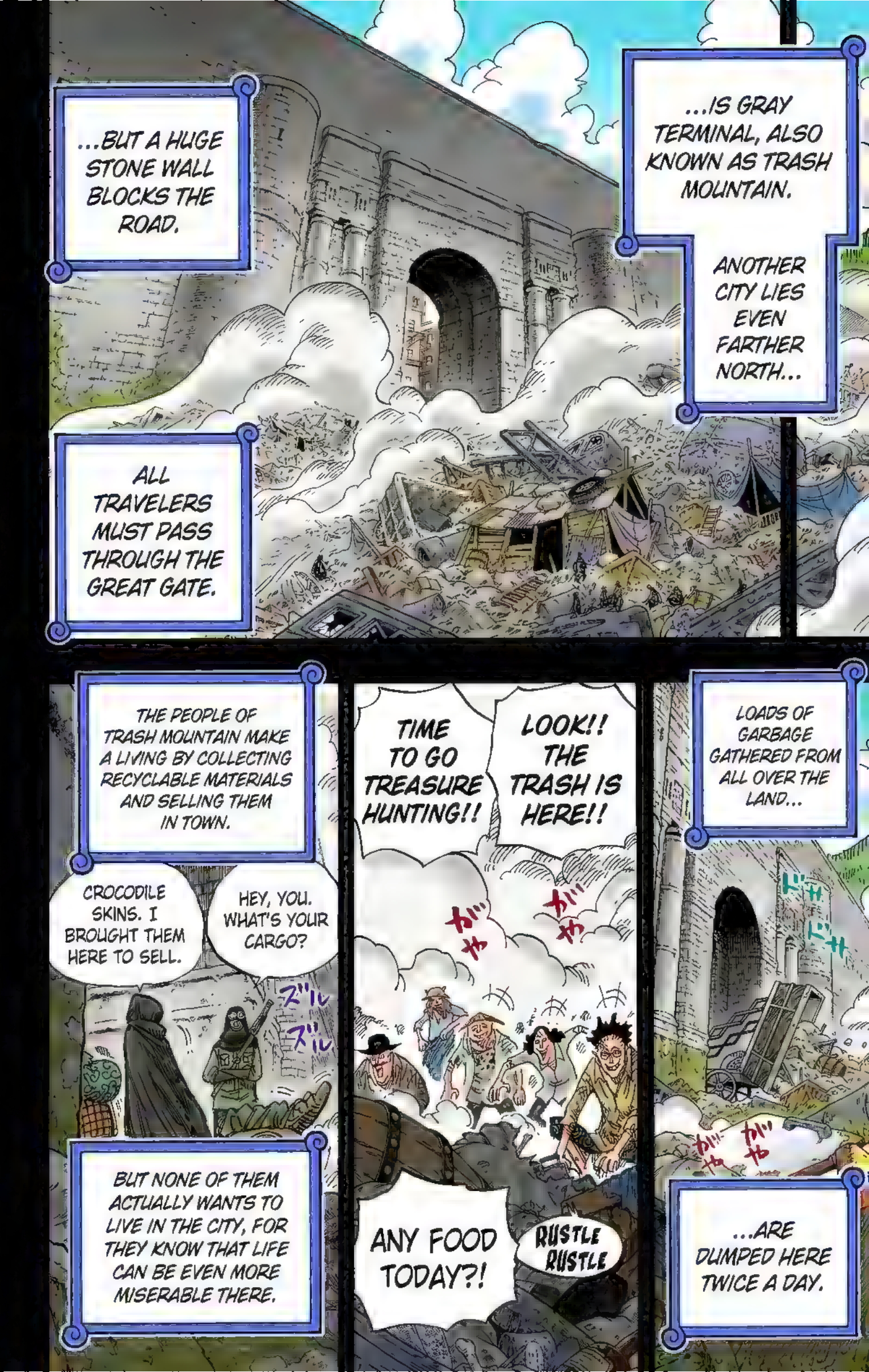


Chapter 585: BROTHERLY PACT



GUM-GUM...
WHAT ARE YOU EVEN DOING?!
DOOF !!
COME ON...
バボボボ
... PISTOL !!
OOGH !!
ONE MORE TIME!!
NO. ONLY 100 FIGHTS PER PERSON PER DAY. WE'LL DO IT AGAIN TOMORROW.
PISTOL!!
BOOM!!
I JUST CAN'T DO IT RIGHT!
IF I COULD DO IT THE WAY I WANT TO...
...I'D TOTALLY CLOBBER YOU!!
WHAT GOOD ARE YOUR POWERS ANYWAY?
THAT'S IT. ANOTHER WIN FOR ACE!
VS

SURE. ONLY WE'LL BE 13 THEN. ANYWAY, LET'S GO FIND DINNER.
WHEN I'M 10, I'LL BEAT YOU GUYS UP GOOD!!
LUFFY, YOU LOST TO ACE AND ME 50 TIMES TODAY.
I BEAT ACE 24 TIMES AND LOST 26.
RATS!!
YEAH, CROCODILE'S GREAT WITH RICE.
HOW 'BOUT CROCO-DILE?
OKAY.
YOU ONLY SURVIVED LAST TIME BECAUSE IT SWALLOWED YOU WHOLE.
AND TRY NOT TO GET EATEN THIS TIME, LUFFY!
TO THE NORTH OF THIS MOUNTAIN...
...MADE THESE THREE GROW STRONG.
THE HARSH CONDITIONS OF MT. CORVO...


...BUT A HUGE STONE WALL BLOCKS THE ROAD.
...IS GRAY TERMINAL, ALSO KNOWN AS TRASH MOUNTAIN.
ANOTHER CITY LIES EVEN FARTHER NORTH...
ALL TRAVELERS MUST PASS THROUGH THE GREAT GATE.
THE PEOPLE OF TRASH MOUNTAIN MAKE A LIVING BY COLLECTING RECYCLABLE MATERIALS AND SELLING THEM IN TOWN.
CROCODILE SKINS. I BROUGHT THEM HERE TO SELL.
HEY, YOU. WHAT'S YOUR CARGO?
ズル ズル
BUT NONE OF THEM ACTUALLY WANTS TO LIVE IN THE CITY, FOR THEY KNOW THAT LIFE CAN BE EVEN MORE MISERABLE THERE.
TIME TO GO TREASURE HUNTING!!
LOOK!! THE TRASH IS HERE!!
ガヤ ガヤ
ANY FOOD TODAY?!
RUSTLE RUSTLE
LOADS OF GARBAGE GATHERED FROM ALL OVER THE LAND...
ドサ ドサ
ガヤ ガヤ
...ARE DUMPED HERE TWICE A DAY.

IT LEADS TO EDGE TOWN, WHERE THE STENCH OF TRASH HANGS IN THE AIR.
ONCE THROUGH THE GATE, YOU CAN SEE A PATHWAY FOR PEDESTRIANS.
BE CAREFUL IF YOU WANT TO LIVE!
WHEN THE SUN GOES DOWN, THE TRASH HUNTERS PATROL THE STREETS.
HEY.
AND IN THE MIDDLE OF THAT, SURROUNDED BY A HIGH STONE WALL, IS THE HIGHLAND...
A LITTLE FARTHER IN IS THE TIDY CENTRAL TOWN.
!?
SHUT UP, PUNKS!
EDGE TOWN IS A PLACE WHERE STREET PUNKS AND GANGSTERS GATHER.
WHAT'S YOUR CARGO?! SHOW IT TO ME!
HEY! YOU CAME FROM THE TRASH MOUNTAIN, DIDN'T YOU?
SWAY SWAY...
...WHERE THE ROYAL FAMILY AND THE ARISTOCRATS LIVE.
HEY! THEY'RE ...
...

THOUGHT TO BE THE MOST BEAUTIFUL LAND OF THE EAST BLUE, IT IS SPOTLESSLY CLEAN.
THIS IS THE KINGDOM OF GOA.
IT IS CONSIDERED A SUCCESSFUL EXAMPLE OF A SOCIETY WHERE EVERYTHING UNNECESSARY IS REMOVED.
...BUT STILL PART OF THIS KINGDOM.
GOA KINGDOM
Palace
Windmill Village
Highland
Central Town
Edge Town
Gray Terminal
Mt. Corvo
A SHORT DISTANCE AWAY STANDS LUFFY'S BIRTHPLACE, WINDMILL VILLAGE, ALMOST COMPLETELY ISOLATED...

SOME-BODY CATCH THEM!!
THIEVES! THEY ATE AND DIDN'T PAY!!
CENTRAL TOWN, KINGDOM OF GOA
SEE? I TOLD YOU SO!
PHEW! THAT WAS GOOD!
THEY'RE KNOWN CRIMINALS! WHO LET THEM INTO THE SHOP?!
IT'S THOSE THREE AGAIN!
KLANK!!
BOING!!
WHUP!!
SOMEBODY CATCH THEM!!
DON'T LET THOSE THREE BRATS GET AWAY!
?
!!?
WHAT?

COME BACK HOME!!
...!!
SABO!! WAIT!!
YOU'RE ALIVE!!
SABO ?!
MUST HAVE MISTOOK ME FOR SOMEBODY ELSE! LET'S GO!!
WHO IS THAT GUY?!
WAIT!!
HEY, SABO! HE'S CALLING YOU!
THEY LEFT A NOTE!
MANAGER!
IOU TREASURE
LUFFY
"IOU TREA-SURE"?
THIS IS THE FOURTH FLOOR, YOU KNOW?!
I DIDN'T THINK THEY'D JUMP OUT THE WINDOW.
THEY ATE 26 BOWLS OF NOODLES AND BROKE MY WINDOW!

YOU ARE SO! COME CLEAN, SABO!
REALLY?
WHAT'S YOUR PROBLEM?! I'M NOT HIDING ANYTHING!
ず
ん
YOU SURE YOU WANT TO HAVE SECRETS BETWEEN US?
TALK.
YOU'RE THE SON OF AN ARISTOCRAT?!
WHO IS?!
I AM!!
...!!
AGH! AAH! I-I'LL TALK! I'LL TALK!
TALK OR I'LL BEAT IT OUT OF YOU!!
I WASN'T EVEN BORN ON TRASH MOUNTAIN.
BOTH MY PARENTS ARE STILL ALIVE. I'M NO ORPHAN.
THAT GUY BACK THERE WAS MY FATHER.
YOU WANTED TO KNOW!
SO?

...
LISTEN TO ME, SABO.
WHY WOULD AN ARISTOCRAT RUN OFF TO LIVE AT TRASH MOUNTAIN?
I DON'T GET IT. WHY WOULD YOU DO IT?
WELL, YOU APOLOGIZED, SO YOU'RE OKAY BY ME! I FORGIVE YOU!
I'M SORRY I LIED TO YOU GUYS.
MOMMY! I'M HURT!
I'M TERRIBLY SORRY! IS HE HURT ANYWHERE?!
YOU HAD A FIGHT WITH A BOY OF THE ROYAL FAMILY?!
YEAH, I GOT HURT! HE PULLED A KNIFE ON ME AND...
I'VE BEEN WORKING HARD ALL DAY, SABO!
IF YOU HAVE TIME TO DRAW PICTURES, GO TO YOUR ROOM AND STUDY!
YOU MUST BECOME A MAN WORTHY TO MARRY A DAUGHTER OF THE ROYAL FAMILY!
THEN OUR FAMILY WILL BE SET! YOU'LL BE HAPPY FOR SURE!
THEN THEY'D FIGHT IF I COULDN'T LEARN FAST ENOUGH.
SO THEY FORCED ME TO STUDY AND TAKE LESSONS EVERY SINGLE DAY.
IF I CAN'T MARRY A GIRL FROM THE ROYAL FAMILY, I'M NO BETTER THAN TRASH.
I WAS JUST A NUISANCE IN THAT HOUSE.
ALL THEY CARE ABOUT IS WEALTH AND STATUS.
NOT ME!
...

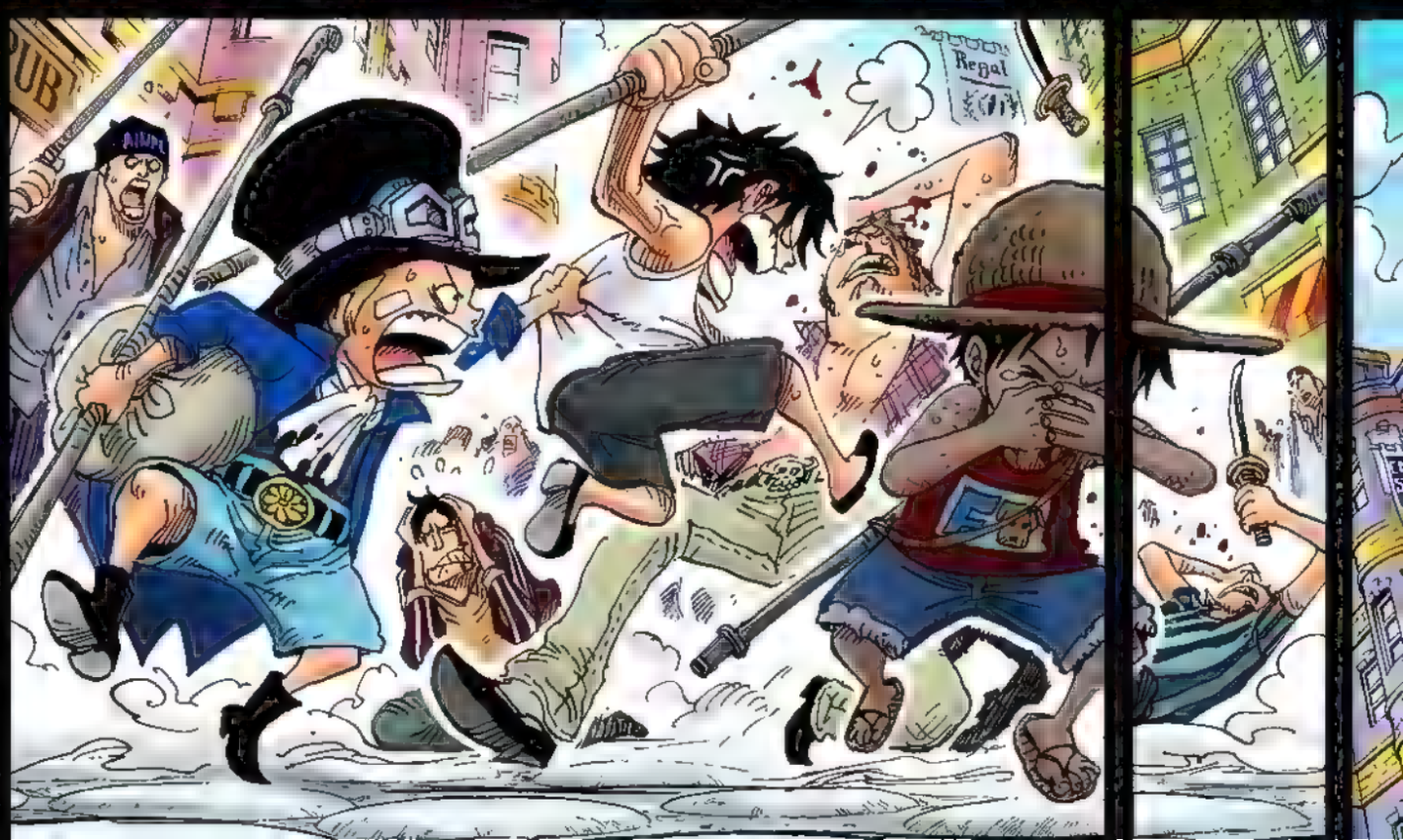
THE ARISTOCRATS LOOK DOWN ON TRASH MOUNTAIN, BUT IT'S STILL BETTER...
...THAN THAT SUFFOCATING HIGHLAND, LIVING A STRICTLY REGIMENTED LIFE YEAR AFTER YEAR.
THE CREATURES LIVING THERE AREN'T HUMAN.
DO NOT GO NEAR TRASH MOUNTAIN.
THEY'RE TRASH IN THE SHAPE OF PEOPLE!
I MAY NOT BE AN ORPHAN, BUT I'VE ALWAYS BEEN ALONE.
...
LET'S GO OUT TO SEA SOMEDAY! LET'S GET OUT OF THIS COUNTRY!
SO WE CAN BE FREE!
ACE! LUFFY!
...
SO THAT'S HOW IT WAS.
LET'S GET STRONG AND BECOME PIRATES!
AND NAVIGATION IS THE ONE THING I LIKE TO STUDY!!
I WANT TO SEE THE WORLD AND WRITE A BOOK ABOUT IT!

I'M GONNA BE A PIRATE AND WIN, WIN, WIN!!
I'LL BE FAMOUS ALL OVER THE WORLD! I'LL PROVE MY LIFE'S WORTH SOMETHING!!
YOU DON'T HAVE TO CONVINCE ME!
HA!
...I'M GONNA BECOME A GREAT PIRATE AND SHOW THEM ALL!
NO MATTER HOW MANY PEOPLE IN THE WORLD DON'T APPROVE OF ME, NO MATTER HOW MANY HATE ME...
!
I WANT TO BE...
HEE HEE HEE!
OKAY. THEN I'LL...
I WON'T RUN AWAY FROM ANYONE! I WON'T LOSE TO ANYONE! I DON'T CARE IF THEY CALL ME A VILLAIN!
I'LL MAKE THE WHOLE WORLD KNOW MY NAME!

HUH?
HA HA HA!!
I CAN'T BELIEVE YOU ACTUALLY SAID THAT...
HA HA HA! YOU'RE FUNNY, LUFFY!
I CAN'T WAIT TO SEE WHAT YOU'LL BE LIKE IN THE FUTURE!
ひゃっ ひゃっ
暴力
TAMAGO
WHY DON'T YOU GUYS JUST BE MY CREW?
THAT'S SOMETHING I DIDN'T EXPECT. I THOUGHT YOU WANTED TO BE THE NAVIGATOR OF MY SHIP.
BUT ISN'T IT REALLY BAD THAT WE ALL WANT TO BE CAPTAINS?
YOU KNOW ABOUT THIS?
HEY! YOU STOLE DADAN'S BOTTLE, DIDN'T YOU?
WE'LL DECIDE OUR FUTURE IN THE FUTURE.
MAYBE WE'LL ALL GO TO SEA SEPARATELY!

...BUT THE THREE OF US WILL ALWAYS BE BROTHERS!
WHEN WE BECOME PIRATES, WE MIGHT NOT BE ON THE SAME SHIP TOGETHER...
BROTHERS ?!
IF YOU EXCHANGE CUPS, IT MAKES YOU BROTHERS.
NO MATTER WHERE WE ARE OR WHAT WE DO...
...THIS BOND WILL NEVER BE BROKEN!
...
REALLY ?!
トク
トクトク..

...WE'RE BROTHERS!
YEAH!
ガシッ
ア..ー!!
STARTING TODAY...

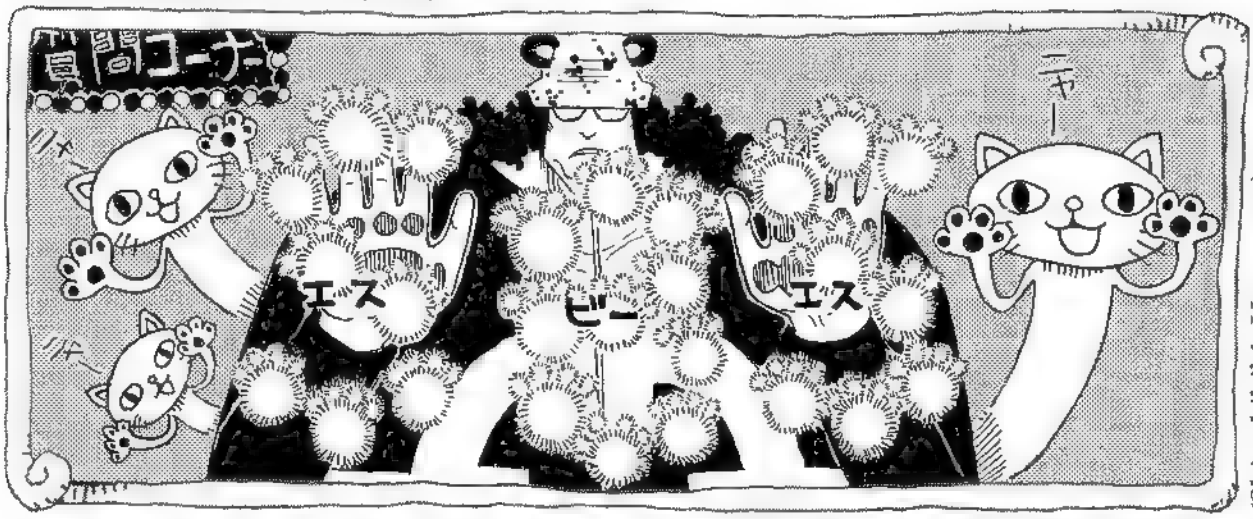

PUB
Regal

Going
indepen-
dent.

SABO IS MY SON!
GIVE HIM BACK? WHAT NONSENSE IS THIS?!
HEH HEH HEH...
WE PARENTS GAVE LIFE TO OUR CHILDREN! IT'S THEIR DUTY TO DO WHATEVER WE TELL THEM TO!
HOW DARE YOU INCITE HIM TO LEAVE HOME?!
ONE DAY...
GIVE SABO BACK!!
BLUE-JAM!!
ゴッ!!
!!?
ガキン!!
WHAT ?!
ARE YOU AFTER MY MONEY, YOU TRASH?!
STOP IT! NOBODY MADE ME TO DO ANYTHING! I LEFT HOME OF MY OWN FREE WILL!
YOU BE QUIET!!
...!!!
YOU GOT HIS FILTHY TRASH MOUNTAIN BLOOD ON ME!
HEY, YOU! PIRATE! BE CAREFUL WHEN YOU HIT THAT GUTTERSNIPE!
I HAVE TO DISINFECT IMMEDI-ATELY.

WAIT, BLUEJAM!!
FATHER! OKAY! I GET IT NOW!
AYE, SIR. YOU PAID ME HANDSOMELY.
I'LL MAKE SURE THESE TWO NEVER COME NEAR YOUR SON AGAIN.
TAKE CARE OF THE REST, PIRATE.
PLEASE, THEY'RE... THEY'RE MY... PRECIOUS BROTHERS!
SABO!
BUT PLEASE DON'T HURT THEM! PLEASE!!
I'LL DO WHATEVER YOU WANT. I'LL LIVE THE WAY YOU WANT ME TO LIVE!
...!!
YOU GET WHAT, SABO?
DON'T DO IT, SABO!
SABO !!
ARE YOU JUST GONNA GIVE UP?!
WE'RE GOING TO BE FREE, RIGHT?!
SHAKE HIM OFF! WE'LL BE OKAY!
HEY! DON'T GO!!

SBS Question Corner



(Shinokibibi, Kanagawa)

Reader (Q): Odacchi! Let's take a picture together! We'll take it when we say, *"ONE PIECE!"*✌ klik♡ Oh, by the way, let's start the Question Corner! Yay! I said it!

--One Piece LOVE

Oda (A): Okay! *ONE PIECE!*✌ Hey!ミ It already started!

Q: Hello! I have a question for Franky! My friend keeps shooting Coup de Vent at me during class! But I can't shoot my own Coup de Vent. (sweat drop) What's the proper counterattack?

--Ms. Birthday♡

A: Shoot back with a "Coup de Boo." Right, Franky?

Franky: Yeah!

Q: Why does Admiral of the Fleet Sengoku get salmon roe on his head when he uses his powers?

--TomoP

A: What nice weather we're having today. Whoa, we caught a big one out at sea today! And I got some fresh salmon roe! Let's put some on top of the rice! Time to eat!♡ What's this I'm eating, a Sengoku Bowl?! It's not salmon roe, by the way. This is bad. Sengoku is starting to look like food to me.ミ

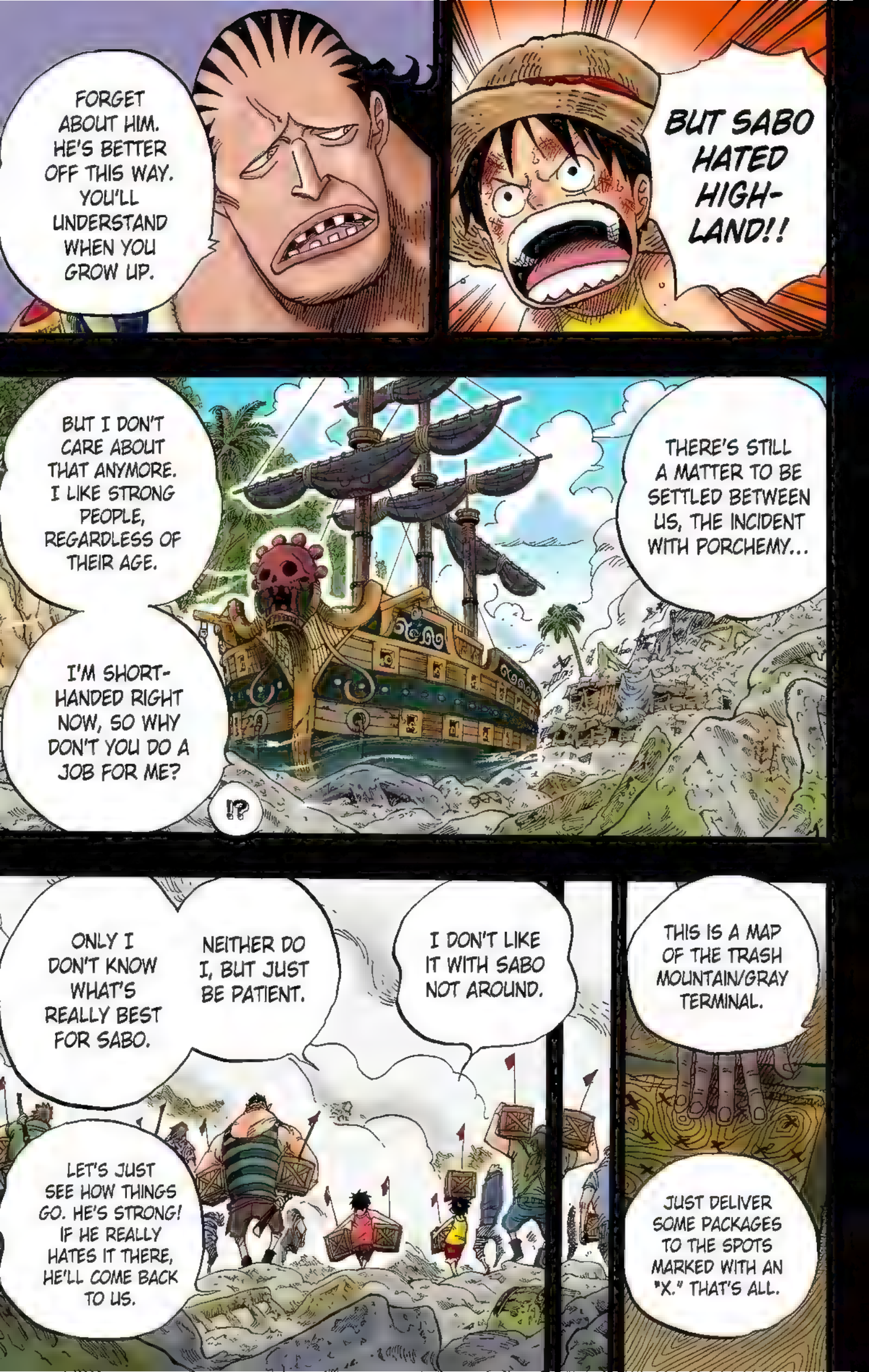
Q: Mr. Oda, what is Admiral of the Fleet Sengoku's power? I really want to know.

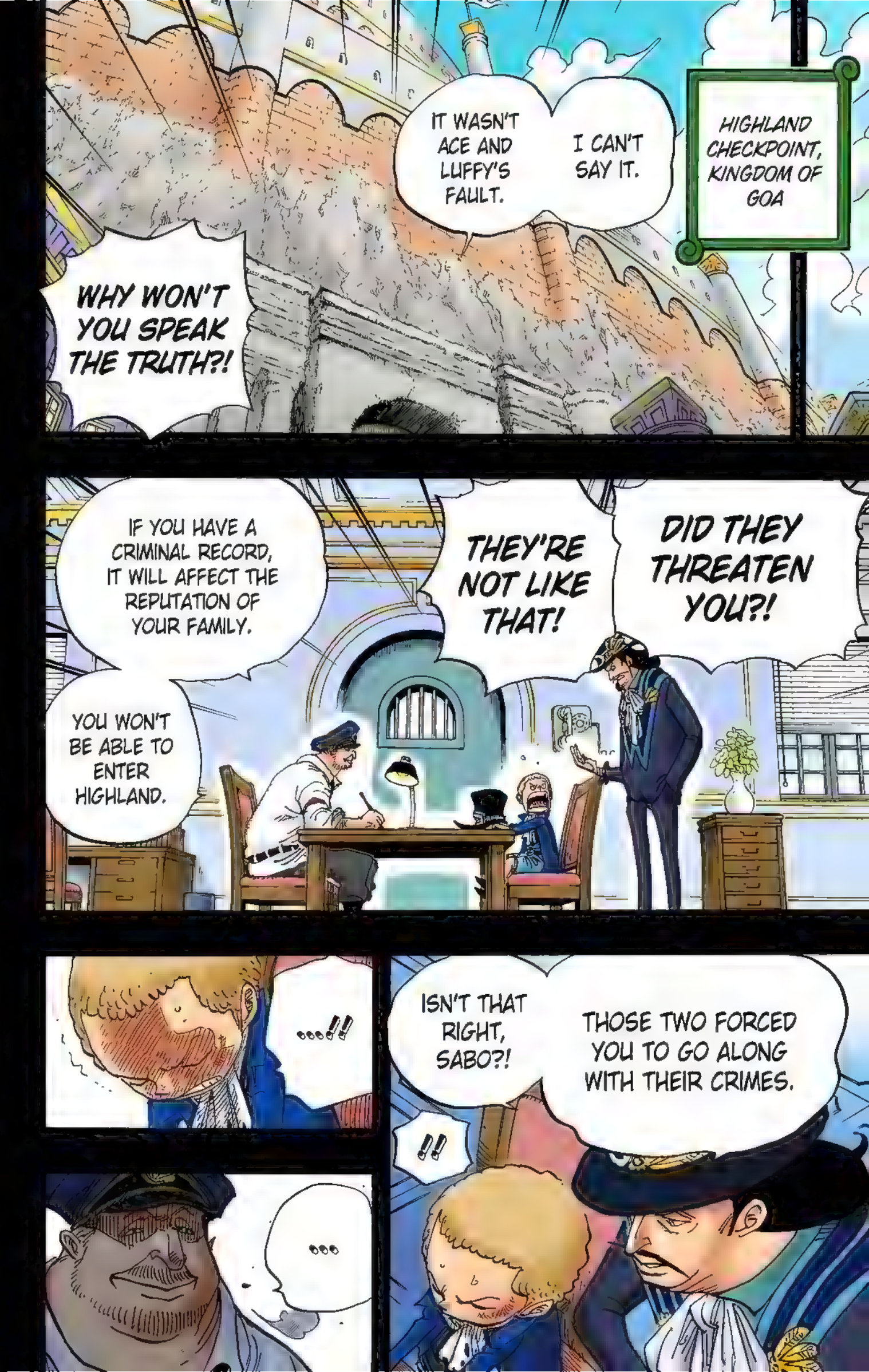
--SOD

A: See? If you ask like a normal human being, I'll answer like one. I gave him that look on a whim, but if you really want to know, he's actually a mythical beast zoan-type like Marco. His Devil Fruit is a Human-Human Fruit, model Buddha. I'm not sure if I can call Buddha a mythical beast or human, but it's just a biological category. Please leave it at that.

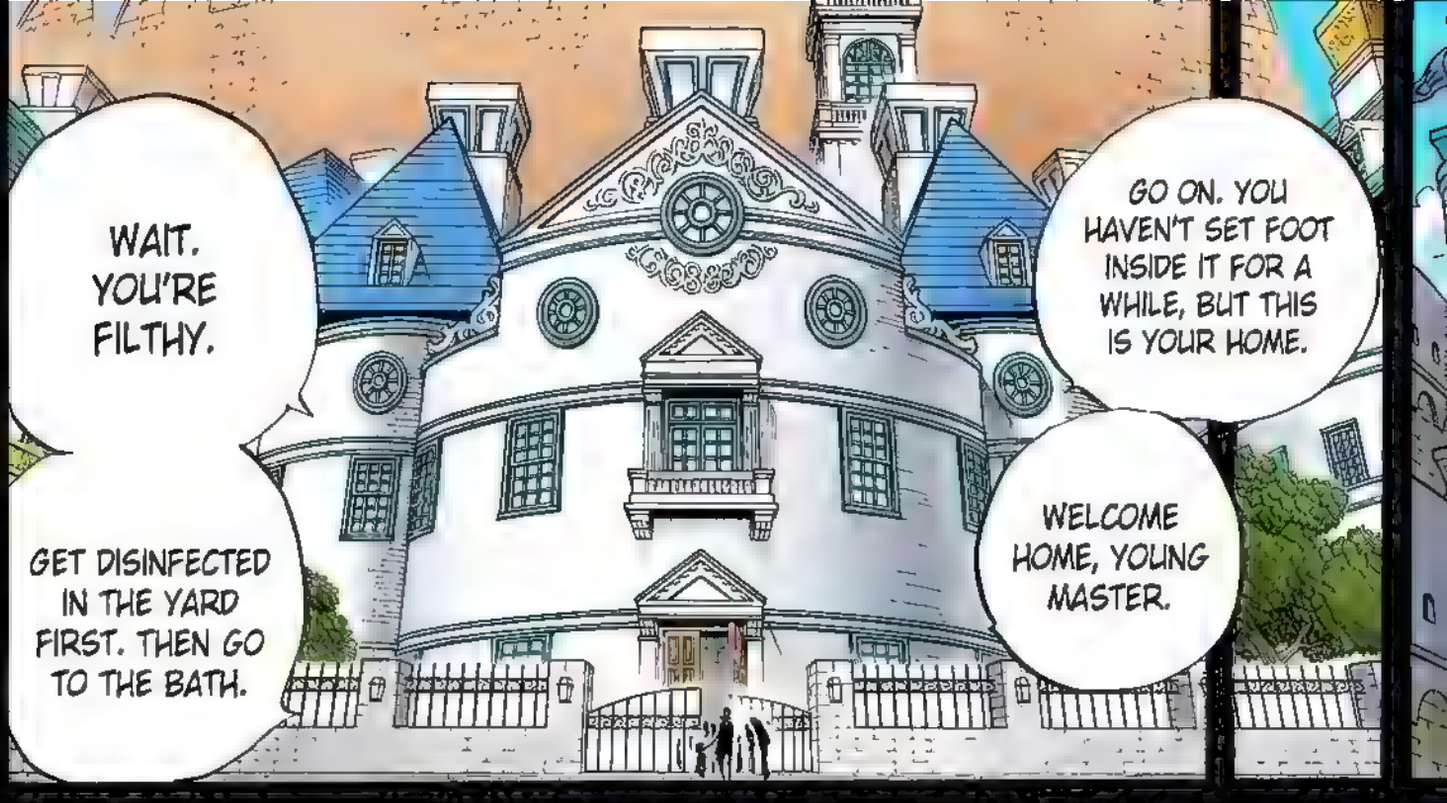
Chapter 586:
CITY OF STENCH

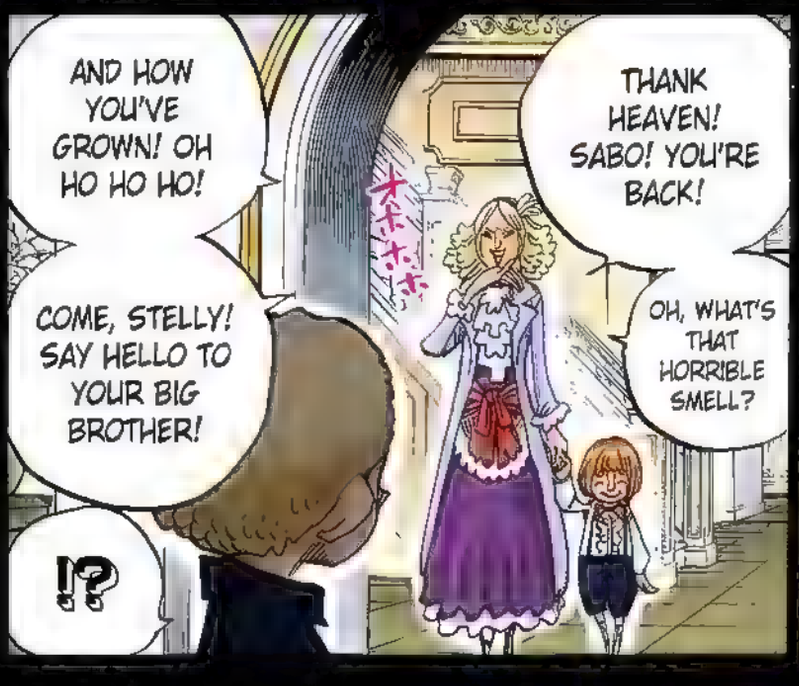
I'D SWITCH PLACES WITH HIM, IF I COULD.
I WISH I'D BEEN BORN AN ARISTOCRAT.
YOU HAVE TO BE BORN OF NOBLE BLOOD TO BE AN ARISTOCRAT.
THEY'RE BORN UNDER THE STAR OF GOOD FORTUNE!
HE CAME ALL THE WAY FROM HIGHLAND TO RUN WILD ON TRASH MOUNTAIN.
SO ONE OF THE NOTORIOUS KID TRIO IS A NOBLEMAN.
...
...
BUT IN HIS HEART OF HEARTS, HE PROBABLY DESPISES YOU TWO.
YOU TWO WILL NEVER SEE YOUR "BROTHER" AGAIN.
HA HA HA! SORRY TO BREAK THIS TO YOU, BUT...
YEAH! WE'RE BROTH-ERS!
DON'T BE STUPID! SABO ISN'T LIKE THAT!
IF YOU'RE PLANNING ON TRYING, I'LL KILL YOU RIGHT NOW.
IF YOU REALLY CARE ABOUT YOUR BROTHER, LET HIM GO.


FORGET ABOUT HIM. HE'S BETTER OFF THIS WAY. YOU'LL UNDERSTAND WHEN YOU GROW UP.
BUT SABO HATED HIGH-LAND!!
BUT I DON'T CARE ABOUT THAT ANYMORE. I LIKE STRONG PEOPLE, REGARDLESS OF THEIR AGE.
I'M SHORT-HANDED RIGHT NOW, SO WHY DON'T YOU DO A JOB FOR ME?
!?
THERE'S STILL A MATTER TO BE SETTLED BETWEEN US, THE INCIDENT WITH PORCHEMY...
ONLY I DON'T KNOW WHAT'S REALLY BEST FOR SABO.
NEITHER DO I, BUT JUST BE PATIENT.
I DON'T LIKE IT WITH SABO NOT AROUND.
LET'S JUST SEE HOW THINGS GO. HE'S STRONG! IF HE REALLY HATES IT THERE, HE'LL COME BACK TO US.
THIS IS A MAP OF THE TRASH MOUNTAIN/GRAY TERMINAL.
JUST DELIVER SOME PACKAGES TO THE SPOTS MARKED WITH AN "X." THAT'S ALL.

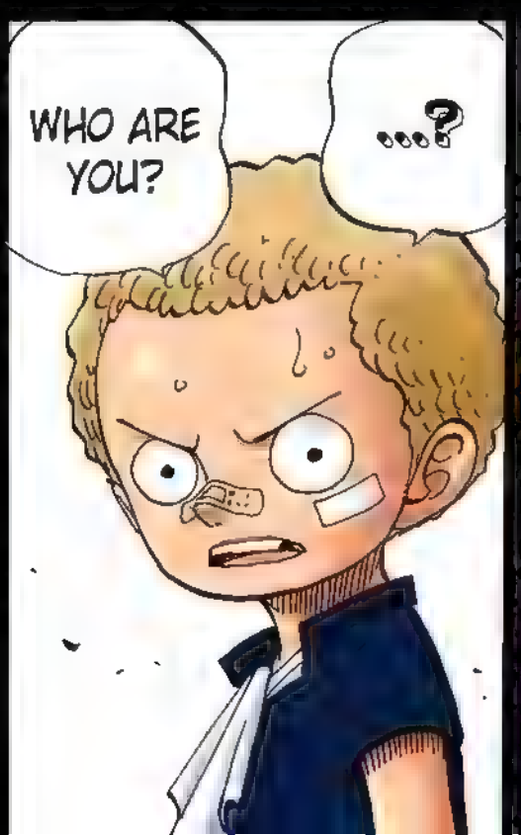

HIGHLAND CHECKPOINT, KINGDOM OF GOA
IT WASN'T ACE AND LUFFY'S FAULT.
I CAN'T SAY IT.
WHY WON'T YOU SPEAK THE TRUTH?!
IF YOU HAVE A CRIMINAL RECORD, IT WILL AFFECT THE REPUTATION OF YOUR FAMILY.
YOU WON'T BE ABLE TO ENTER HIGHLAND.
THEY'RE NOT LIKE THAT!
DID THEY THREATEN YOU?!
...!!
ISN'T THAT RIGHT, SABO?!
!!
THOSE TWO FORCED YOU TO GO ALONG WITH THEIR CRIMES.
...

YOU'RE A SMART BOY. I KNOW YOU CAN COME UP WITH THE RIGHT ANSWER VERY QUICKLY.
...!!
!!?
SABO...YOUR TWO TRASH MOUNTAIN FRIENDS ARE WITH THE PIRATES NOW. I HOLD THEIR LIVES IN MY HAND.
IF YOU REALLY CARE ABOUT THEM, YOU'LL CHOOSE YOUR WORDS CAREFULLY.
...DID IT OF OUR OWN FREE WILL!
A CRIME IS A CRIME! THE THREE OF US...
YOU PROMISED ME YOU WOULDN'T HURT THEM!
THAT'S WHY I CAME BACK WITH YOU!
STARTING TODAY...
...WE'RE BROTHERS!
I THINK YOU'VE SUFFERED ENOUGH ALREADY.
DON'T WORRY. I'LL TAKE CARE OF THE PAPERWORK!
YOU DO UNDERSTAND, DON'T YOU?
DEAR ME, I'M SO UNFORTU-NATE. MY SON IS A FOOL.
WELL...
!!


WAIT. YOU'RE FILTHY.
GET DISINFECTED IN THE YARD FIRST. THEN GO TO THE BATH.
GO ON. YOU HAVEN'T SET FOOT INSIDE IT FOR A WHILE, BUT THIS IS YOUR HOME.
WELCOME HOME, YOUNG MASTER.


AND HOW YOU'VE GROWN! OH HO HO HO!
COME, STELLY! SAY HELLO TO YOUR BIG BROTHER!
!?
THANK HEAVEN! SABO! YOU'RE BACK!
オホホホ
OH, WHAT'S THAT HORRIBLE SMELL?

I'M GLAD YOU'RE SAFE, MASTER SABO.
...
LET US WASH YOU THEN.


WHO ARE YOU?
...?

MY NAME IS STELLY. I'M 8 YEARS OLD.
I'VE HEARD A LOT ABOUT YOU.
PLEASED TO MEET YOU, BIG BROTHER!

IF YOU FAIL ME, WELL...
I SUPPOSE I'VE SAID TOO MUCH!
...
HE HAS A MOST PROMISING FUTURE, SO I ADOPTED HIM.
...BUT HE HAS SOME SPECIAL CIRCUMSTANCES AND HIS PARENTS GAVE UP ON RAISING HIM.
WE ADOPTED HIM.
HE COMES FROM A NOBLE FAMILY, AND HE'S VERY SMART...
FATHER AND MOTHER HAVE BEEN SAYING THAT BEHIND YOUR BACK.
I HEARD YOU'RE STUPID. HA HA...
カツン
カツン
...!!
HEY, BIG BROTHER.
!
HEY! W-W-WHAT ARE YOU DOING, TRASH BOY?! YOU STINK! GET AWAY FROM ME!!
ひぃぃ
!!
WHAT DID YOU JUST SAY?! TELL ME EVERYTHING!
IF YOU STAYED AT TRASH MOUNTAIN, YOU'D HAVE BEEN KILLED.
BUT YOU SURE HAVE THE DEVIL'S OWN LUCK. TOMORROW NIGHT THEY'RE GOING TO BURN ALL THE TRASH!
!?
THOUGH PERSONALLY, I WAS HOPING THE REAL SON WOULD NEVER COME BACK.
...

THAT'S RIGHT. OF COURSE YOU WOULDN'T KNOW, YOU WEREN'T HERE.
IT WAS DECIDED MONTHS AGO!
THEY'RE GONNA SET FIRE TO GRAY TER-MINAL?!
IT'S CAUSING A HUGE HUBBUB. THE WORLD ARISTOCRATS, THE CELESTIAL DRAGONS, ARE ON THAT SHIP.
THE ROYAL FAMILIES WANT TO CURRY THEIR FAVOR BY BURNING THIS NATION'S TRASH!
DID YOU KNOW THAT THE INSPECTION TEAM OF THE WORLD GOVERNMENT IS MAKING ITS ROUNDS IN THE EAST BLUE?
THEY'LL ARRIVE AT THE KINGDOM OF GOA IN THREE DAYS.
A LOT OF PEOPLE LIVE UP THERE! THEY'LL ALL LOSE THEIR HOMES!!
AND THEY MAKE THEIR LIVING OFF THAT MOUNTAIN OF GARBAGE!!
ONCE TRASH MOUNTAIN IS GONE, GOA WILL BE PERFECTLY CLEAN!
WHAT ARE YOU TALKING ABOUT?! HOW IS THAT EVEN POSSIBLE?!

...THIS COUNTRY'S TRASH! ALL OF IT!
!!?
THEY'RE GOING TO BURN...
LET GO! DIDN'T YOU HEAR ME?
!!?
THIS HAS NOTHING TO DO WITH ME!
BROTHER! HEY!
HEY! WHERE ARE YOU GOING?!
DON'T YOU KNOW WHAT FLOOR WE'RE ON?!
EVEN THE PEOPLE?!
THEN IT'S TRUE!
THIS IS INSANE !!
BLUE-JAM IS IN ON THIS TOO!
THEY SHOULD BE SETTING UP THE FUEL OIL AND EXPLOSIVES AROUND TRASH MOUNTAIN RIGHT NOW.
ALL IS READY ON OUR END. THE REST IS UP TO THE PIRATES. WE NEED THEM TO BURN ALL THE TRASH PROPERLY.
ARE THE PREPARATIONS FOR TOMORROW COMPLETE? WE CAN'T LEAVE ANYTHING UNFINISHED!
...

コチ
カチ
コチ
カチ
ヤバ!ヤバ!
SHUT UP AND GO TO SLEEP! WE PROMISED WE'D FORGET ABOUT SABO FOR NOW.
...
MAYBE HE'S BETTER OFF.
I WONDER ...
...HOW SABO'S DOING.
NOTHING OUT OF THE ORDINARY... DOES THIS MEAN NOBODY KNOWS ABOUT IT? EVERYBODY'S ACTING SO NORMAL THAT LAST NIGHT DOESN'T SEEM REAL.
SABO, ARE YOU LISTENING?
I'M YOUR TUTOR. MY NAME IS...
GOOD MORNING, SABO! SO YOU MUST BE THE BROTHER OF THE GENIUS STELLY! NICE TO MEET YOU.
...
ウィーン ウィーン
HELLO. GOOD MORNING.

YES, MY KING.
THAT WILL MAKE IT MORE HAZARDOUS. HAVE A CARE WITH THE FIRES.
INDEED, YOUR MAJESTY.
THE WIND IS STRONG TODAY.
ビュオオオ
A FIRE AT TRASH MOUNTAIN TONIGHT?
HE WON'T GET AWAY THAT EASILY!
THAT GOOD-FOR-NOTHING! FIND HIM! SCOUR THE HIGHLAND!
SABO ISN'T IN THE MANSION?!
ビュオオ...
THE BIG JOB IS TONIGHT.
NICE TO SEE YOU KIDS.
I'LL GIVE YOU THE DETAILS LATER.
THEY KNOW?
WHOSE SON ARE YOU?
YES, I KNOW ABOUT IT. WHAT OF IT?
!!?

HEY!
AAAH !!
DON'T WANT ANYONE OUTSIDE THE HIGHLAND GETTING WORD OF IT...
WE'RE SPECIAL. IF YOU'RE THE SON OF AN ARISTOCRAT, THEN YOU SHOULD...
BUT WE'RE NOT MEANT TO TALK ABOUT IT.
YES, I KNOW ABOUT THE FIRE.
...!!
ACE! LUFFY! THIS TOWN IS CRAZY!! PEOPLE ARE GOING TO DIE AND THEY GO ON EATING LIKE IT'S NOTHING! THEY EXPECT ME TO STUDY!!
IT'S THE RUNAWAY BOY!
THERE HE IS! ISN'T THAT HIM?
!
WHAT?!
RUN AWAY FROM TRASH MOUNTAIN!! THESE PEOPLE WANT TO BURN ALL THE KINGDOM'S GARBAGE!!

YOU IDIOT. PIPE DOWN. THE TRASH MOUNTAIN PEOPLE WILL HEAR YOU.
YOU'RE GOING TO BURN TRASH MOUNTAIN?!
I GOTTA TELL EVERYBODY AT TRASH MOUNTAIN! HE'S A BAD GUY AFTER ALL!!
WHY WOULD THEY DO THAT?!
I TOLD YOU TO PIPE DOWN. HOLD THEM DOWN! IT WASN'T MY IDEA.
!?
THE OIL AND EXPLOSIVES YOU PLANTED YESTERDAY ARE GOING TO BE USED TO MAKE A FIRE THAT'LL EXTERMINATE ALL THE PEOPLE HERE.
YOU AREN'T HIDING SOME TREASURE SOMEWHERE, ARE YOU?
THERE'S ONE THING I WANT TO ASK BEFORE I START THE FIRE...
...?!!
BUT NOW THAT YOU KNOW ABOUT THE PLAN, I CAN'T LET YOU GO.
!!!
I GUESS YOU'RE JUST CHILDREN AFTER ALL, GETTING UPSET LIKE THIS.

EDGE TOWN
ピュオオオ…
ヤヤ
ヤヤ
ヤヤ
ヤヤ
ヤヤ
LATE THAT NIGHT...
ウオ
MT. CORVO
LOOK AT THE SKY TO THE NORTH!
オオ…
BOSS! BOSS! LOOK!
IS IT COMING FROM THE TOWN?!
IS IT BURNING?!
ゴオオオ…
かや
かや
HEY, LOOK. SOMETHING'S WRONG WITH TRASH MOUNTAIN!
CENTRAL TOWN
BUT HOW CAN ANYTHING BURN ON TRASH MOUNTAIN?! IT'S TOO DAMP THERE!!
WHAT'S GOING ON?! IT'S LIKE A WILDFIRE!!
THIS NEVER HAPPENED BEFORE!
...?!!
NO, IT'S BURNING RIGHT IN FRONT OF IT!
IT'S GRAY TERMINAL! IT'S ON FIRE!

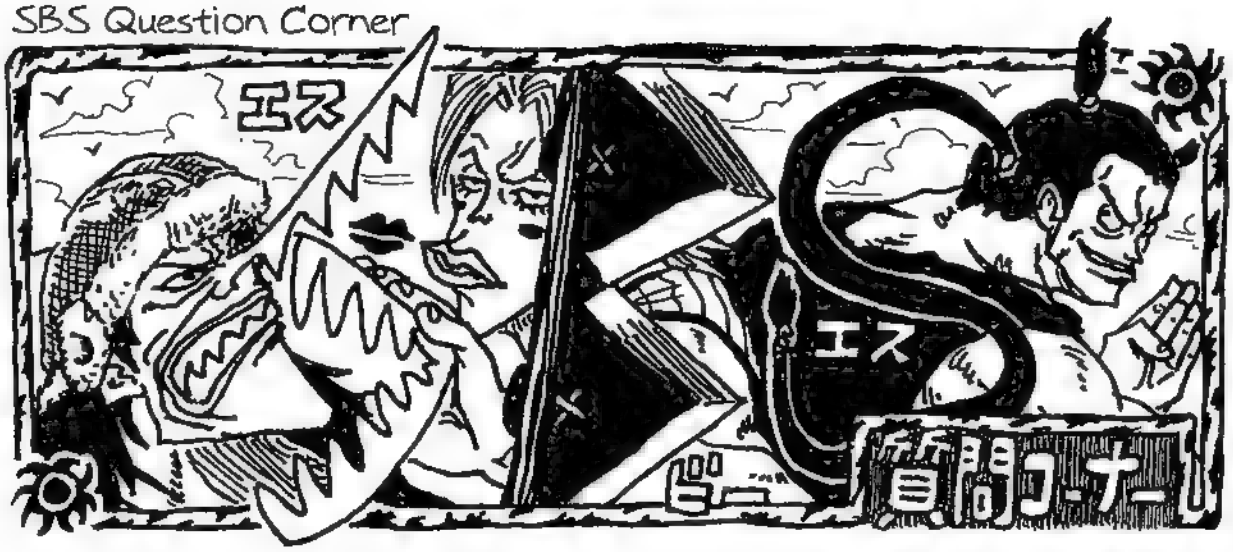
HA HA HA! THIS IS AN AWESOME GAME!
ドオオ!!!
RESCUE WORK AND FIREFIGHTING WILL BE DONE BY THE MILITARY! HAVE NO FEAR!!
EVERYONE SHOULD EVACUATE TO CENTRAL TOWN!!
EVACUATE EDGE TOWN! IT'S DANGEROUS HERE!!
わ
わ
わ
WE CAN'T PUT OUT THE FIRE!!
LEAVE EVERY-THING AND RUN!!
WE'LL DIE IF WE STAY HERE!!
THERE'S FIRE EVERY-WHERE!!
WAKE UP, EVERY-BODY!! RUN!!
ゴオオオオオオオ
WHERE ARE WE SUPPOSED TO GO?! THERE'S NOWHERE TO RUN!!
わあああ
THE ROAD TO THE FOREST IS BURNING TOO!!
WE CAN'T GET TO THE SHORE!!

THE KING WILL MAKE ME AN ARISTOCRAT AND I'LL GET TO LIVE IN THE HIGHLAND!!
BURN ALL THE TRASH, MEN! HA HA HA! ONCE THIS JOB IS DONE, MY DREAM WILL FINALLY BE REALIZED!!
HA HA HA HA!!
ガラガラ
CAPTAIN, DOES THIS MEAN?!
THIS...
ゴオオオオ...
CAPTAIN BLUEJAM!
LET'S GET TO THE GREAT GATE. THE MILITARY SHOULD BE WAITING FOR US.
WE BETTER GO SOON, OR WE'LL GET BURNED UP TOO!
WHAT ABOUT OUR DEAL?! YOUR MAJESTY!! YOU WERE SUPPOSED TO MAKE ME AN ARISTOCRAT!!
WE'RE SUPPOSED TO EVACUATE THIS WAY!!
OPEN THE GATE, SOLDIERS!!
HEY! WHAT'S THE BIG IDEA?!
YOU TRICKED ME!!
ドン ドン ドン!!

ゴオオ…
オオオオ
YOUR MAJESTY !!
IF YOU KEEP COMPLAINING, I'LL LEAVE YOU BEHIND!
AH!! I-IT'S NOT HOT!!
RATS!! WE GOT CAUGHT UP IN THIS MESS!!
AH!! HOT!! WE CAN'T GET AWAY!!
ガラガラ
ゴォォォォ…
OKAY!! I CUT US LOOSE!!
SNAP!!
WE'LL GET OUT OF THIS! I'LL TAKE CARE OF YOU.
KOFF... I CAN'T BREATHE... I MEAN, I CAN BREATHE!
THE AIR...IS SO HOT!! I MEAN, IT'S JUST FINE!!
ガラガラ…
THERE'S FIRE EVERY-WHERE!
AH!! IT'S HOT!! I MEAN, IT'S NOT HOT!!
THEY PROBABLY DID IT TO PREVENT THE WORLD GOVERNMENT INSPECTION TEAM FROM COMING!
I KNEW IT WAS THEM. NOBODY ELSE WOULD DO SOMETHING LIKE THAT!
ガヤ
ガヤ
DID YOU HEAR? THE ONES WHO STARTED THE FIRE...
...ARE THE BLUEJAM PIRATES OF TRASH MOUNTAIN.

RUN!!
ACE!! LUFFY!!
ゴオォォォ
HEY! THAT KID'S STILL HERE!!
THROW HIM OUT!!
フラ…フラ…
HEY, MISTER... THE ONES RESPONSIBLE FOR THIS FIRE... HUFF
...!!
...ARE THE ROYAL FAMILY AND THE ARISTOCRATS! IT'S TRUE! HUFF
WHAT'S WRONG, YOUNG MAN?
UGH...
ドサッ
!!
IF I STAY HERE...
...I'LL NEVER BE FREE!
ゴゴゴオォォ
HUFF
HUFF
THIS TOWN STINKS WORSE THAN TRASH MOUNTAIN!!
IT'S FILLED WITH THE STINK OF ROTTEN PEOPLE!!

YOU'VE CAUSED THIS BOY TO DESPISE HIS OWN KIND...
GOA KING-DOM!
!!
I'M ASHAMED I WAS BORN AN ARISTO-CRAT!!
WHAT I SAID... MATTERS TO YOU?
OF COURSE IT DOES. I'LL NEVER FORGET IT.
BUT I STILL DON'T HAVE THE POWER...
...TO CHANGE IT!
ゴオオオオ…
I UNDER-STAND.
I WAS BORN IN THIS COUNTRY TOO!
DRAGON! THE PREPARATIONS ARE READY!! WAA-HOO!
ALL RIGHT.
ゴゴゴゴオオ
LUFFY, RUN!!



(92, Akita)

Q: In volume 56, on page 195, what's that thing Buggy is chanting? Is that like "Open Sesame" or something?

--Ace LOVE

A: Oh, that? I don't really know too much about it, but haven't you ever heard of it? Christmas choirs sing it all the time. You might not really know what it means, but I put it in there to give a sort of divine air to Buggy. It's really no big deal. But if you have to know, it's the Japanese lyrics to "Joy to the World." If you have time on your hands, look it up.

Q: While reading the Navy vs. the Whitebeard Pirates battle in volume 58, I got swallowed up by the war! I forgot to breath and I di-die--

DIDN'T DIE!

I have a question. In volume 58, Inazuma the Revolutionary popped out of Iva's head! Does this mean you can live inside Iva's head?! Please tell me. It's a once in a lifetime wish of mine to know.

--Corona

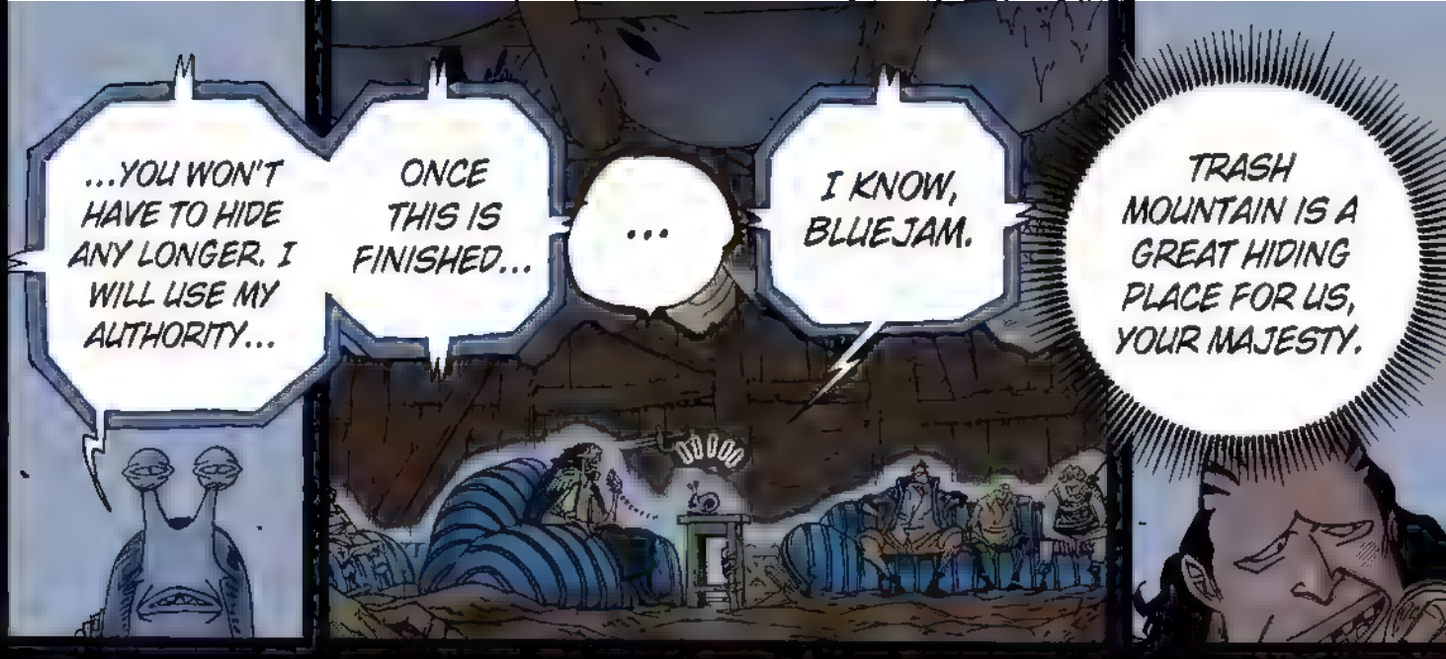
A: You can stay in there for 5,000 Berries per person per night. The limit is three people, mind you. If you see the ocean while he's moving around, we will charge you an additional Ocean View fee. The penthouse suite in his crown is a very spacious area. For groups of 30 or more, we provide an Emporio Face-Growth Hormone as an added bonus. Please call for more details.

Q: Is it possible for a woman to become an editor of *One Piece?* Or are all the editors of boys' comics supposed to be men?

--Uekiman

A: A beautiful babe with big knockers is fine by me! If I had an editor like that, I'd work even harder! Only I think I might not draw as fast! But to be honest, the editorial department of Jump is filled with perverts. I think it's in your best interests to stay away from there.

Chapter 587:
I WILL NEVER RUN AWAY


...YOU WON'T HAVE TO HIDE ANY LONGER. I WILL USE MY AUTHORITY...
ONCE THIS IS FINISHED...
...
I KNOW, BLUEJAM.
TRASH MOUNTAIN IS A GREAT HIDING PLACE FOR US, YOUR MAJESTY.

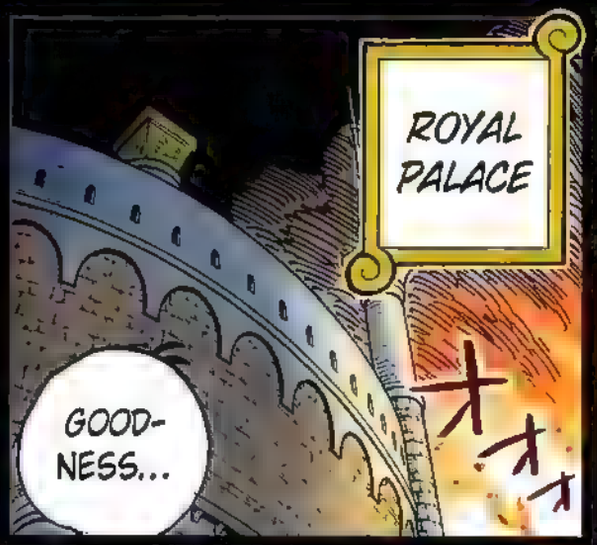
YOU TRICKED ME.
YOUR MAJESTY!

IS THAT TRUE?!
WHAT? IS...
...TO ENNOBLE YOU AND YOUR MEN. YOU'LL BE AN ARISTOCRAT.

CAPTAIN BLUEJAM! IT'S NO USE!
WE CAN'T PUT OUT THE FIRE! THE SHIP CAN'T BE SAVED!!
OUR WAY TO THE SEA IS GONE!!
I'LL REMEMBER THIS, YOU TRAITOR!!

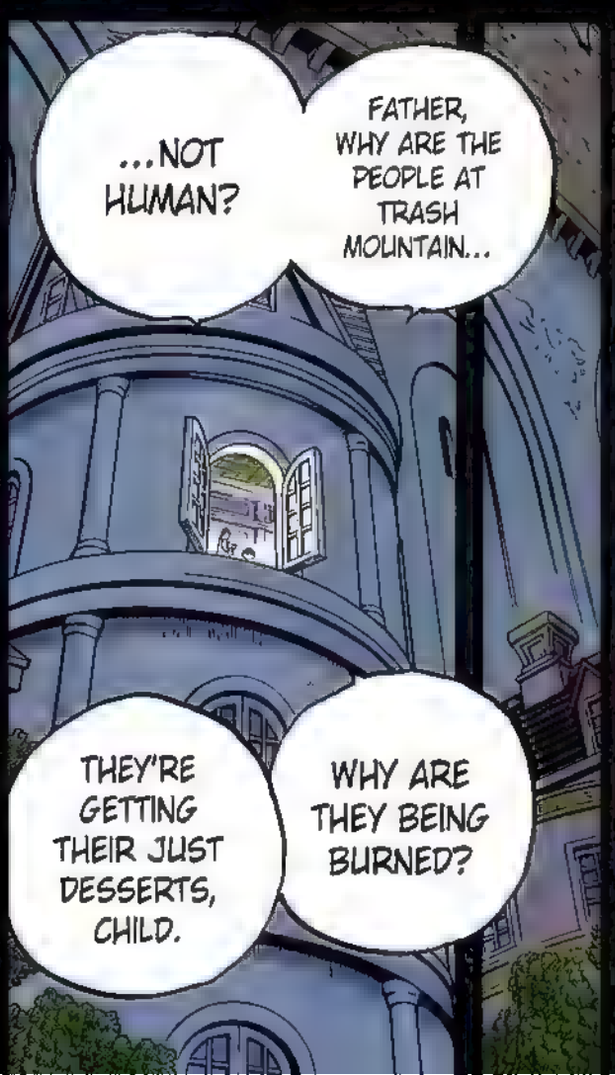
ゴオオオオ…

I'M TERRIBLY SORRY, YOUR MAJESTY! WE'LL CLOSE THE CURTAINS RIGHT NOW!
HOW ANNOYING. IT'S NIGHTTIME BUT THE SOUTHERN SKY IS SO BRIGHT.


ROYAL PALACE
GOOD-NESS...
オオオ

NOW, LET'S FORGET ABOUT SUCH DISTASTEFUL THINGS.
YOU HAVE STUDYING TO DO TOMORROW, SO GO TO BED.
YES, FATHER!

THINK ABOUT IT. IT'S THEIR FAULT FOR NOT BEING BORN ARISTOCRATS.
YOU'RE RIGHT! THEY SHOULD'VE JUST BEEN BORN ARISTOCRATS! THEY'RE SO STUPID!


...NOT HUMAN?
FATHER, WHY ARE THE PEOPLE AT TRASH MOUNTAIN...
THEY'RE GETTING THEIR JUST DESSERTS, CHILD.
WHY ARE THEY BEING BURNED?

DON'T WORRY! WE'LL BE OKAY! JUST BE PATIENT A LITTLE LONGER!!
AAAH!! DADDY!! IT'S TOO HOT!!
THERE'S NOWHERE LEFT TO STAND!!
IT'S NO GOOD OVER THERE EITHER!
THIS IS NO TIME TO BE WORRYING ABOUT OTHER PEOPLE!! RATS!! I DON'T EVEN KNOW WHERE WE ARE!!
I WONDER IF THE GUYS AT TRASH MOUNTAIN MANAGED TO GET AWAY!
KOFF KOFF
AH!!
HUFF... HUFF...
BLUE-JAM?!
HUH ?!
WHO SAID YOU COULD ESCAPE, YOU BRATS?!

ドー!!
SHUT UP, URCHIN!
WE'VE LOST ALL HOPE!
YOU'RE THE ONE WHO SET THE FIRE.
WHY ARE YOU STILL HERE?!
I THOUGHT YOU'D BE LONG GONE BY NOW!

!!?
ばっ!!
AH!
DON'T LET THEM GET AWAY!!

NOW LET'S DIE TOGETHER!!
COME ON. WE DID THIS JOB TOGETHER.
!?

HUMAN BEINGS ARE STRANGE CREATURES. WHEN WE'RE THROWN INTO THE DEEPEST PITS OF MISFORTUNE, WE START TO LAUGH.
IT WASN'T SUPPOSED TO BE LIKE THIS.
ゴォォォォ
LUFFY, LET'S GO!

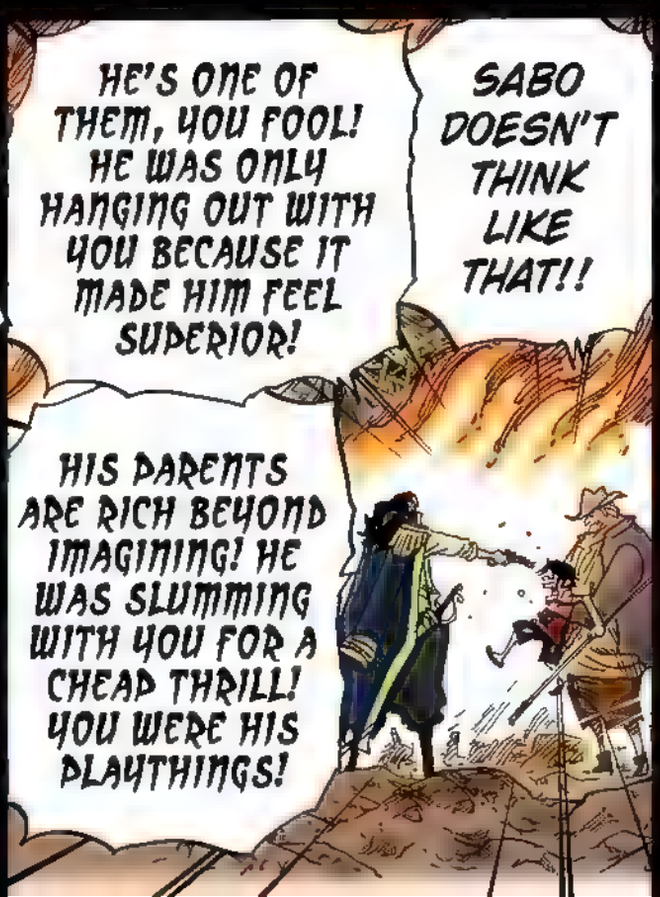
YOU'RE ABOUT TO DIE AND YOU'RE STILL THINKING ABOUT TREASURE?!
ARE YOU GOING TO TELL ME?
NOW TELL ME WHERE IT IS!
WE'LL TAKE IT BEFORE THE FIRE CONSUMES IT!
YOU STILL DIDN'T TELL ME WHERE YOU HID YOUR TREASURE.
ACE!
FINE. I'LL TELL YOU.
ゴオオオ…
THAT'S CRAZY! THAT LOOT BELONGS TO ACE AND SABO.
…
…!!
!?
IF YOU AREN'T GOING TO SALVAGE IT, I MAY AS WELL.
ゴオオオ…
RIGHT NOW OUR LIVES ARE MORE IMPOR-TANT!!
SABO WOULD UNDERSTAND! RIGHT NOW YOUR LIFE...
YOU AND SABO WORKED SO LONG TO...

THAT'S CRAP! YOU'RE GONNA GET US ALL KILLED!!
JUST GO ON AHEAD BY YOUR-SELF!!
THERE'S A CHANCE YOU LIED. YOU'RE COMING WITH US.
WHAT ARE YOU DOING?! I JUST TOLD YOU WHERE IT IS!!
!!
ガシっ!!

THEY THINK THEY'RE BETTER THAN EVERYONE, LIKE YOUR BROTHER!
I SWORE TO MYSELF I'D USE YOUR TREASURE TO MAKE A COMEBACK AND EXACT REVENGE ON THOSE BLASTED ARISTOCRATS!
TO THEM, WE'RE ALL JUST TRASH!

!!
DON'T PUSH ME, BOY!
ガチャ!!

STOP TALKING ABOUT SABO LIKE THAT!!
ガーン!!
DEEP DOWN, HE WAS THUMBING HIS NOSE AT YOU ALL ALONG!!


HE'S ONE OF THEM, YOU FOOL! HE WAS ONLY HANGING OUT WITH YOU BECAUSE IT MADE HIM FEEL SUPERIOR!
SABO DOESN'T THINK LIKE THAT!!
HIS PARENTS ARE RICH BEYOND IMAGINING! HE WAS SLUMMING WITH YOU FOR A CHEAP THRILL! YOU WERE HIS PLAYTHINGS!

WHY, YOU LITTLE...
!!?
YEAH!! SABO JUST WANTS TO BE FREE!!
!!?
AAAH !!
I'LL KILL YOU!
AAAAH !!
LUFFY!
UGH!!
!!?
SHAK
!!?
DON'T YOU HURT LUFFY!!

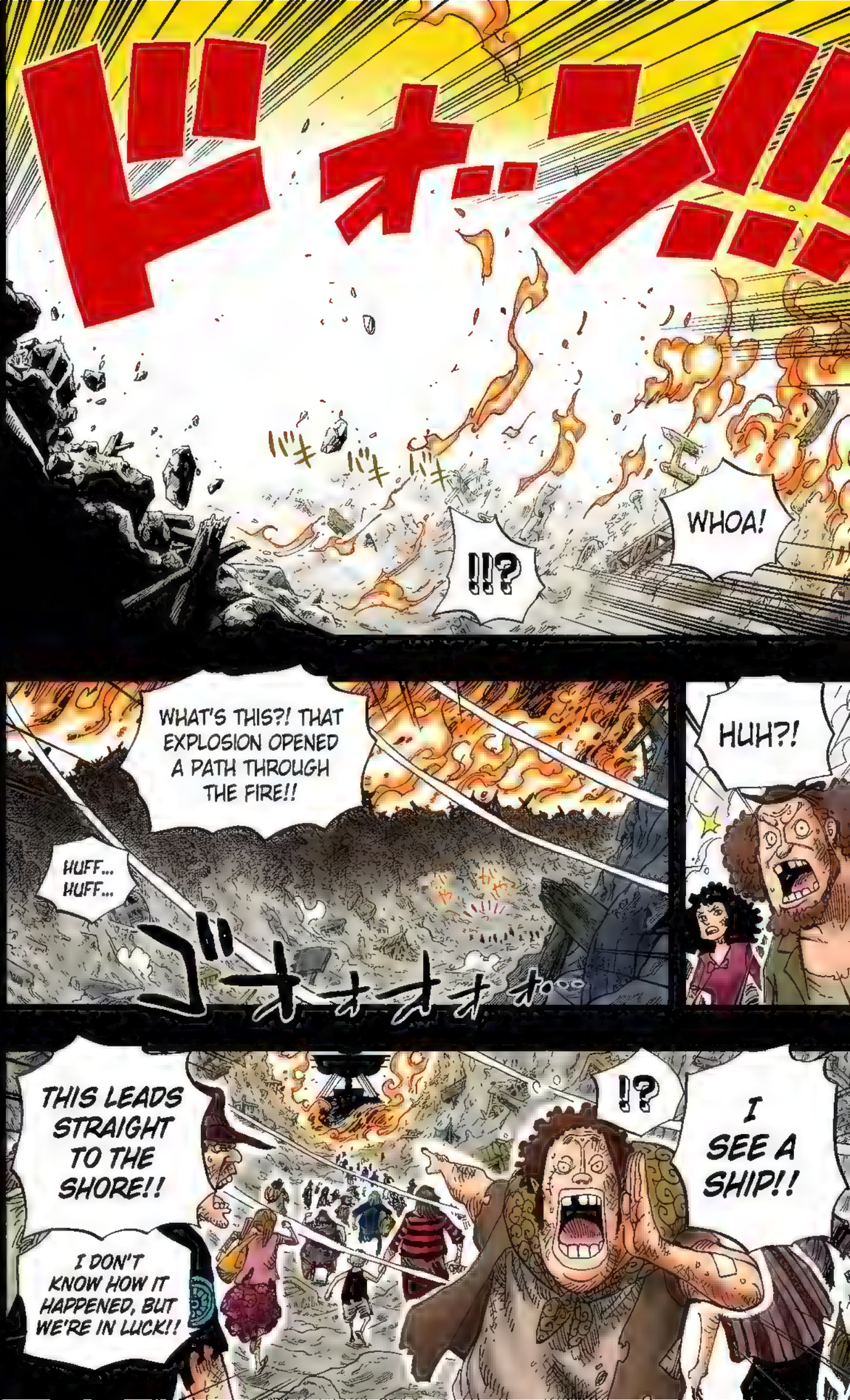
!!?
ガクッ…!
ドサ ドサ ドサ…!!!
…?!
ACE !!
CHAK!!
!!!
STOP!!
ドスン!
WHAT DID YOU DO, YOU SNEAKY LITTLE WRETCH?!
UGH!!

LET GO OF ACE!!
STOP IT, YOU BALD-HEADED TWIT!!
!!!?
ダダダッ
WHAT ARE YOU DOING HERE?!
WE FINALLY MADE IT!
ゼェ
ゼェ
...?!!
DADAN !!
GAH!!
...!!

...I WAS FORCED TO FOSTER THESE BRATS.
I'M DADAN THE BANDIT! FOR SOME BLASTED REASON...
YOU'RE THAT BOSS MONKEY FROM MT. CORVO...
NOW THEN...
DOGURA!
YOU LOOK TERRIBLE, LUFFY!
WHERE'S SABO?!
SABO'S OKAY. HE'S NOT HERE.
OKAY, BOSS!
ニョロバ!!
HURRY UP, ACE!!
LET'S RUN!!
!!?
I WILL NEVER RUN AWAY!!
ゴゴゴ
!!
I...

M-ME TOO!
LUFFY, NO!!
YOU'RE JUST A KID! YOU CAN'T FIGHT THAT PIRATE!
JUST LET IT GO! YOU KNOW HOW DEADLY BLUEJAM IS!
WHAT ARE YOU TALKING ABOUT, ACE?!
...ACE COMES BACK WITH ME!!
I'LL MAKE SURE...
BOSS!
ドー!!
TAKE LUFFY AND GO ON AHEAD!
BOSS ?!
Y-YEAH !!
おぁぁぁぁぁぁ
GO!!
BOSS!! PLEASE COME BACK ALIVE!!

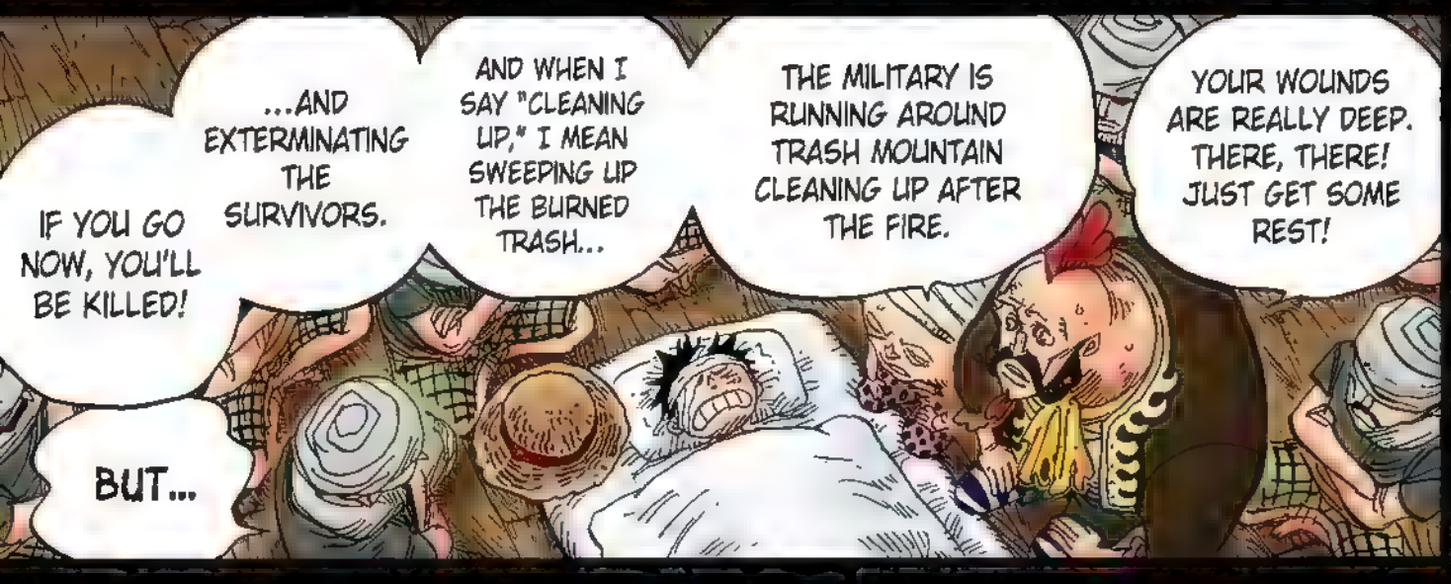
...AND A CHILD.
A WOMAN...
ゴオオオオ...
ゴオオオ
TOO?
THE BRAVE ALWAYS DIE FIRST. THAT'S HOW IT'S ALWAYS BEEN!
ONLY TWO TYPES SURVIVE ON THE BATTLEFIELD--THE STRONG AND THE COWARDLY.
MAYBE YOU'VE GOT SOME TRICKS UP YOUR SLEEVE, BUT OVERCONFIDENCE WILL BE YOUR UNDOING.
ヒュルルル
バキバキ
HUH?!
HOW DID THIS HAPPEN?!
THE HEAT!! THERE'S NO ESCAPE!!
IT'S ALL OVER! WE'RE SURROUNDED BY THE FLAMES!!
WAAAGH !!
ゴオオオ
NOOO !!

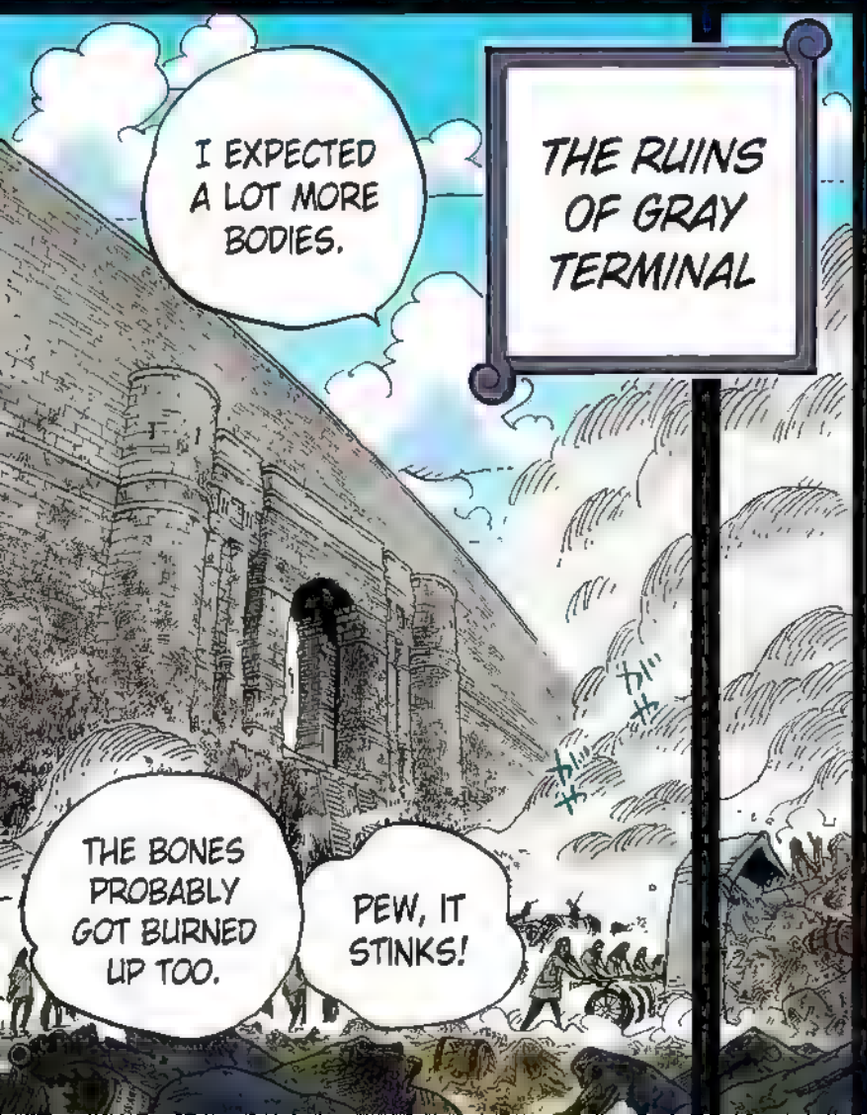

ドオ…ン!!!
バキ バキ バキ
!!?
WHOA!
WHAT'S THIS?! THAT EXPLOSION OPENED A PATH THROUGH THE FIRE!!
HUFF... HUFF...
ゴオオオオ
HUH?!
THIS LEADS STRAIGHT TO THE SHORE!!
I DON'T KNOW HOW IT HAPPENED, BUT WE'RE IN LUCK!!
!?
I SEE A SHIP!!

DOES THIS PLACE HAVE SOME SPECIAL MEANING FOR YOU?
I'M SURPRISED TO FIND YOU KEEPING WATCH HERE...
...IN A REMOTE KINGDOM OF THE EAST BLUE.
ゴゴゴゴオオ…
YET, EVEN IN THIS PLACE...
IF I STAY HERE, I'LL NEVER BE FREE!!
...CHILDREN WILL CONTINUE TO BE BORN!
I WILL CHANGE THE WORLD ONE OF THESE DAYS.
THIS NATION IS THE FUTURE OF THE WORLD IN MINIATURE.
A WORLD WHERE UNWANTED THINGS ARE DISCARDED CAN NEVER BE TRULY HAPPY!
GET ON THIS SHIP!!
ウオオオオオ!!
THOSE OF YOU WITH THE WILL TO FIGHT FOR FREEDOM!!
ば…!!

HROORK HROORK..
ACE AND DADAN...
...DIDN'T COME BACK...
...AFTER THE HOLOCAUST AT GRAY TERMINAL.

I'M GONNA LOOK FOR ACE AND DADAN!
DON'T BE STUPID!
THERE, THERE! WAIT, LUFFY! WHERE DO YOU THINK YOU'RE GOING IN THAT STATE?!


IF YOU GO NOW, YOU'LL BE KILLED!
...AND EXTERMINATING THE SURVIVORS.
AND WHEN I SAY "CLEANING UP," I MEAN SWEEPING UP THE BURNED TRASH...
THE MILITARY IS RUNNING AROUND TRASH MOUNTAIN CLEANING UP AFTER THE FIRE.
YOUR WOUNDS ARE REALLY DEEP. THERE, THERE! JUST GET SOME REST!
BUT...


THE RUINS OF GRAY TERMINAL
I EXPECTED A LOT MORE BODIES.
THE BONES PROBABLY GOT BURNED UP TOO.
PEW, IT STINKS!

SABO HAS TO BE WORRIED ABOUT HIM!
I WANNA SEE ACE!

YOU ARE MY SON! I'LL ALWAYS BRING YOU BACK!
IT'S NO USE, SABO. YOU'LL NEVER ESCAPE ME!
JUST HAVE A CHANGE OF HEART AND STUDY, LIKE STELLY!
I HEARD BLUEJAM'S SHIP BURNED IN THE END.
I'M JUST GLAD THOSE ROGUES GOT BURNED UP.
HO HO HO! THAT'S NICE TO HEAR, STELLY! HOW ABOUT I BUY YOU SOME EXPENSIVE CLOTHES?
IT'S ALL RIGHT! YOU'LL ALWAYS HAVE ME, FATHER!
THERE WILL BE A CEREMONY TOMORROW AND YOU'LL GET TO SEE THE CELESTIAL DRAGONS UP CLOSE.
IT'S YOUR DUTY TO PLEASE US. YOU SHOULD FIND HAPPINESS IN THAT!
YOUR MOTHER AND I GAVE YOU LIFE.
DON'T YOU AGREE?
WHAT IS FREE-DOM? WHERE CAN I FIND IT?
THERE'S NO WAY I CAN LIVE IN THIS COUNTRY. THE PEOPLE HERE STINK.
I FEEL LIKE A BIRD IN A CAGE HERE.
I WANT TO SEE YOU SO BAD.
ACE, LUFFY, I HOPE YOU TWO ARE SAFE.

ON THE DAY THE WORLD ARISTOCRATS ARE TO VISIT THE KINGDOM OF GOA FROM THE GRAND LINE...
...A GRAND CEREMONY IS PREPARED FOR THE ARRIVAL OF THEIR SHIP.
IS IT A FISHING BOAT?! I SEE A CHILD!
A CHILD?!
WHO IS HE?! WHERE'S HE FROM?!
GET BACK HERE! YOU'LL DISRUPT THE CEREMONY!
HEY! THERE'S A SHIP OUT THERE!
PERFECT WEATHER TO SET SAIL!
TODAY'S A GOOD DAY!

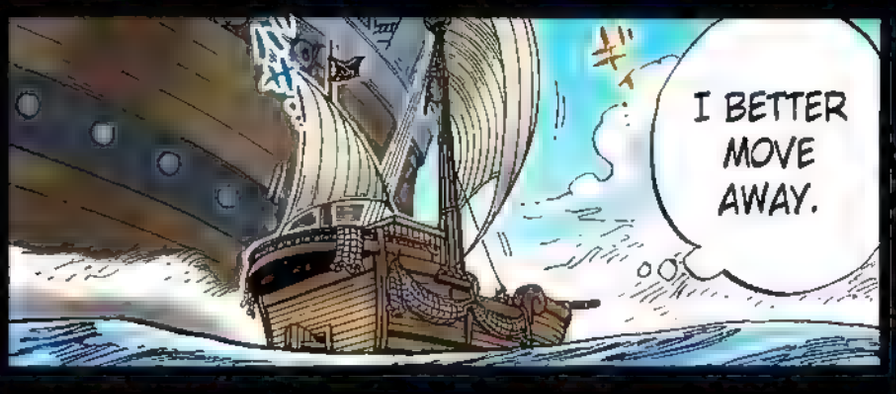
Chapter 588: SABO'S OCEAN

vol.60

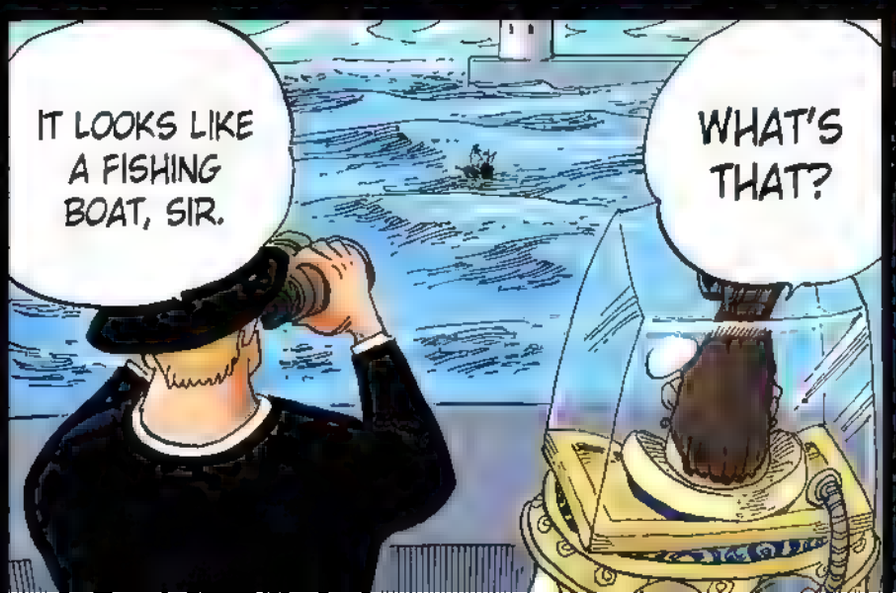
ONE PIECE

HE'S FLYING A BLACK FLAG! DOES HE THINK HE'S A PIRATE OR SOMETHING?!
HEY! THAT'S MY SHIP! SOMEBODY STOLE MY FISHING VESSEL!
IMPOSSIBLE! THAT KID'S TRYING TO BE A PIRATE ALL BY HIMSELF?!
WHERE'S IT GOING?!
...
GET BACK HERE!
HEY!
HE'S INTERFERING WITH THE CEREMONY!
THE WORLD GOVERNMENT'S SHIP IS COMING!
HEY, IS THAT?
ISN'T THAT SABO?!
WHAT I'M MOST AFRAID OF IS BEING SWALLOWED UP BY THIS NATION...
...AND TURNING INTO SOMEONE I'D HATE! I WON'T GO BACK!

ゴゴゴ
THE GOVERNMENT SHIP IS HERE!
ゴゴゴ
ドォン!!


I BETTER MOVE AWAY.

...
WHAT A HUGE SHIP. ITS WAKE COULD CAPSIZE ME.


WHAT'S THAT?
IT LOOKS LIKE A FISHING BOAT, SIR.

わあああああああ
IT'S THE CHANCE OF A LIFETIME TO GET TO MEET SOMEONE SO HOLY!
IS THERE A REAL WORLD NOBLEMAN ON THAT SHIP?!
I'D LOVE TO BE THE CAPTAIN OF A BIG SHIP LIKE THAT SOMEDAY.
ドン…!!!

TAKE IT EASY! I KNOW HOW YOU FEEL!
ACE ISN'T DEAD!!
BUT YOU CAN'T GO TO TRASH MOUNTAIN IN YOUR STATE! THAT PLACE IS CRAWLING WITH SOLDIERS RIGHT NOW!
WE'RE ALL WORRIED, LUFFY!
...!!!
DOGURA SHOULD BE AT TRASH MOUNTAIN LOOKING AROUND RIGHT NOW. JUST LEAVE IT TO HIM!
BUT I WANT TO BELIEVE THAT BOSS AND ACE ARE STILL ALIVE!
AFTER THAT HUGE FIRE, I KNOW THE CHANCES ARE PRETTY SLIM.
THE KID MUST HAVE ANGERED THE CELESTIAL DRAGON!
IS THE KID OKAY?!
SABO !!
THE FISHING BOAT GOT SHOT AT!
どよっ!!

IF HE HOISTED A PIRATE FLAG, THAT MAKES HIM A PIRATE.
SAINT JALMAC! THERE'S A CHILD ON THAT BOAT!
BESIDES...
HOW DARE THAT LOWLY PEASANT CROSS MY SHIP'S PATH!
THE FIRE'S SPREADING! WHY'D THEY SHOOT AT ME?!
NO!!
バン!! バン!!
HUFF
HUFF

HURRY UP AND CLEAN UP THE DEBRIS!
...
...ON THE DAY OF THIS IMPORTANT CEREMONY?!
WHAT IF IT ANGERED THE CELESTIAL DRAGON...
WHAT WAS THAT SHIP?!
...!!!
ゴゴゴ...
TMP TMP TMP...
オオオ...

WHAT ?!
LISTEN, EVERYONE! THOSE TWO ARE BACK!!
BOSS !!
ACE!!
あああ
ドン!!
あああ
ドン!!
THEY'RE ALL RIGHT!
HUFF
THANK GOOD-NESS!
HUFF

DID YOU THINK I WAS DEAD?
LUFFY...
おうおう
わぁぁぁぁ
ガば!!
ACE !!
!
ボン!!
ギャアアア
HOW DARE YOU KILL ME OFF, YOU IDIOT!
WHAT ARE YOU CRYING FOR?!
BUT...
WE MANAGED TO HIDE OURSELVES IN THE MIDDLE FOREST BY THE RIVER WHERE THE FIRE COULDN'T REACH.
THAT'S WHY DADAN IS BURNED ALL OVER.
BUT THE FIRE BLOCKED OUR PATH AND WE HAD NOWHERE TO RUN.
ON THE NIGHT OF THE FIRE, WE MANAGED TO BEAT BLUEJAM.
I WENT INTO TOWN AND STOLE MEDICINE TO TRY TO KEEP DADAN ALIVE.

I DIDN'T THINK THAT WOULD HAPPEN TO TRASH MOUNTAIN. I HOPE SABO'S NOT WORRIED ABOUT US.
BOSS, YOU'LL NEED TO GET LOTS OF REST.
TAKE IT EASY. I'M JUST GLAD BOTH OF YOU ARE ALIVE.
SORRY FOR MAKING EVERYBODY WORRY.
わあああああ
キャー
SOMETIMES, I GET SO ANGRY... AND I FEEL LIKE IF I RUN AWAY...
...I'LL LOSE SOMETHING I COULD NEVER GET BACK.
AND THIS TIME...
I...
I WILL NEVER RUN AWAY!
...RUN AWAY BACK THERE?
ACE, WHY DIDN'T YOU...
...

LUFFY
...
...WAS BEHIND ME.
!!
EVEN WHEN FACING AN ARMY THAT HE CAN'T BEAT...
...
I DON'T KNOW, BUT THAT'S PROBABLY THE REASON.
IF HE RAN AWAY, HE'D BE ENDANGERING HIS FRIENDS. BUT IT MIGHT BE MORE ACCURATE TO SAY...
MAYBE, BUT HE WOULDN'T FLEE BECAUSE THE PEOPLE HE LOVED WERE STANDING BEHIND HIM.
DID HE HAVE A DEATH WISH? KNOWING WHEN TO RETREAT IS PART OF WARFARE.
...ROGER WOULD STAND HIS GROUND AND FIGHT.
...IT'S NOT ABOUT PRIDE ALONE. HE'S MAKING SURE THE ENEMY DOESN'T GO AFTER HIS FRIENDS.

AT TIMES LIKE THAT, ROGER CAN BE AS FEROCIOUS AS A DEMON!
ONE TIME HE DESTROYED THE ENTIRE ARMY OF A NATION...
...JUST BECAUSE THEY TALKED BAD ABOUT HIS FRIEND.
...
IT'S TRUE HE CAN BE VIOLENT, SHORT-TEMPERED, AND SELF-CENTERED WHEN HE GETS MAD.
BUT IN HIS HEART HE'S STRAIGHT-FORWARD AND PURE LIKE A CHILD.
HE GREW UP PRETTY MUCH THE SAME WAY ACE DID.
MAYBE BECAUSE OF THAT, HE WAS ESPECIALLY AFRAID OF LOSING HIS LOVED ONES.
DESPITE LIVING THAT RECKLESS LIFE, HE GOT LUCKY AND SURVIVED. AND IN THE END HE WAS BRANDED KING OF THE PIRATES.
グビッ!
SOCIETY SAW HIM AS A GREAT CRIMINAL, BUT HIS FRIENDS TRUSTED HIM COMPLETELY.
I'M A NAVY SOLDIER AND I STILL COULDN'T BRING MYSELF TO HATE HIM. THAT'S WHY I TOOK ACE UNDER MY WING.
BUT I'M THE ONE WHO'S TAKING CARE OF HIM!
HUH? YOU GOT A PROBLEM WITH THAT?
N-NO!!
EVEN IF HE HATES HIS FATHER, THE APPLE DIDN'T FALL FAR FROM THE TREE.

DOGURA!
HUH?
THEY ARE?
!
THAT'S GREAT!
DIDN'T YOU GO OUT TO LOOK FOR ACE AND DADAN? THEY'RE BACK ALREADY!
EVEN IF YOU'RE KIDDING, THAT'S NOT FUNNY!!
ゴタン!!!
YOU LIAR !!

...I DOUBTED MY OWN EYES! I THOUGHT IT WAS A DREAM OR SOME-THING!
IT'S TRUE! IT WAS SO SUDDEN...
IF HE WAS REALLY HAPPY, DO YOU THINK HE WOULD'VE GONE TO SEA?!
DO YOU THINK HE WOULD'VE RAISED A PIRATE FLAG AND GONE OUT TO SEA ALL BY HIMSELF?!
LUFFY, YOU SAID SABO GOT TAKEN BACK TO HIS ARISTOCRAT PARENTS.
HOODLUMS LIKE US ALL HAVE A PLACE WE DON'T WANT TO GO BACK TO!
I'LL DO WHATEVER YOU WANT. I'LL LIVE THE WAY YOU WANT ME TO LIVE!
BUT PLEASE DON'T HURT THEM! PLEASE!!
I MAY NOT BE AN ORPHAN, BUT I'VE ALWAYS BEEN ALONE.
WHY DIDN'T WE TRY TO GET HIM BACK?
SABO...
YOU WEREN'T HAPPY AFTER ALL.
WE PROMISED WE'D FORGET ABOUT SABO FOR NOW.
MAYBE HE'S BETTER OFF.

I'LL GO KILL HIM RIGHT NOW!!
WHO KILLED SABO ?!
STOP IT RIGHT THERE, YOU BRAT!!
I'M GONNA AVENGE SABO!!
ACE, WAIT!
WHAP!!
YOU'LL DIE AND NOBODY WILL REMEMBER YOU TOMORROW!!
WHAT DO YOU THINK YOU CAN DO? YOU'RE JUST GOING TO GET YOURSELF KILLED!!
YOU CAN'T DO ANYTHING ON YOUR OWN! ALL YOU DO IS TALK BIG!!
STAY OUT OF MY WAY!!
YOU'RE WORTHLESS!!

YOUR FATHER DIED AND CHANGED THE ENTIRE ERA! BECOME AS BIG A MAN AS HIM BEFORE YOU EVEN THINK ABOUT GETTING YOURSELF KILLED!!
IT'S THIS NATION THAT KILLED SABO! IT'S THIS WORLD!!
DO YOU THINK YOU CAN DO ANYTHING ABOUT IT?!
うわぁあああぁ
KREEK !! KREEK ...!!
...!!
OKAY, BOSS!
SOME-BODY TIE THIS IDIOT UP!!
HUFF
HUFF
SHUT UP! A MAN SHOULD NEVER CRY! LUFFY!
SABO!!
うわあああぁ
あ
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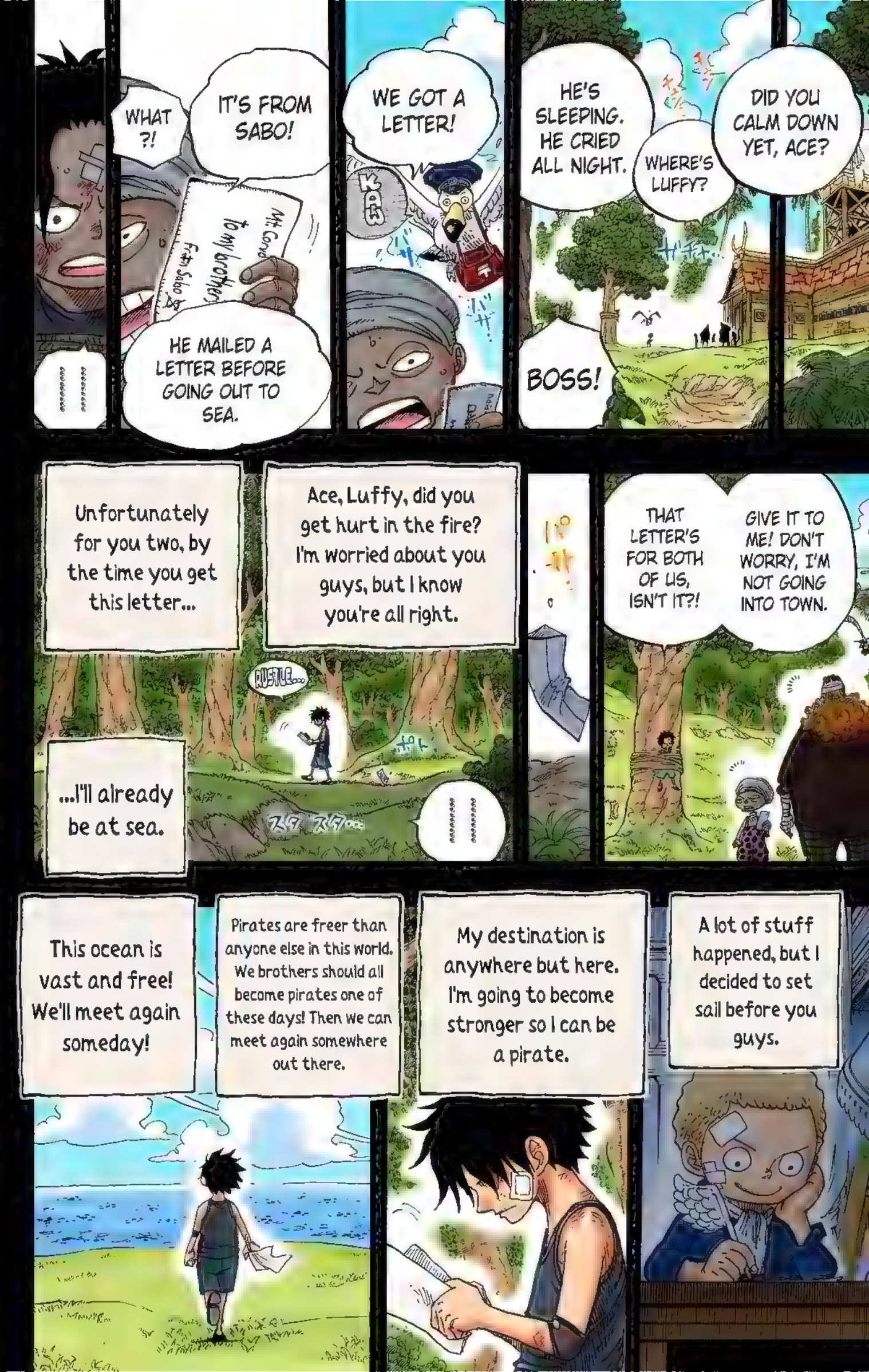
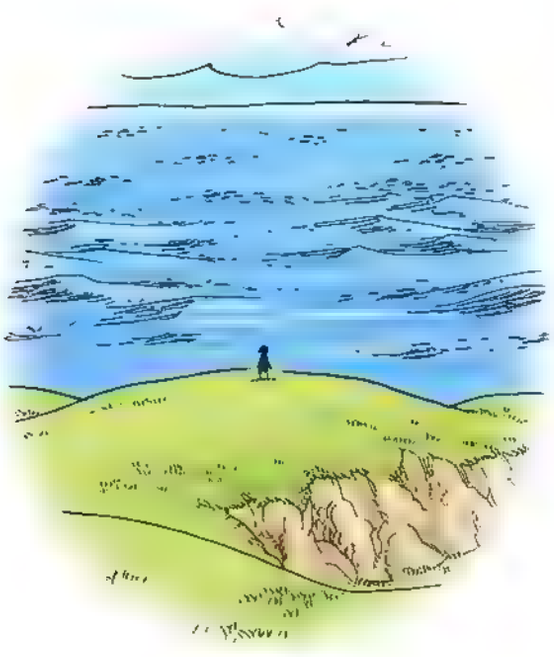
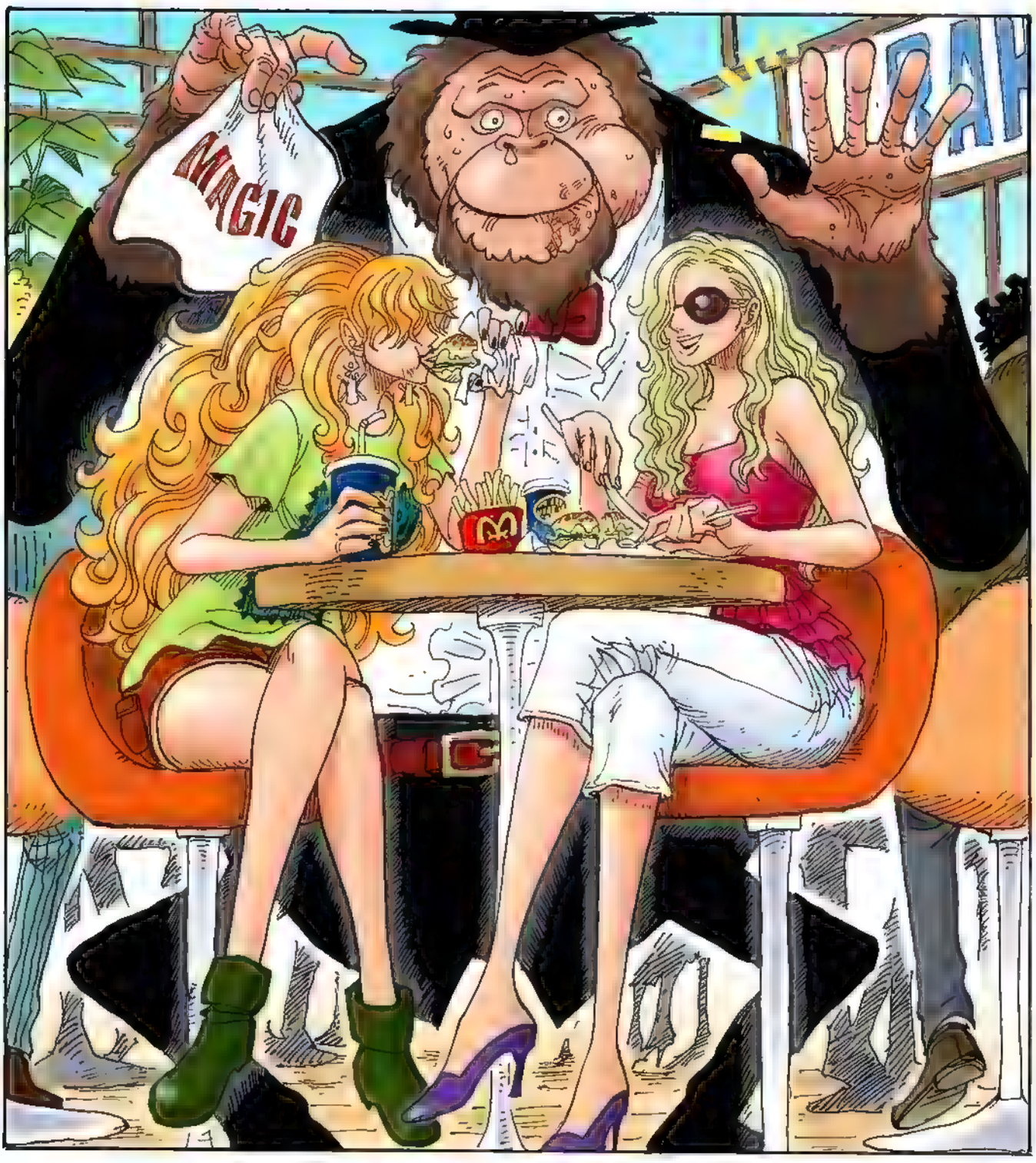
あ

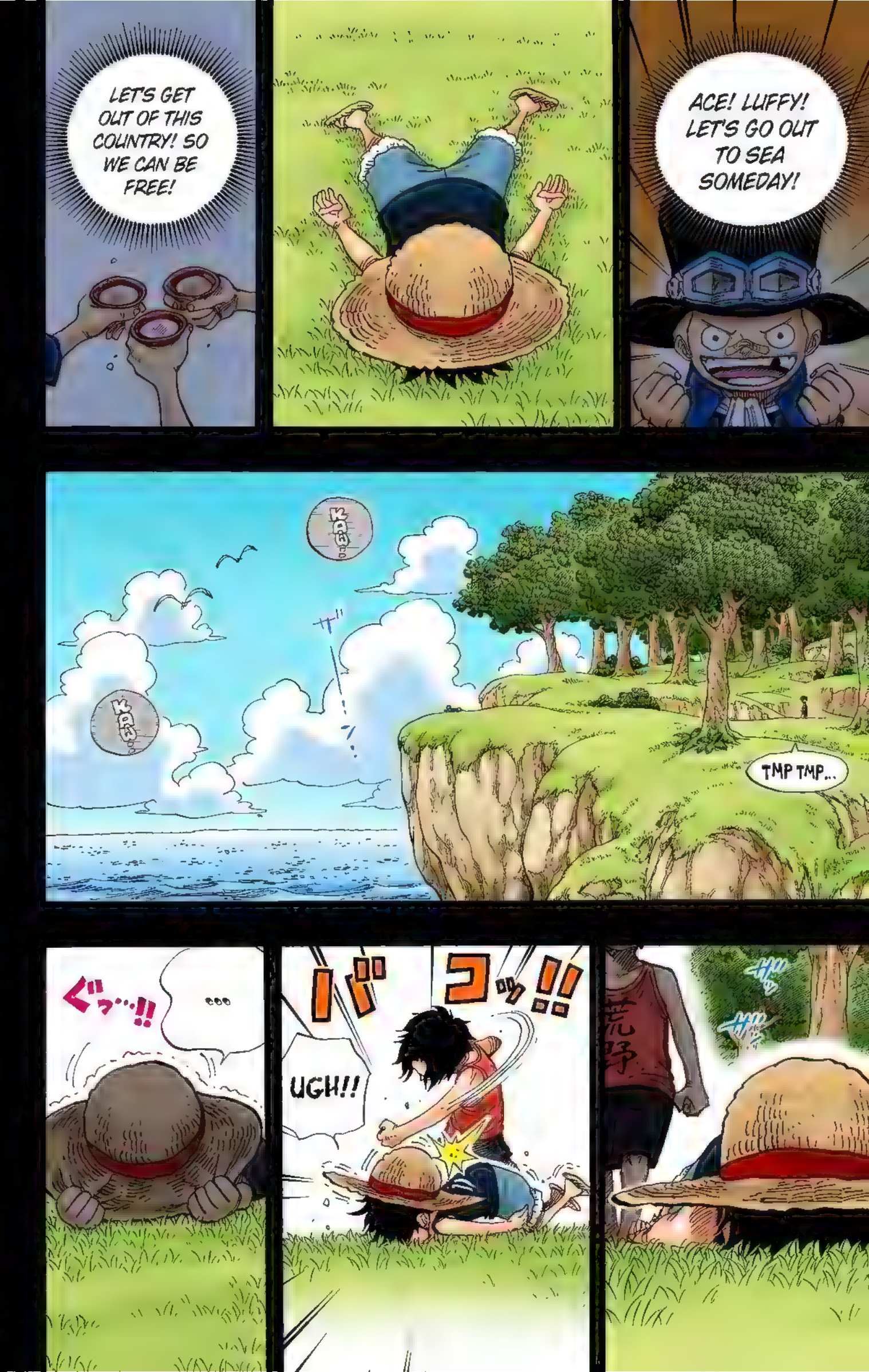

WHAT ?!
IT'S FROM SABO!
To my brother, Ace
From Sabo
HE MAILED A LETTER BEFORE GOING OUT TO SEA.
WE GOT A LETTER!
KAH
HE'S SLEEPING. HE CRIED ALL NIGHT.
WHERE'S LUFFY?
DID YOU CALM DOWN YET, ACE?
BOSS!
Unfortunately for you two, by the time you get this letter...
Ace, Luffy, did you get hurt in the fire? I'm worried about you guys, but I know you're all right.
RUSTLE...
...I'll already be at sea.
THAT LETTER'S FOR BOTH OF US, ISN'T IT?!
GIVE IT TO ME! DON'T WORRY, I'M NOT GOING INTO TOWN.
This ocean is vast and free! We'll meet again someday!
Pirates are freer than anyone else in this world. We brothers should all become pirates one of these days! Then we can meet again somewhere out there.
My destination is anywhere but here. I'm going to become stronger so I can be a pirate.
A lot of stuff happened, but I decided to set sail before you guys.

It might be weird to have two oldest brothers and one little brother, but the bond we share is the greatest treasure I have.
Another thing, Ace, are you the oldest brother or am I?
Luffy is still weak and a crybaby to boot...
Take care of him.
But he's still our little brother.



Chapter 589:
WILL OF THE WINDS

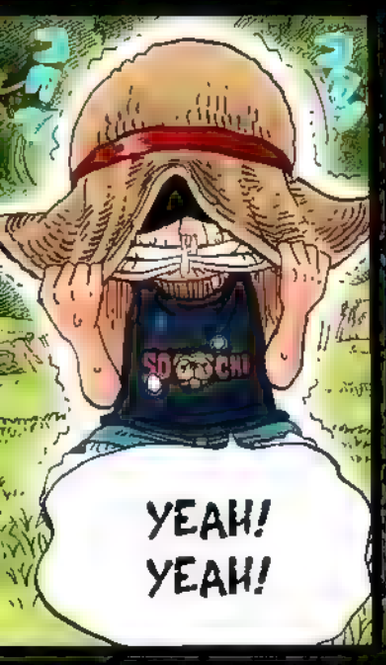



LET'S GET OUT OF THIS COUNTRY! SO WE CAN BE FREE!
ACE! LUFFY! LET'S GO OUT TO SEA SOMEDAY!
TMP TMP...
ぐっ…!!
...
バコッ!!
UGH!!

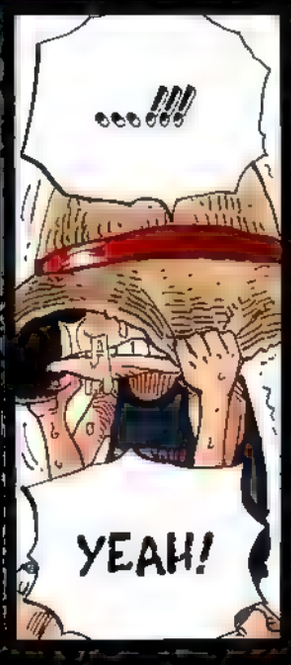
...!!
HOW LONG ARE YOU GONNA STAY LIKE THAT?
ACE, I...
!
THAT'S WHY I DON'T CARE ABOUT IT ANYMORE.
SABO NEVER GOT TO USE IT EITHER.
THE TREASURE WE HID IN THE MIDDLE FOREST WAS ALL GONE.
THERE'S NO POINT IN GATHERING TREASURE WE CAN'T EVEN PROTECT.
...TO GET STRON-GER!!
I WANT ...

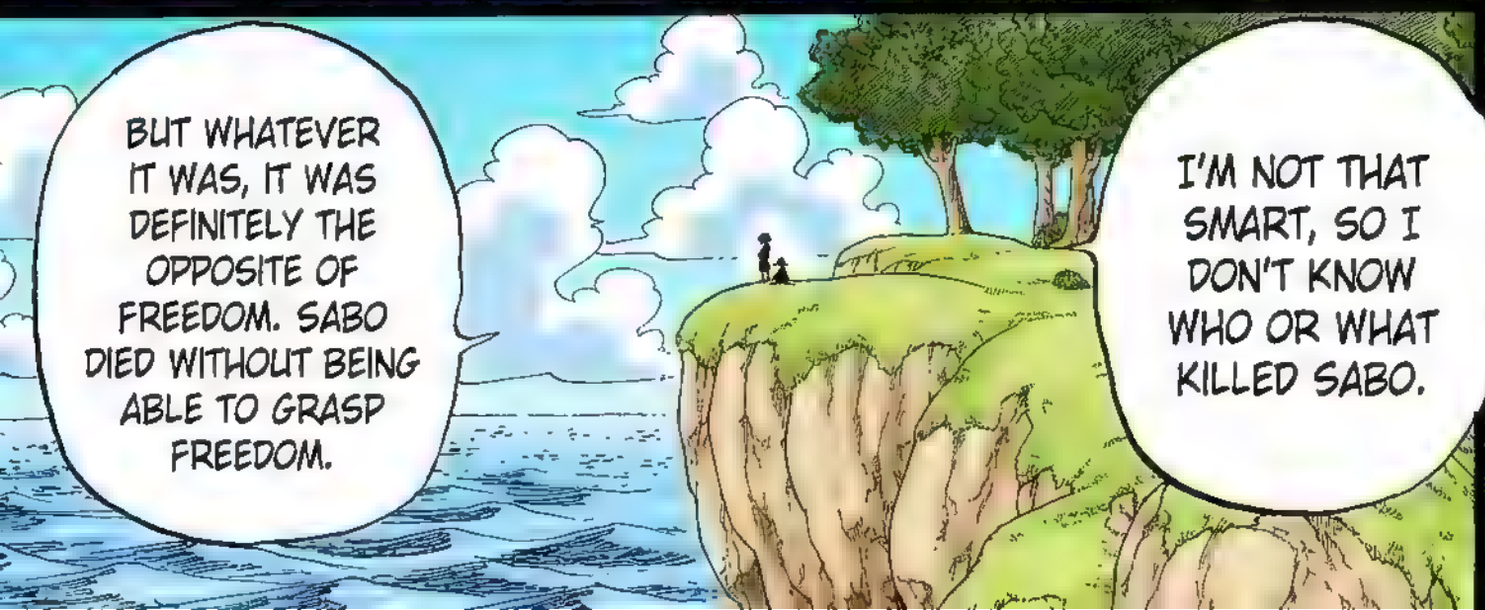
...LOTS, LOTS...
...LOTS, LOTS, LOTS, LOTS...
I WANNA BE LOTS, LOTS, LOTS, LOTS, LOTS, LOTS...
...LOTS STRON-GER!!
...
SO PLEASE...
SO THERE WON'T BE ANYTHING I CAN'T PROTECT!!
AND NOBODY'LL EVER HAVE TO GO AWAY AGAIN!!
YOU SHOULD WORRY ABOUT YOURSELF, NOT ME!!
DON'T BE STUPID!
DON'T YOU KNOW HOW MUCH WEAKER YOU ARE?!
...ACE!!
DON'T DIE...

I'M NOT GONNA DIE!!
REMEMBER THIS, LUFFY!!
ドゴ!!


YEAH! YEAH!

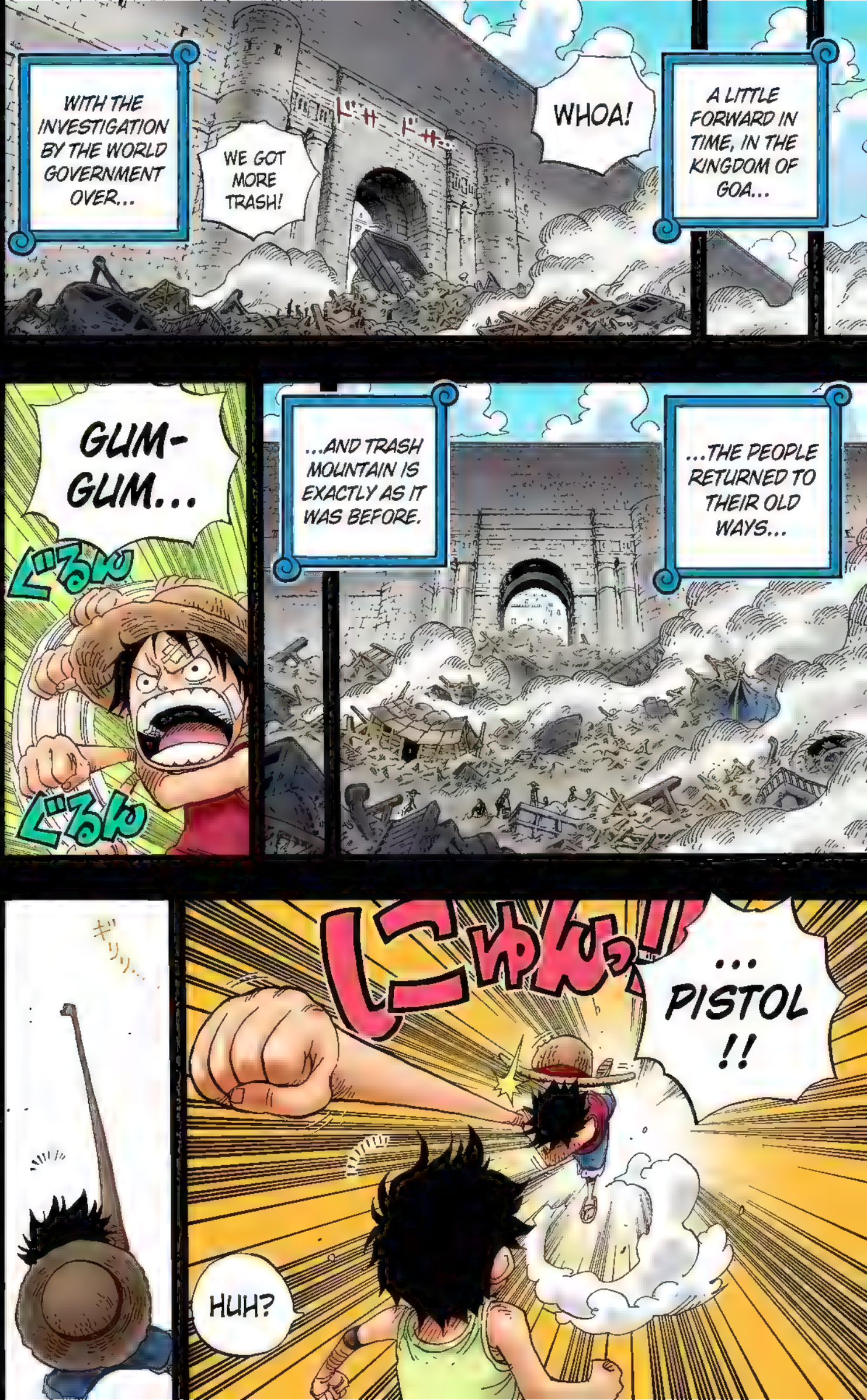
I'M NOT GONNA LEAVE MY CRYBABY LITTLE BROTHER BEHIND!
SABO TOLD ME TO TAKE CARE OF YOU!
I PROMISE YOU, I'M NOT GONNA DIE!!


...!!!
YEAH!


BUT WHATEVER IT WAS, IT WAS DEFINITELY THE OPPOSITE OF FREEDOM. SABO DIED WITHOUT BEING ABLE TO GRASP FREEDOM.
I'M NOT THAT SMART, SO I DON'T KNOW WHO OR WHAT KILLED SABO.

YEAH!
WE BECOME TRUE ARISTO-CRATS WHEN WE TURN 18.
THAT'S WHY I'M LEAVING THIS LAND WHEN I TURN 17.
...SO WE DON'T HAVE ANY REGRETS!
WE HAVE TO LIVE OUR LIVES...
LISTEN TO ME, LUFFY.
BUT SABO WAS OUR BROTHER.
AND WE'RE STILL ALIVE!
AND WE'RE GONNA MAKE A LOT OF ENEMIES TOO! EVEN GRAMPS WILL BE OUR ENEMY! OUR LIVES WILL BE IN CONSTANT DANGER!
WE'LL BE FREER THAN ANYBODY!
ONE OF THESE DAYS, WE'LL GO TO SEA AND LIVE THE LIFE WE WANT TO LIVE!
WE'RE GONNA BE PIRATES!
NOTHING'S GONNA STOP US!
WE'LL SET SAIL WHEN WE'RE 17!

581...
580...
LOOK! THE SHIP IS HUGE TOO!
DID YOU SEE THAT THING TODAY? THE GUY WITH THE HUGE FACE!
YAH!
A LITTLE EARLIER...
ON THE NIGHT AFTER THE SHIP OF THE CELESTIAL DRAGON SAILED INTO PORT AT THE KINGDOM OF GOA...
HEY! HURRY UP AND GET HIM SOME HELP!
OH...
SORRY.
HOW LONG ARE YOU GOING TO KEEP ME WAITING?! WAA-HOO!
YOU'RE LATE, DRAGON!
IN A CERTAIN SECTION OF THE EAST BLUE, AT A LITTLE PORT TOWN...
THIS IS TERRIBLE!
LET'S SAIL THEN.
WE'RE RETURNING TO BALTIGO.
HOW MUCH FOOD DO WE HAVE?
THE DOJO IN THE VILLAGE GAVE US A LITTLE.


WITH THE INVESTIGATION BY THE WORLD GOVERNMENT OVER...
WE GOT MORE TRASH!
WHOA!
A LITTLE FORWARD IN TIME, IN THE KINGDOM OF GOA...
GUM-GUM...
ぐるん
ぐるん
...AND TRASH MOUNTAIN IS EXACTLY AS IT WAS BEFORE.
...THE PEOPLE RETURNED TO THEIR OLD WAYS...
ギリ...
にゅぬっ!!
... PISTOL !!
HUH?

RUBBER JUST ISN'T MADE FOR BATTLE.
SHUT UP!! SHUT UP!!
HA HA HA! WHAT ARE YOU DOING?! YOU CAN'T EVEN PUT UP A FIGHT!
バチ!!
ぎゅるるるる
AAH !!
NOT BAD, LUFFY! YOUR ARM STRETCHED FARTHER THAN IT DID YESTERDAY!
ACE! I'M NEXT! LET'S FIGHT!
DON'T MOCK THE GUM-GUM FRUIT! YOU'LL SEE ONE OF THESE DAYS!!
I'M THINKING UP A LOT OF STUFF BESIDES THE PISTOL!!
WHAT?! AM I WRONG?!
YOU GAVE UP YOUR ABILITY TO SWIM AND ALL YOU GOT WAS IMMUNITY TO BLUNT FORCE ATTACKS!
WHAT?! YOU WISH I'D DIED INSTEAD?!
SABO WAS A NICER BROTHER.
RIGHT, SABO?
I'M GETTING STRONGER, I KNOW I AM!!
SABO, STOP SPOILING LUFFY!

ACE'S COUNTRY
LUFFY'S COUNTRY
...
I'LL BORROW YOUR BATH FROM TIME TO TIME.
YOU GUYS ARE CITIZENS OF DADAN'S COUNTRY NOW.
I'M GONNA TRAIN HARD SO I CAN BE STRONG ENOUGH TO SURVIVE ON MY OWN.
ばん!!
!!
We've started our own countries.
A・L
COUNTRY?
KRUNCH!!!
GRAARR!!!
LUFFY !!
!!!
HUH? I THOUGHT YOU WERE GONNA BE STRONG ENOUGH TO LIVE ON YOUR OWN.
ACE! HELP ME OUT! IT'S THE BEAR!
YOU USED TO FIGHT BEARS WITH THREE PEOPLE, DIDN'T YOU?
TAKE IT EASY. HE ALMOST DIED. NO JOKE.
...
I'M SORRY, LUFFY!
LUFFY'S HURT! HE NEEDS MEDICAL ATTENTION!
HEY! DADAN'S COUNTRY! ARE YOU THERE?!
TAKE IT EASY! COME ON IN!

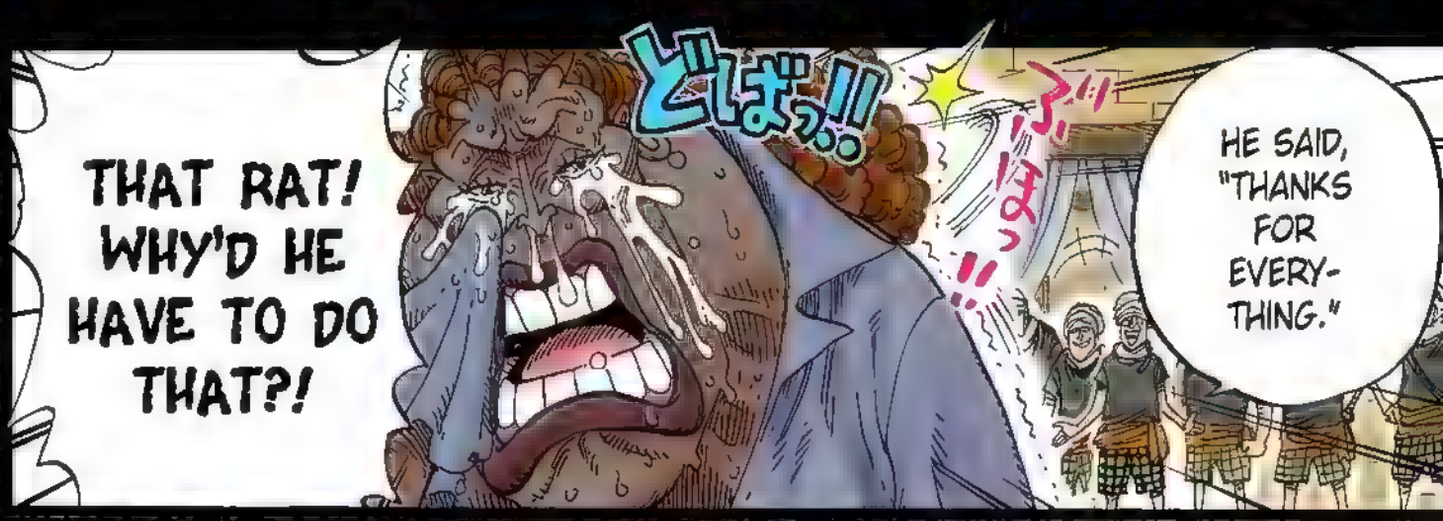
...THAT RED-HAIRED CAPTAIN...
MAKINO CAME ALL THE WAY HERE TO BRING US GROG!
I'M LUFFY'S BIG BROTHER.
...FOR SAVING LUFFY.
ONE OF THESE DAYS, I'LL HAVE TO GO THANK...
YOU WANT TO KNOW HOW TO THANK SOMEONE?
THIEVES !!
THEN TRY THIS.
HA HA... I'M SORRY.
WHAT ?!
SHUT UP, YOU BRATS!!
THANKS FOR THE CHOW!
PAY UP!!

HAH!!
RAARR ...!!!
GRAR...
!!?
SWAK!!
BEAR STEW TONIGHT!
ALL RIGHT !!

JUST YOU WAIT!! I'LL BE FAMOUS BEFORE YOU KNOW IT!!
GOOD LUCK, ACE!!
SEVEN YEARS LATER: ACE IS 17, LUFFY IS 14.
HIS DEPARTURE FROM THE SHORES OF MT. CORVO IS A QUIET ONE.
ACE, THE SON OF THE PIRATE KING, HAS GROWN UP HIDDEN FROM THE WORLD.
ドーン
GEEZ... WHAT'S GARP GOING TO SAY ABOUT THIS?
HA HA! HE'S STILL WAVING!
TA KA
PARTY'S BAR

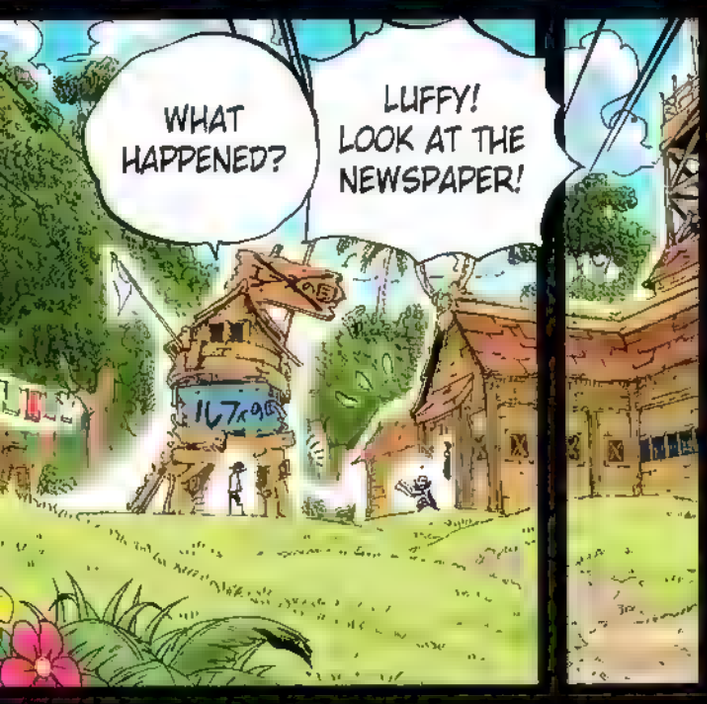
HE IS?!
ACE IS GONE!
...
I'M ALWAYS THE ONE GARP YELLS AT. HE WAS SUCH A HOPELESS BRAT.
YOU'RE GOING TO RAISE HIM, DADAN.
オギャー
WHAT?! WHO IS THIS KID?!
BOSS!
ごろごろ

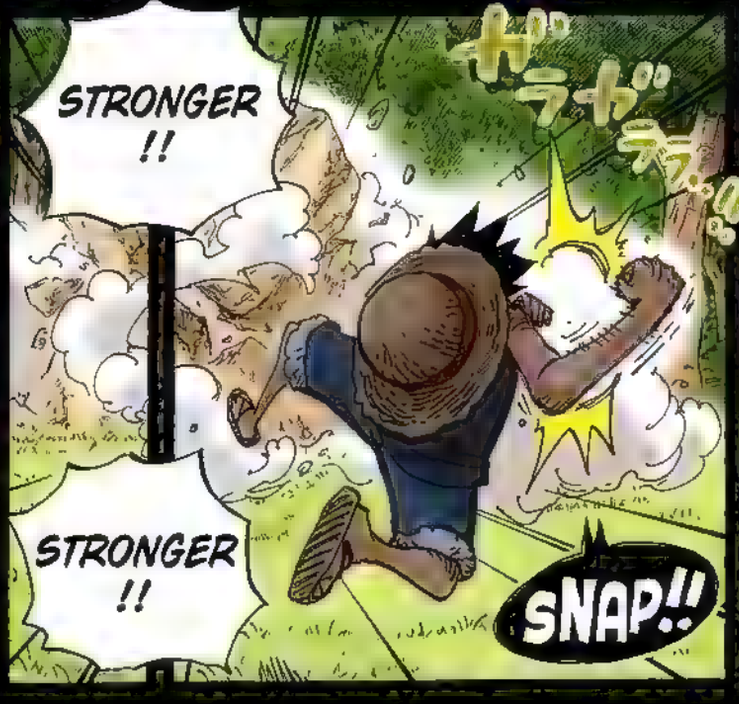
WHAT? HE WANTS TO COMPLAIN ABOUT ME ONE LAST TIME?!
ケッ!
OH YEAH. ACE HAD A MESSAGE FOR YOU, BOSS.


THAT RAT! WHY'D HE HAVE TO DO THAT?!
どばっ!!
ふぅ!!
ほっ!!
HE SAID, "THANKS FOR EVERY-THING."

ゴオオ
ぶぃろろろん!!
GUM-GUM...
JUST THREE MORE YEARS FOR ME!

ドゴゴゴゴーン!!
... PISTOL !!


WHAT HAPPENED?
LUFFY! LOOK AT THE NEWSPAPER!


STRONGER !!
STRONGER !!
SNAP!!

I BETTER KEEP UP WITH HIM!

THERE'S A PICTURE OF HIS PIRATE SHIP AND CREW!
HOORAY! ACE IS FAMOUS NOW!
ACE DID IT!

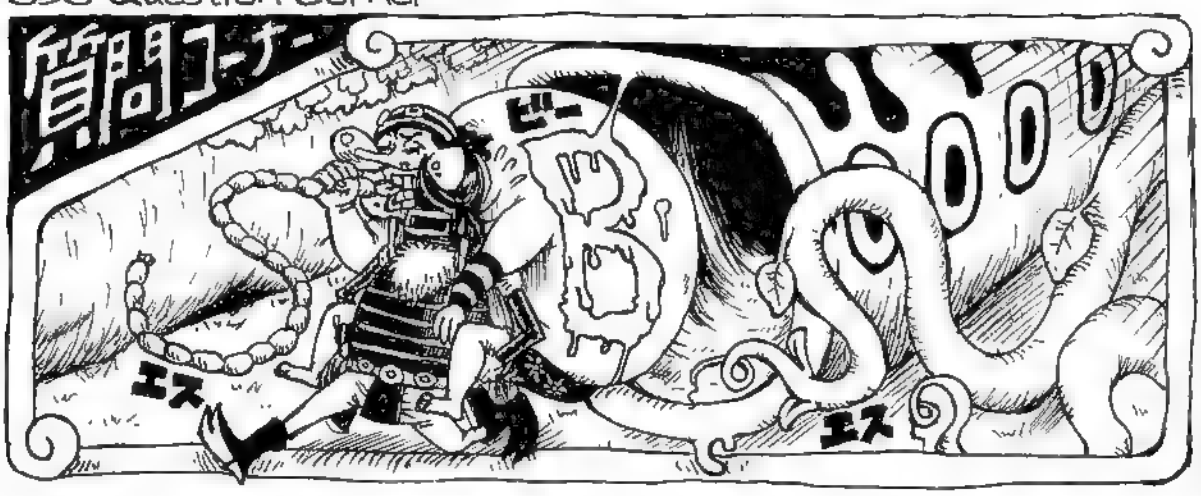
...IF THEY SAW US COMING DOWN FROM THE MOUNTAIN!
...THE PEOPLE OF WINDMILL VILLAGE WOULD PANIC...
EVEN IF THE MAYOR AND MAKINO DON'T MIND...
AREN'T YOU GONNA SEE ME OFF?
THREE YEARS LATER. LUFFY IS NOW 17 YEARS OLD.
JUST GET OUT OF HERE!
I HATE BANDITS!
DADAN!
SHUT UP, YOU BRAT!
DON'T THANK US! IT'S EMBARRASSING!
THANKS FOR EVERY-THING, YOU GUYS!
JUST SHUT UP AND GET OUT OF HERE! YOU'RE ALL THE SAME!
どばっ!!
ばっ!!
BUT I LIKE YOU GUYS!
THAT'S OKAY! THIS IS WHERE EVERYTHING STARTS FOR ME!
HEY! JUST USE ONE OF OUR OLD FISHING BOATS, LUFFY!
WINDMILL VILLAGE (LUFFY'S HOMETOWN), DOAN ISLAND, ON THE OUTSKIRTS OF THE KINGDOM OF GOA...
YOU NEED A BETTER BOAT THAN THAT, THOUGH!

I'M GOING OUT TO SEA TOO!!
LOOK AT ME, SABO!!
I ENDED UP BEING THIRD, BUT I'M NOT GOING TO LOSE TO THEM!
ACE WAS SECOND!
SABO WAS FIRST!
JUST YOU WAIT, ACE! I'LL CATCH UP TO YOU RIGHT AWAY!
GOODBYE! I'M OFF!!
??
IT'S NOT A CHARM! IT'S A CHAL-LENGE!
WHAT'S ALL THE SCREAMING AND MUMBLING ABOUT, LUFFY? SOME KIND OF GOOD LUCK CHARM?
WHO'S ACE?

HE SURE IS STRONG NOW.
HE BEAT THE BOSS OF THESE WATERS WITH ONE PUNCH.
わあああああ…
I'M GONNA BE...
...KING OF THE PIRATES!!
ALL RIGHT! LET'S GO!
ゴゴゴゴォ…
LUFFY ...
ME, BECOME KING OF THE PIRATES?!
うわあああああああ
THE ISLAND OF WOMEN, THE CALM BELT, THE PRESENT...
LUFFY MOURNS THE RECENT DEATH OF HIS BROTHER, ACE.
ドド

...SO WEAK !!
I'M...
LU!!

SBS Question Corner



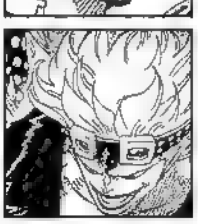
(Shamoji, Gifu)

Q: I found a mistake you made, Odacchi! In volume 59, chapter 584, Luffy was bleeding when he got hit by Porchemy's gloves. But in volume 1, chapter 2, Luffy is unharmed by Alvida's club! Are you sure about this?! Now give me something!

--MONIO

A: I see. Don't worry. It's fine. It might not seem obvious at first, but take a closer look. Don't you see how the spikes are at a different angle?! I added this difference to the jailer beasts of Impel Down too. Even if those weapons all have spikes, I drew it so that you can see which ones can actually hurt Luffy. The sharper ones can puncture rubber. On the other hand, Alvida's club only has a kind of blunt impact on rubber. That's the effect the spikes have. So I didn't mess up! No prize for you!

Q: I have a question. Is the thing on Marco's head a banana or is it a pineapple? And is Kid's head a tulip or a chrysanthemum? Which is it? I really want to know.



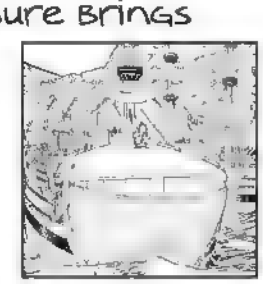
--Kaho

A: You're giving me only two choices?! I guess I'll just have to pick one. Then I guess Marco is a pineapple and Kid is a chrysanthemum. What were we talking about again?!

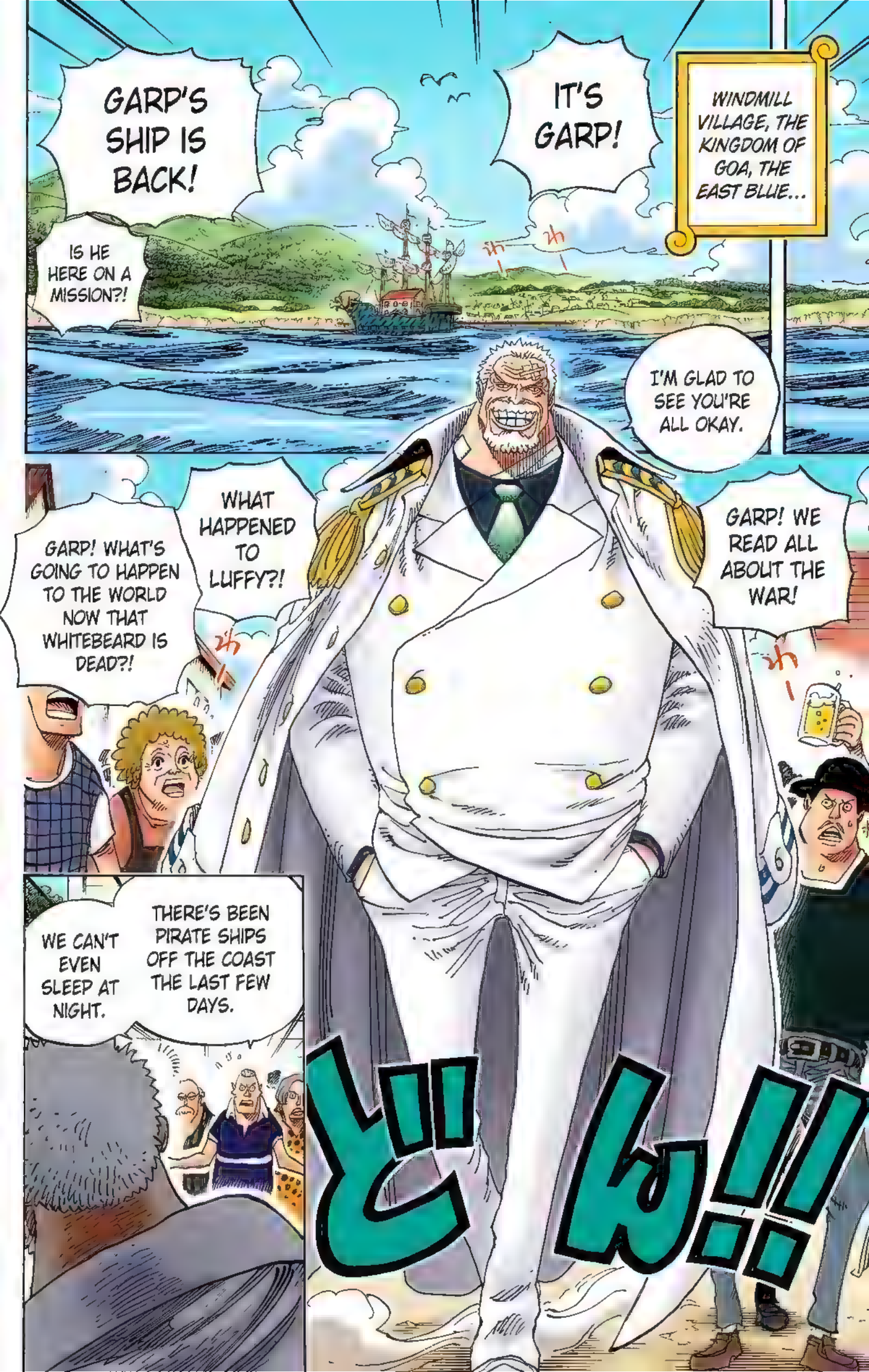
Q: I was watching *Rocky* the other day and Rocky's pet goldfish is named Moby Dick! Just like Whitebeard's ship! Is that where you got the name from?

--Negishi

A: Wow, Rocky, huh? That blockbuster boxing movie sure brings back memories. I thought it was really funny to name his goldfish Moby Dick. Anyway, Moby Dick is actually a book written by an American author named Melville. It's a very famous story about a battle between a man and a white whale. In Japan, the book simply goes by the title White Whale. I used that name because I thought it was perfect for Whitebeard.



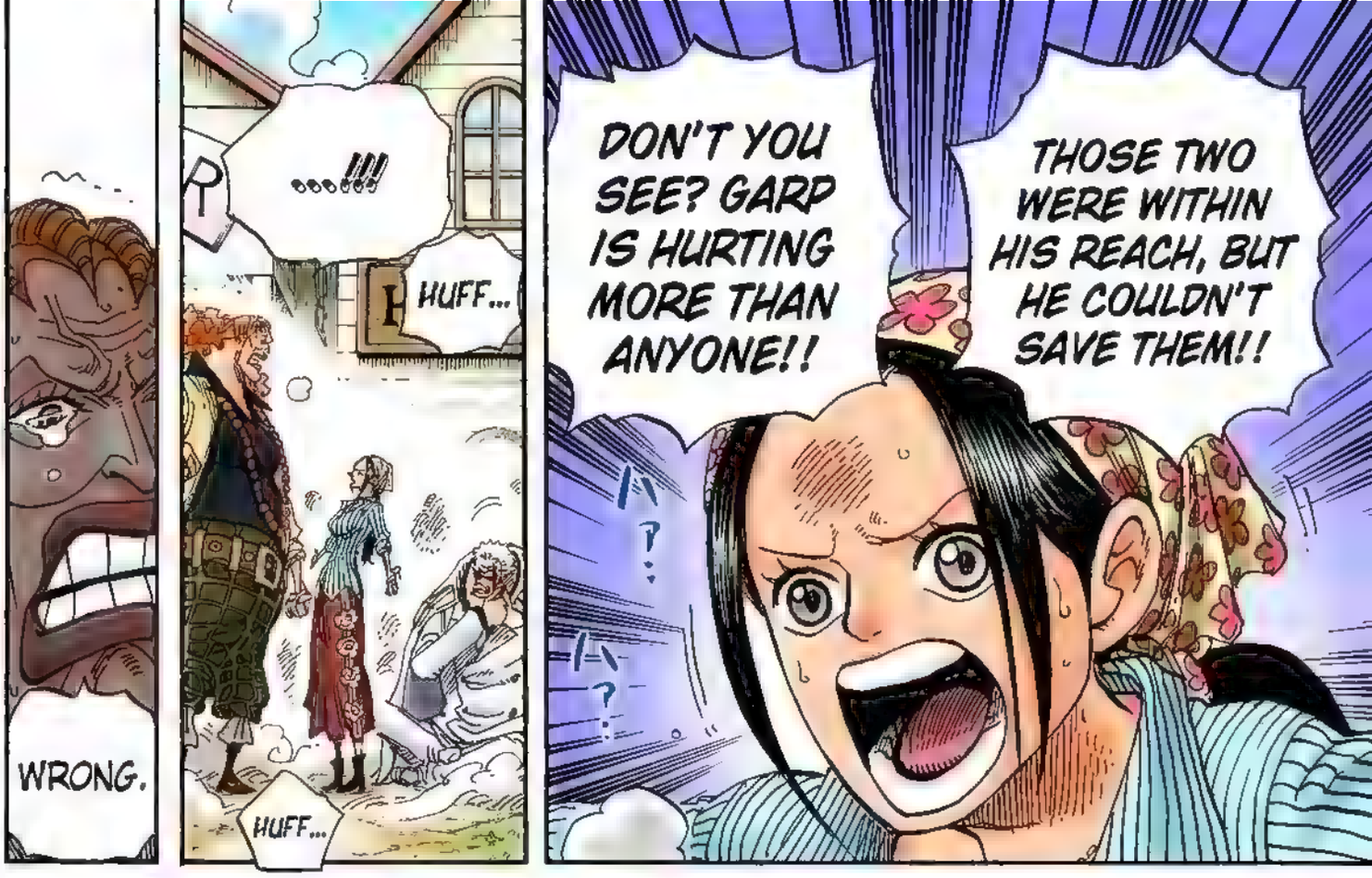
Chapter 590:
MY LITTLE BROTHER


GARP'S SHIP IS BACK!
IT'S GARP!
WINDMILL VILLAGE, THE KINGDOM OF GOA, THE EAST BLUE...
IS HE HERE ON A MISSION?!
I'M GLAD TO SEE YOU'RE ALL OKAY.
GARP! WHAT'S GOING TO HAPPEN TO THE WORLD NOW THAT WHITEBEARD IS DEAD?!
WHAT HAPPENED TO LUFFY?!
GARP! WE READ ALL ABOUT THE WAR!
WE CAN'T EVEN SLEEP AT NIGHT.
THERE'S BEEN PIRATE SHIPS OFF THE COAST THE LAST FEW DAYS.
ドゥ!!

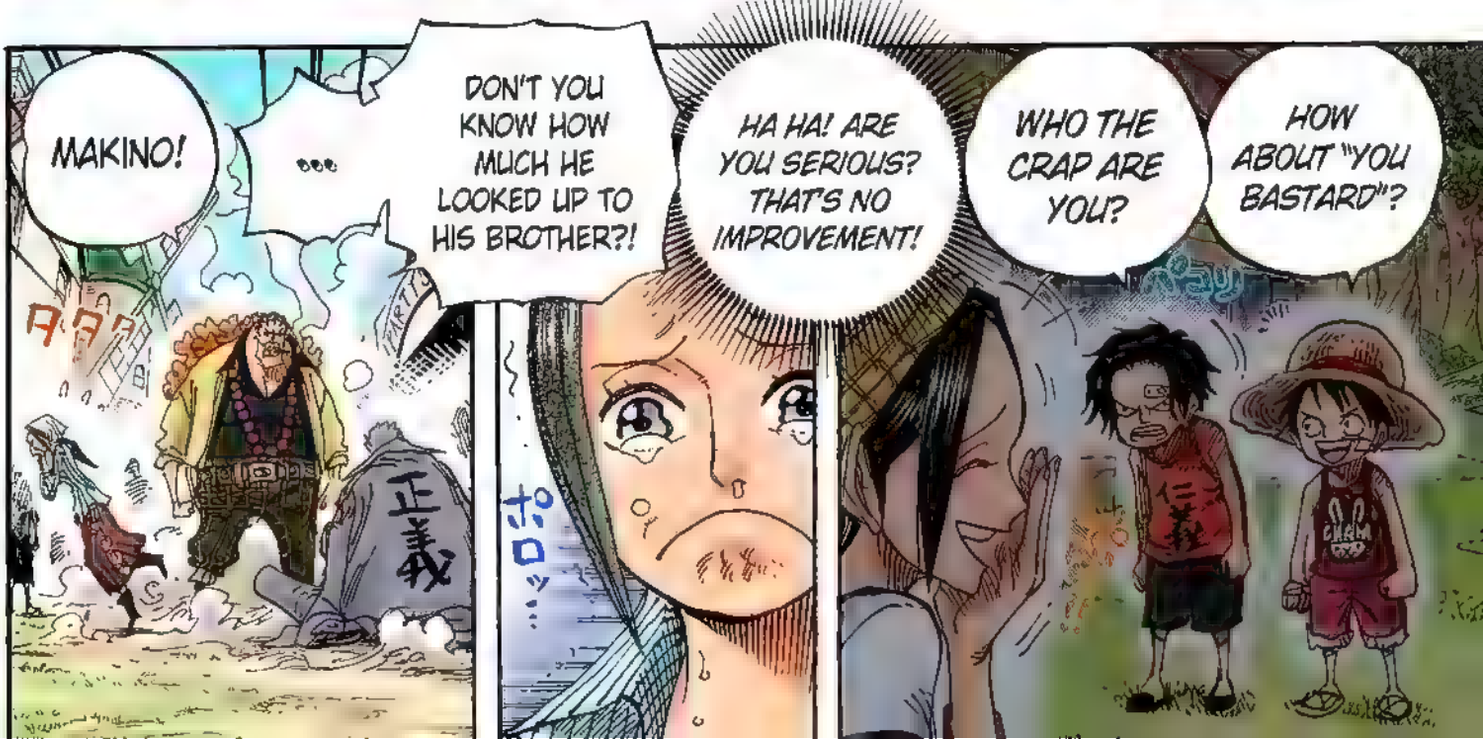
JUST BECAUSE THIS IS A REMOTE LOCATION OF THE EAST BLUE DOESN'T MEAN YOU CAN LET YOUR GUARD DOWN.
ALL THE WORLD'S SEAS WILL BE UNSTABLE FOR SOME TIME TO COME.
HEY.
YES, SIR!
REALLY?! THANK YOU!
I JUST SANK A PIRATE SHIP OUT THERE.
THEY WERE A BUNCH OF AMATEURS WHO HAD NO IDEA WHAT IT MEANS TO FIGHT...
正義
...AND TOOK OVER MAKINO'S TAVERN!
GARP, WE HAVE ANOTHER PROBLEM! SOME BANDITS CAME DOWN FROM THE MOUNTAIN...
BANDITS?
GREAT! WE FEEL SO MUCH SAFER NOW!
SECURED
BY NAVY HEADQUARTERS, VICE ADMIRAL GARP
IT'S HER!
GARP !!
WAIT, DON'T!

ハーゴオ
YOU GOT SOME NERVE COMING BACK HERE!!
!!!
VICE ADMIRAL GARP!
ジルキー!!
!?
STAND BACK! SHE'S AN OLD ACQUAINTANCE OF MINE.
HUFF... HUFF...
AAAH!
GARP!
THUD!!

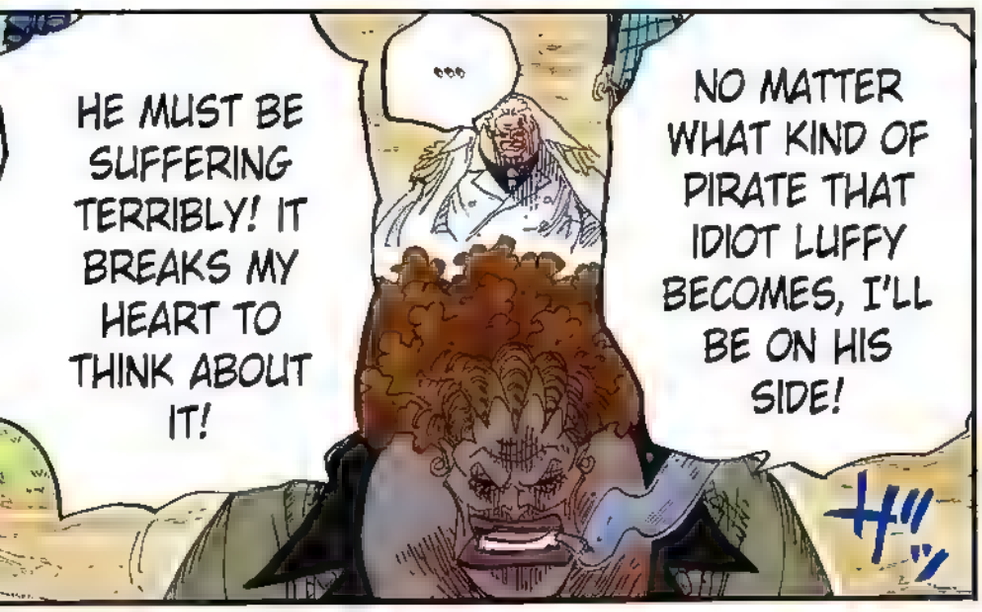
HOW COULD YOU STAND THERE AND DO NOTHING TO SAVE ACE?!
!
THEY WERE RIGHT IN FRONT OF YOU!!
HUFF...
YOU WERE AT THE BATTLE!!
ドッ!!
カッ!!
HERO OF THE NAVY, MY FOOT! GO TO HELL, YOU WORTHLESS OLD GEEZER!!
ISN'T THAT RIGHT, GARP?!
YOUR JOB ALWAYS CAME BEFORE YOUR FAMILY!!
ドカッ!!
ガッ!!
バキッ!!
TAKE IT EASY! STOP IT, BOSS!
...!!
PLOP...
MAKINO...
ばっ!!
DADAN, STOP!!


WRONG.
...!!!
HUFF...
HUFF...
DON'T YOU SEE? GARP IS HURTING MORE THAN ANYONE!!
THOSE TWO WERE WITHIN HIS REACH, BUT HE COULDN'T SAVE THEM!!
ハ？
ハ？

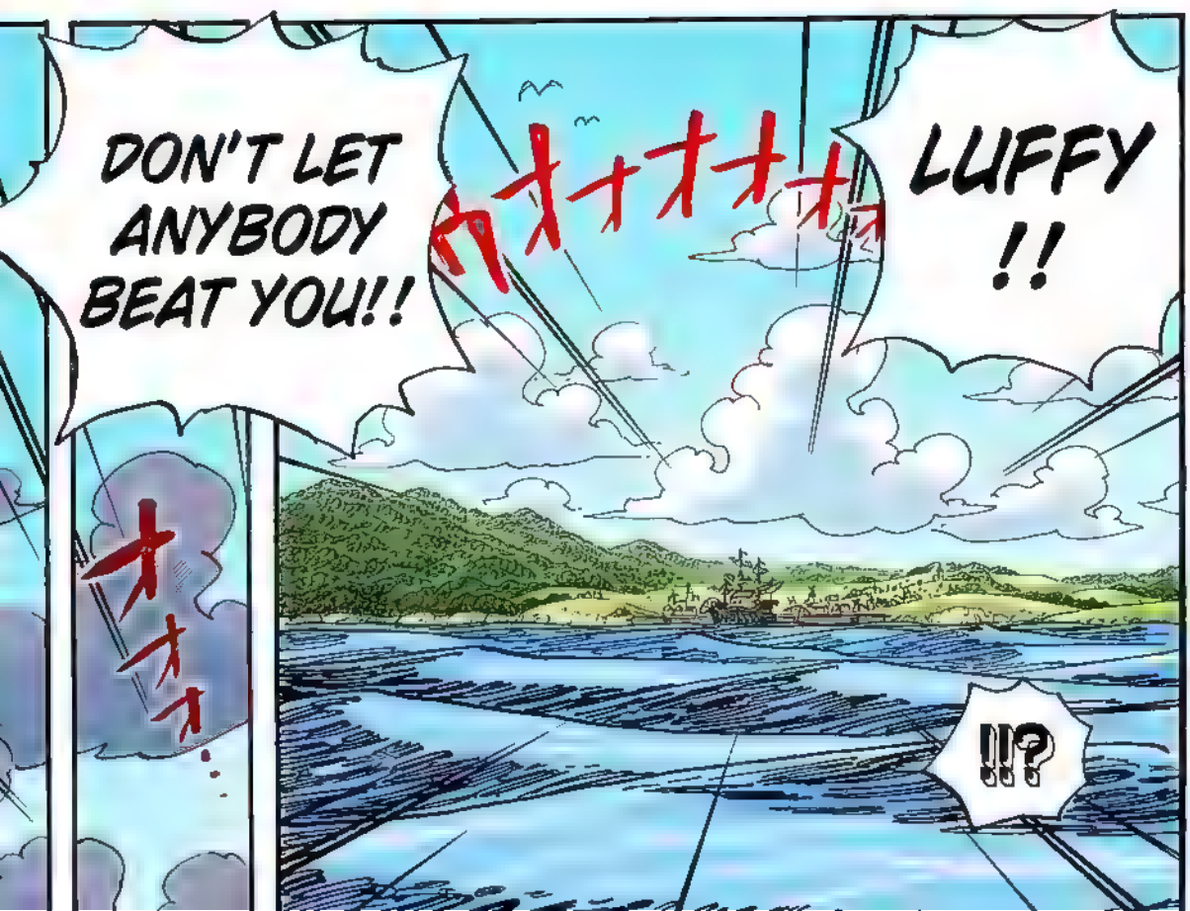
DON'T SAY IT LIKE THAT. IT'S RUDE.
WHO THE HECK ARE YOU?
I'M ACE!
LUFFY IS THE ONE HURTING MOST!!
!


MAKINO!
...
DON'T YOU KNOW HOW MUCH HE LOOKED UP TO HIS BROTHER?!
HA HA! ARE YOU SERIOUS? THAT'S NO IMPROVEMENT!
WHO THE CRAP ARE YOU?
HOW ABOUT "YOU BASTARD"?
正義
仁義

THEY DIDN'T FIND HIS BODY SO I'M SURE HE'S ALIVE SOMEWHERE!
HE FLED IN A SUBMARINE.
MAYOR...
GARP, WHAT HAPPENED TO LUFFY? THE NEWSPAPER SAID HE'S MISSING.

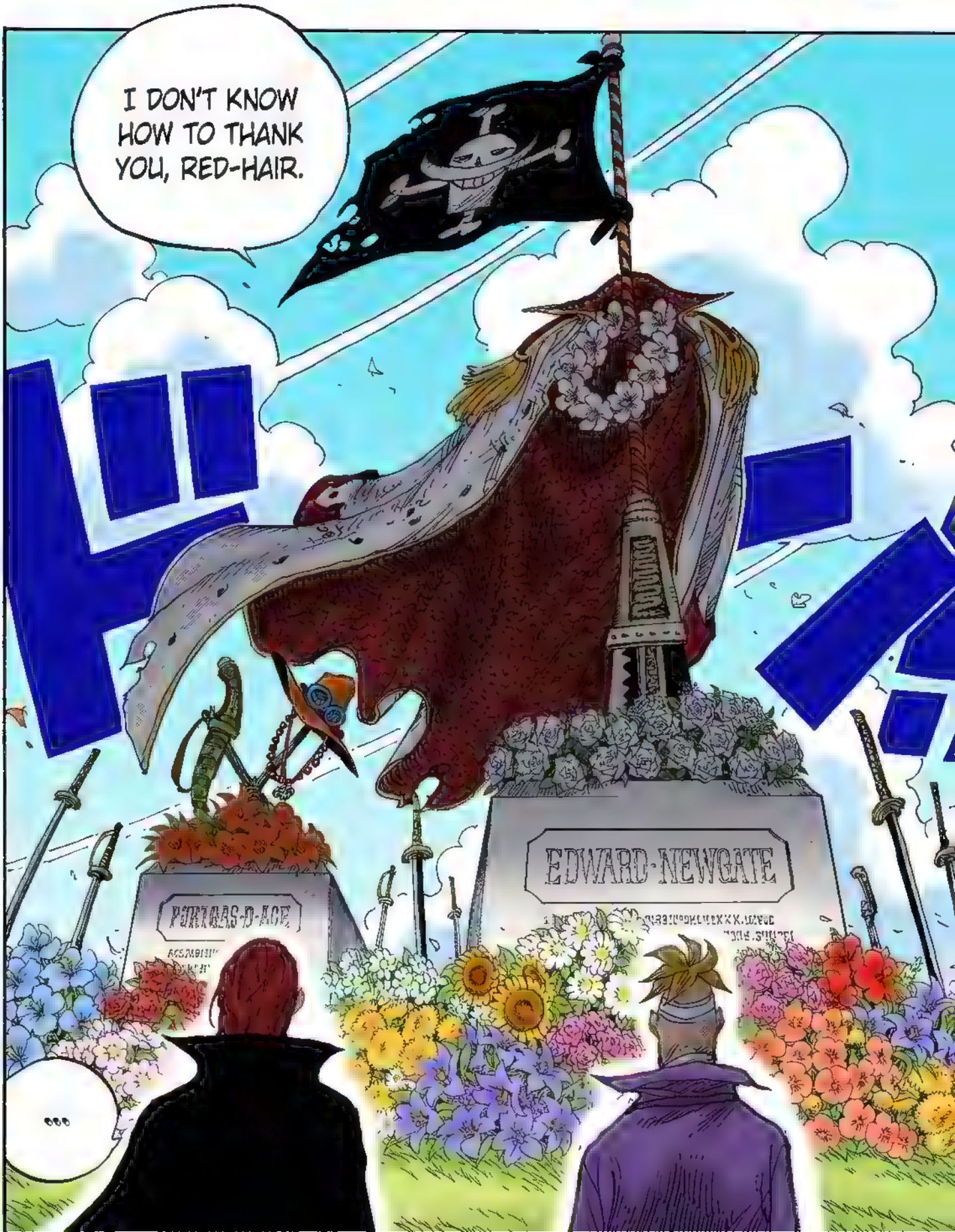

HE MUST BE SUFFERING TERRIBLY! IT BREAKS MY HEART TO THINK ABOUT IT!
NO MATTER WHAT KIND OF PIRATE THAT IDIOT LUFFY BECOMES, I'LL BE ON HIS SIDE!

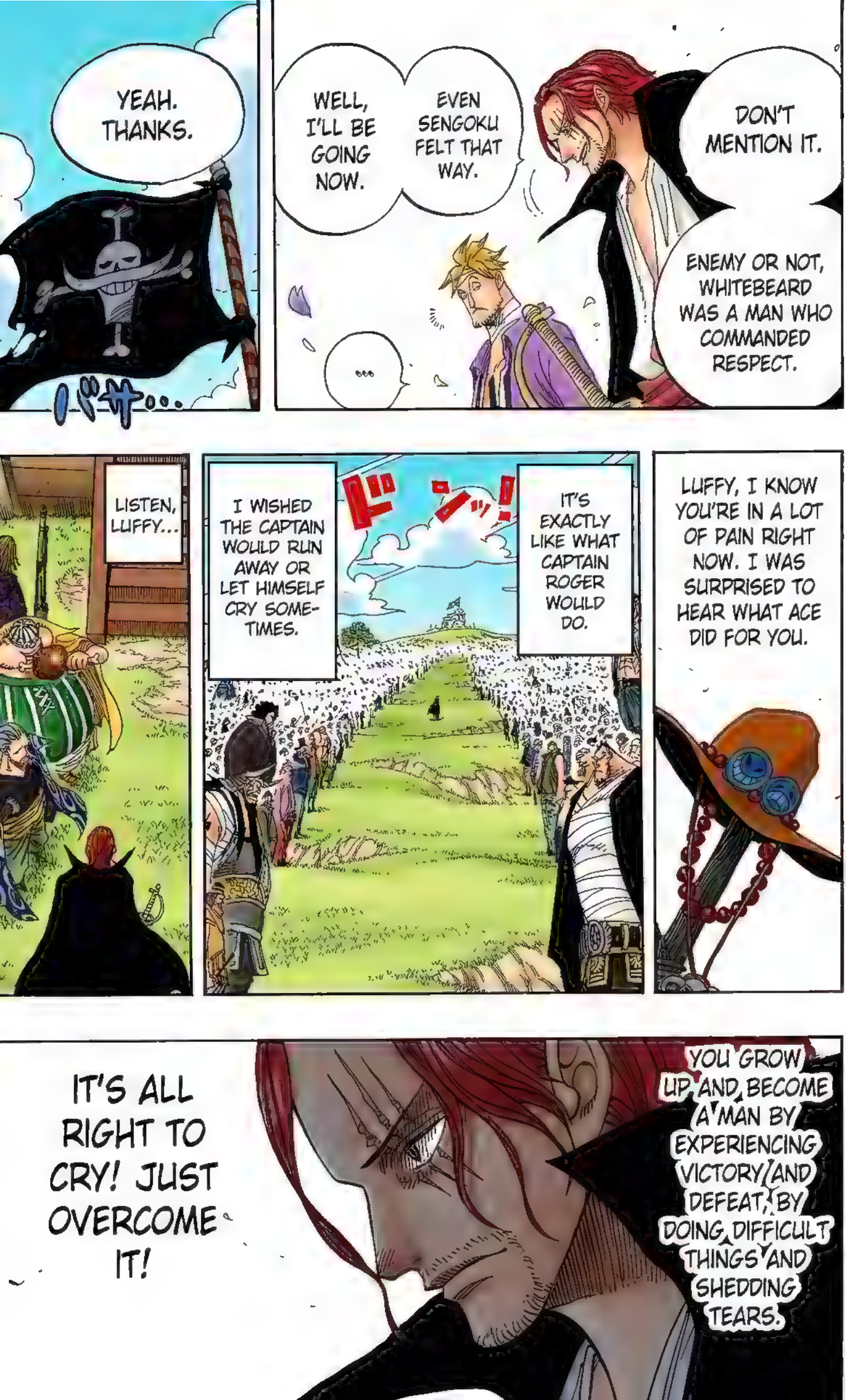
THAT'S GREAT!
YOU HEAR THAT?
BUT WHO'S THE BANDIT?

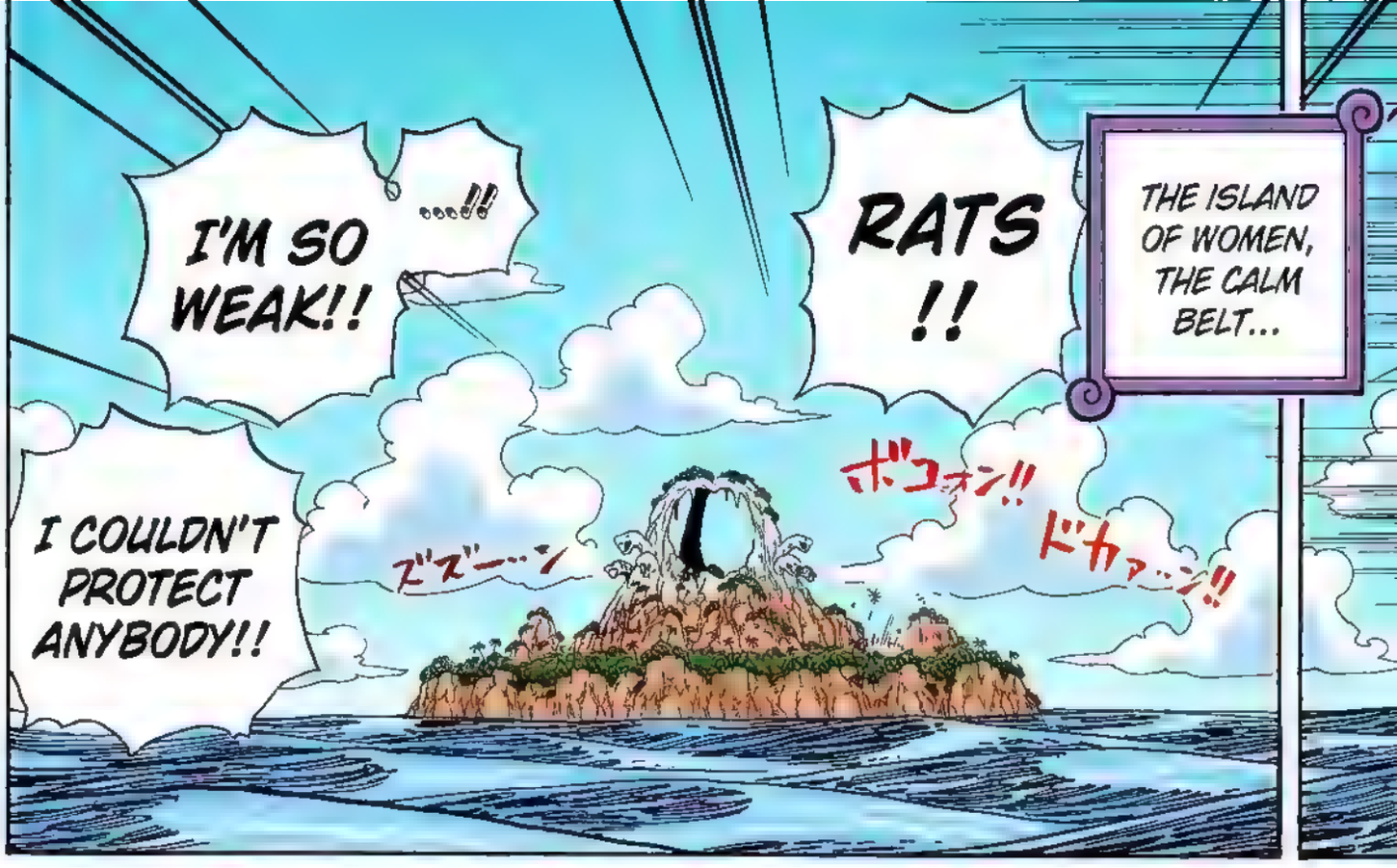

DON'T LET ANYBODY BEAT YOU!!
LUFFY !!
!!?

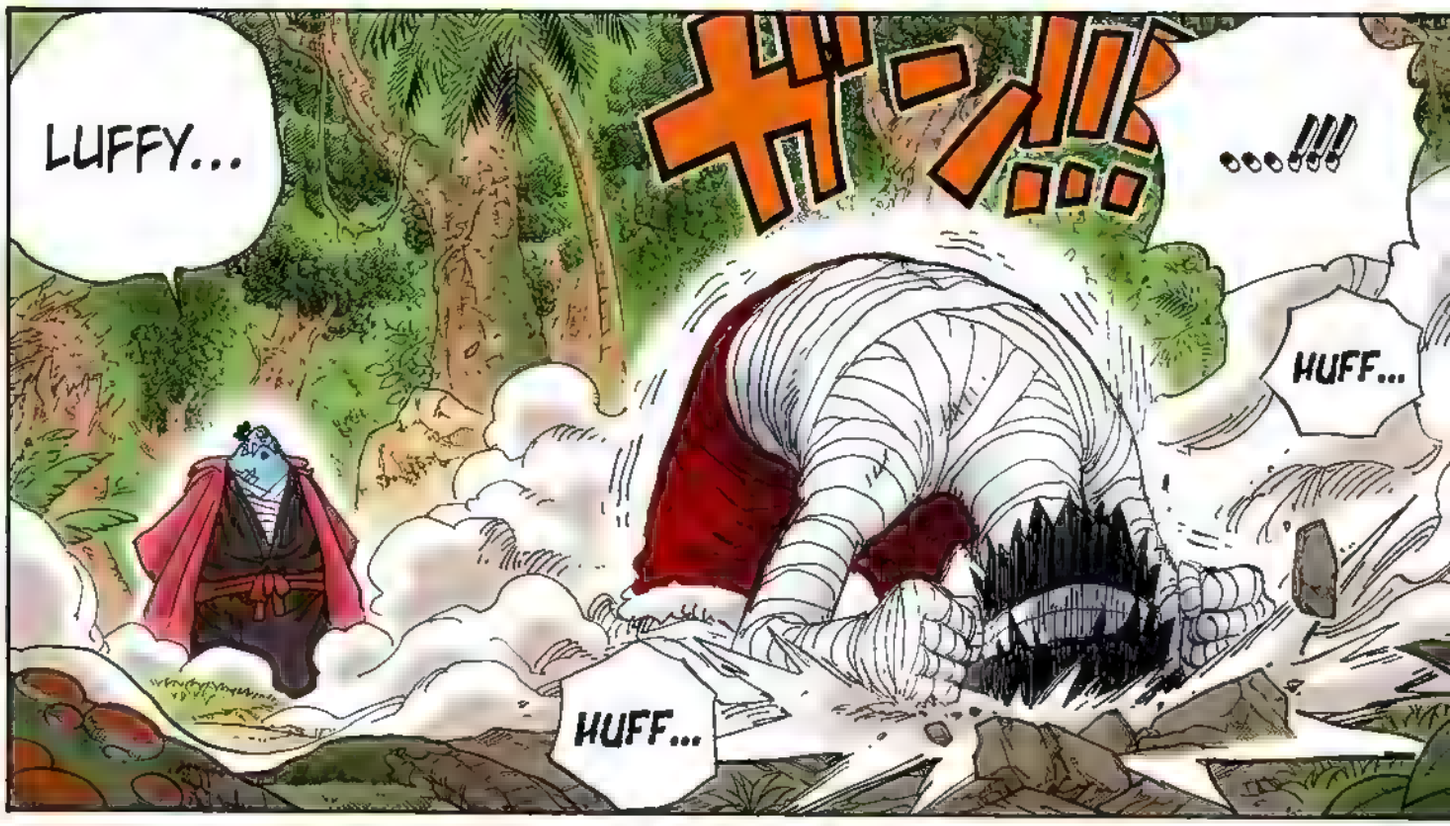
...!!

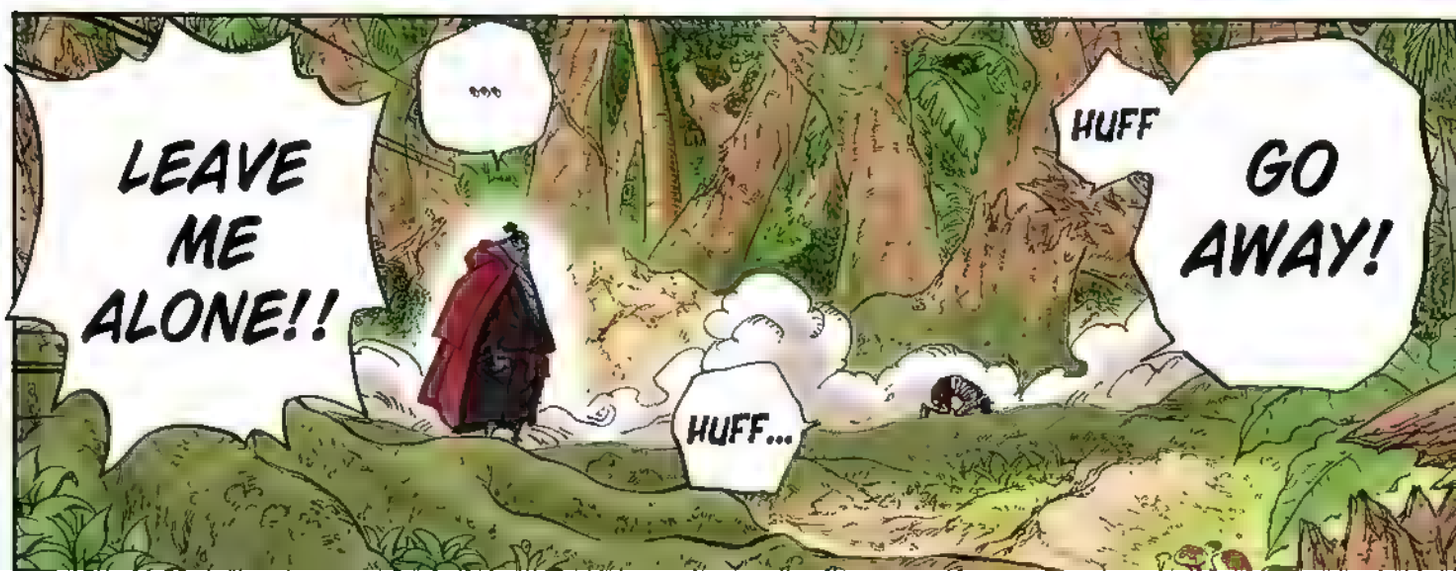
THE NEW WORLD, ON THE SECOND HALF OF THE GRAND LINE...
KAN...
KAN...
THANK YOU.
SOME-WHERE FAR AWAY...


I DON'T KNOW HOW TO THANK YOU, RED-HAIR.
EDWARD·NEWGATE
PORTGAS·D·ACE
...

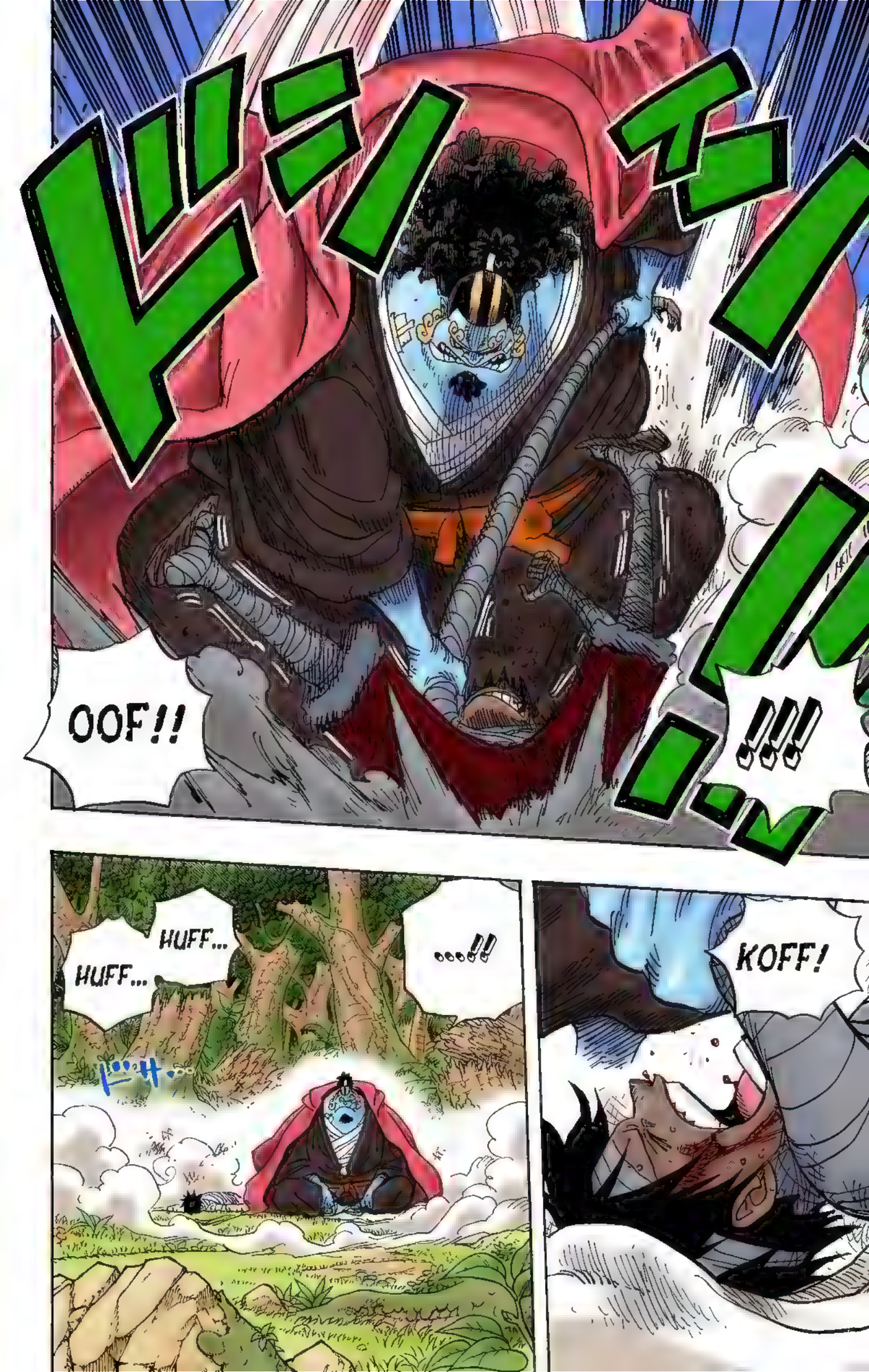

YEAH. THANKS.
WELL, I'LL BE GOING NOW.
EVEN SENGOKU FELT THAT WAY.
DON'T MENTION IT.
ENEMY OR NOT, WHITEBEARD WAS A MAN WHO COMMANDED RESPECT.
LISTEN, LUFFY...
I WISHED THE CAPTAIN WOULD RUN AWAY OR LET HIMSELF CRY SOMETIMES.
IT'S EXACTLY LIKE WHAT CAPTAIN ROGER WOULD DO.
LUFFY, I KNOW YOU'RE IN A LOT OF PAIN RIGHT NOW. I WAS SURPRISED TO HEAR WHAT ACE DID FOR YOU.
IT'S ALL RIGHT TO CRY! JUST OVERCOME IT!
YOU GROW UP AND BECOME A MAN BY EXPERIENCING VICTORY AND DEFEAT, BY DOING DIFFICULT THINGS AND SHEDDING TEARS.

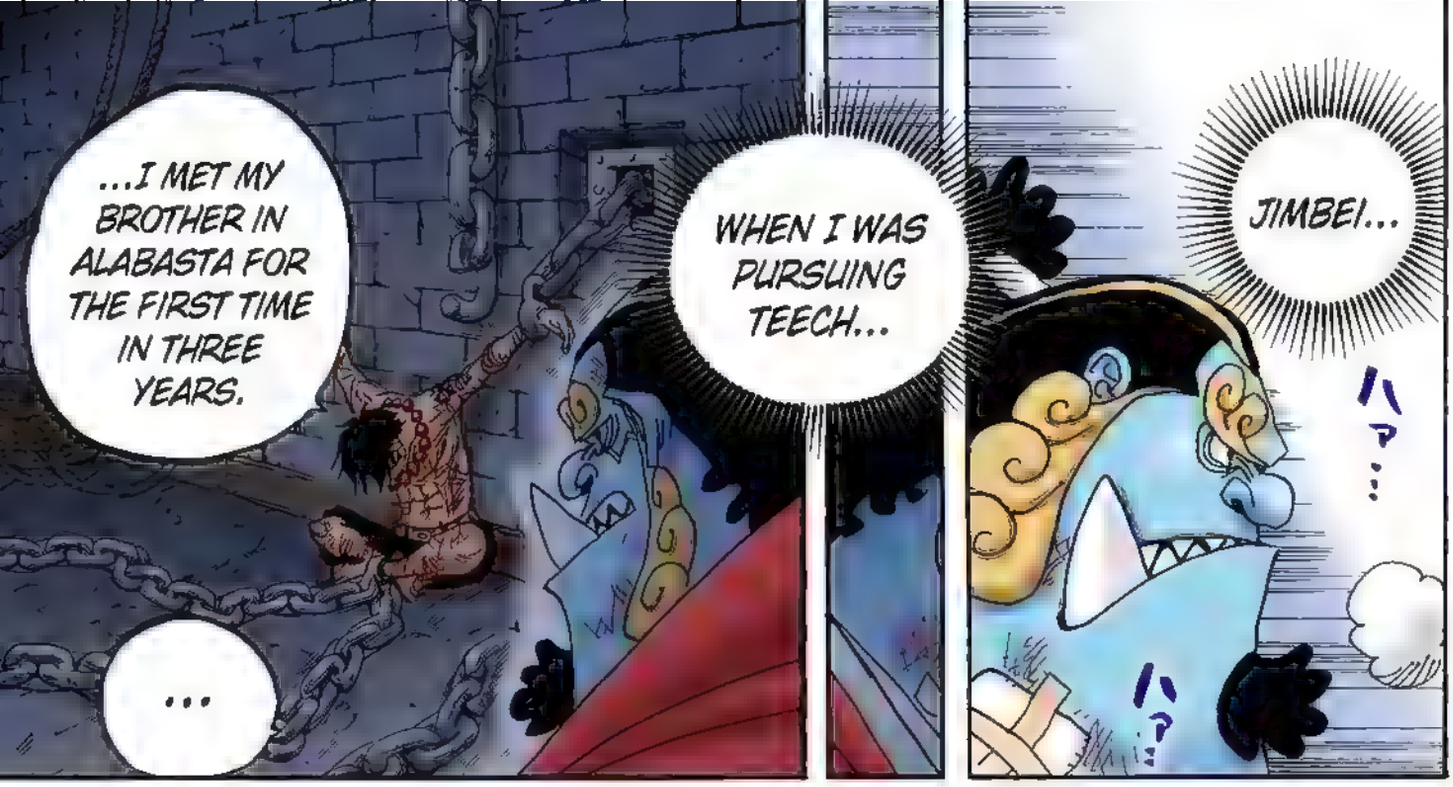

I'M SO WEAK!!
...!!
RATS !!
THE ISLAND OF WOMEN, THE CALM BELT...
I COULDN'T PROTECT ANYBODY!!
ボコォン!!
ドカァーン!!
ズズーン

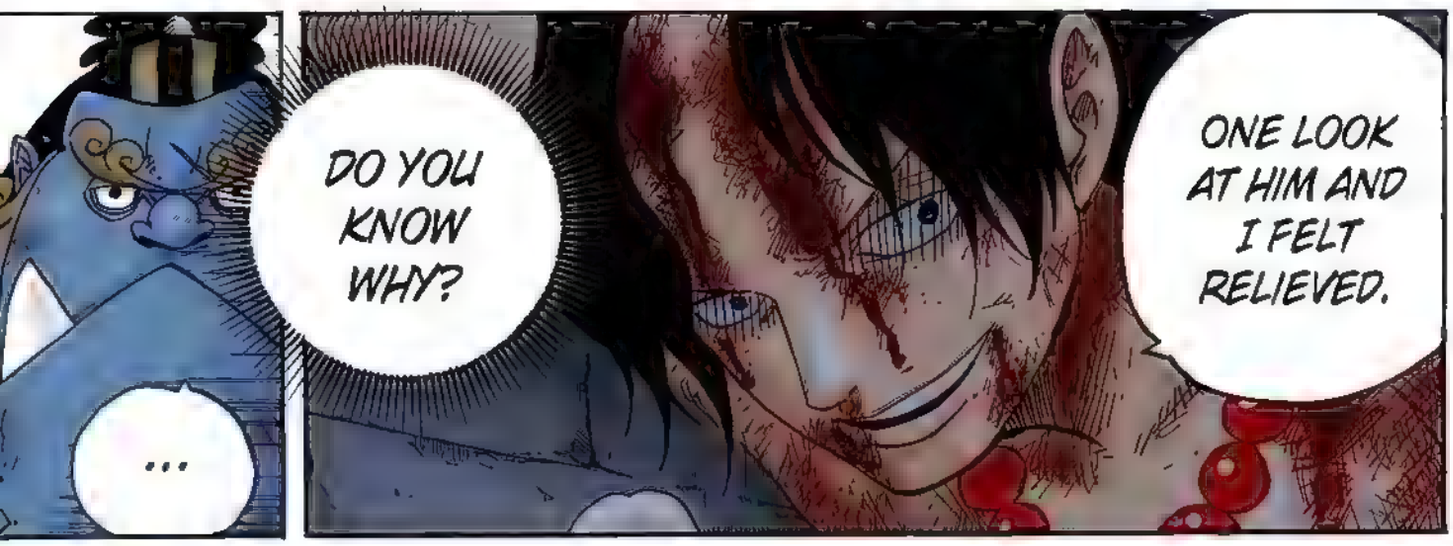

LUFFY...
ガン!!!
...!!!
HUFF...
HUFF...


LEAVE ME ALONE!!
...
HUFF
GO AWAY!
HUFF...

IT'S MY BODY! I'LL DO WHAT I WANT TO IT!!
I CAN'T DO THAT.
I WON'T LET YOU GO ON HURTING YOURSELF.
GO AHEAD IF THAT'S WHAT IT TAKES FOR YOU TO CALM DOWN.
SHUT UP!!
ONE MORE WORD OUT OF YOU AND I'LL CLOBBER YOU!!
THAT'S HOW ACE THOUGHT.
HE DIED BECAUSE HE DID WHAT HE WANTED WITH HIS BODY.
WHAP!!
I'M INJURED AS WELL, BUT I WON'T LOSE TO THE LIKES OF YOU RIGHT NOW.

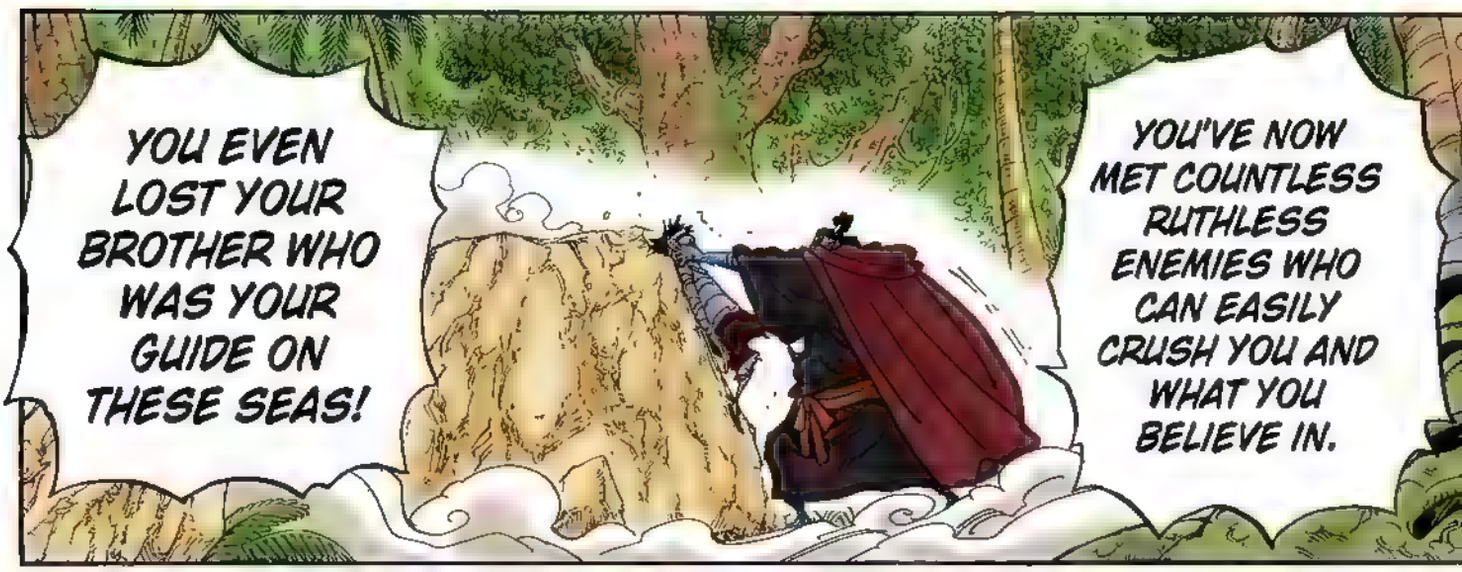

レイン
OOF!!
!!!
HUFF...
HUFF...
...!!
KOFF!


...I MET MY BROTHER IN ALABASTA FOR THE FIRST TIME IN THREE YEARS.
...
WHEN I WAS PURSUING TEECH...
JIMBEI...
ハァ...
ハ?


DO YOU KNOW WHY?
...
ONE LOOK AT HIM AND I FELT RELIEVED.

THAT HURT!!
ゴーンッ!!!
YOU LITTLE BRAT!!
カッ!!
OW!!
YOWW!!
ガヴッ!!!
GAH!

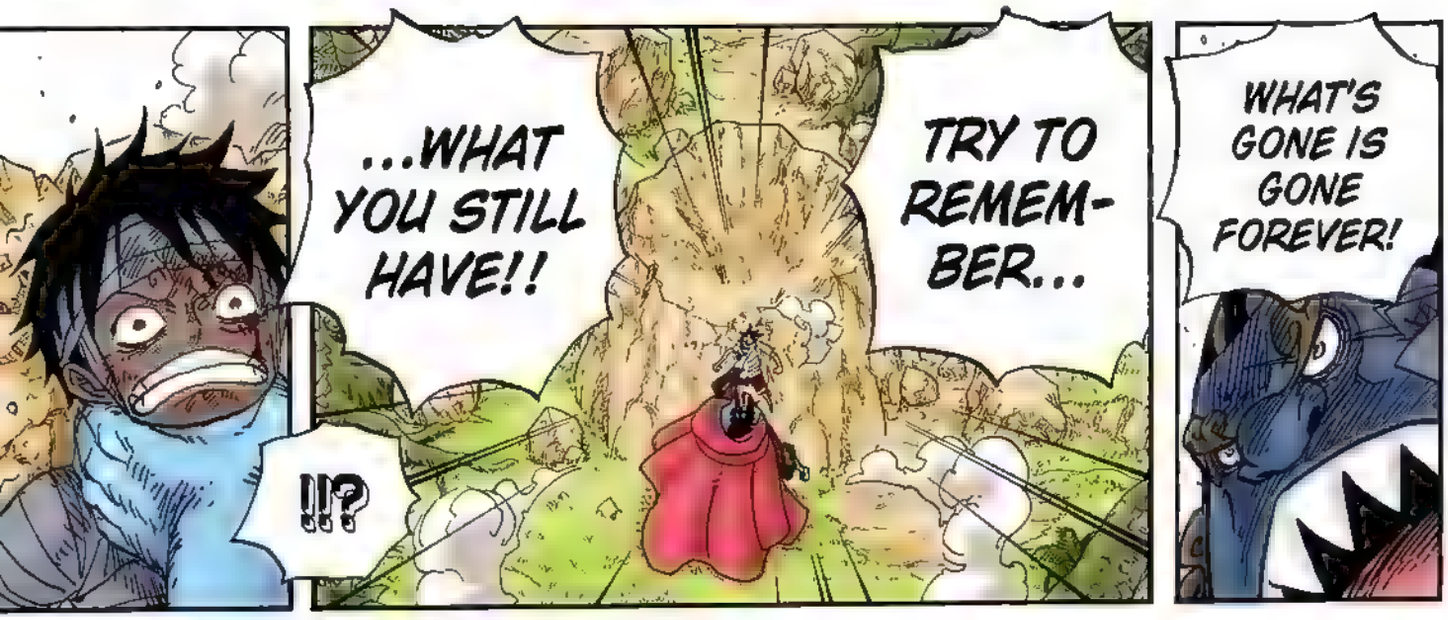
WHAT HAPPENED TO THAT STRENGTH YOU NEVER DOUBTED?!
WHERE'S YOUR CONFIDENCE THAT YOU CAN OVERCOME ANYTHING?!
...!!!
ARE YOU BLIND TO EVERY-THING NOW?!
HUFF... HUFF...
UGH!!
THWAK!! THWAK!!
...!!

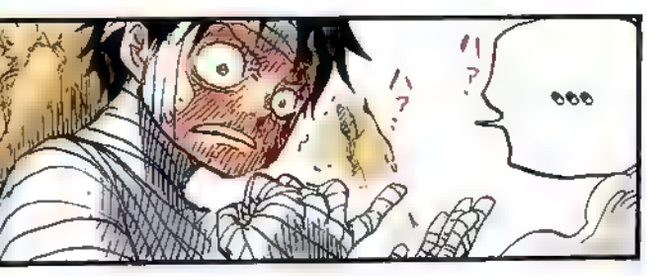

YOU EVEN LOST YOUR BROTHER WHO WAS YOUR GUIDE ON THESE SEAS!
YOU'VE NOW MET COUNTLESS RUTHLESS ENEMIES WHO CAN EASILY CRUSH YOU AND WHAT YOU BELIEVE IN.

REGRET AND GUILT ARE CONSUMING YOU!!
YOU CAN'T SEE THE WAY FORWARD RIGHT NOW!

A GIANT WALL STANDS BETWEEN YOUR EYES AND THE WORLD!

DON'T DWELL ON WHAT YOU'VE LOST!
IT MAY BE PAINFUL FOR YOU NOW, LUFFY!
BUT FIGHT IT!!
...!!!


...WHAT YOU STILL HAVE!!
!!?
TRY TO REMEM-BER...
WHAT'S GONE IS GONE FOREVER!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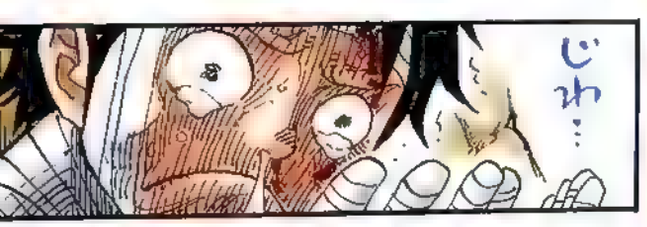
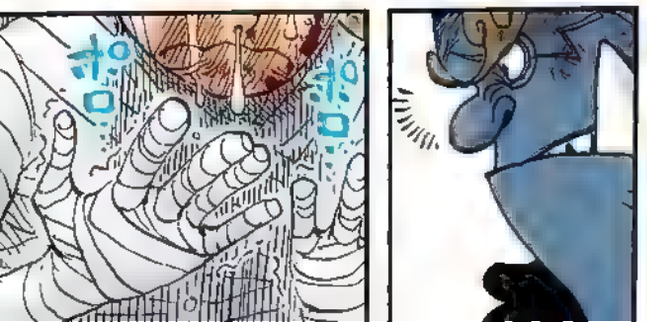
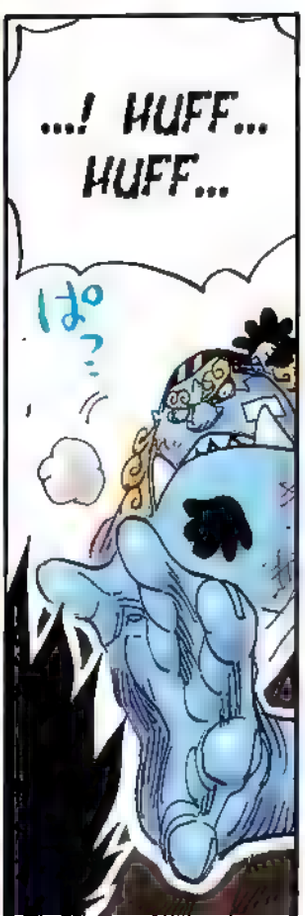

じわ...


はっ
はっ

...
ドサ...!
HUFF...
HUFF...

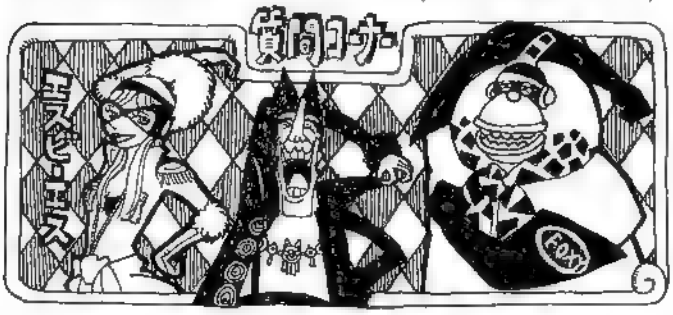

...! HUFF... HUFF...
はっ

I HAVE MY CREW!!

WE PROMISED TO MEET UP SOMEPLACE.
ぐす…
I HAVE TO GO THERE.
CHOPPER! ROBIN! FRANKY! BROOK!!
ZOLO! NAMI! USOPP! SANJI!!
I HAVE MY CREW!!
…
I SEE.
I BET HE GIVES YOU GUYS PLENTY OF GRIEF.
A KID BROTHER LIKE YOU MAKES A BIG BROTHER WORRY.
…JIMBEI?
YOU KNOW WHAT I SAW THERE…
…
TAKE CARE OF HIM, OKAY?

...RE-LIEVED.
I FEEL...
...THAT HE CAN DEPEND ON.
NOW HE HAS A CREW OF HIS OWN...
HE'S NOT THE SAME LUFFY...
I WANT TO SEE THEM RIGHT NOW.
PHEW!
HE'LL BE OKAY NO MATTER WHAT HAPPENS.
...WHO COULDN'T DO ANYTHING BUT FOLLOW ME AROUND!
I WANT TO SEE THEM!!

SBS Question Corner (Yukiko Nakai, Osaka)



Oda: BIO--(B)ring (I)t (O)n! Come on! Here we go! I did this in the last volume too, because so many people wanted to choose the birthdays of the characters, so I decided to set this section up to make it as hard as possible! I'm going to stop all of you! Bring it on!

Q: Hello, Mr. Oda. I'm a huge fan of yours.☆ This may be sudden, but can Buggy's birthday be August 8th? And how about making Mr. 3's birthday March 3rd? Is that okay?

--Omanju

A: Okay!(・▽・)/

Q: Hi, Odacchi! This may be sudden, but I thought of a good day for Rayleigh's birthday!☆ Since he's the Dark King, make it May 13! It gets kind of dark in May and the king is the number 13 in playing cards. What do you think?

--Azuma

A: Okay!(≧▽≦)/

Q: About Sabo's birthday, how about making it March 20?! Because it just feels right!

--Seii Taishogun

A: Sure thing!(・▽<)b

Q: Nice to meet you! I've been a fan of *One Piece* ever since it began!♥ By the way, Mr. Oda, those new guys that appeared on the Sabaody Archipelago are really awesome. Please tell me their profiles! By the way, can you use the birthdays I came up with?

--Cat Lover ♥

Eustass "Captain" Kid
January 10

"Murder Machine" Killer
February 2

Basil Hawkins
September 9
(Fortune-telling Day)

"Mad Monk" Urouge
August 1

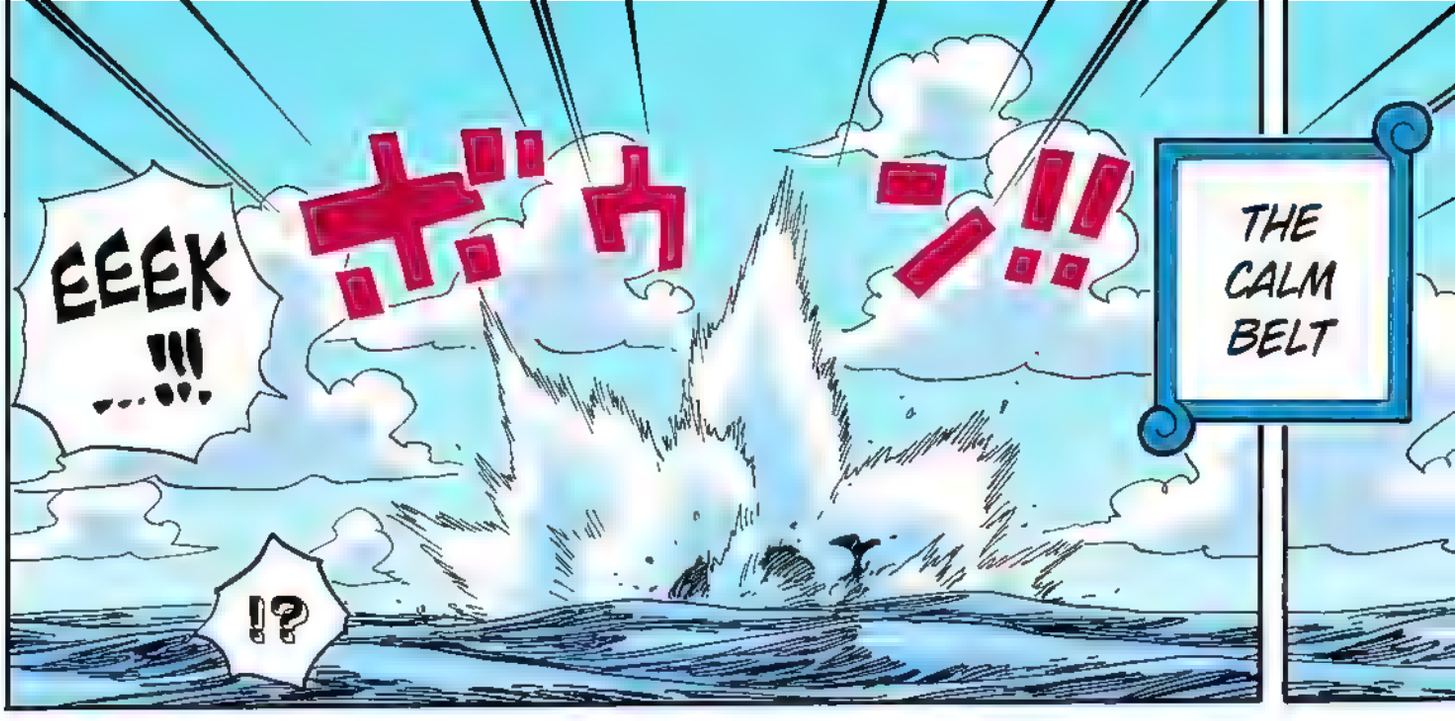
"Glutton" Jewelry Bonney
September 1

Bepo
November 20

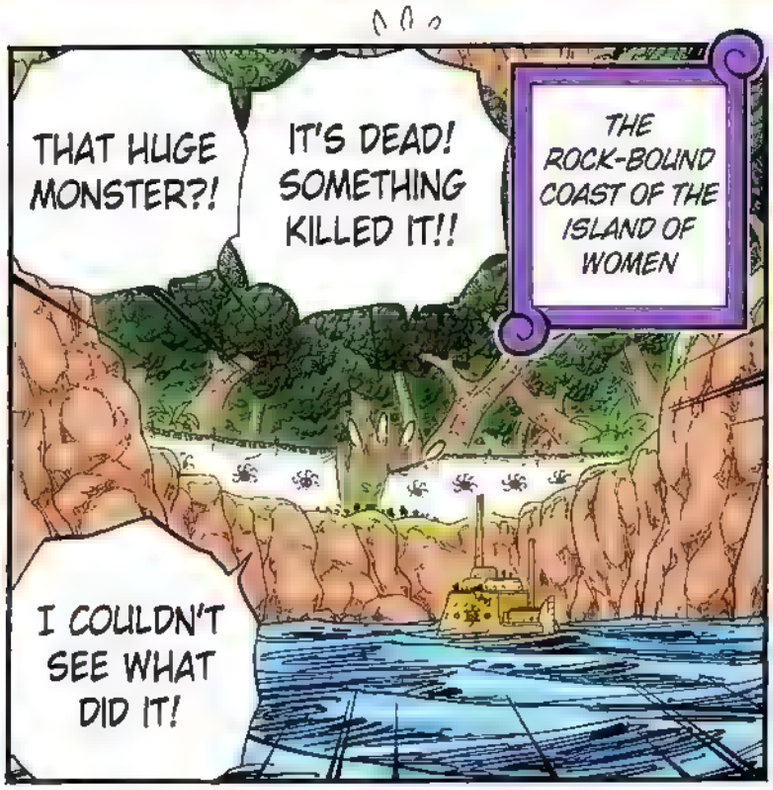
Scratchmen Apoo
March 19
"Day of Music"

Oda: Okay!(・▽・)/ But I removed Drake and Bege because they were too much of a stretch. I'm waiting for someone else to suggest some good ideas. By the way, Kuro from Chiba Prefecture sent me over 50 postcards asking to set Marco's birthday as October 5, but it looks like Marunyamu already set the same date in the last volume. It's great to see your enthusiasm for this. I'm glad it was the same day.

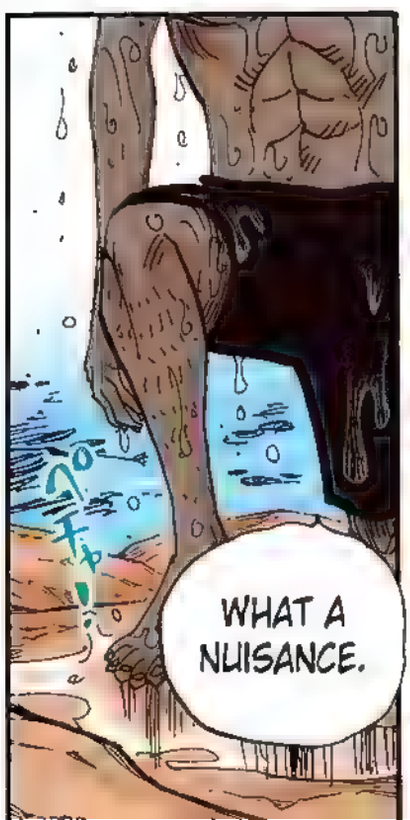
Chapter 591:
ARE YOU SURE ABOUT THAT?

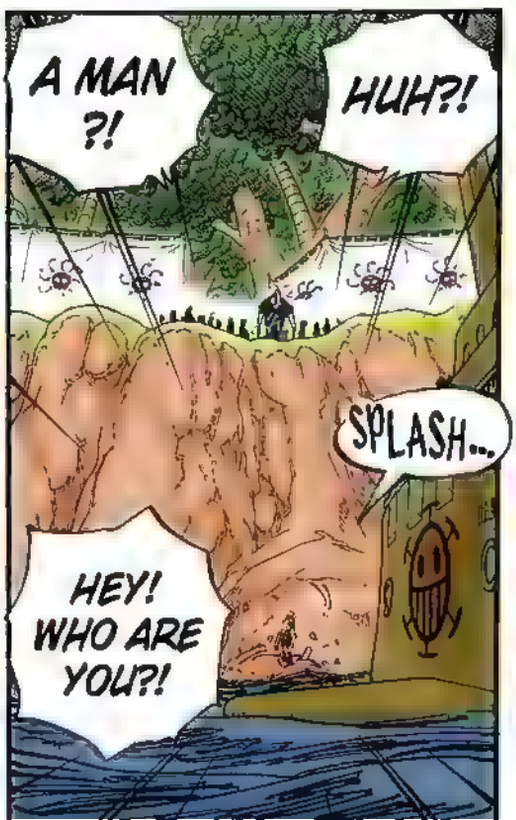

EEEK !!...
ゴゥ ー!!
!?
THE CALM BELT

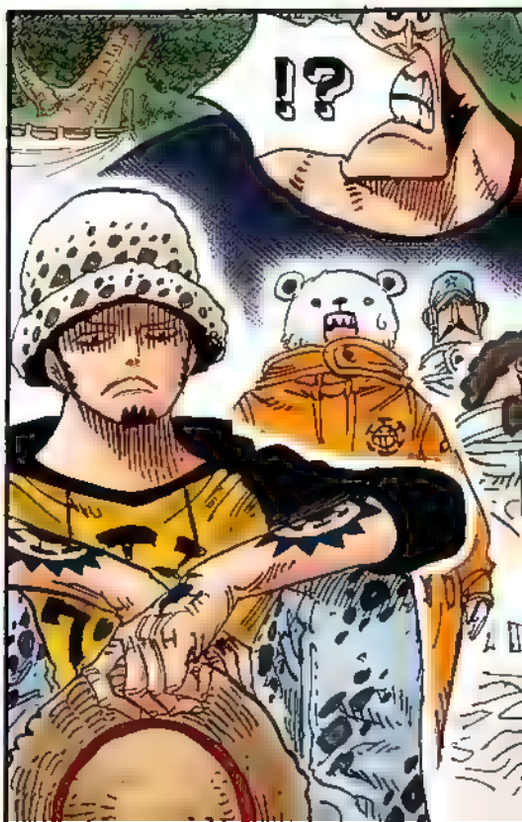
THESE WATERS ARE SO SCARY!


THAT HUGE MONSTER?!
IT'S DEAD! SOMETHING KILLED IT!!
THE ROCK-BOUND COAST OF THE ISLAND OF WOMEN
I COULDN'T SEE WHAT DID IT!

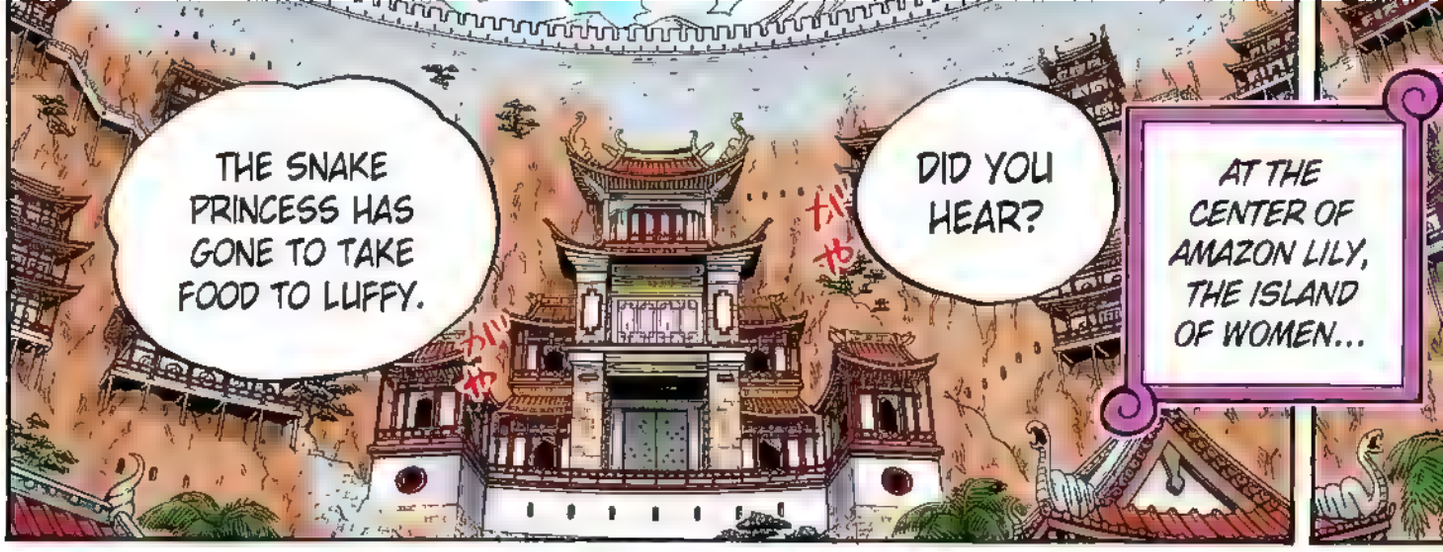
LOOK! IT'S ONE OF THE BIG NEPTUNIANS!
PENGUIN
WHAT'S GOING ON?! ARE THEY FIGHTING?!


WHAT A NUISANCE.

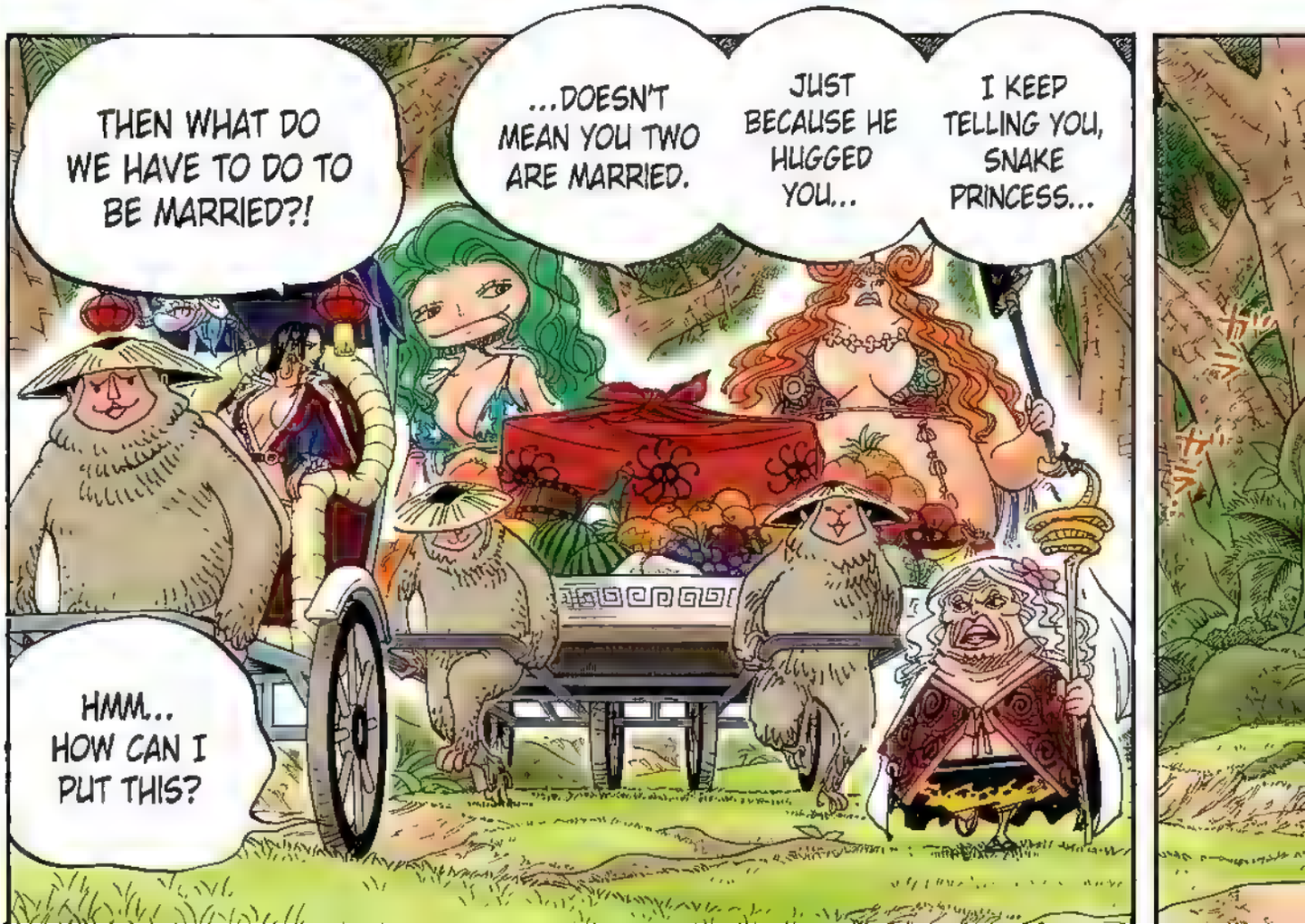

A MAN ?!
HUH?!
SPLASH...
HEY! WHO ARE YOU?!

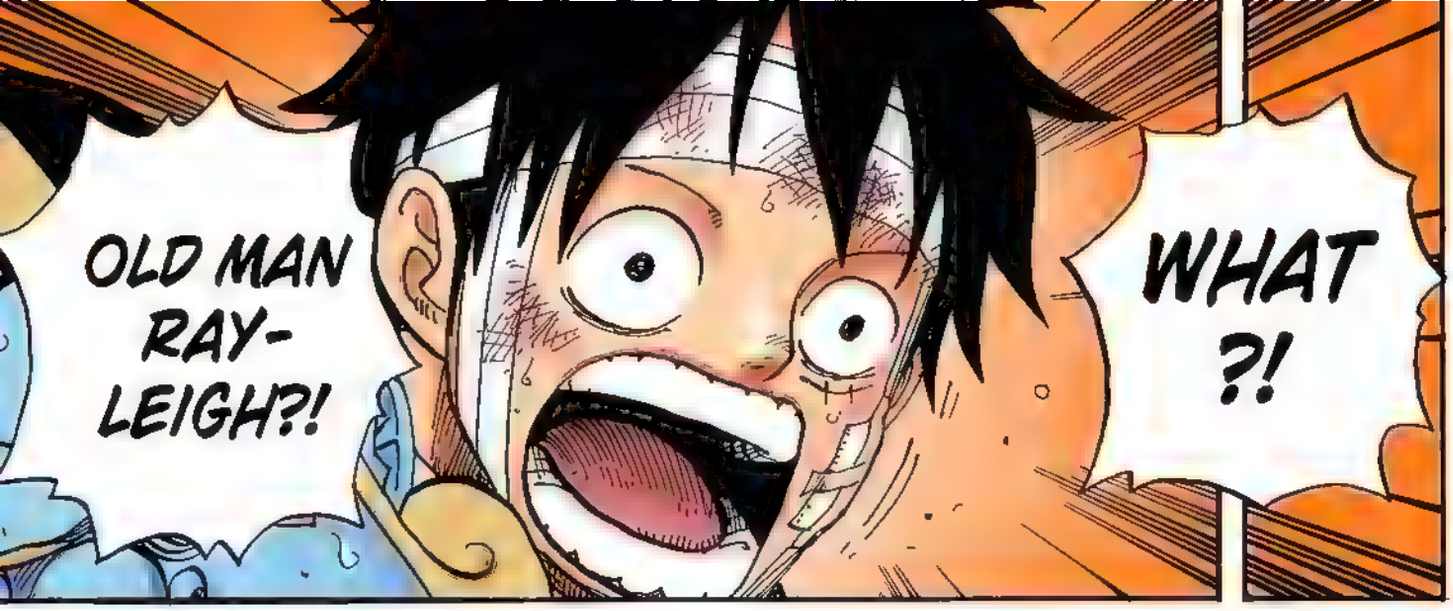

!?

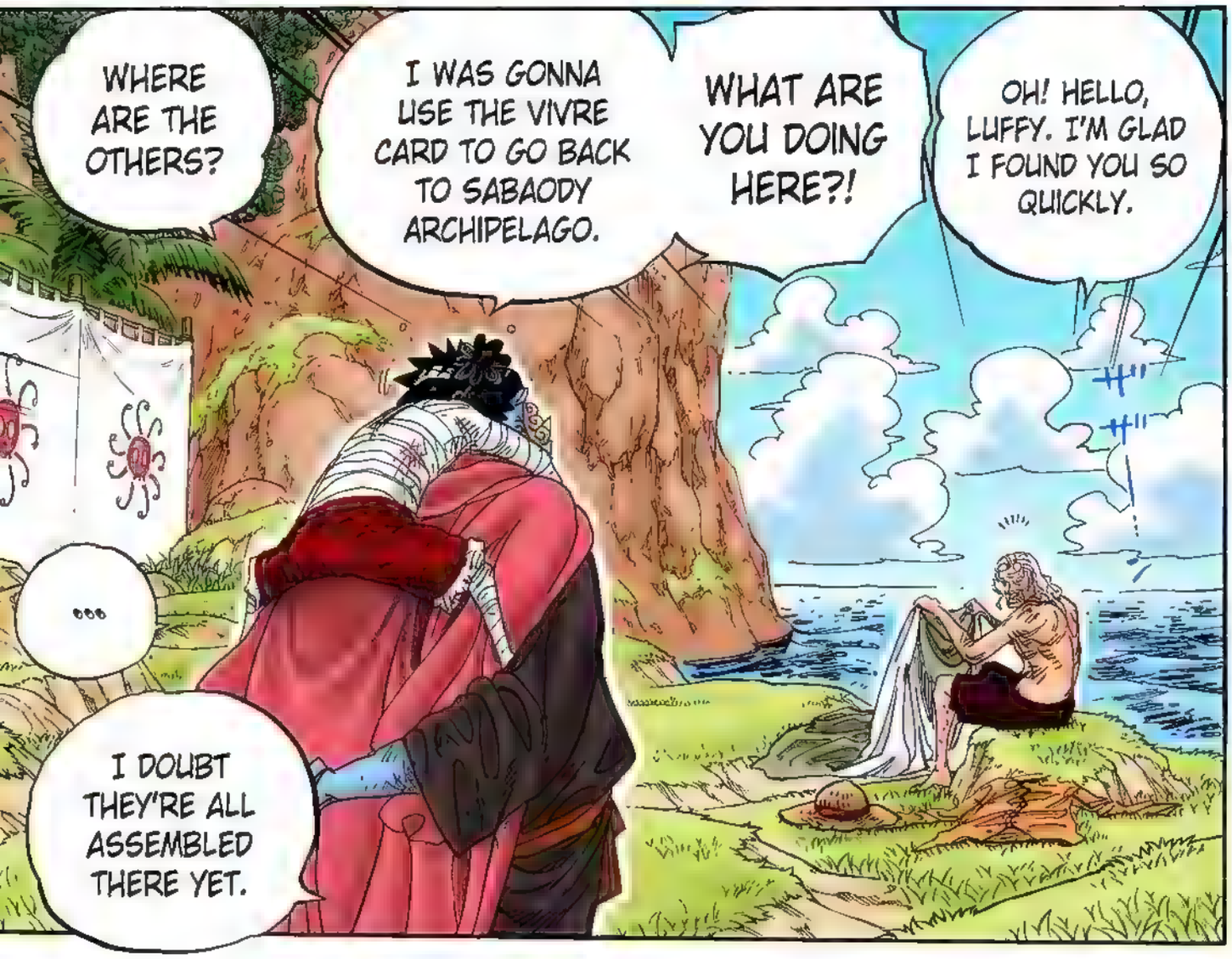
MY SHIP WAS SUNK IN A STORM SO I HAD TO SWIM HERE.
IT'S DARK KING RAYLEIGH!
WHAT ?!
OH, IT'S YOU PEOPLE. WE MET AT THE SABAODY ARCHIPELAGO, DIDN'T WE?
I DON'T MOVE LIKE I USED TO. GUESS I'M GETTING OLD.
PENGUIN
A STORM? THERE AREN'T ANY STORMS IN THE CALM BELT! YOU MEAN YOU SWAM ALL THE WAY FROM ANOTHER REGION?!
...WAS YOU?!
SO THE ONE WHO WAS FIGHTING THAT NEPTUNIAN...
I'M ASSUMING LUFFY IS ON THIS ISLAND. AM I RIGHT?
!!?
OH, AND ANOTHER THING...
...?

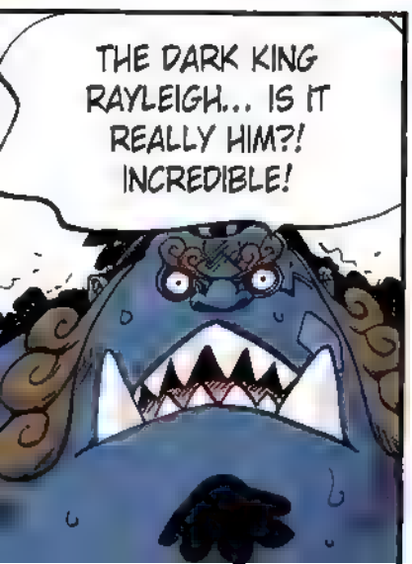

THE SNAKE PRINCESS HAS GONE TO TAKE FOOD TO LUFFY.
DID YOU HEAR?
AT THE CENTER OF AMAZON LILY, THE ISLAND OF WOMEN...

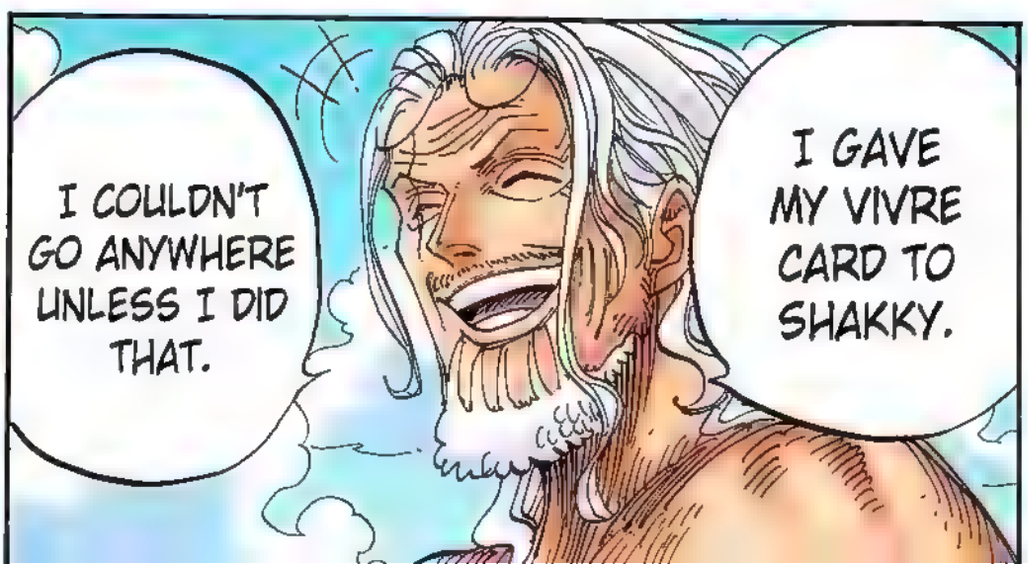
YEAH!
MAYBE I SHOULD MAKE HIM SOME MORE CLOTHES! AND THIS TIME, NO FRILLS.
I DIDN'T THINK WE'D GET TO SEE HIM AGAIN SO SOON.
CHAPTER-- I CAN'T WAIT!
WE'RE GOING TO GIVE HIM A PROPER WELCOME ONCE HE'S BETTER, RIGHT?!
I WANT TO PULL ON LUFFY SOME MORE!


THEN WHAT DO WE HAVE TO DO TO BE MARRIED?!
...DOESN'T MEAN YOU TWO ARE MARRIED.
JUST BECAUSE HE HUGGED YOU...
I KEEP TELLING YOU, SNAKE PRINCESS...
HMM... HOW CAN I PUT THIS?


OLD MAN RAY-LEIGH?!
WHAT ?!


WHERE ARE THE OTHERS?
I WAS GONNA USE THE VIVRE CARD TO GO BACK TO SABAODY ARCHIPELAGO.
WHAT ARE YOU DOING HERE?!
OH! HELLO, LUFFY. I'M GLAD I FOUND YOU SO QUICKLY.
...
I DOUBT THEY'RE ALL ASSEMBLED THERE YET.

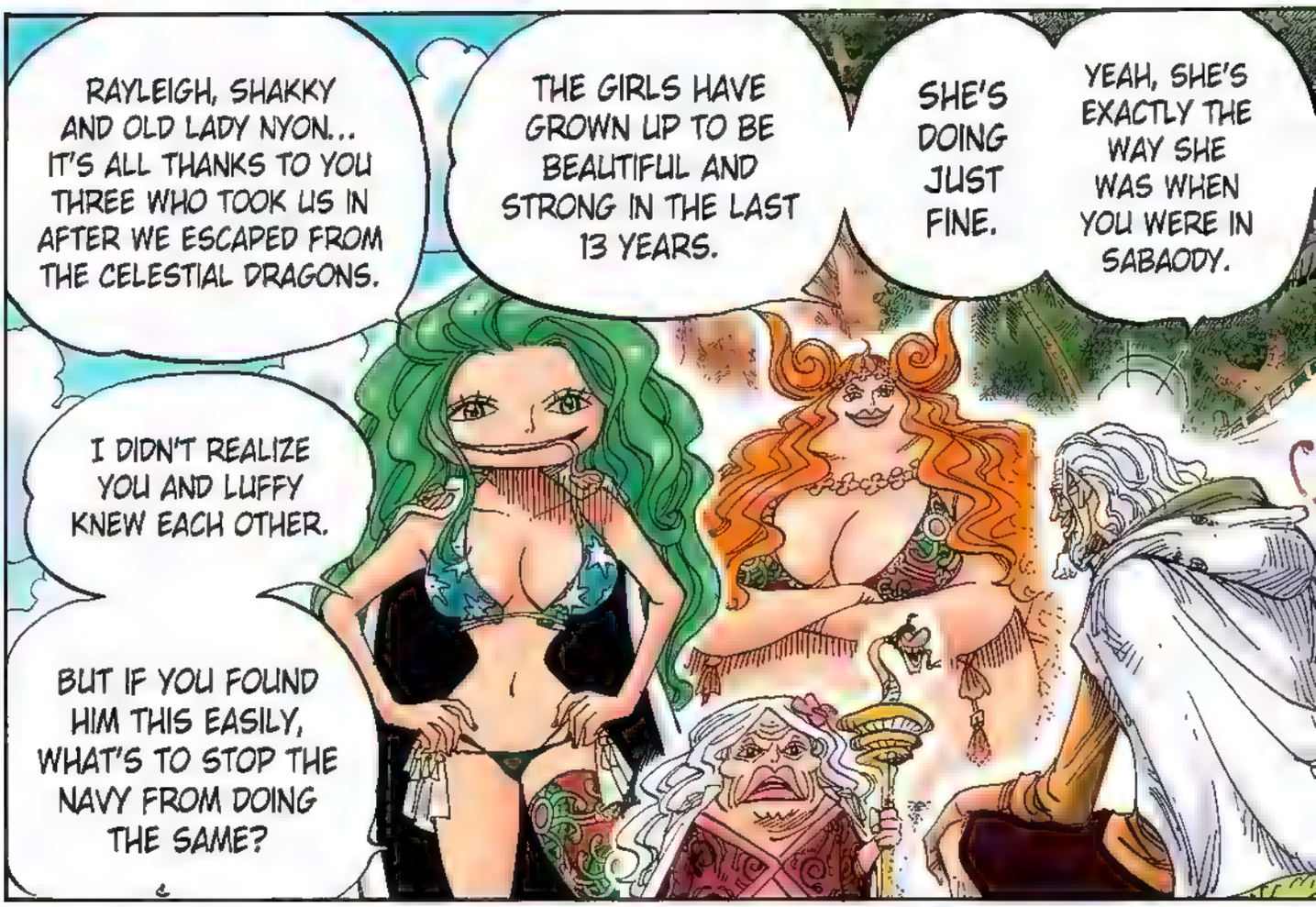

THE DARK KING RAYLEIGH... IS IT REALLY HIM?! INCREDIBLE!

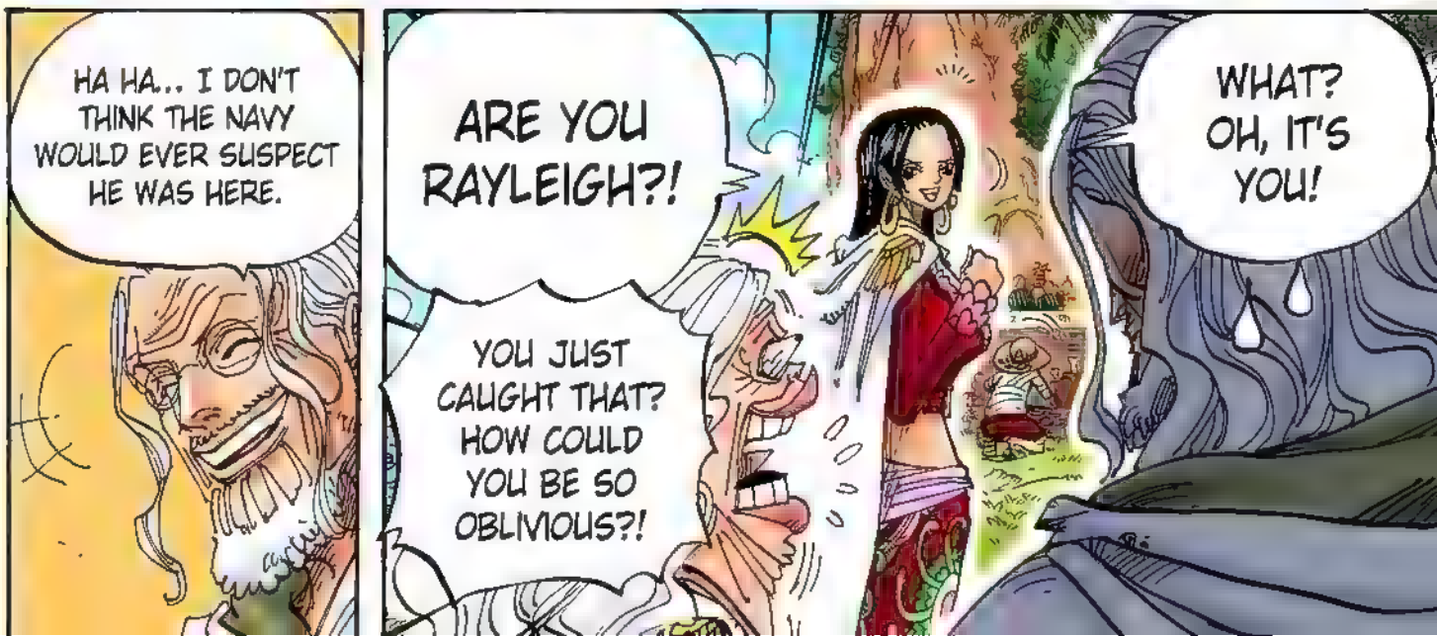

I COULDN'T GO ANYWHERE UNLESS I DID THAT.
I GAVE MY VIVRE CARD TO SHAKKY.

TRAFALGAR LAW JUST LEFT. HE SAID YOU SHOULD REST FOR ABOUT TWO MORE WEEKS.
!
HE'S THE REASON YOU'RE ALIVE.
WHAT HAPPENED TO THE PIRATES?
IT SURE IS. THANKS.
HERE. ISN'T THIS HAT IMPORTANT TO YOU?
パサッ
WHAT'S THE DARK KING UP TO NOW? IT SEEMS A "D" WILL ALWAYS ATTRACT A STORM. HA HA HA...
I WANTED TO SEE AMAZON LILY.
AH, WHAT A WASTE, COMING ALL THE WAY HERE...
I WISH THEY WERE BEARS.
JUST SHUT UP!
ゴボ
ゴボ..
IT IS! RAYLEIGH !!
GLORIOSA! IT'S BEEN SO LONG!
RAYLEIGH, IS IT REALLY YOU?!
HUH ?!

SISTER! WE OWE HIM OUR LIVES! HOW COULD YOU TREAT HIM LIKE THAT?!
LUFFY!!
RAY-LEIGH?!
RAY ?!
OH, IT'S YOU GUYS.
Y-YOU MUST BE HUNGRY. I BROUGHT YOU SOME FOOD. HELP YOURSELF TO IT!
LUFFY, YOU'RE CONSCIOUS! I WAS SO WORRIED ABOUT YOU I COULDN'T SLEEP!
YOU GUYS KNOW RAYLEIGH?!
YOU CAN'T EVEN LOOK HIM IN THE EYE, AND YOU WERE TALKING ABOUT MARRYING HIM?
...!!
ガ…ぶっ!!
...!!!
LUFFY! EAT WHILE YOU CAN!
MUNCH! MUNCH!!
...!!
TO EAT IS TO LIVE!
!
JIMBEI! THAT FOOD ISN'T FOR YOU!
ヒョッ!!
YOU CAN ONLY HAVE A LITTLE!
ギロ!!

SHE NEVER CHANGES.
THANK YOU.
HMM... A LETTER FROM SHAKKY.


RAYLEIGH, SHAKKY AND OLD LADY NYON... IT'S ALL THANKS TO YOU THREE WHO TOOK US IN AFTER WE ESCAPED FROM THE CELESTIAL DRAGONS.
THE GIRLS HAVE GROWN UP TO BE BEAUTIFUL AND STRONG IN THE LAST 13 YEARS.
SHE'S DOING JUST FINE.
YEAH, SHE'S EXACTLY THE WAY SHE WAS WHEN YOU WERE IN SABAODY.
I DIDN'T REALIZE YOU AND LUFFY KNEW EACH OTHER.
BUT IF YOU FOUND HIM THIS EASILY, WHAT'S TO STOP THE NAVY FROM DOING THE SAME?


HA HA... I DON'T THINK THE NAVY WOULD EVER SUSPECT HE WAS HERE.
ARE YOU RAYLEIGH?!
YOU JUST CAUGHT THAT? HOW COULD YOU BE SO OBLIVIOUS?!
WHAT? OH, IT'S YOU!

I WANT TO HELP THE STRAW HATS ESCAPE THIS PLACE.

I'M A LEADER OF THE REVOLUTIONARY ARMY.

...FROM THE MAN WHO BLASTED HIM AWAY. IT JUST SO HAPPENED THAT THE ISLAND OF WOMEN LAY IN THAT DIRECTION.

I FOUND OUT WHAT DIRECTION LUFFY WENT...

?

I DON'T HAVE MUCH TIME LEFT.

!?

LET ME EXPLAIN MYSELF.

I APOLOGIZE FOR BEING SO ABRUPT EARLIER.

BUT IT'LL ALL MAKE SENSE IF WE ASSUME HANCOCK'S FALLEN FOR OUR LITTLE MONKEY.

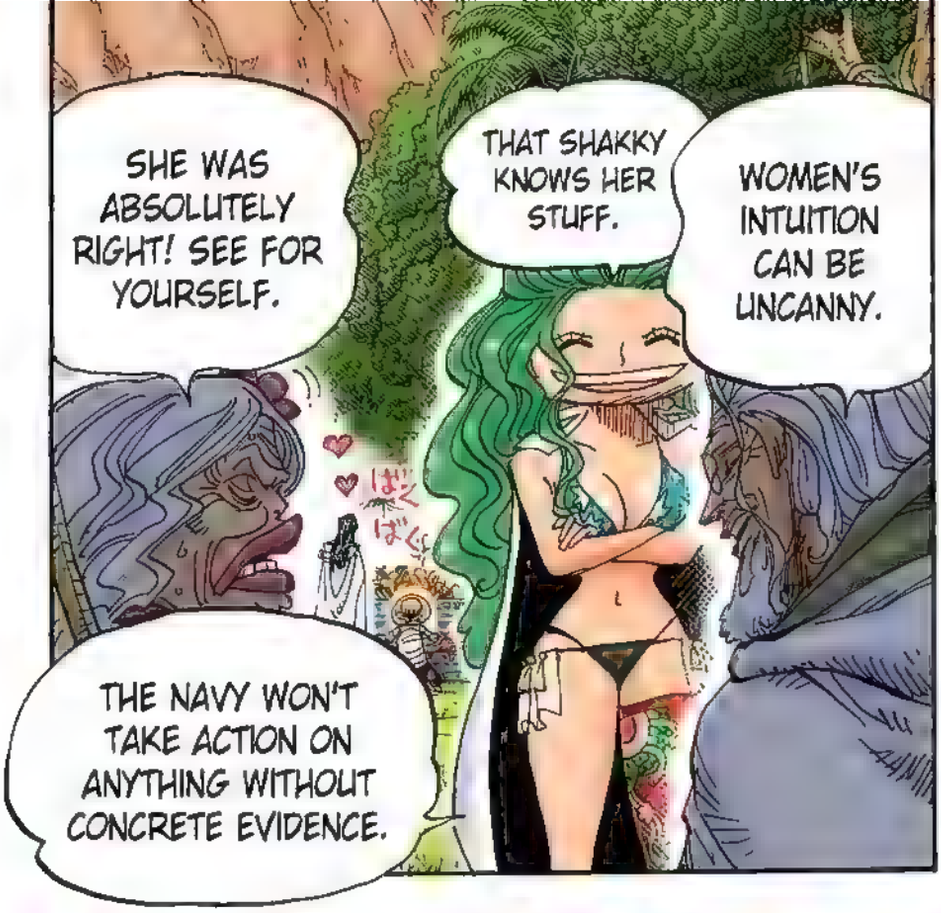
HE'S QUITE THE CATCH!

BUT THAT'S THE END OF IT. CONSIDERING HOW MUCH HANCOCK HATES MEN AND THE GOVERNMENT...

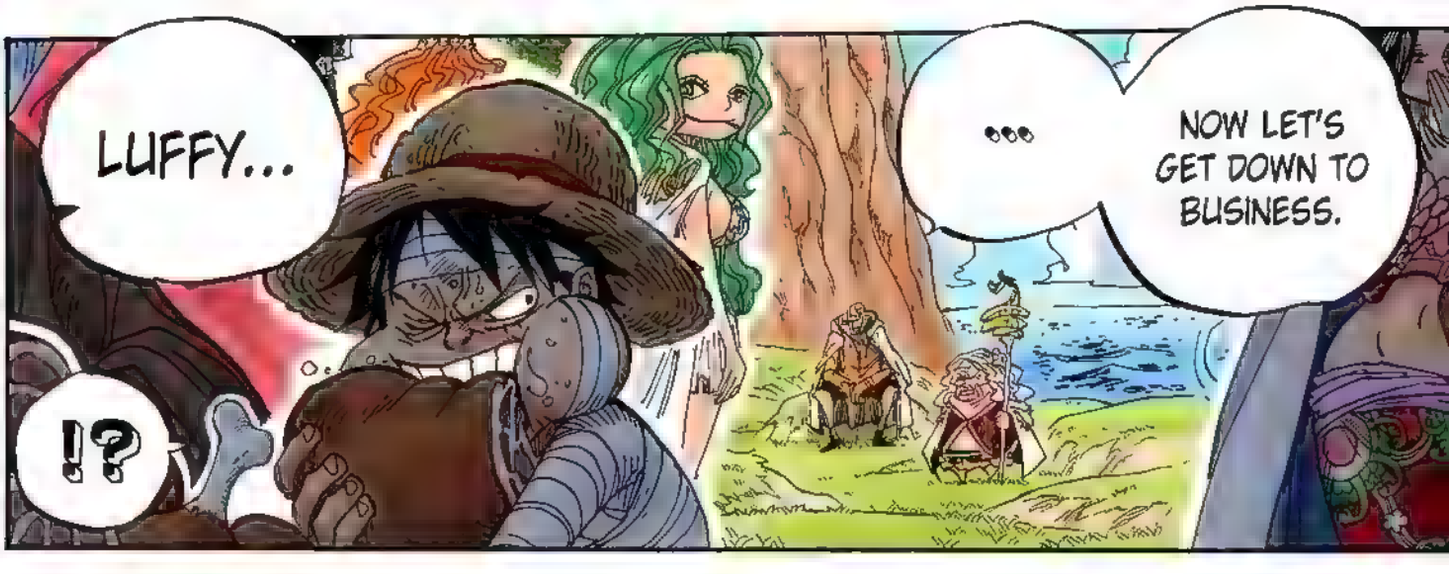
...AND FIGURED LUFFY PROBABLY FOLLOWED THE ROUTE HANCOCK TOOK.

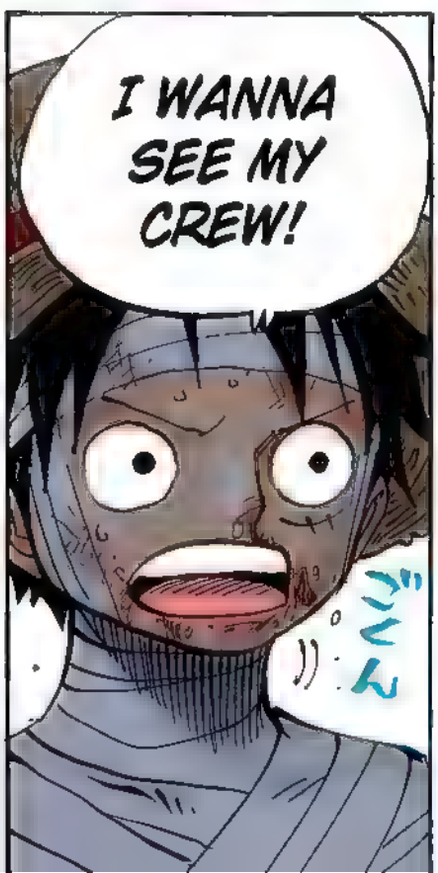
I RETRACED HIS STEPS FROM THE PARAMOUNT WAR...

...NO ONE WILL EVEN SUSPECT HER OF SNEAKING A MAN ONTO A GOVERNMENT VESSEL.


SHE WAS ABSOLUTELY RIGHT! SEE FOR YOURSELF.
THAT SHAKKY KNOWS HER STUFF.
WOMEN'S INTUITION CAN BE UNCANNY.
THE NAVY WON'T TAKE ACTION ON ANYTHING WITHOUT CONCRETE EVIDENCE.

...BY HIDING HIM ON THE ISLAND OF WOMEN.
IF I WERE HANCOCK, I'D FOOL THE NAVY...
HA HA... ISN'T THAT IDEA RATHER FARFETCHED?

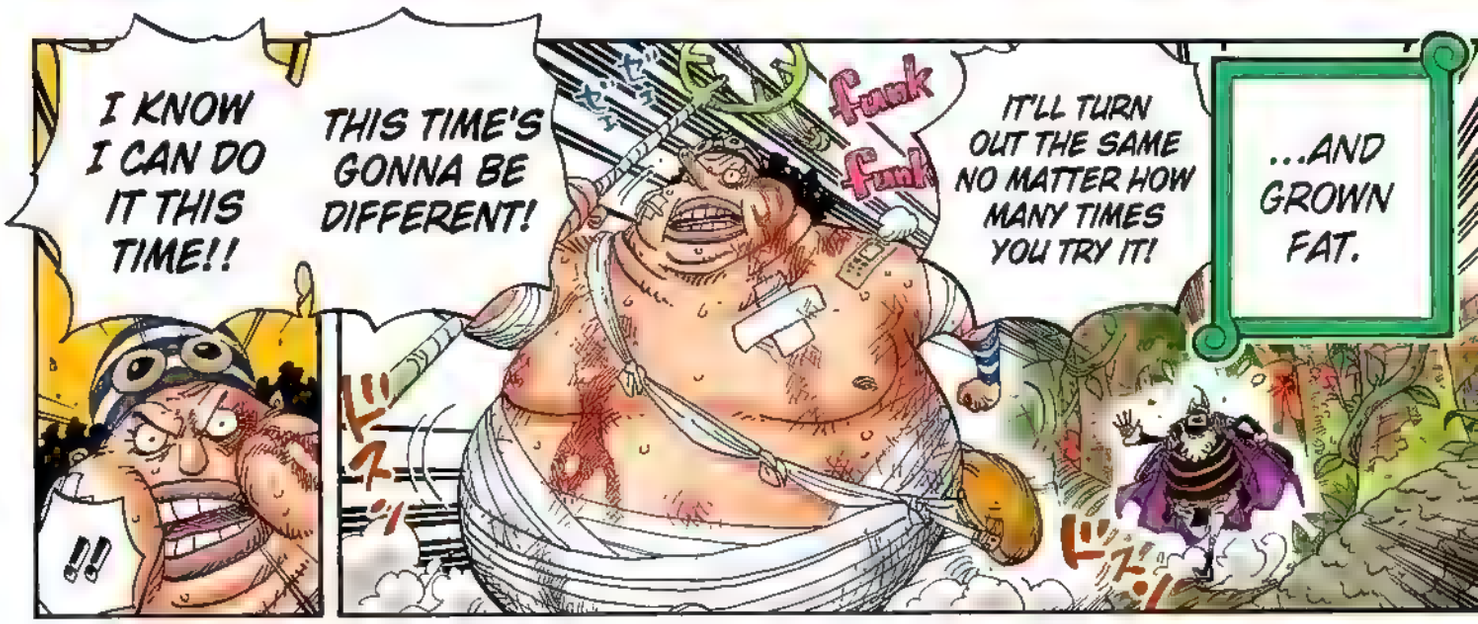

LUFFY...
!?
...
NOW LET'S GET DOWN TO BUSINESS.

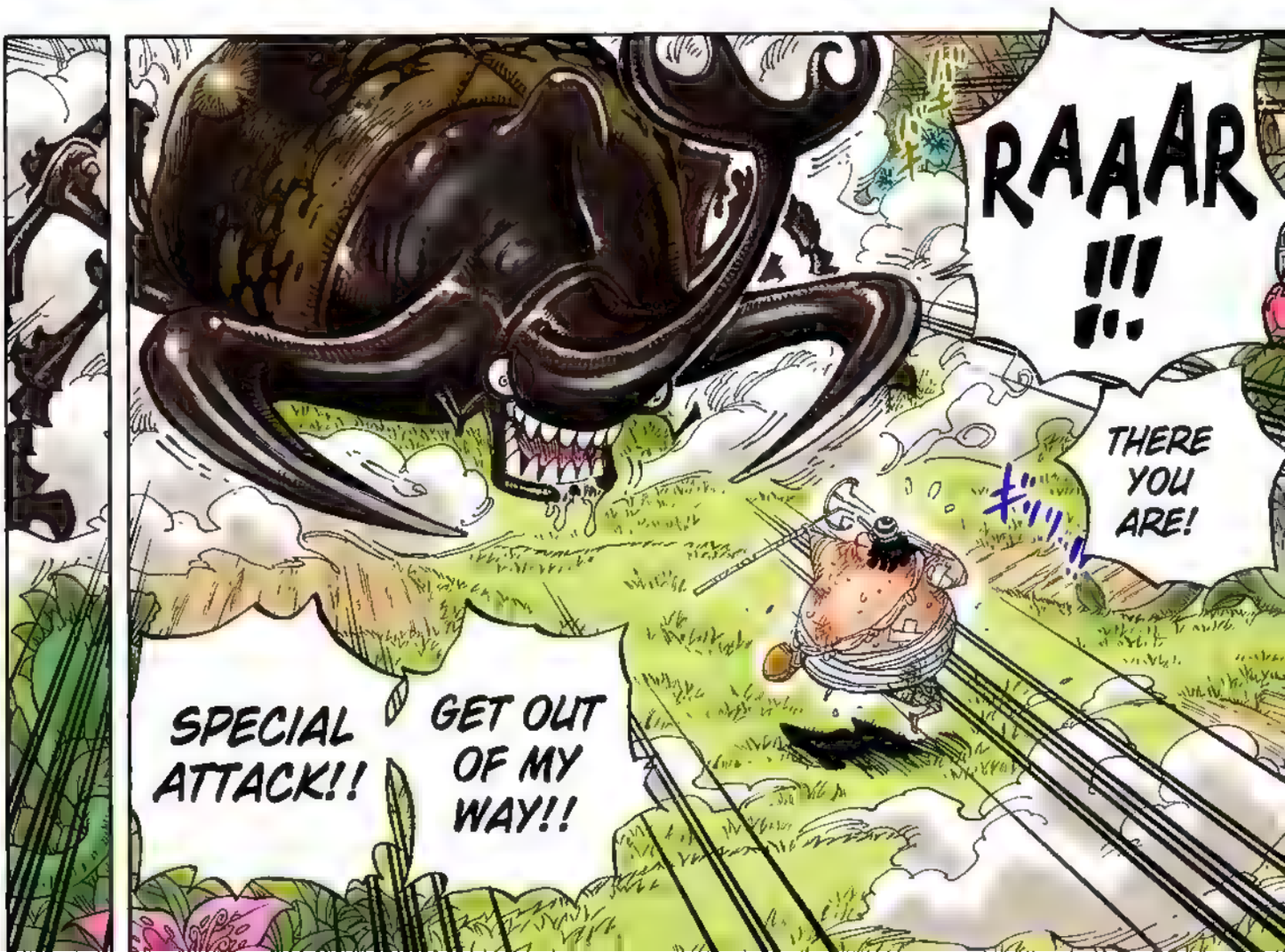

I WANNA SEE MY CREW!

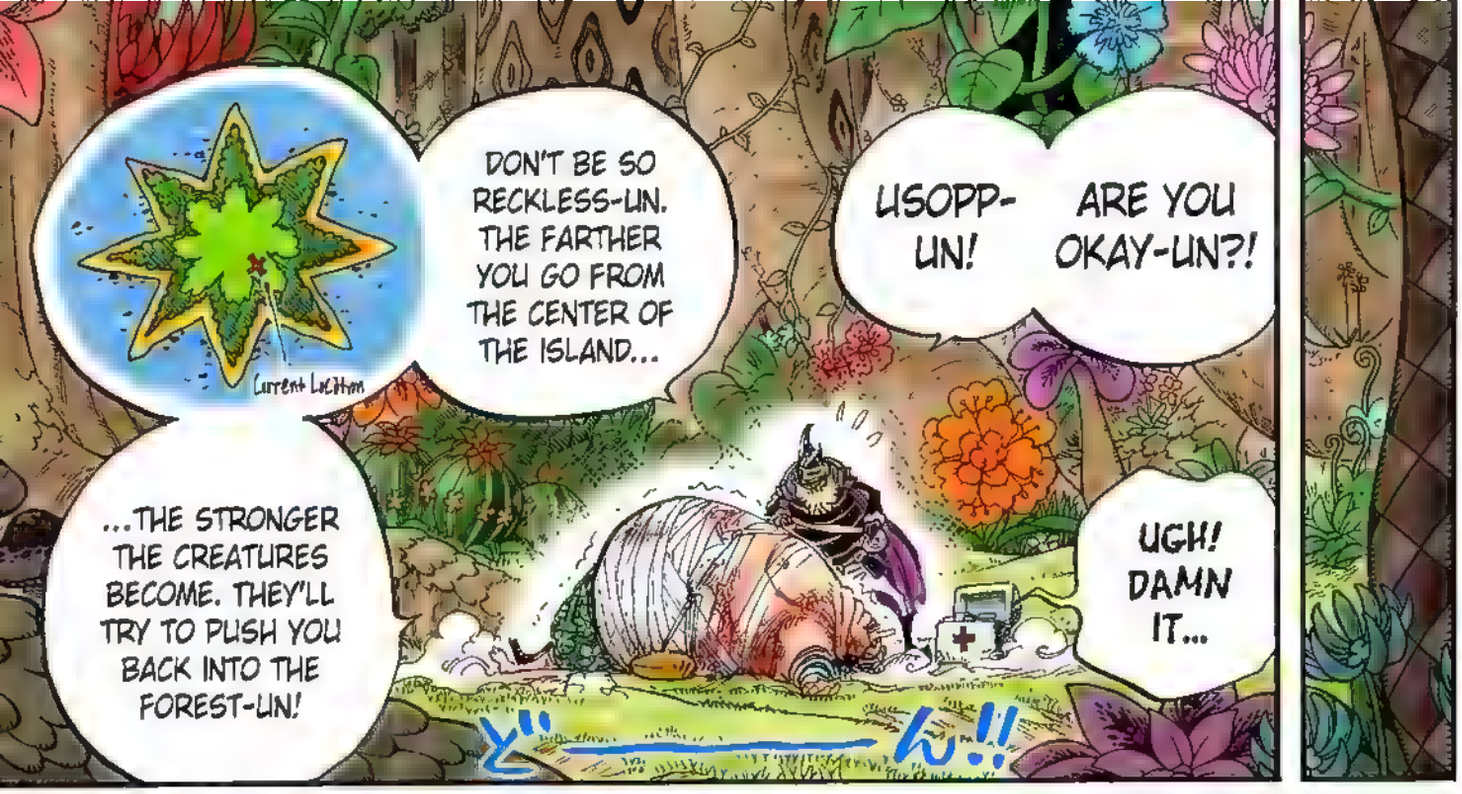
YEAH.
YOU SAID YOU WERE GOING TO SABAODY, DIDN'T YOU?

DON'T YOU REMEMBER WHAT HAPPENED TO YOU PEOPLE ON THAT ISLAND?
!?
ARE YOU SURE YOU WANT TO DO THAT?
ARE YOU GOING TO GET TOGETHER JUST TO REPEAT THAT FIASCO?
...!!
...!!
EVERYONE, WE HAVE TO RUN AWAY!
!
WE CAN'T BEAT THEM RIGHT NOW!
WHETHER YOU ACCEPT IT OR NOT IS, OF COURSE...
I HAVE A SUGGES-TION.
...ENTIRELY UP TO YOU.

USOPP HAS BEEN GORGING ON THIS ISLAND'S ABUNDANT FOOD...
USOPP-UN!!
WAIT !!
BOWIN ISLANDS, THE GRAND LINE
DON'T TRY TO STOP ME, HERACLES-UN!


I KNOW I CAN DO IT THIS TIME!!
!!
THIS TIME'S GONNA BE DIFFERENT!
funk
funk
IT'LL TURN OUT THE SAME NO MATTER HOW MANY TIMES YOU TRY IT!
...AND GROWN FAT.

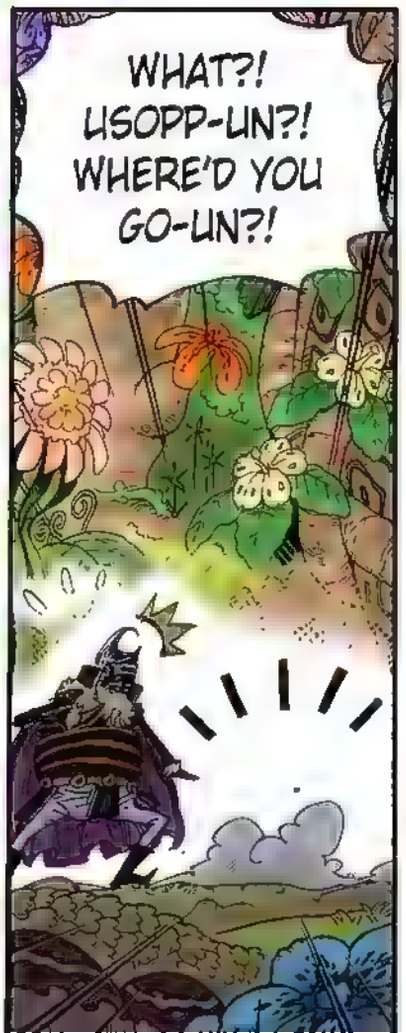

RAAAR !!!
THERE YOU ARE!
SPECIAL ATTACK!!
GET OUT OF MY WAY!!

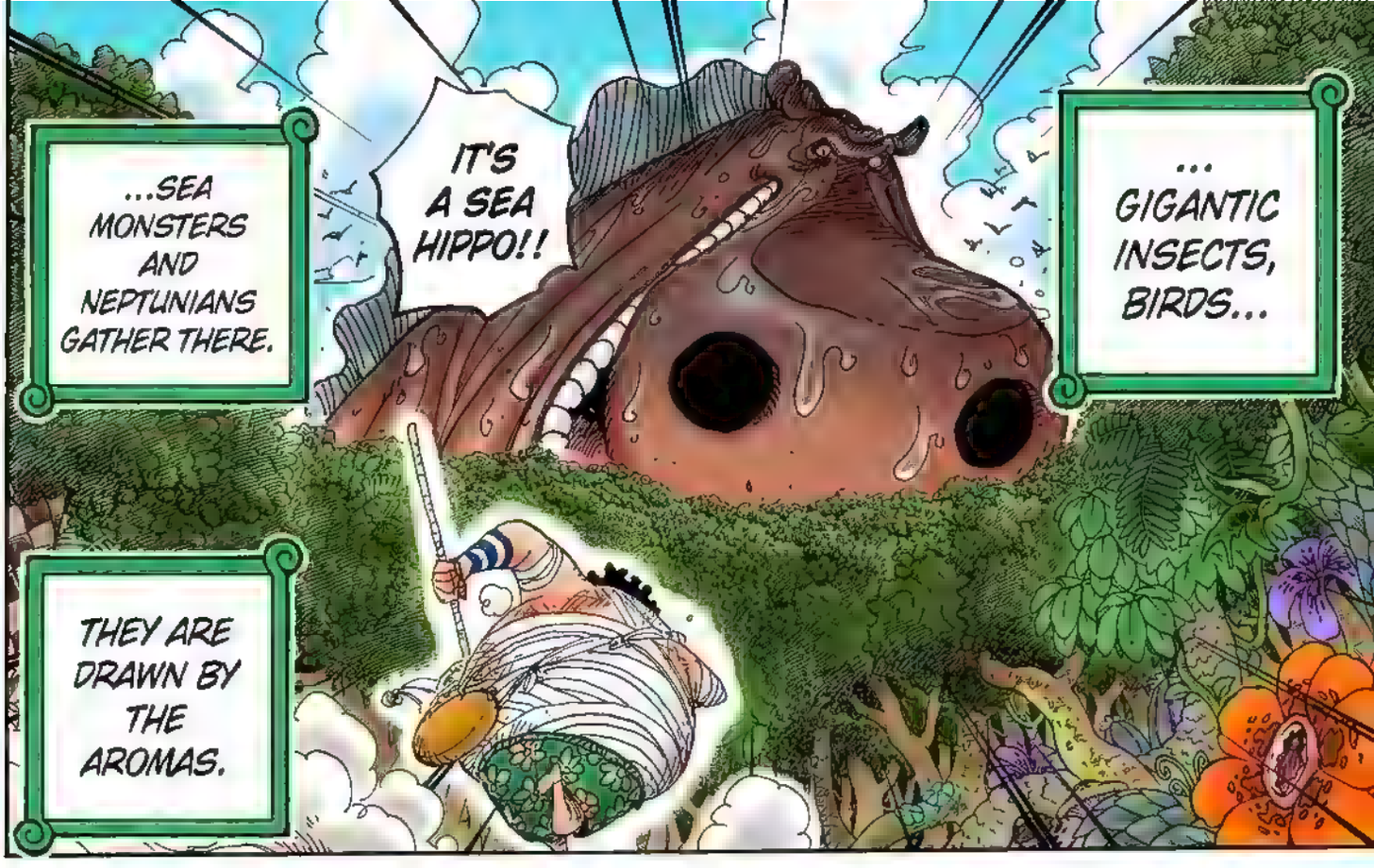

Current Location
DON'T BE SO RECKLESS-UN. THE FARTHER YOU GO FROM THE CENTER OF THE ISLAND...
...THE STRONGER THE CREATURES BECOME. THEY'LL TRY TO PUSH YOU BACK INTO THE FOREST-UN!
USOPP-UN!
ARE YOU OKAY-UN?!
UGH! DAMN IT...
ど——ん!!

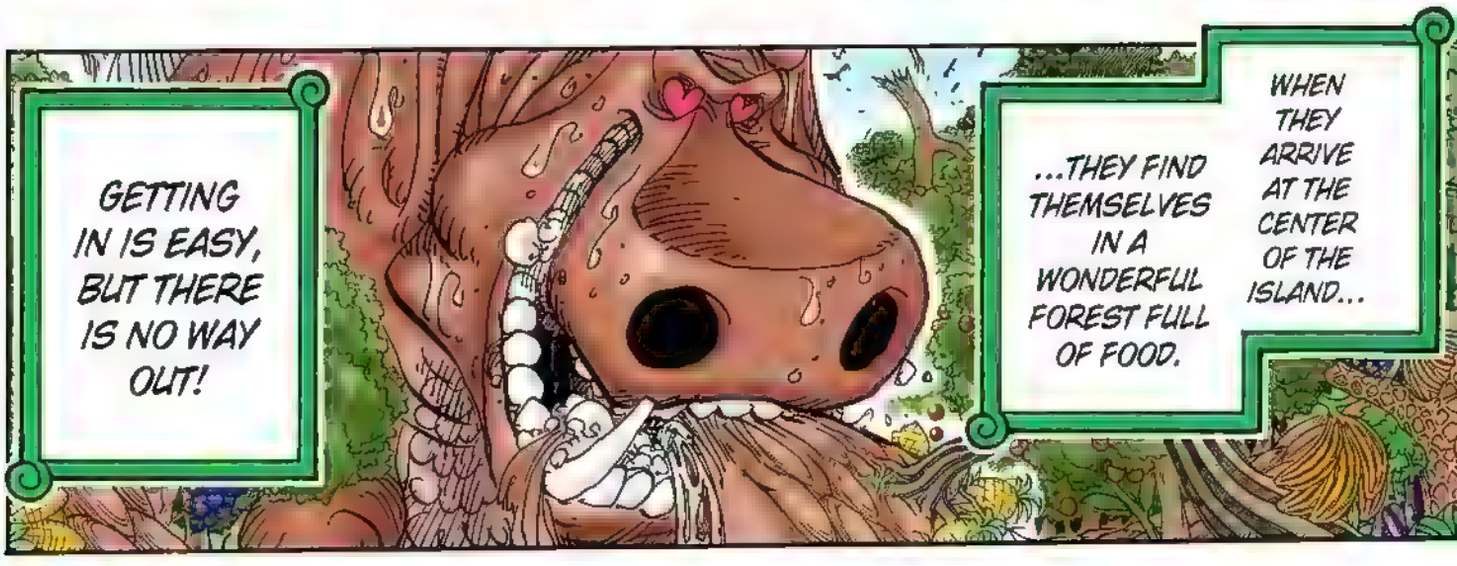
AND MY NAME IS HERA-CLES-UN!
BUT ONCE YOU'RE IN, YOU CAN NEVER GET OUT AGAIN! NO ONE HAS EVER ESCAPED THIS ISLAND ALIVE-UN!
THEY WON'T BOTHER ANYONE WHO STAYS IN THE FOREST-UN!

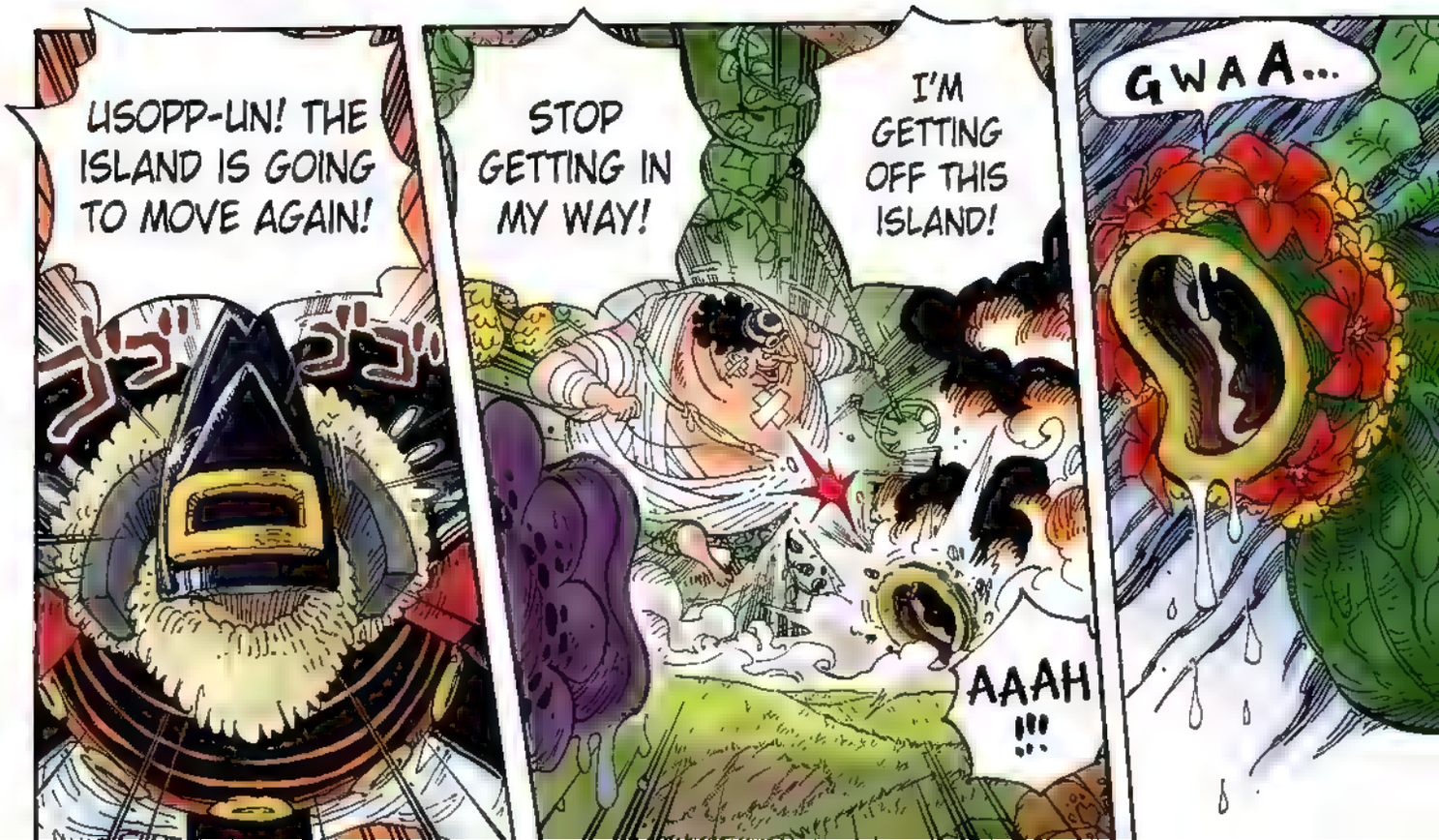
OH NO!
A SEA BEAST IS ON THE ISLAND!
LURED BY THE DELICIOUS SMELLS EMANATING FROM THIS ISLAND...
USOPP-UN IS IN DANGER-UN!!

SKREE...
SKREE!
ズズゥ…
!!?


WHAT?! USOPP-UN?! WHERE'D YOU GO-UN?!

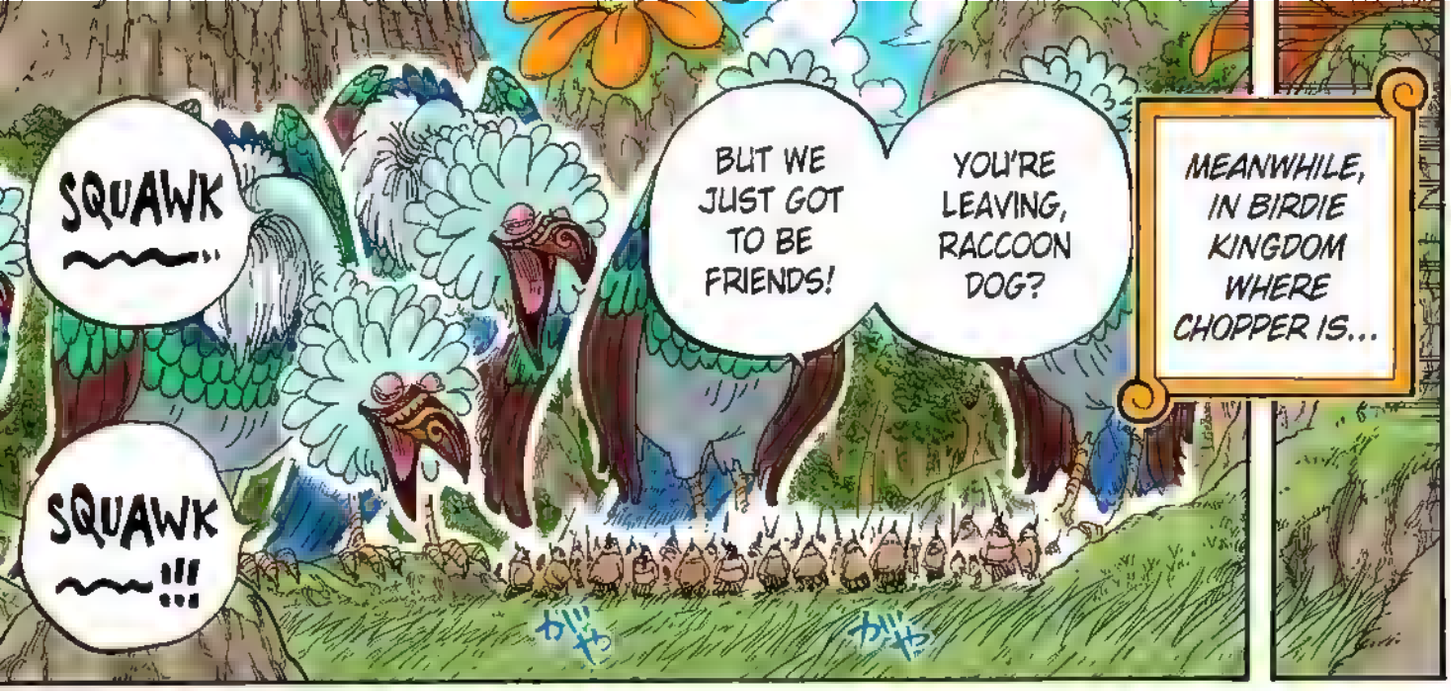

...SEA MONSTERS AND NEPTUNIANS GATHER THERE.
IT'S A SEA HIPPO!!
... GIGANTIC INSECTS, BIRDS...
THEY ARE DRAWN BY THE AROMAS.

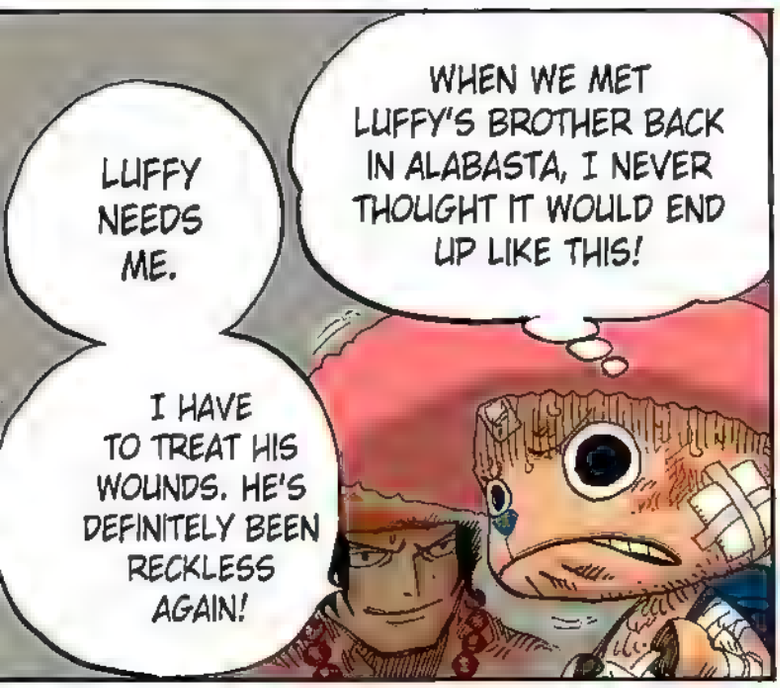

GETTING IN IS EASY, BUT THERE IS NO WAY OUT!
...THEY FIND THEMSELVES IN A WONDERFUL FOREST FULL OF FOOD.
WHEN THEY ARRIVE AT THE CENTER OF THE ISLAND...


USOPP-UN! THE ISLAND IS GOING TO MOVE AGAIN!
ゴゴゴゴゴ
STOP GETTING IN MY WAY!
I'M GETTING OFF THIS ISLAND!
AAAH !!!
GWAA...

コォォ オォォ..
PLUP..
THE ISLAND IS ABOUT TO START EATING!
ズズズズ..
ズズズズ..
USOPP-UN! GRAB HOLD OF A TREE!
AAAAAH !!
バク
THIS ISLAND-SIZED FLOWER HAS A NAME.
VROOOOO !!!
AAAAH !!
PEOPLE CALL IT BOWIN ISLAND...
BUT SCIENTISTS RECOGNIZE IT AS A MASSIVE CARNIVOROUS PLANT, THE STOMACH BARON.

WHAT'S THE MATTER WITH YOU, USOPP-UN?!
HUFF
HUFF
POP!!
しゅるる!
USOPP-UN!
!!
LUFFY'S BROTHER WAS KILLED IN THE BATTLE!
I DON'T HAVE ANY MORE TIME TO WASTE HERE!
CAN YOU IMAGINE HOW HE'S SUFFERING RIGHT NOW?!
I...
RUSTLE RUSTLE...
YOU'VE BEEN IN A LATHER EVER SINCE THE NEWS COO DELIVERED THE NEWSPAPER!
...!!
...HOW CAN I CALL MYSELF HIS FRIEND?!
わあああああああ
RRMMM...
IF I'M NOT WITH HIM WHEN HE NEEDS ME THE MOST...

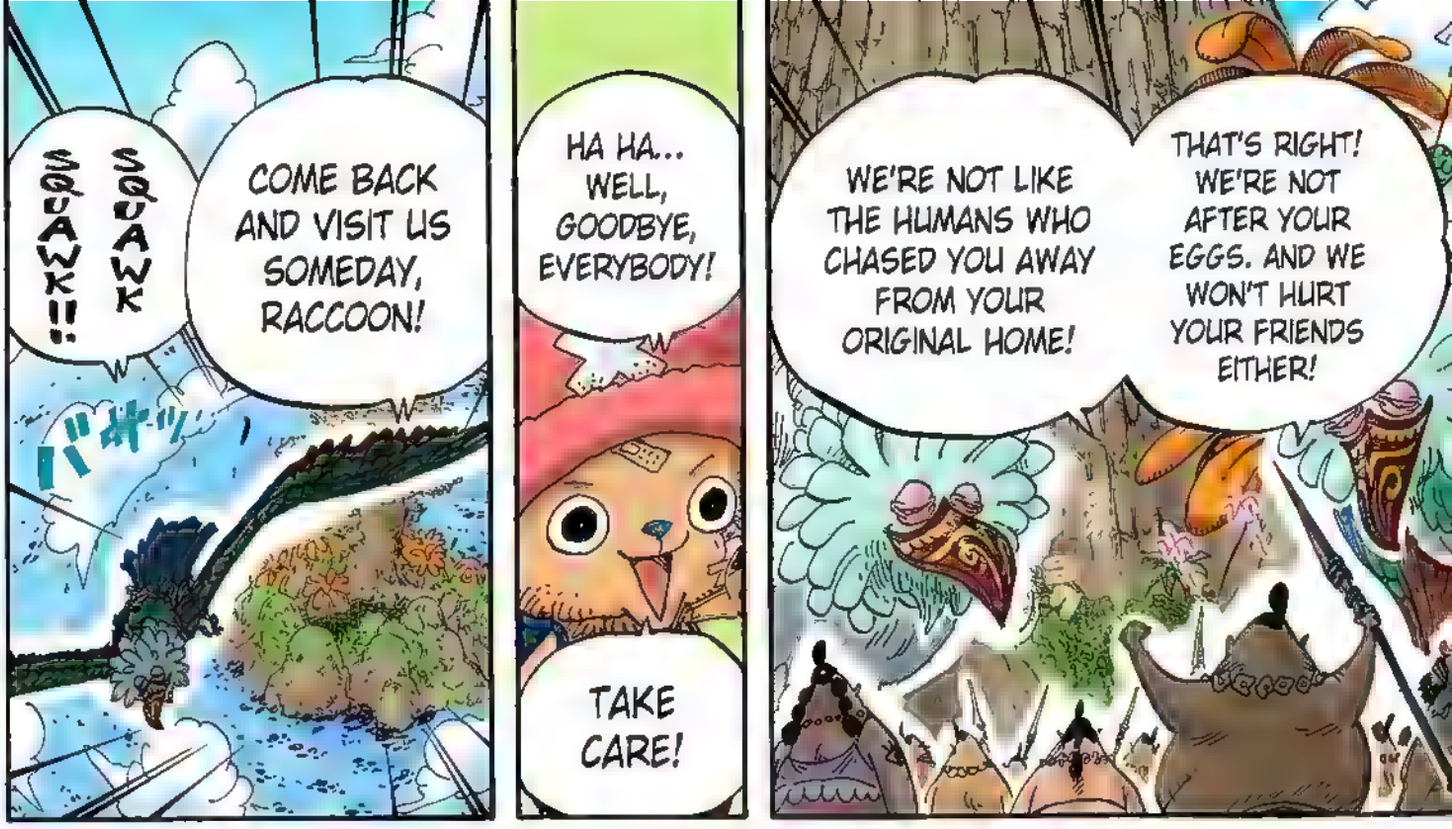

SQUAWK
SQUAWK!!!
BUT WE JUST GOT TO BE FRIENDS!
YOU'RE LEAVING, RACCOON DOG?
MEANWHILE, IN BIRDIE KINGDOM WHERE CHOPPER IS...

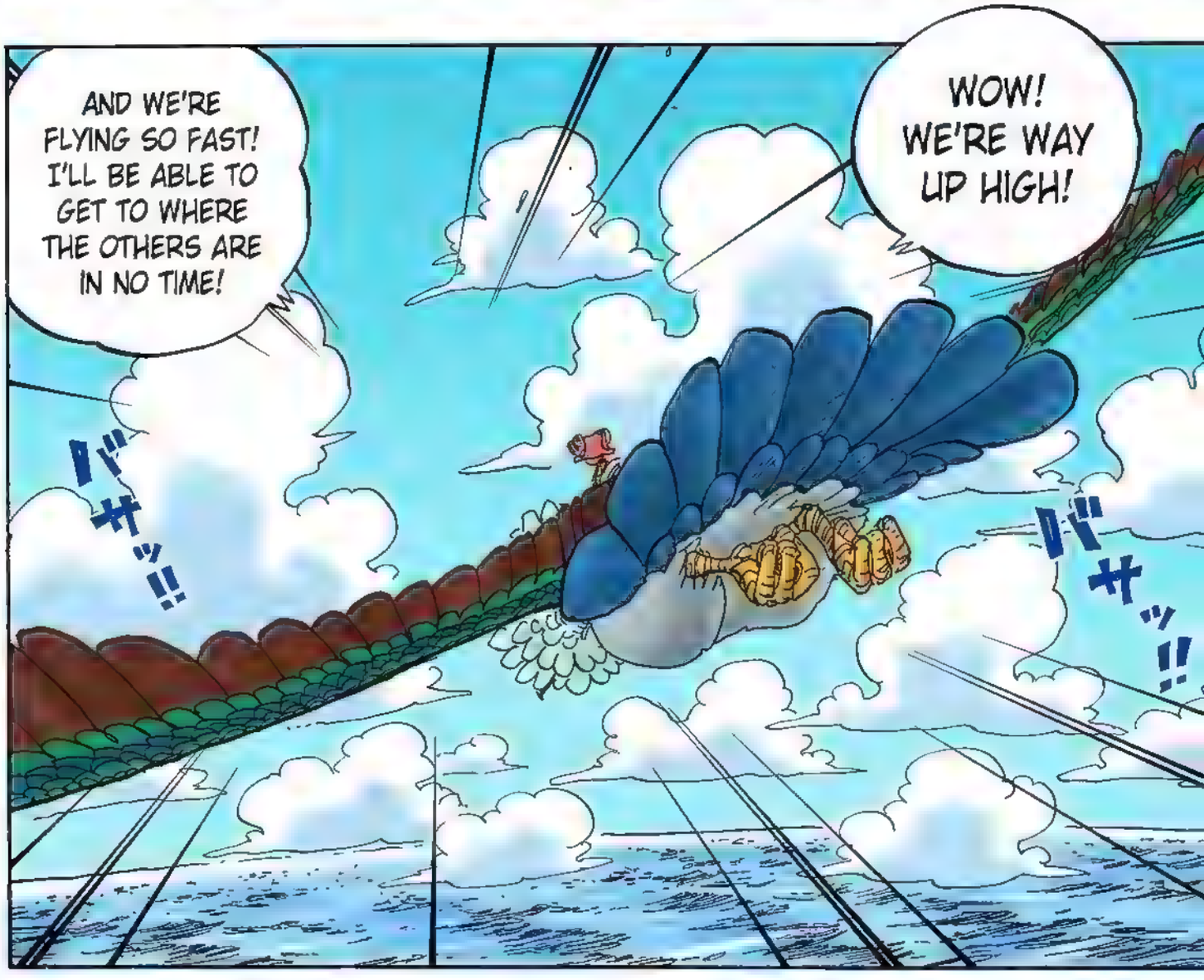

LUFFY NEEDS ME.
WHEN WE MET LUFFY'S BROTHER BACK IN ALABASTA, I NEVER THOUGHT IT WOULD END UP LIKE THIS!
I HAVE TO TREAT HIS WOUNDS. HE'S DEFINITELY BEEN RECKLESS AGAIN!

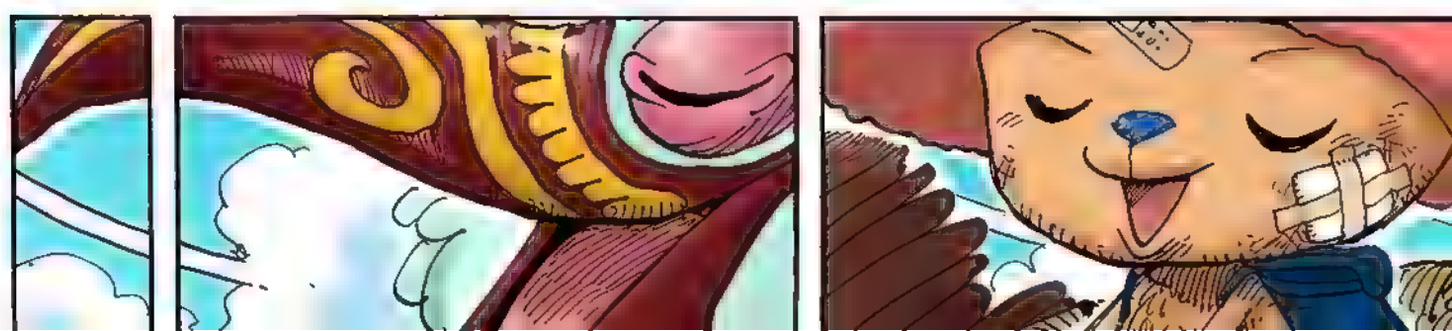
...MY FRIEND IS IN TROUBLE. I CAN'T STAY HERE ANY LONGER.
I HAVE TO! I READ IN THE NEWSPAPER THAT...

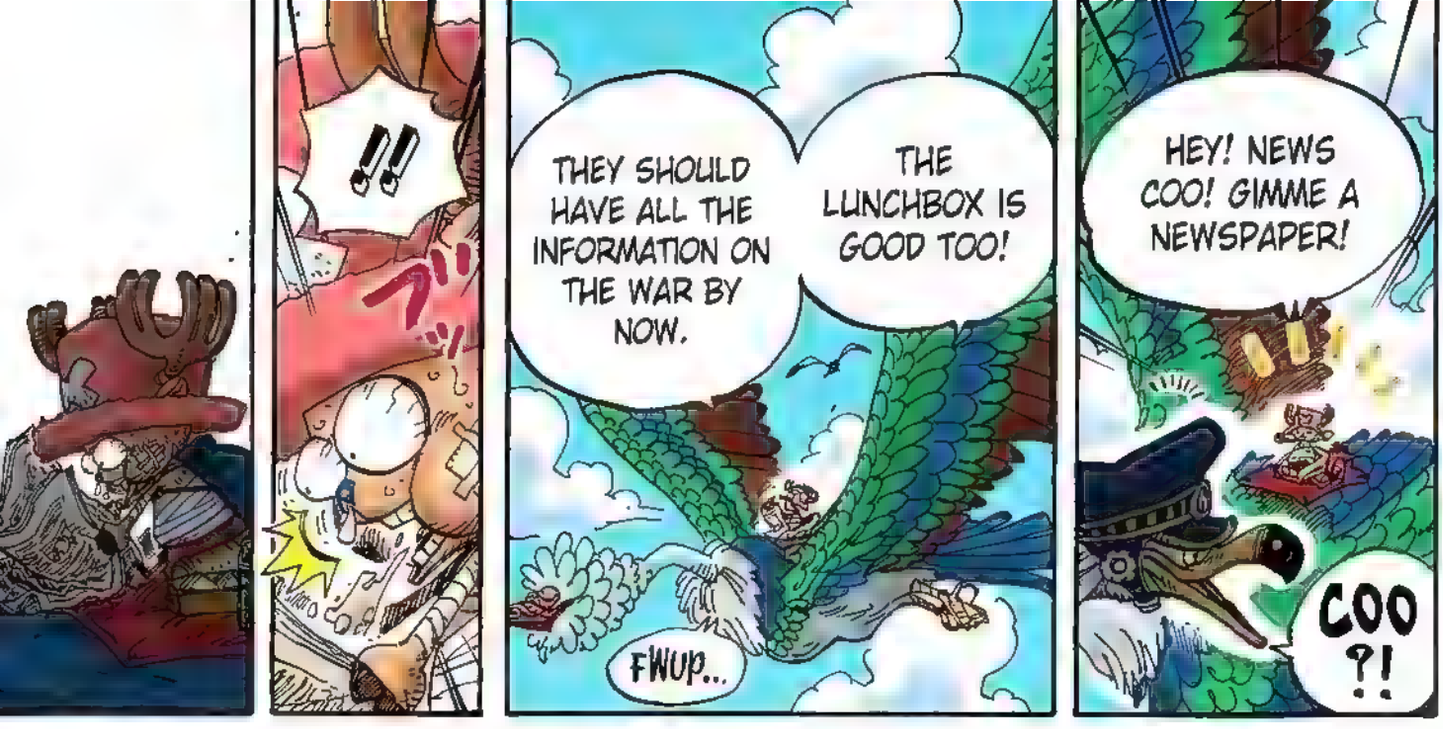
SQUAWK!!
HA HA... YOU GUYS AND THE HUMANS NEED TO PLAY NICE, OKAY?!
THE PEOPLE HERE JUST NEED THE PLANTS...
...THAT GROW ON THAT TREE!

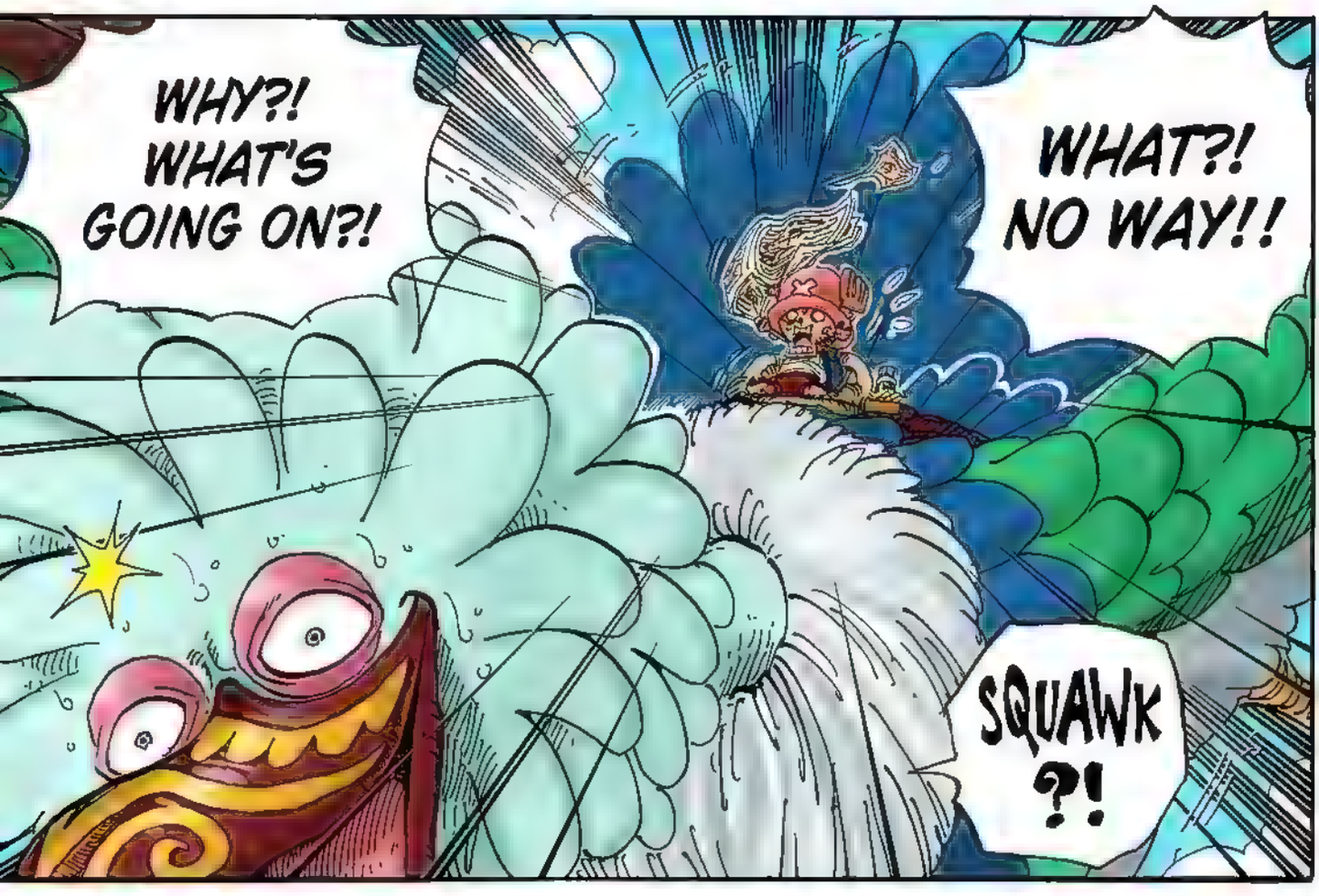
IT'S ALL THANKS TO YOU! YOU RISKED YOUR LIFE TO MAKE THEM UNDERSTAND.
I'M JUST GLAD YOU AND THE BIRDS ARE FRIENDS NOW.


SQUAWK!!
SQUAWK
COME BACK AND VISIT US SOMEDAY, RACCOON!
HA HA... WELL, GOODBYE, EVERYBODY!
TAKE CARE!
WE'RE NOT LIKE THE HUMANS WHO CHASED YOU AWAY FROM YOUR ORIGINAL HOME!
THAT'S RIGHT! WE'RE NOT AFTER YOUR EGGS. AND WE WON'T HURT YOUR FRIENDS EITHER!

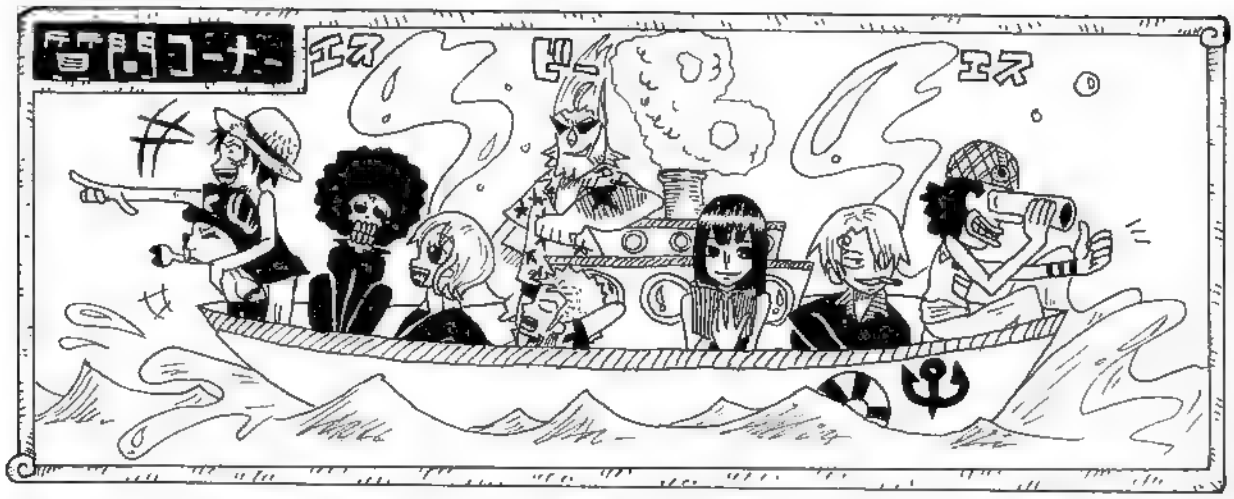

AND WE'RE FLYING SO FAST! I'LL BE ABLE TO GET TO WHERE THE OTHERS ARE IN NO TIME!
WOW! WE'RE WAY UP HIGH!
バサッ!!
バサッ!!




!!
THEY SHOULD HAVE ALL THE INFORMATION ON THE WAR BY NOW.
THE LUNCHBOX IS GOOD TOO!
FWUP...
HEY! NEWS COO! GIMME A NEWSPAPER!
COO ?!

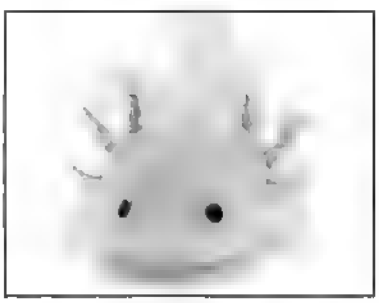

WHY?! WHAT'S GOING ON?!
WHAT?! NO WAY!!
SQUAWK ?!

BUT WHY NOW?!
LUFFY DID THIS?!



(Mutsumi Kobayashi, Kanagawa)

Q: Mr. Oda! Hello! This may be sudden, but give my wooper looper (gender unknown) a name! Please!
--Uaaaauoooo



A: A wooper looper? Those used to be really popular. They're really cute salamanders from Mexico, right? And their official name is axolotl. I came up with a name you can use: Axoaxo-Axoboy. Please take good care of it.

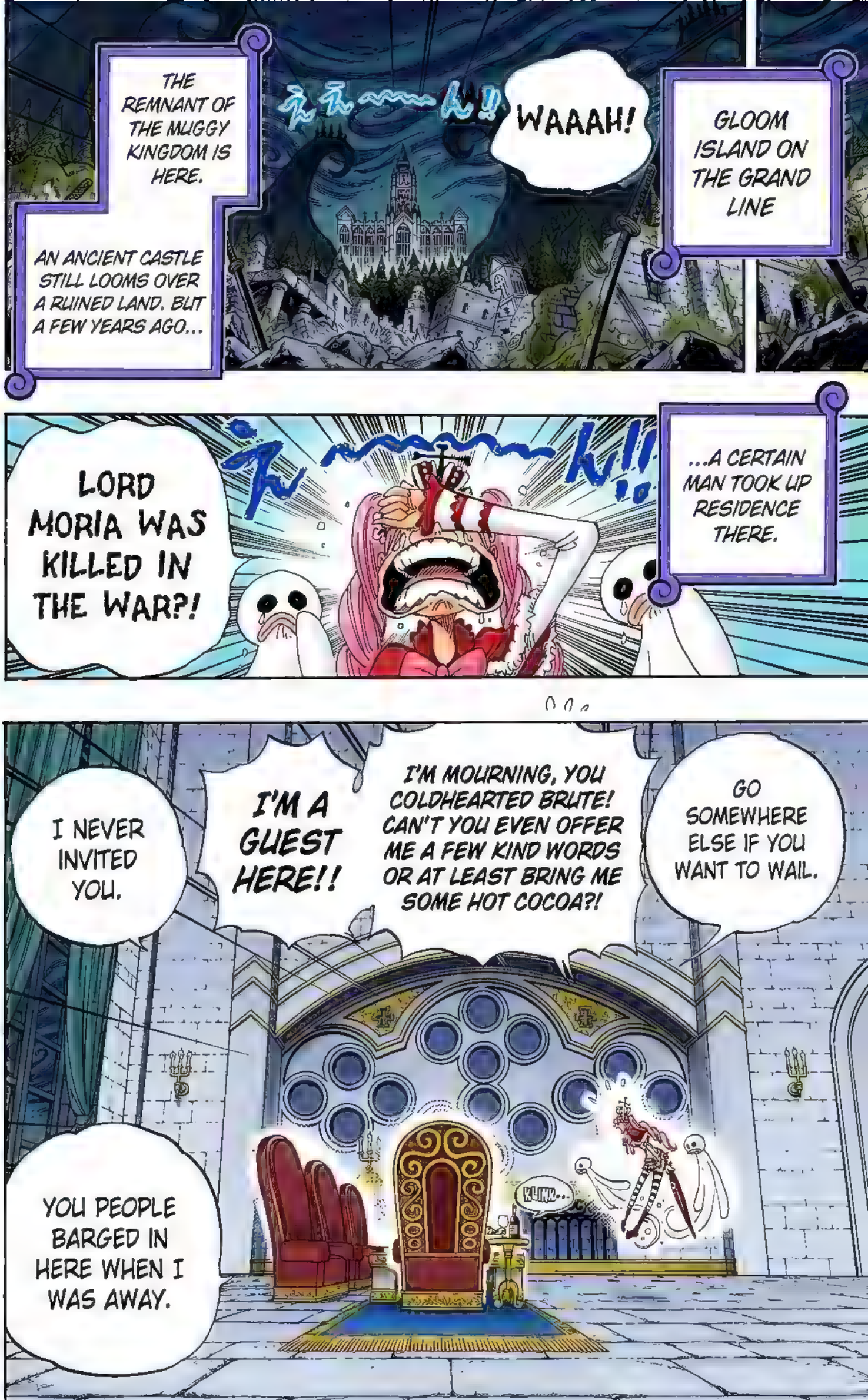
Q: Hello, Mr. Oda! This is just a guess, but in chapter 558 (volume 57), there's a shadow on the left edge in the third panel of page 11. Is it Sabo's cup?
--Saito Ryo

A: Wow, you guys really pick up on the details. The answer to that is revealed in chapter 585 of this volume. If you read that, you'll see the same scene there. You can tell it's Sabo's cup. But back in chapter 558, revealing Sabo's existence would've complicated things way too much. That's why when lots of people asked me, "What's that shadow there?!" I was really surprised and nervous. What's with you people?! You were right!

Q: I noticed while reading *One Piece* that, except for the character introductions and Question Corners, you never recycle old pictures for flashbacks and stuff. Is that a personal policy of yours?
--Soramame

A: You noticed that? The answer is yes. I never copy and paste any of my old drawings. Shueisha (Publishing Company) pays us a manuscript fee and it's by the page. So since we're getting paid by the page, I thought it would be kind of cheap to recycle stuff I'd drawn in the past. (Ha!) But this is by no means a shot at other comic authors. This is just something I do because it's in my nature to do it. It lets me keep drawing comics with all of my heart. Yes, I know, I sound like a sucker. I think it just shows that I'm an earnest-minded person who's not at all lewd. Seriously.

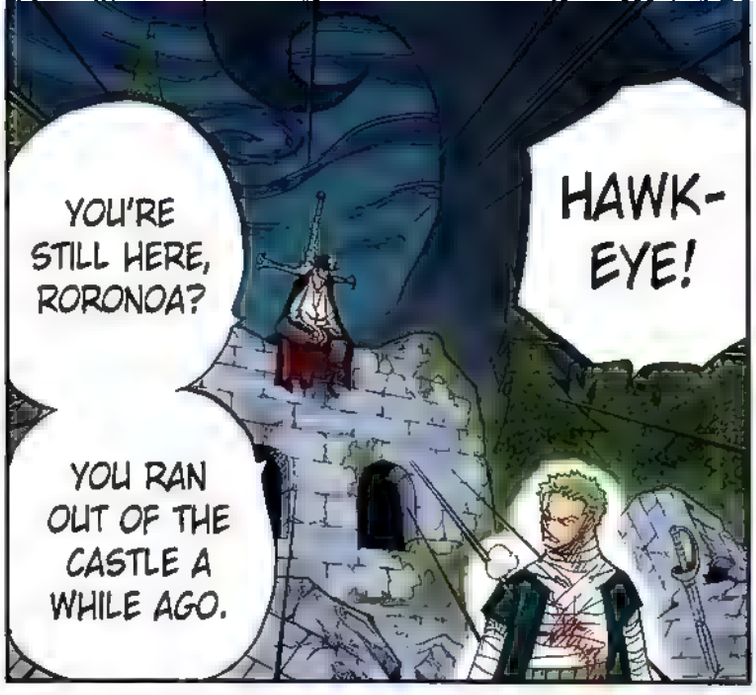
Chapter 592:
CHEER

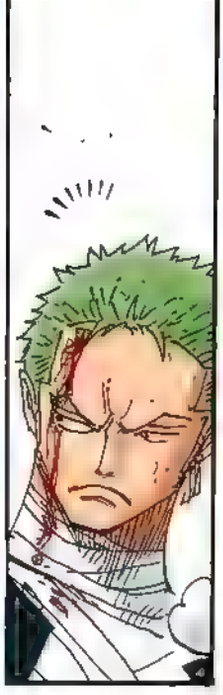

THE REMNANT OF THE MUGGY KINGDOM IS HERE.
AN ANCIENT CASTLE STILL LOOMS OVER A RUINED LAND. BUT A FEW YEARS AGO...
WAAAH!
GLOOM ISLAND ON THE GRAND LINE
LORD MORIA WAS KILLED IN THE WAR?!
...A CERTAIN MAN TOOK UP RESIDENCE THERE.
I NEVER INVITED YOU.
I'M A GUEST HERE!!
I'M MOURNING, YOU COLDHEARTED BRUTE! CAN'T YOU EVEN OFFER ME A FEW KIND WORDS OR AT LEAST BRING ME SOME HOT COCOA?!
GO SOMEWHERE ELSE IF YOU WANT TO WAIL.
YOU PEOPLE BARGED IN HERE WHEN I WAS AWAY.
KLINK...

THEN MORIA MIGHT NOT BE DEAD?!
WHAT ?!
AND THIS ARTICLE DOESN'T SOUND VERY BELIEVABLE.
I DON'T KNOW IF HE'S ALIVE NOW, BUT...
...HE WAS THE LAST TIME I SAW HIM ON THE BATTLE-FIELD.
...
WHO KNOWS?
...
SOMETHING MUST'VE HAPPENED TO HIM!
BUT WHY WOULD THEY WRITE THAT ARTICLE IF HE WASN'T DEAD?!

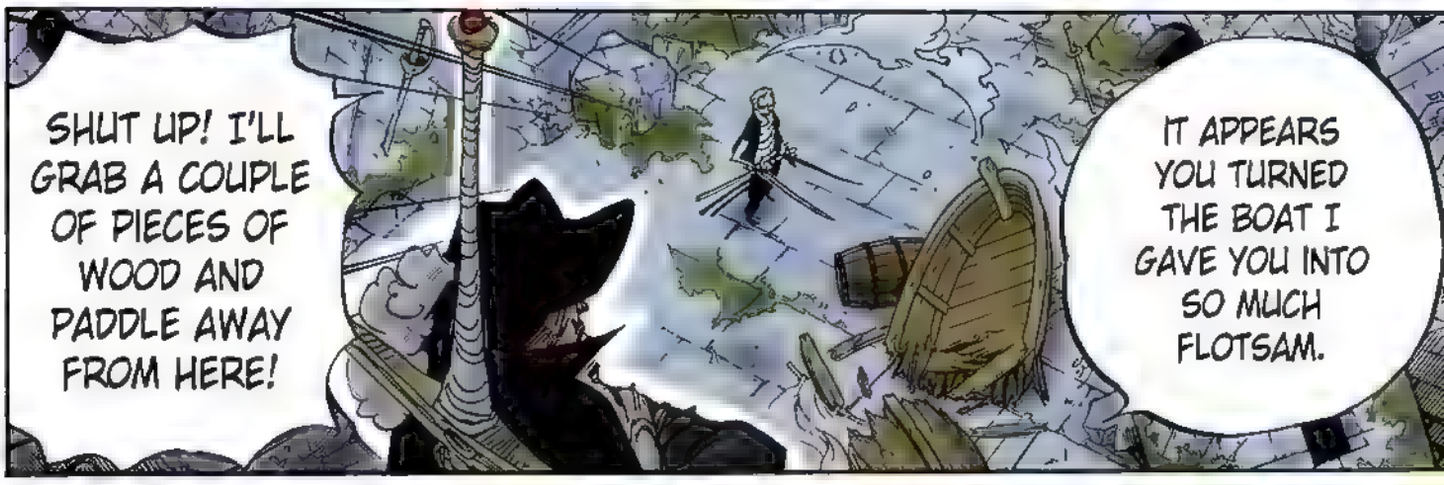
UGGA!!
UGGA!!!
UGGA!!
ONI...
...!!
UHOOO!!!
... GIRI!

SPIT'S NOT GOING TO HELP THAT! WHERE'D YOU LEARN SUCH STUPID FOLK REMEDIES?!
!?
!
PAT PAT...
SLUP
!?
ARRGH !!!
THEY'RE TRYING TO MAKE A FOOL OUT OF ME!
HUFF
HUFF
UGH!
UGGA
!!?
ゼフ!!
OOK!!
UGGA
I'LL NEVER GET TO SEA AT THIS RATE!
ドドド


YOU'RE STILL HERE, RORONOA?
HAWK-EYE!
YOU RAN OUT OF THE CASTLE A WHILE AGO.



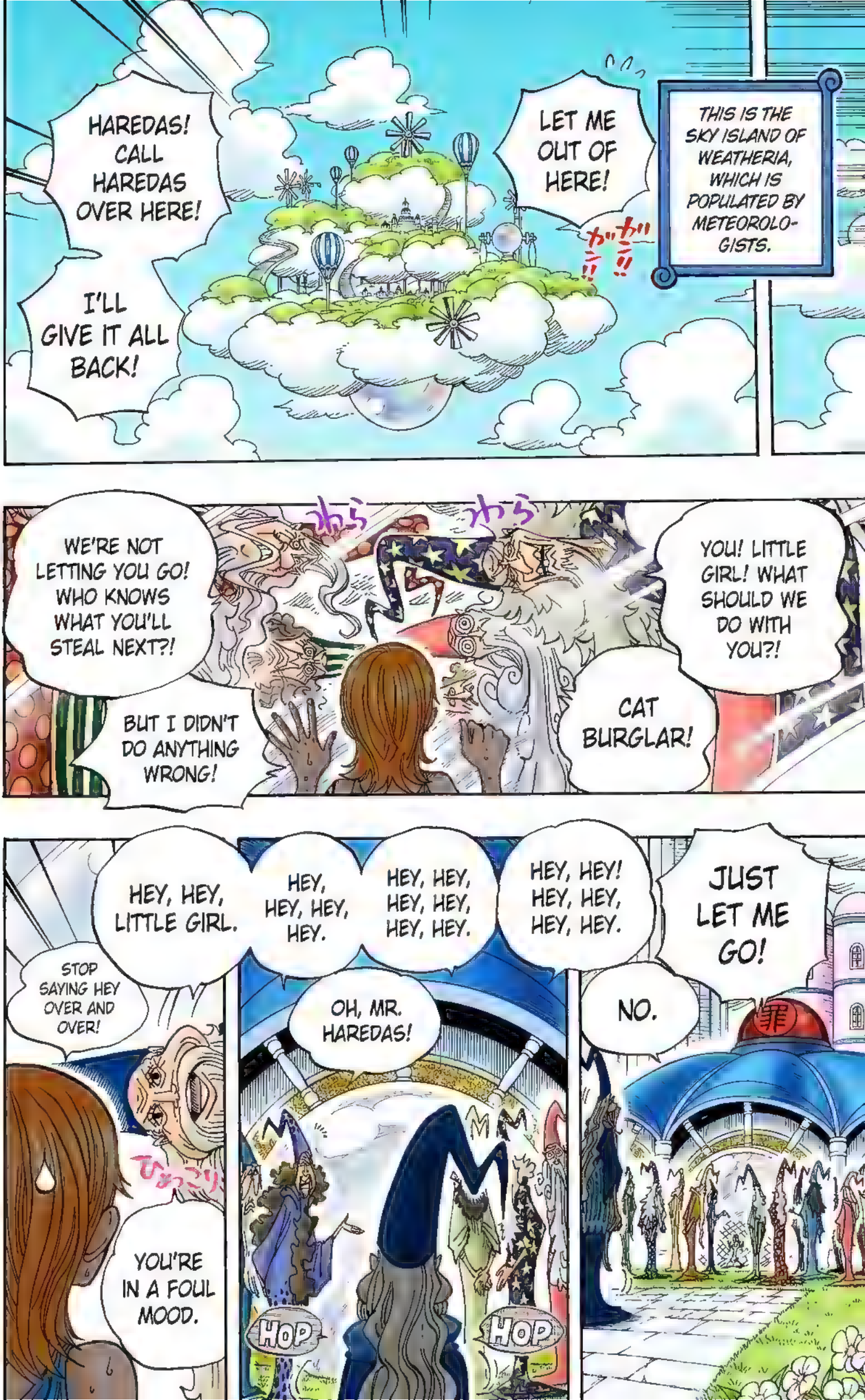
!?
ガタ ガタ


SHUT UP! I'LL GRAB A COUPLE OF PIECES OF WOOD AND PADDLE AWAY FROM HERE!
IT APPEARS YOU TURNED THE BOAT I GAVE YOU INTO SO MUCH FLOTSAM.

THEY'RE CALLED HUMANDRILLS. THEY'RE INTELLIGENT BABOONS THAT IMITATE PEOPLE.
IT'S NICE THAT YOU CARE ABOUT YOUR FRIEND, BUT THESE FELLOWS CAN BE A HANDFUL.
IF THEY LIVED NEAR PEACEFUL FOLK, THEY'D LEARN TO BE PEACEFUL, BUT THIS LAND...

YOU TOLD ME WHAT HAPPENED TO LUFFY! I CAN'T STAY HERE!
WHERE ARE YOU HURRYING OFF TO IN YOUR INJURED STATE?
I WISH I'D KNOWN ABOUT THAT BATTLE!

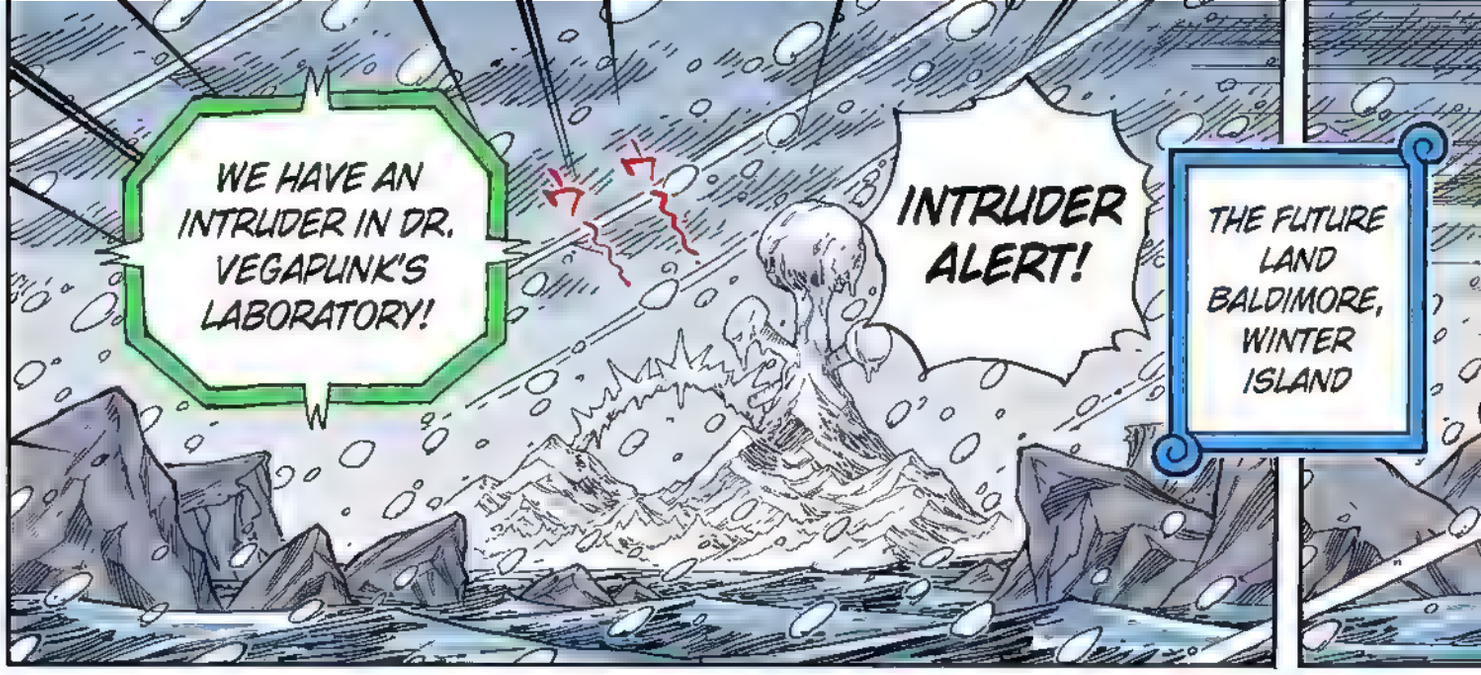
IN SHORT, THOSE BABOONS GREW UP WATCHING BLOODTHIRSTY HUMANS AND LEARNED HOW TO USE WEAPONS. THEY'RE WARRIORS OF THE FOREST NOW.
WHEN I FIRST ARRIVED, THE WHOLE ISLAND STANK OF BLOOD AND SMOKE. THERE WERE SO MANY CORPSES THAT THERE WAS NOWHERE TO STAND.
...WAS WRACKED BY WAR UNTIL SEVEN YEARS AGO.
HUFF HUFF
WHO ELSE? THE SUN'S ALREADY GOING DOWN.
YOU TALKING ABOUT ME?
COME TO MY CASTLE. THEY NEVER GO NEAR IT.
BUT ANIMALS THAT ARE ARMED WITH WEAPONS CAN BE DEADLY TOO.
HUMANS WITH THEIR WEAPONS AND INTELLIGENCE ARE SUPERIOR TO ANIMALS.
THEY'RE MORE THAN A MATCH FOR YOUNGSTERS WHO'VE GOTTEN TOO BIG FOR THEIR BRITCHES.
VERY WELL.
DO AS YOU WISH.
I'M GOING OUT TO SEA!! RIGHT NOW!!
YOU CAN'T TELL ME WHAT TO DO!

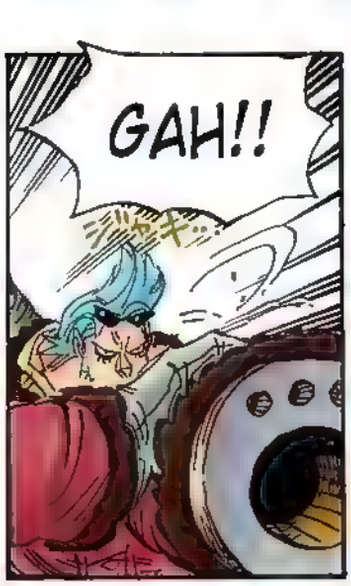

HAREDAS! CALL HAREDAS OVER HERE!
I'LL GIVE IT ALL BACK!
LET ME OUT OF HERE!
カッカッ!!
THIS IS THE SKY ISLAND OF WEATHERIA, WHICH IS POPULATED BY METEOROLOGISTS.
WE'RE NOT LETTING YOU GO! WHO KNOWS WHAT YOU'LL STEAL NEXT?!
BUT I DIDN'T DO ANYTHING WRONG!
わら わら
CAT BURGLAR!
YOU! LITTLE GIRL! WHAT SHOULD WE DO WITH YOU?!
HEY, HEY, LITTLE GIRL.
HEY, HEY, HEY, HEY.
HEY, HEY, HEY, HEY, HEY, HEY.
HEY, HEY! HEY, HEY, HEY, HEY.
JUST LET ME GO!
STOP SAYING HEY OVER AND OVER!
ひょこり
YOU'RE IN A FOUL MOOD.
OH, MR. HAREDAS!
HOP
HOP
NO.
罪

MR. HAREDAS! COME IN, MR. HAREDAS!
HELP ME! YOU WANT ME TO SMACK YOU?! I'M IN A HURRY!
TH-THIS IS HAREDAS, OVER.
THESE TIGHT KNOTS ARE CALLED WIND KNOTS!
THIS IS THE PERFECT THING! TAKE A LOOK!
ぼーーん!!
SHE'S HORRIBLE! SUCH A HORRIBLE HUMAN BEING!
WHAT A VILLAIN! AND SHE'S IN OUR LAND!
WHAT DID YOU EXPECT? I'M A PIRATE AND A THIEF.
WHAT?! SHE STOLE WEATHER BALLS FROM OUR WEATHER PATCH AND OUR RESEARCH NOTES?!
YOU TRIED TO STEAL A BALLOON TO GET TO THE BLUE SEA.
WHAT HAPPENED TO YOU ALL OF A SUDDEN?!
IF YOU USED IT WITHOUT TRAINING, YOU'D BE KILLED!
...
BESIDES ...
I'M IN A HURRY! I GAVE BACK EVERY-THING I STOLE, DIDN'T I?!
JUST LET ME OUT! PLEASE!
ギャー
ガルルル
STAY AWAY! THIS GIRL IS A BAD ONE!

...LUFFY WAS FIGHTING BY HIMSELF.
WHILE WE WERE ALL SEPARATED...
HIM?! THE STRAW HAT ROOKIE WHO WREAKED SO MUCH HAVOC IN THE RECENT BATTLE?!
どやっ
どやっ
HE JUMPED INTO THE PARAMOUNT WAR TO SAVE ACE.
...IS MY CAPTAIN!
THE LUFFY WHO'S IN THE NEWSPAPER...
バサ...
WHAT?
...AND I DIDN'T EVEN KNOW ABOUT IT!
LUFFY WILL DEFINITELY GO TO OUR RALLY-ING POINT!
ACE DIED RIGHT BEFORE HIS EYES...
ポロ...
ポロ...
IT'S OKAY. DON'T WORRY.
IF I GO TO HELP HIM, HE'LL JUST SCOLD ME.
HERE'S THE KEY! WE'LL GET YOU OUT OF HERE! GO! I'M SO SORRY, LITTLE...
WE HAVE TO LET HER GO! WE'VE KIDNAPPED A GIRL AND MADE HER CRY! IT'S INHUMAN!
HEY! HEY! HEY! HEY, HEY, HEY! LITTLE GIRL!
I HAVE TO GO TO HIM BEFORE HE COMPLETELY BREAKS DOWN!
ガキャン!!
わあ...わあん!!
ガばっ!!

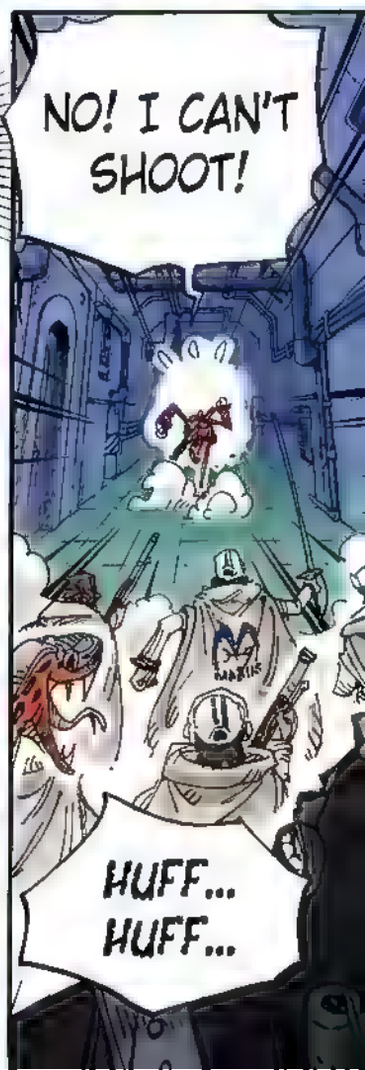
GOODBYE! AND THANK YOU!
HOW DID SHE...
WHAT ?!
はっ!!
JUST GET ME DOWN TO THE SURFACE, I DON'T CARE WHERE!
FOLLOW HER! THE TECHNOLOGY OF WEATHERIA MUST NEVER LEAVE OUR SHORES!
YOU'RE CRAZY!
THOSE WERE CROCODILE TEARS! AND SHE TOOK MR. HAREDAS HOSTAGE AND TOOK BACK EVERYTHING SHE STOLE TO BOOT!
WHAT?! WHAT'S THAT?!
!
OH, LITTLE GIRL, YOU HAVEN'T STOPPED YOUR CROCODILE TEARS.
AAAAH !!
ガン!!
SHUT UP!
NOW IT'S OUR TURN TO DO THE SAME FOR YOU!
WE NEED TO BE CRAZY!
LUFFY, I KNOW YOU'RE OKAY! I'M SORRY! YOU'VE ALWAYS SUPPORTED US!


WE HAVE AN INTRUDER IN DR. VEGAPUNK'S LABORATORY!
INTRUDER ALERT!
THE FUTURE LAND BALDIMORE, WINTER ISLAND


GAH!!

I DIDN'T THINK THE NAVY WOULD BE HERE!
STOP!
DO NOT FIRE YOUR WEAPONS INSIDE THE LAB!
ASSUME THAT EVERYTHING IN THERE IS A TREASURE OF VITAL IMPORTANCE TO THE WHOLE WORLD!

YES. VEGAPUNK IS NOW THE NAVY'S LEADING SCIENTIST. HE'S THE PRIDE OF OUR NATION.
TREASURE? THAT LAB?
HIS BRAINS ARE A TREASURE FOR ALL HUMANITY!
THIS IS WHERE VEGAPUNK SPENT HIS CHILDHOOD. IT'S FILLED WITH HIS MEMORIES.
VEGAPUNK


NO! I CAN'T SHOOT!
HUFF... HUFF...

IT'S A GEOTHERMAL SYSTEM FOR HEATING THE ENTIRE ISLAND.
...?!
HE WORKED REALLY HARD ON IT USING WILD ANIMALS FOR LABOR, BUT TO THIS DAY IT REMAINS UNFINISHED.
WHAT IS THAT THING?
TAKE A LOOK AT THAT MOUNTAIN. SEE HOW STRANGELY IT'S SHAPED?
HE DID THAT WHEN HE WAS JUST A CHILD! IT WAS SUPPOSED TO SAVE EVERYBODY FROM THE COLD.
THAT'S A SUPER TEARJERKER.
REALLY?
HE WANTED TO HELP US SO BADLY HE WEPT.
WHEN WE SAW HOW DEEPLY HE CARED, OUR HEARTS WARMED TOWARDS HIM.
BUT HE WAS ALWAYS PLAGUED BY THE SAME PROBLEMS. HE HAD THE COMPLETED BLUEPRINTS IN HIS HEAD, BUT...
...HE HAD OUTSTRIPPED EXISTING TECHNOLOGY. ON TOP OF THAT, HE COULDN'T GET THE FUNDING HE NEEDED TO PERFECT HIS INVENTIONS.
I HAVE MY OWN PROBLEMS, YOU KNOW?!
I'M SORRY BUT I HAVE TO GO. THE ICEBREAKER SHIP IS THE ONLY WAY OFF THIS ISLAND, AND IT'S IN THAT LAB!
I JUST FOUND OUT MY CAPTAIN IS IN A BAD WAY!
DON'T EVER GO INTO THE LAB WHERE THE SELF-DESTRUCT BUTTON IS.
WE'RE STILL AWAITING HIS RETURN. SO PLEASE...
WHY WOULD YOU EVEN MENTION SOMETHING LIKE THAT?!

I'M NOT GONNA PRESS IT, YOU FOOL! BUT WHY WOULD HE INSTALL A SELF-DESTRUCT BUTTON ANYWAY?!

ANYTHING BUT THE SELF-DESTRUCT BUTTON!

WAIT! JUST DON'T PRESS THAT BUTTON!

ALL THESE BLUEPRINTS LYING AROUND... THESE THINGS MUST BE AT LEAST A COUPLE OF HUNDRED YEARS AHEAD OF THEIR TIME.

DID HE REALLY COME UP WITH ALL THESE GREAT INVENTIONS WHEN HE WAS JUST A KID?!

THIS IS SUPER AWESOME.

STILL...

THEY'RE RIGHT, THOUGH... AS A SCIENTIST, I DON'T WANT TO WRECK ANY OF THIS STUFF.

ボロロロ

ロロロ!!!

!!!

...AS THE NIGHTMARE OF BALDIMORE.

...WILL BE REMEMBERED WHENEVER PEOPLE SPEAK OF FUTURE LAND...

THIS EVENT ...

EVERY ONE OF THOSE BLUEPRINTS IS PRICELESS!

AN INTRUDER IN THE LAB?! THIS IS TERRIBLE!

...MY FAULT?

WOULD IT BE...

WE HAVE A PROB-LEM!

NAVY HEAD-QUARTERS! REPORTING IN FROM BALDIMORE!

CAN I ASK YOU ONE THING?

IF FOR SOME REASON I DID HAPPEN TO PRESS THAT BUTTON...

あああああ

..YOU WILL BE PROSECUTED TO THE FULLEST EXTENT OF THE LAW!

IF ANYTHING IN THE GENIUS'S HOME IS DAMAGED DURING THE PURSUIT ,

YES, SIR!

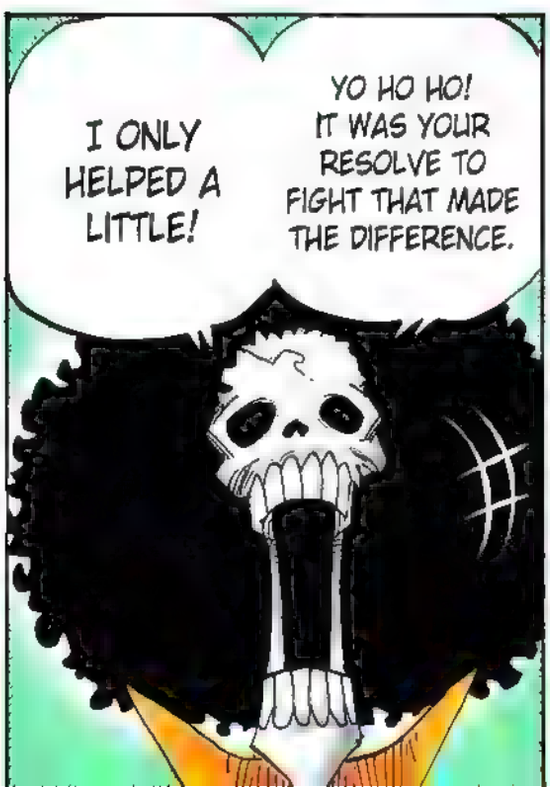
ﾊｯ!...

DANGER

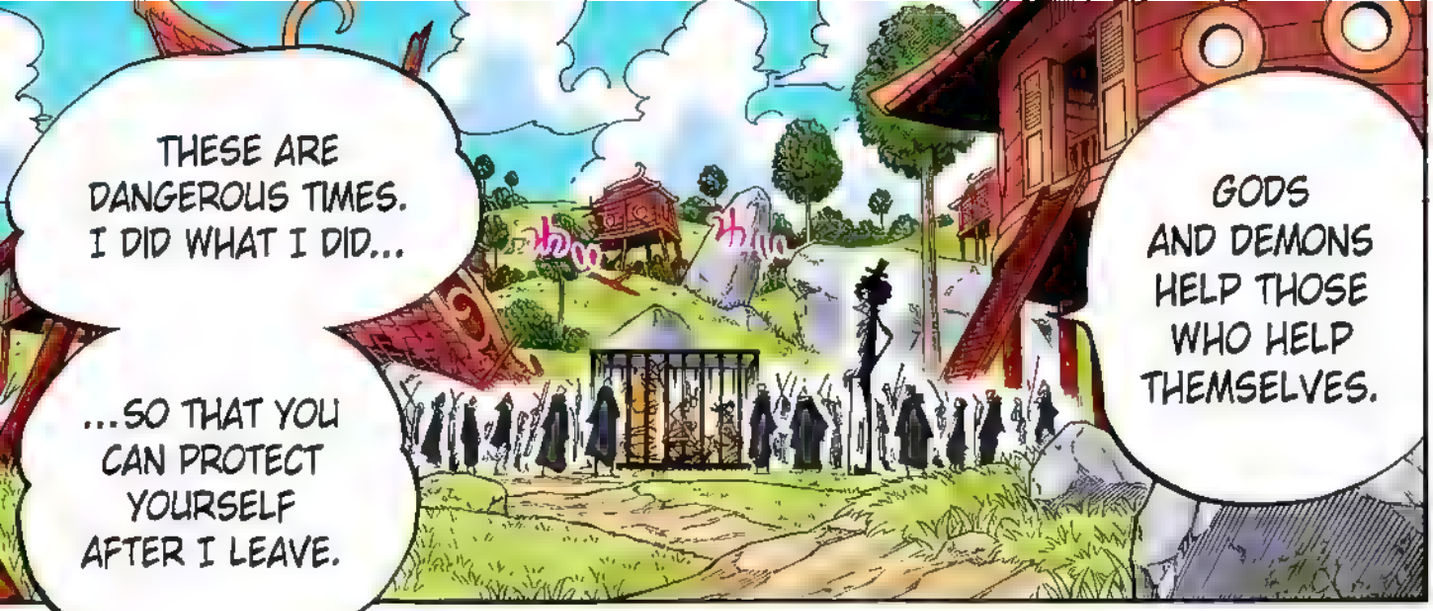
OH? A PIRATE SYMBOL?

GREAT DEMON LORD!!
THANK YOU...
AND IN HUNGERIA, A POVERTY-STRICKEN COUNTRY ON LAZY BONES ISLAND...

...I SUDDENLY FELT LIKE I WAS BURSTING WITH COURAGE AND THE WARRIOR SPIRIT. SO I PICKED UP A WEAPON AND FOUGHT FOR THE FIRST TIME IN MY LIFE.
I DON'T KNOW WHY, BUT WHEN I HEARD YOUR MUSIC FOR THE FIRST TIME...
YO HO HO!
I NEVER THOUGHT I'D SEE THE DAY, BUT THE LONGARM BANDITS ARE FINALLY BEHIND BARS!

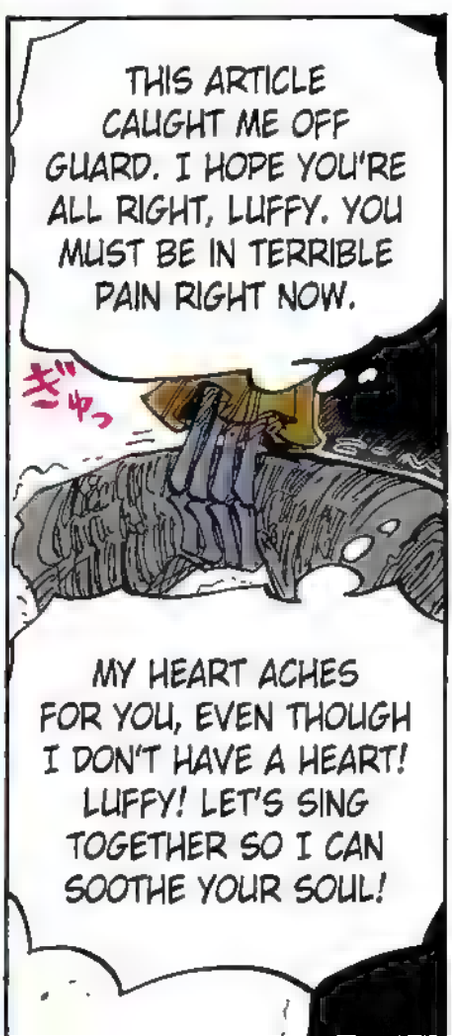

I ONLY HELPED A LITTLE!
YO HO HO! IT WAS YOUR RESOLVE TO FIGHT THAT MADE THE DIFFERENCE.

BUT THANKS TO YOU, ALL THE KIDNAPPED PEOPLE HAVE BEEN RETURNED SAFELY!
OF COURSE, WE COULDN'T HAVE CAPTURED THEM OURSELVES.
YOU DEFEATED OUR ENEMIES FOR US.


THESE ARE DANGEROUS TIMES. I DID WHAT I DID...
...SO THAT YOU CAN PROTECT YOURSELF AFTER I LEAVE.
GODS AND DEMONS HELP THOSE WHO HELP THEMSELVES.

THANK YOU, GREAT DEMON!!
THANK YOU SO MUCH!!
WHAT A BENEVOLENT MAN YOU ARE! I FEEL LIKE WE CAN REALLY CHANGE!
I SUPPOSE I'VE DONE MY DUTY HERE.

I FIGURED WE COULD TAKE THESE SINGLE-ELBOWED FREAKS BACK HOME AND OPEN A CIRCUS!
I DIDN'T KNOW THERE WAS A GENUINE DEVIL PROTECTING THEM!


THIS ARTICLE CAUGHT ME OFF GUARD. I HOPE YOU'RE ALL RIGHT, LUFFY. YOU MUST BE IN TERRIBLE PAIN RIGHT NOW.
MY HEART ACHES FOR YOU, EVEN THOUGH I DON'T HAVE A HEART! LUFFY! LET'S SING TOGETHER SO I CAN SOOTHE YOUR SOUL!

WHAT?! YOU WANT US TO RELEASE THEM?! IF WE DID THAT, THEY'D COME AFTER US AGAIN!
H-HEY! HOLD ON! THEN YOU'D BE AS BAD AS THEY ARE!
HEY, THERE'S AN IDEA! WE SHOULD PUT THESE LONGARM GUYS ON DISPLAY! WE'LL MAKE A FORTUNE!
...I WILL EAT YOUR HEARTS!!
AAAAH !!
HEAR ME! IF YOU BREAK YOUR PROMISE AND DO EVIL IN THIS COUNTRY AGAIN...
EEK!!
!!!
IT'S ALL RIGHT. I MADE A DEMONIC PACT WITH THEM.
YO HO HO! AND EVERYBODY LIVED HAPPILY EVER AFTER!
PLEASE FORGIVE US! WE'LL NEVER COME BACK HERE AGAIN!
THANKS FOR LETTING US GO! WE'LL GO BACK TO OUR HOME COUNTRY RIGHT NOW!

HEY?! WHAT'S GOING ON?!
HEY!
NOW!!

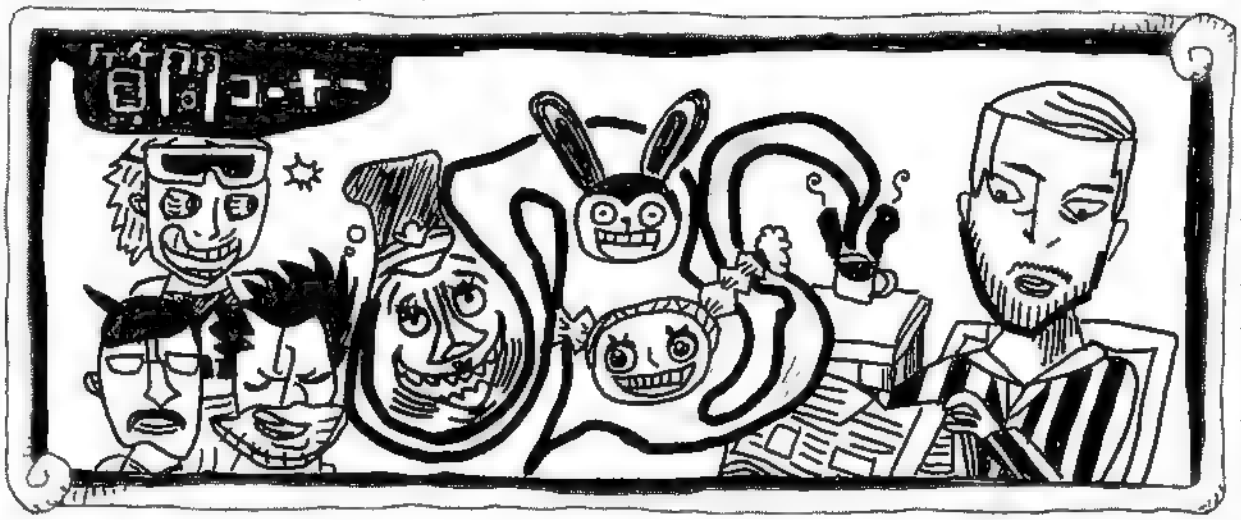
OUR GREAT DEMON HAS BEEN CAPTURED! WE'D BETTER TRY TO SUMMON ANOTHER DEMON!
THAT'S RIGHT! WE KNOW HOW TO SUMMON DEMONS NOW! WITH UNDERPANTS!

...WE'LL BE RICH!
あああ
IF WE BRING A LIVING SKELETON BACK HOME...
WAIT!
DEMON LORD!!
THERE'S SOMEWHERE I HAVE TO GO!!

EXCUSE ME?!
THERE'S NO SUCH THING AS DEMONS, MORON!
ギク!!
YOU MAY BE STRONG, BUT YOU CAN'T DO ANYTHING WHEN YOU'RE ALL TIED UP!

ボーン!!
LUFFY, HELP!!

LUFFY! I WILL SING FOR YOU WHEN YOU'RE IN PAIN! THAT'S WHY THE MUSICIAN IS THERE! I'M COMING RIGHT NOW!
あああああ



(Honoka Yoshioka, Shiga)

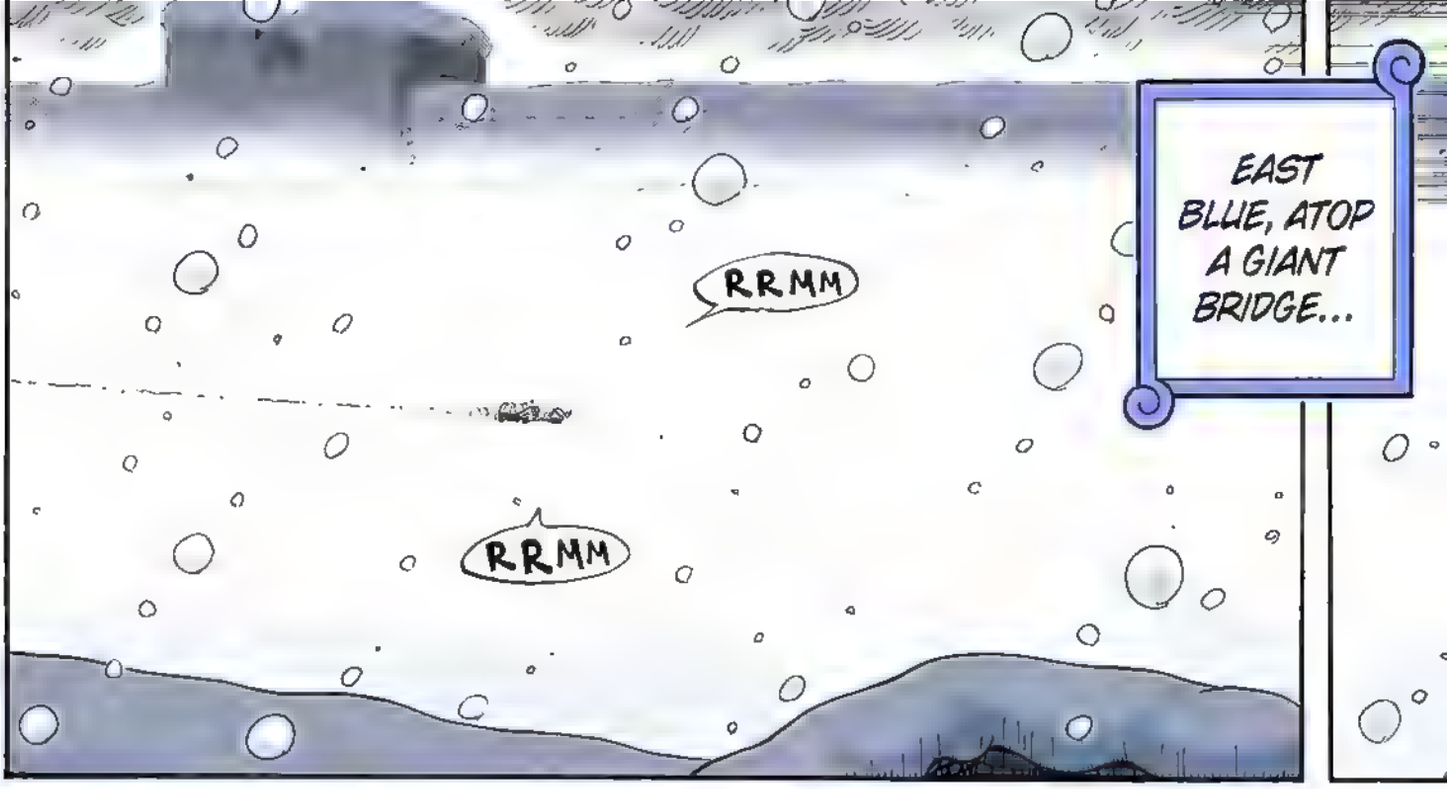
Q: Good afternoon, Mr. Oda. In chapter 589, in the fourth panel on page 4, Luffy's shirt says "Noodle Maker." On the fifth panel of page 8, it says "Morning Glory." In the ninth panel of page 10, it says "Eskimo." In the third panel of page 11, it says "Change up." In the fourth panel of page 12, it says "Tapioca." Isn't that right? My sister found them all.

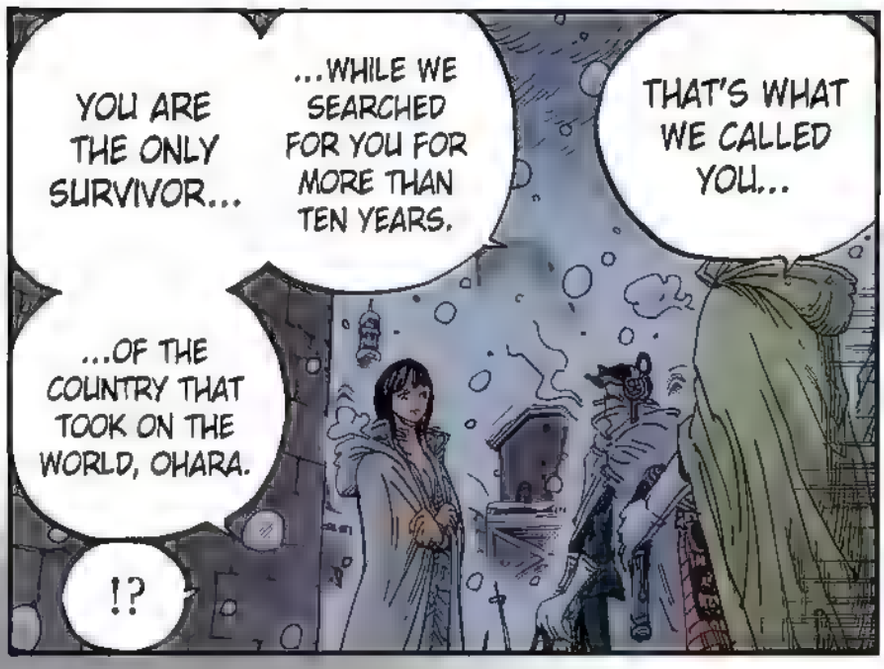
--Harusame Soup

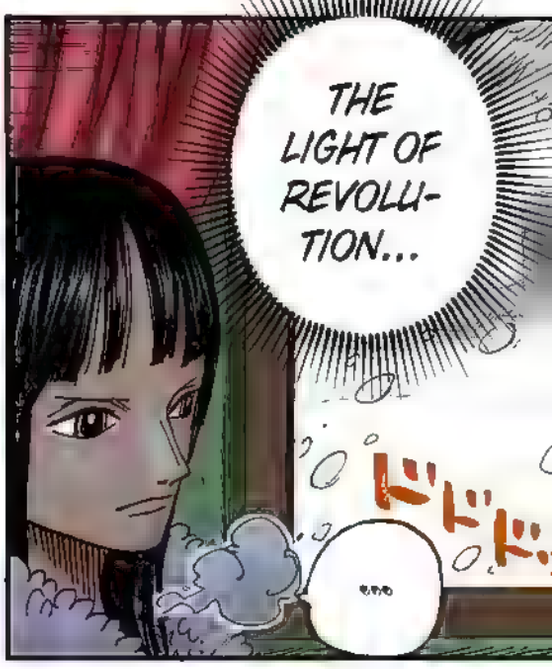
A: You actually got one wrong. I got a lot of comments about the words on Ace and Luffy's shirts, so I'll list them all here. Let's start with Ace's shirt. Then we'll do Luffy's. (Chapters 585-589)

That's about it. The one thing I regret is in chapter 589. Even I can't read what's there! (Ha!) It really says "(something)NO" and it's some kind of animal. I just can't remember. Oh, well. Anyway, I wanted to show that they're not always wearing the same clothes all the time, so I came up with this. Anyway, that's it for the Question Corner! Starting on page 186 is the voice actor SBS!

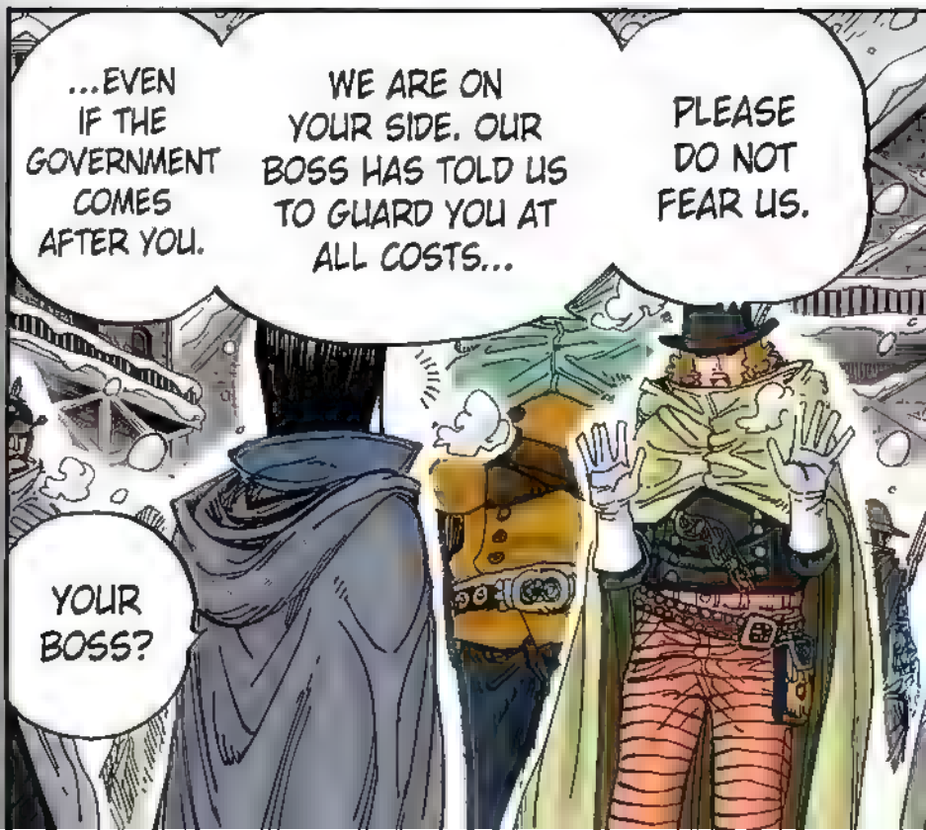
Chapter 593:
NEWS


RRMM
RRMM
EAST BLUE, ATOP A GIANT BRIDGE...

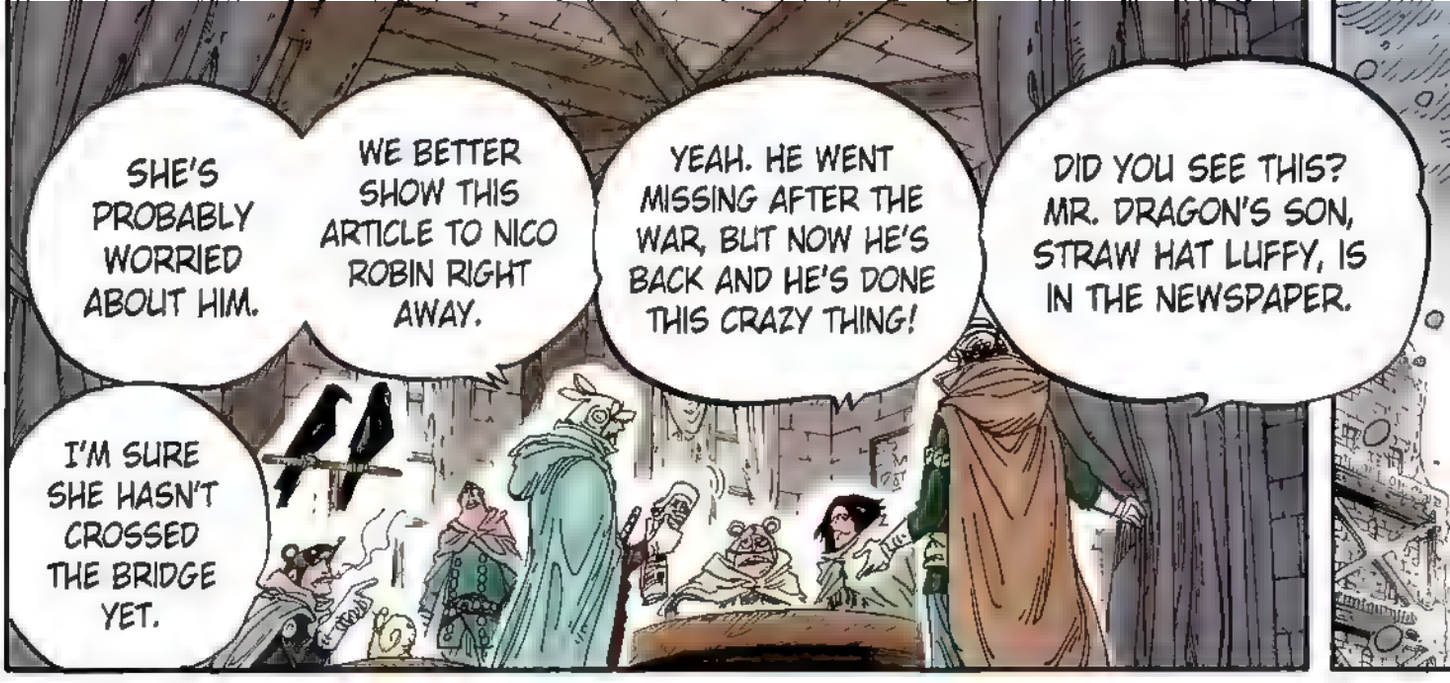

YOU ARE THE ONLY SURVIVOR...
...WHILE WE SEARCHED FOR YOU FOR MORE THAN TEN YEARS.
THAT'S WHAT WE CALLED YOU...
...OF THE COUNTRY THAT TOOK ON THE WORLD, OHARA.
!?

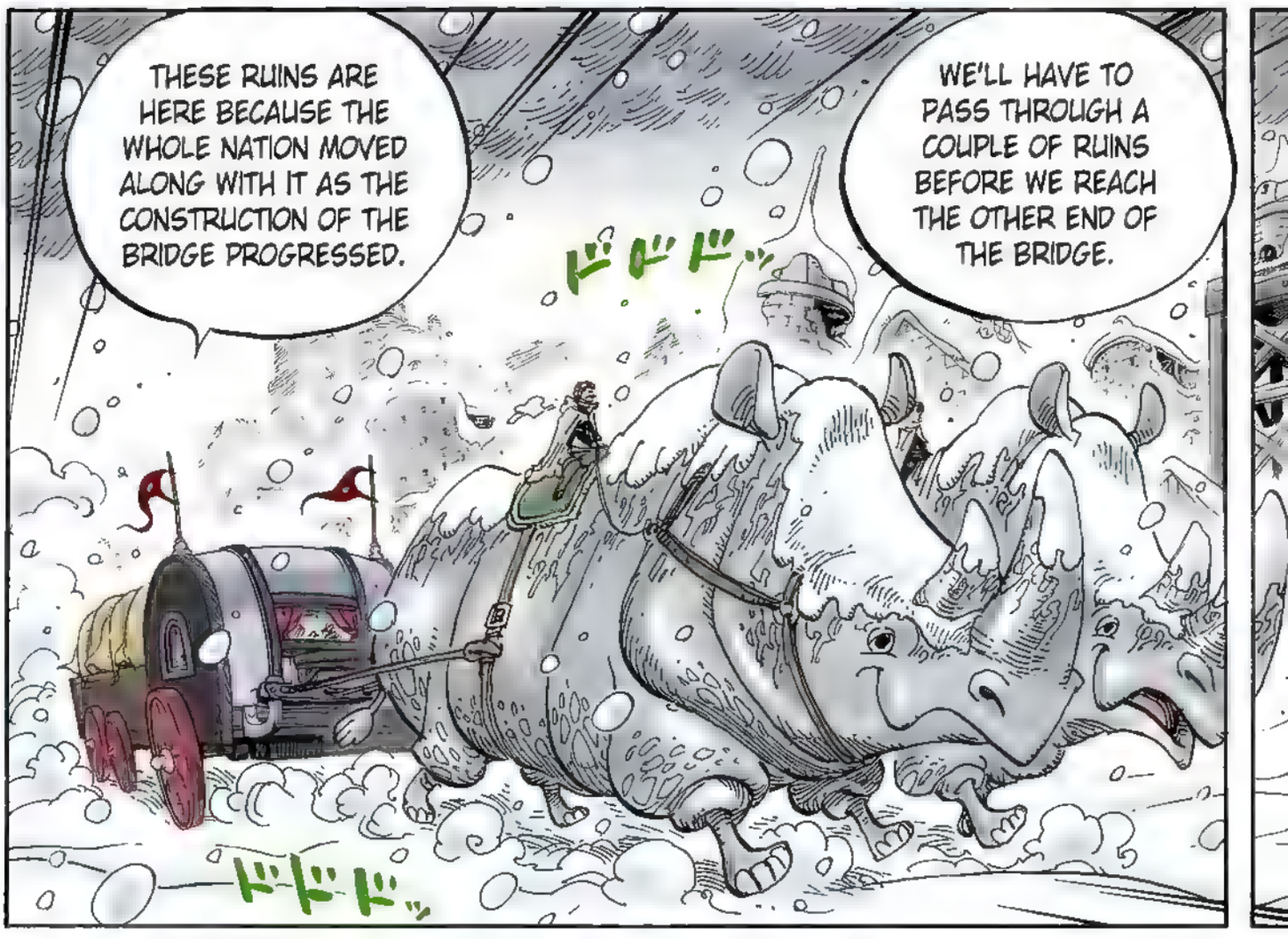

THE LIGHT OF REVOLU-TION...
ドドド
...

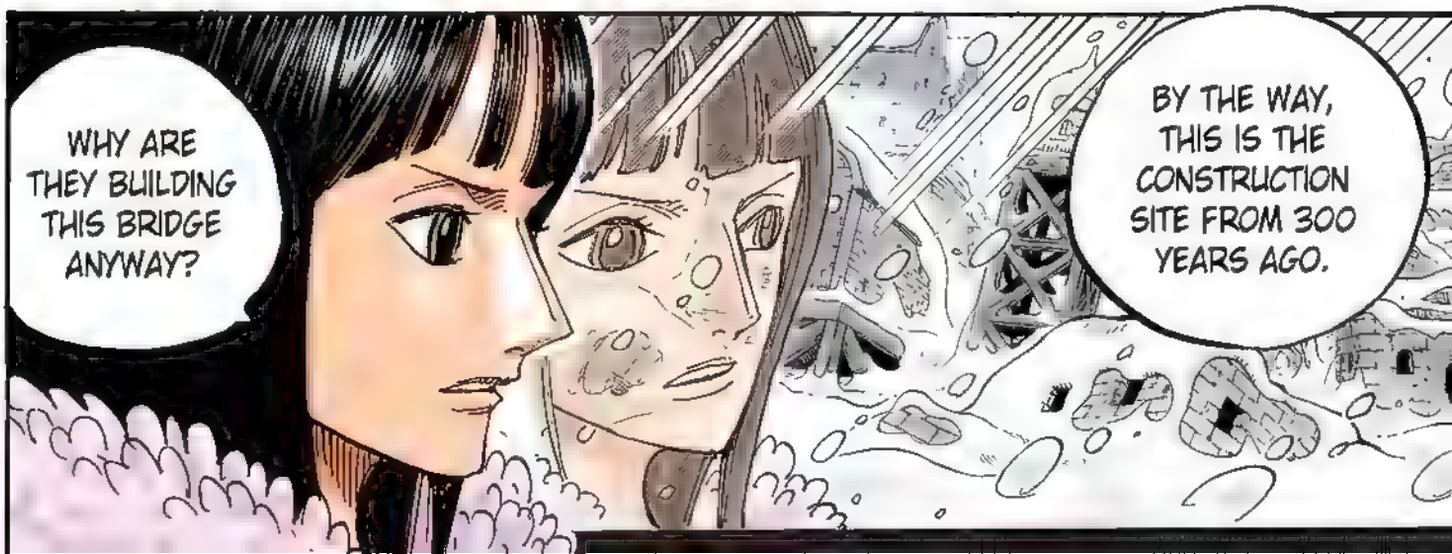
THE SUPREME COMMANDER OF THE REVOLUTIONARY ARMY...
...DRAGON.


...EVEN IF THE GOVERNMENT COMES AFTER YOU.
WE ARE ON YOUR SIDE. OUR BOSS HAS TOLD US TO GUARD YOU AT ALL COSTS...
PLEASE DO NOT FEAR US.
YOUR BOSS?

?
WHAT A STRANGE TWIST OF FATE.
HA HA...
LUFFY'S FATHER.
AND I DON'T NEED YOUR PROTECTION.
NO. THERE'S SOMEWHERE I HAVE TO GO.
...
WE WANT YOU TO MEET OUR BOSS. LET US TAKE YOU TO HIM.
WE KNOW ALL ABOUT YOU.
YOU MEAN THE STRAW HAT PIRATES.
ENEMY RAID ON B2 WARD!
I HAVE MY OWN FRIENDS.


SHE'S PROBABLY WORRIED ABOUT HIM.
WE BETTER SHOW THIS ARTICLE TO NICO ROBIN RIGHT AWAY.
YEAH. HE WENT MISSING AFTER THE WAR, BUT NOW HE'S BACK AND HE'S DONE THIS CRAZY THING!
DID YOU SEE THIS? MR. DRAGON'S SON, STRAW HAT LUFFY, IS IN THE NEWSPAPER.
I'M SURE SHE HASN'T CROSSED THE BRIDGE YET.

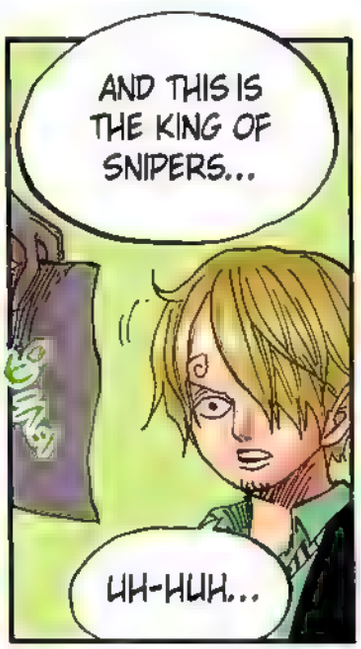

THESE RUINS ARE HERE BECAUSE THE WHOLE NATION MOVED ALONG WITH IT AS THE CONSTRUCTION OF THE BRIDGE PROGRESSED.
WE'LL HAVE TO PASS THROUGH A COUPLE OF RUINS BEFORE WE REACH THE OTHER END OF THE BRIDGE.

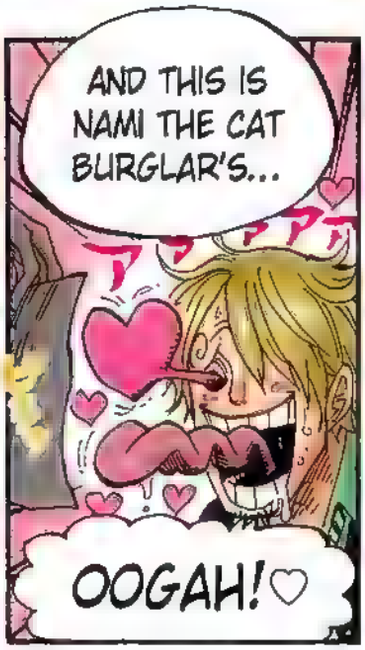

WHY ARE THEY BUILDING THIS BRIDGE ANYWAY?
BY THE WAY, THIS IS THE CONSTRUCTION SITE FROM 300 YEARS AGO.

KAN
THANKS.
COUNTLESS SLAVES HAVE PERISHED IN ITS CONSTRUCTION. NOTHING WILL CHANGE THAT.
ITS PURPOSE ISN'T IMPORTANT.
THE CELESTIAL DRAGONS ORDERED IT BUILT.
ドドドッ
I'M GLAD HE'S ALL RIGHT.
...?
LUFFY!
ドドドッ
ドドドッ
THIS IS FOR YOU, ROBIN.
...?
YES.
HA HA...
HUH? WHAT IS IT? IS THERE SOMETHING FUNNY WRITTEN ON IT?

FWIP
STRAW HAT BOY'S WANTED POSTER.
THAT'S RIGHT.
THIS IS...
KAMABAKKA KINGDOM, PEACHY ISLAND, THE GRAND LINE

IS THIS YOU?
WANTED
DEAD OR ALIVE
SANJI
NO!!

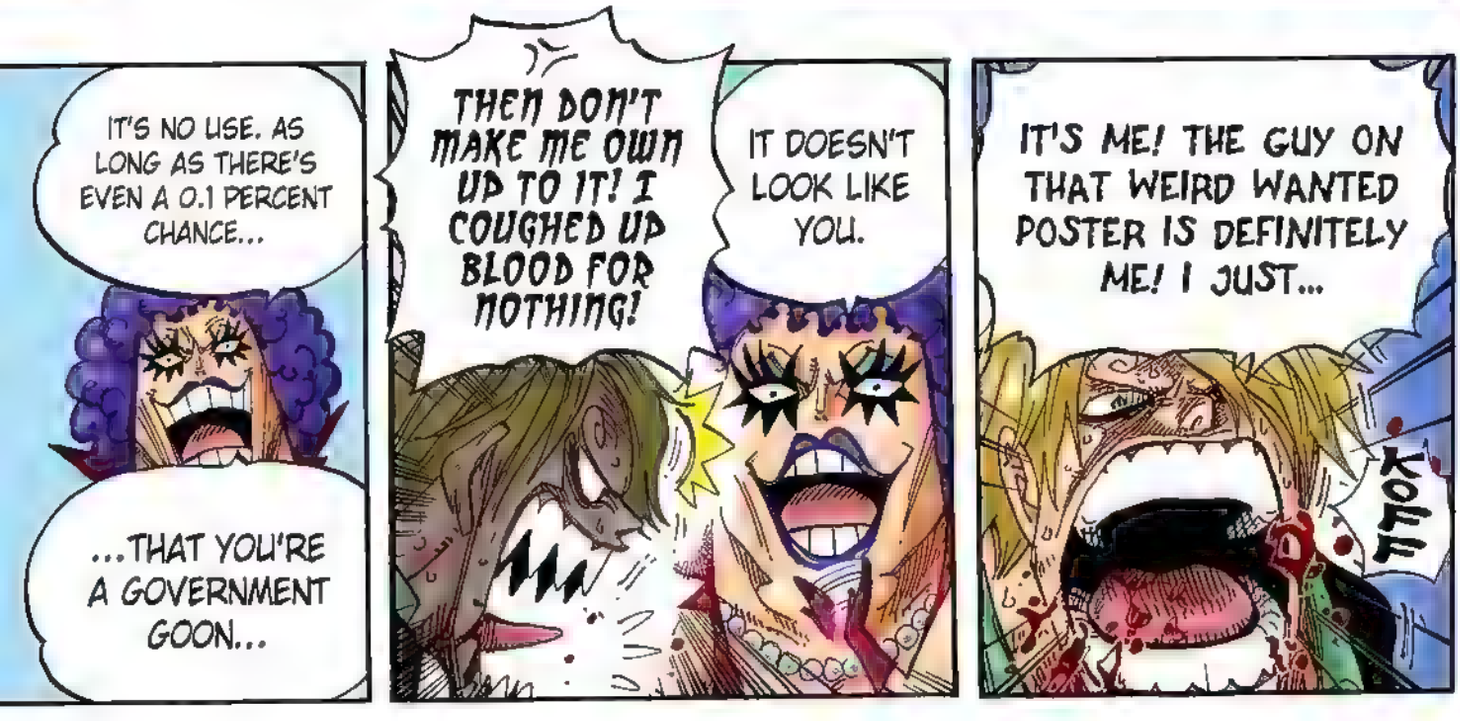

AND THIS IS THE KING OF SNIPERS...
UH-HUH...


AND THIS IS NAMI THE CAT BURGLAR'S...
OOGAH!♡

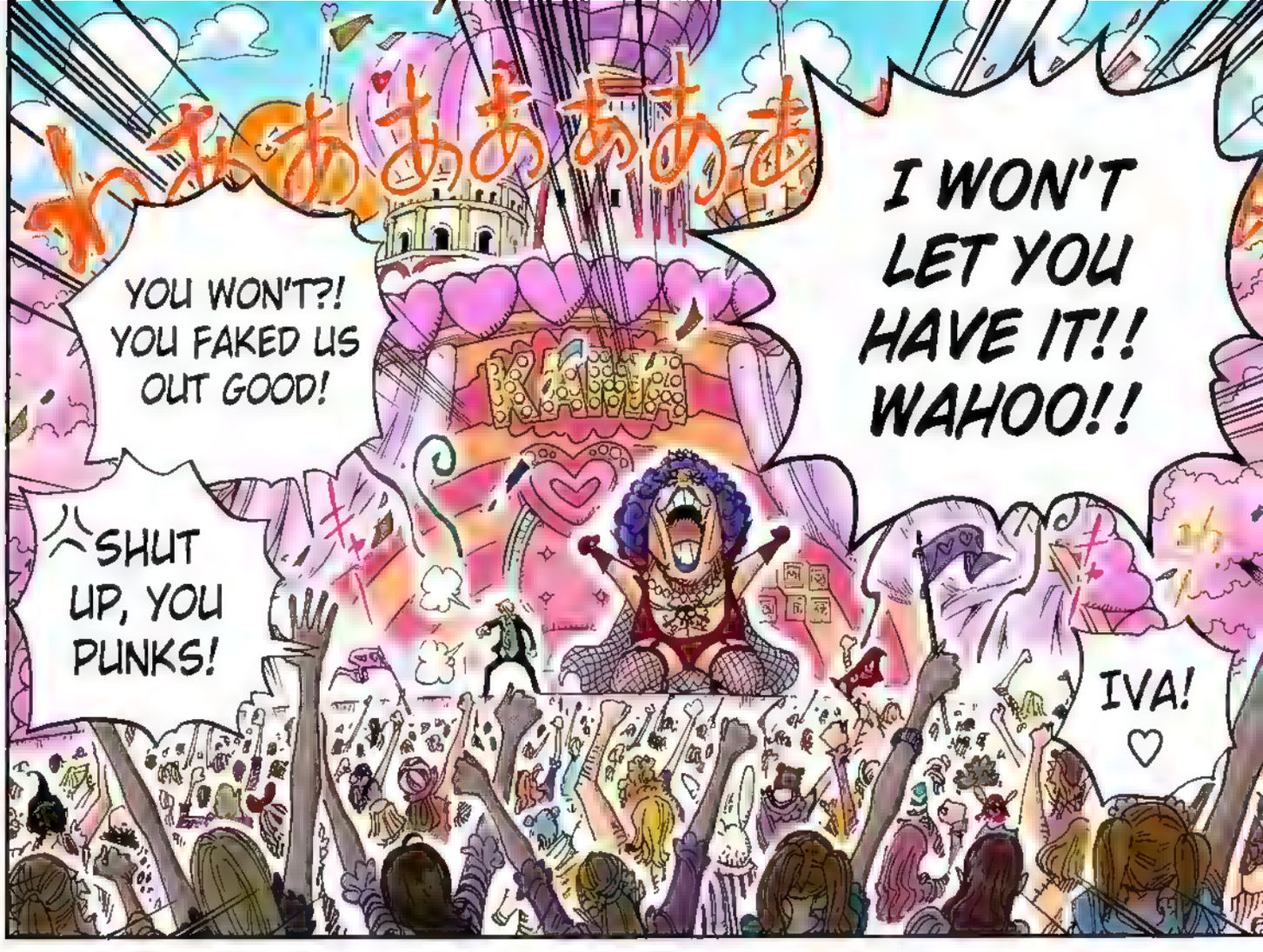
AND PIRATE HUNTER ZOLO'S...
WHAT?!

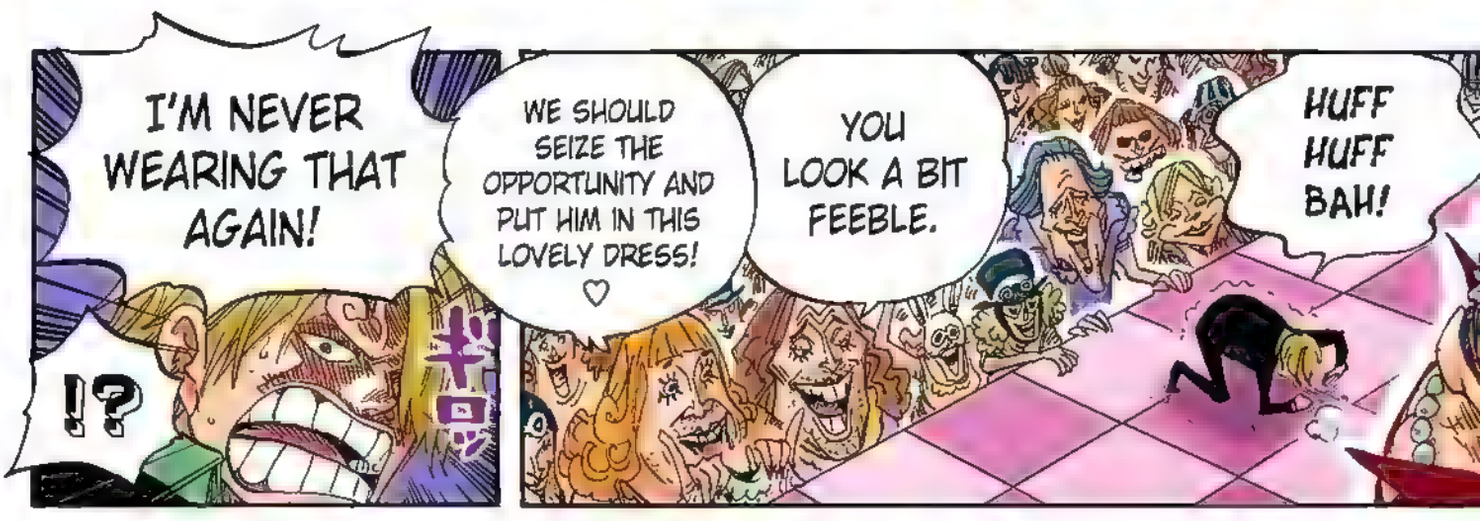
BUT I AM, I SWEAR IT! JUST TELL ME WHERE LUFFY IS, DRAG QUEEN KING!
HOW DO I KNOW YOU'RE REALLY STRAW HAT BOY'S SHIPMATE?!
THEN WHERE'S YOUR POSTER?!
I READ IN THE PAPER THAT YOU WERE WITH LUFFY!
ばん ばん!!
ばん ばん!!

HUFF
THE NAME ON IT IS... MINE!
YOU SOUND LIKE YOU'RE EXPERIENCING AN IDENTITY CRISIS!
NO, BUT YOU'RE NOT WRONG!
NO !!
THEN THIS IS YOU?
WANTED


IT'S NO USE. AS LONG AS THERE'S EVEN A 0.1 PERCENT CHANCE...
...THAT YOU'RE A GOVERNMENT GOON...
THEN DON'T MAKE ME OWN UP TO IT! I COUGHED UP BLOOD FOR NOTHING!
IT DOESN'T LOOK LIKE YOU.
IT'S ME! THE GUY ON THAT WEIRD WANTED POSTER IS DEFINITELY ME! I JUST...
KOFF

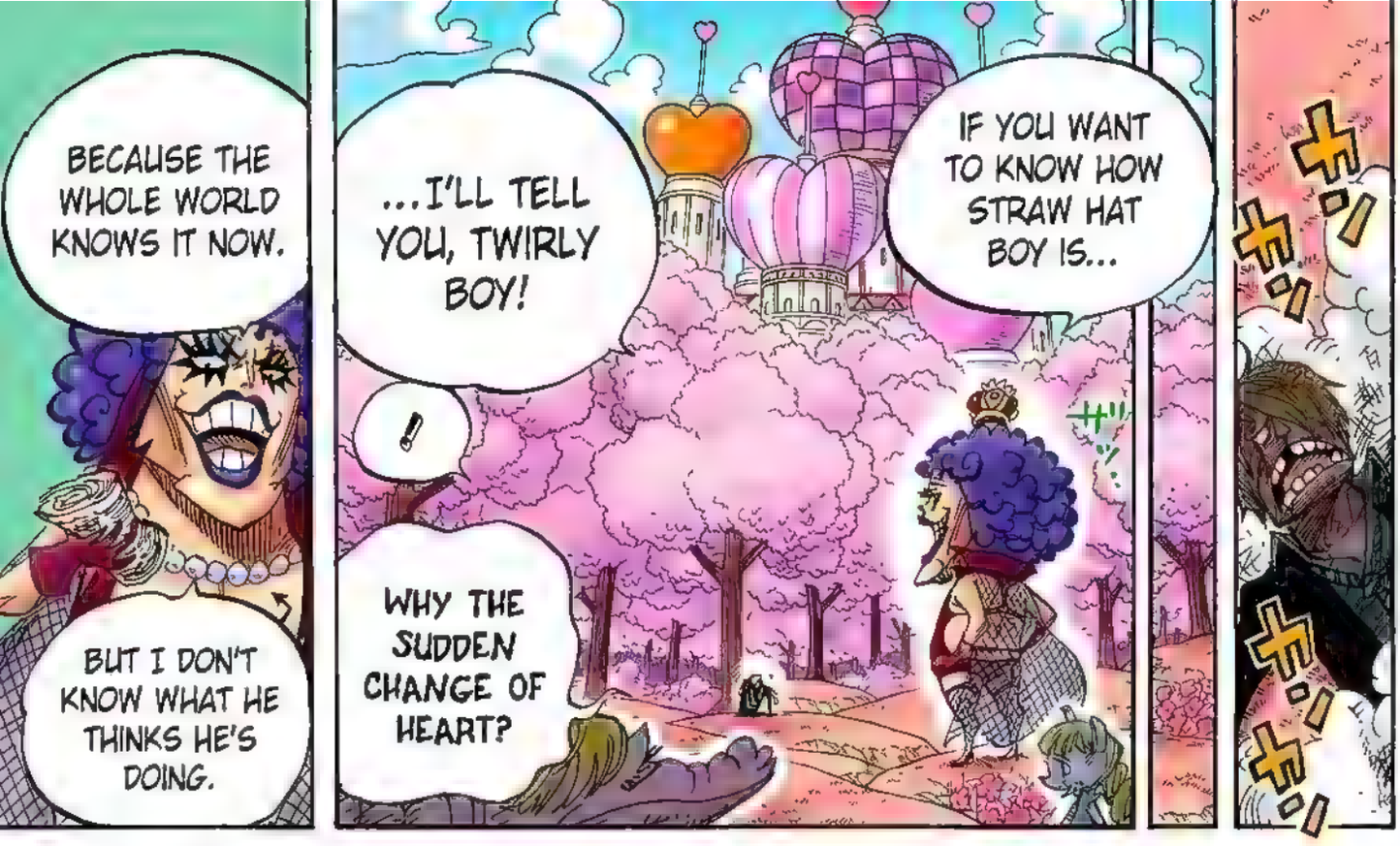
HA HA HA... I CAN FEEL THE PASSION IN YOU. IN THAT CASE...
IF YOU REALLY WANT INFORMATION ABOUT STRAW HAT BOY...
YEAH?
FINE. THEN LET ME BORROW A SHIP. I'VE GOT TO GO MEET LUFFY AT THE RENDEZVOUS SPOT!
...I WON'T GIVE YOU A SPECK OF INFORMATION ABOUT STRAW HAT BOY!
I'M NOT GIVING YOU A SHIP EITHER.
THEN I'LL SWIM THERE!


ううあああああ
I WON'T LET YOU HAVE IT!! WAHOO!!
YOU WON'T?! YOU FAKED US OUT GOOD!
SHUT UP, YOU PUNKS!
IVA! ♡


I'M NEVER WEARING THAT AGAIN!
!?
WE SHOULD SEIZE THE OPPORTUNITY AND PUT HIM IN THIS LOVELY DRESS! ♡
YOU LOOK A BIT FEEBLE.
HUFF HUFF BAH!

I CHAL-LENGE YOU TO A DUEL!
FINE, I'VE DECIDED TO BEHAVE LIKE THE PIRATE I AM AND STEAL YOUR SHIP.
YOU'RE IVA, RIGHT?!
ALL RIGHT.

HUFF... HUFF...
I'M A MANLY MAN WHO LOVES THE LADIES!! SO STAY AWAY FROM ME!!


BECAUSE THE WHOLE WORLD KNOWS IT NOW.
BUT I DON'T KNOW WHAT HE THINKS HE'S DOING.
...I'LL TELL YOU, TWIRLY BOY!
!
WHY THE SUDDEN CHANGE OF HEART?
IF YOU WANT TO KNOW HOW STRAW HAT BOY IS...
ｶﾞｵﾝ
ｶﾞｵﾝ
ｶﾞｵﾝ

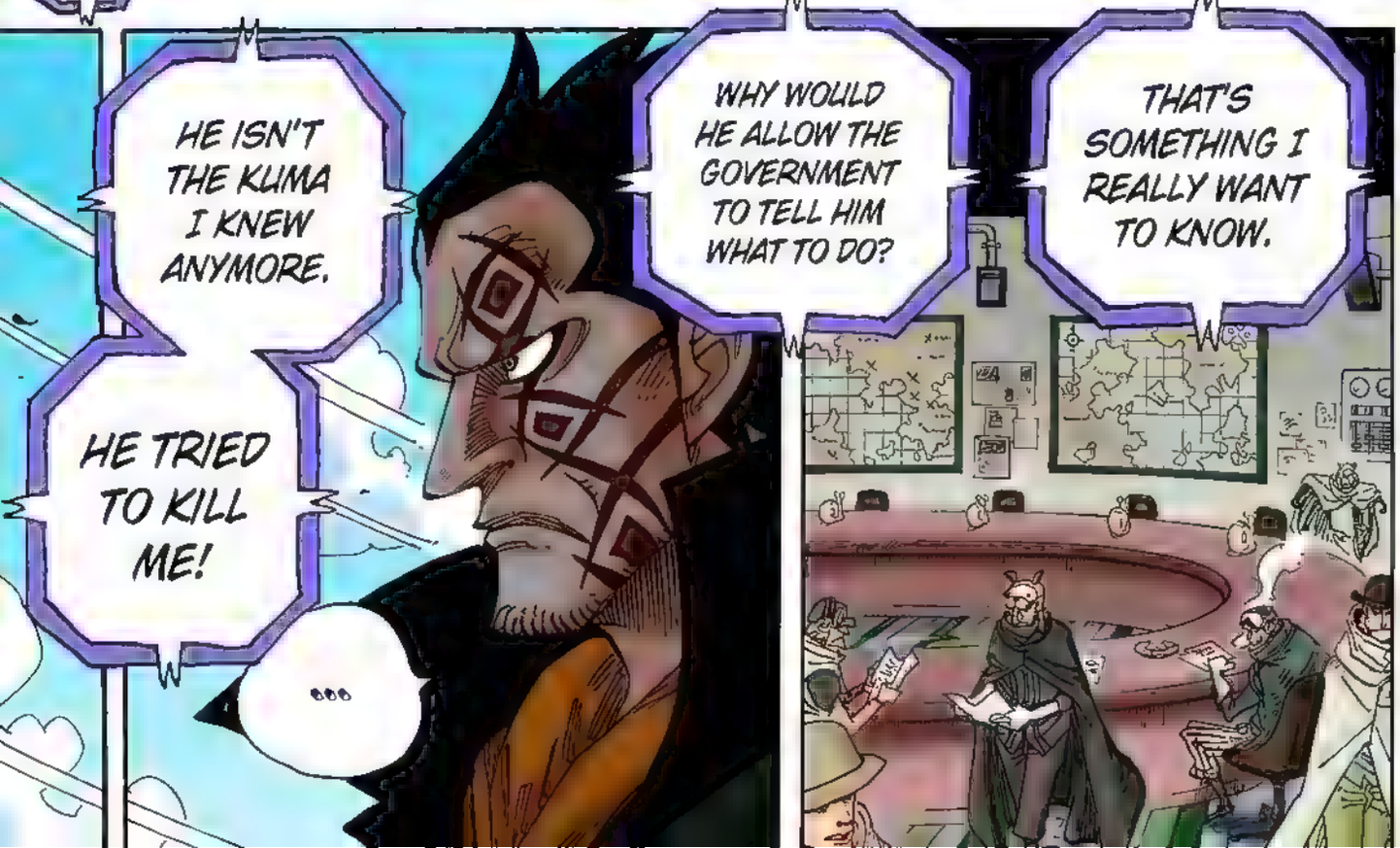
WHAT ?!
LUFFY ?!
IS THIS TODAY'S NEWSPAPER?

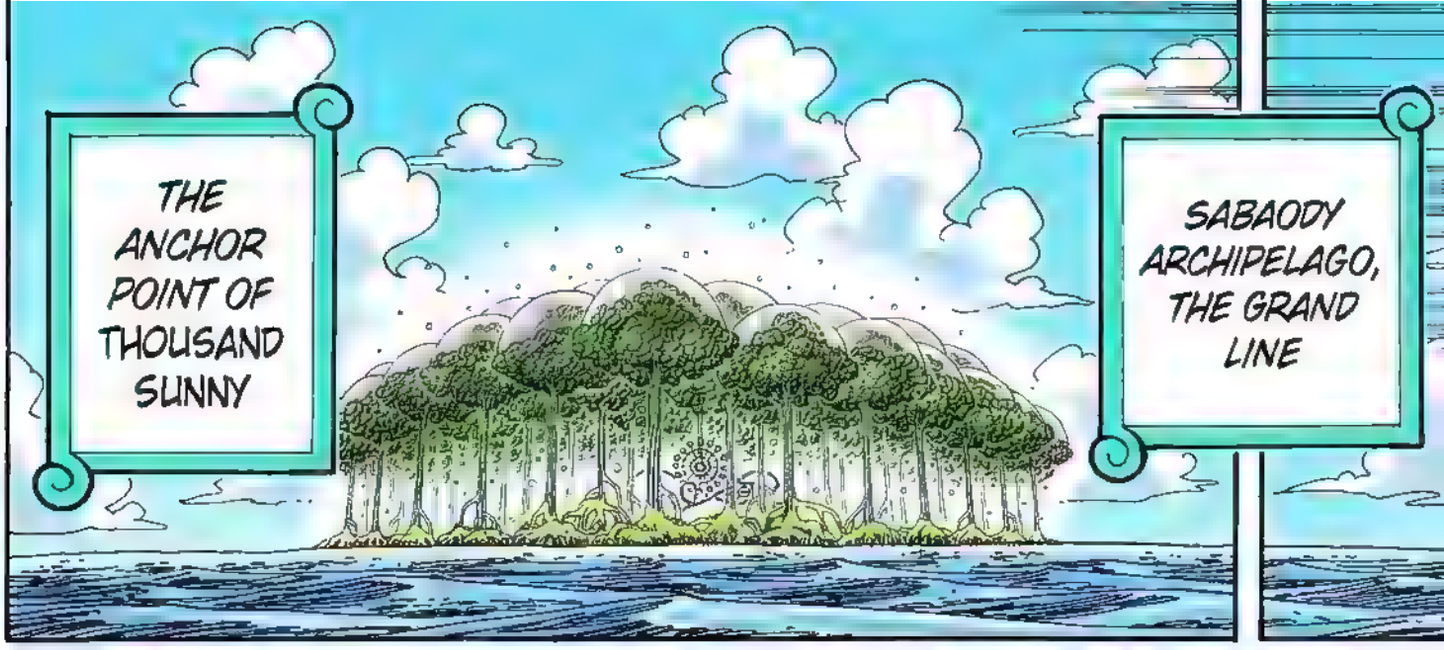
COME TO THE COMMUNICA-TIONS ROOM.
REALLY?
!
IVA! WE GOT A TRANSMISSION FROM BALTIGO.

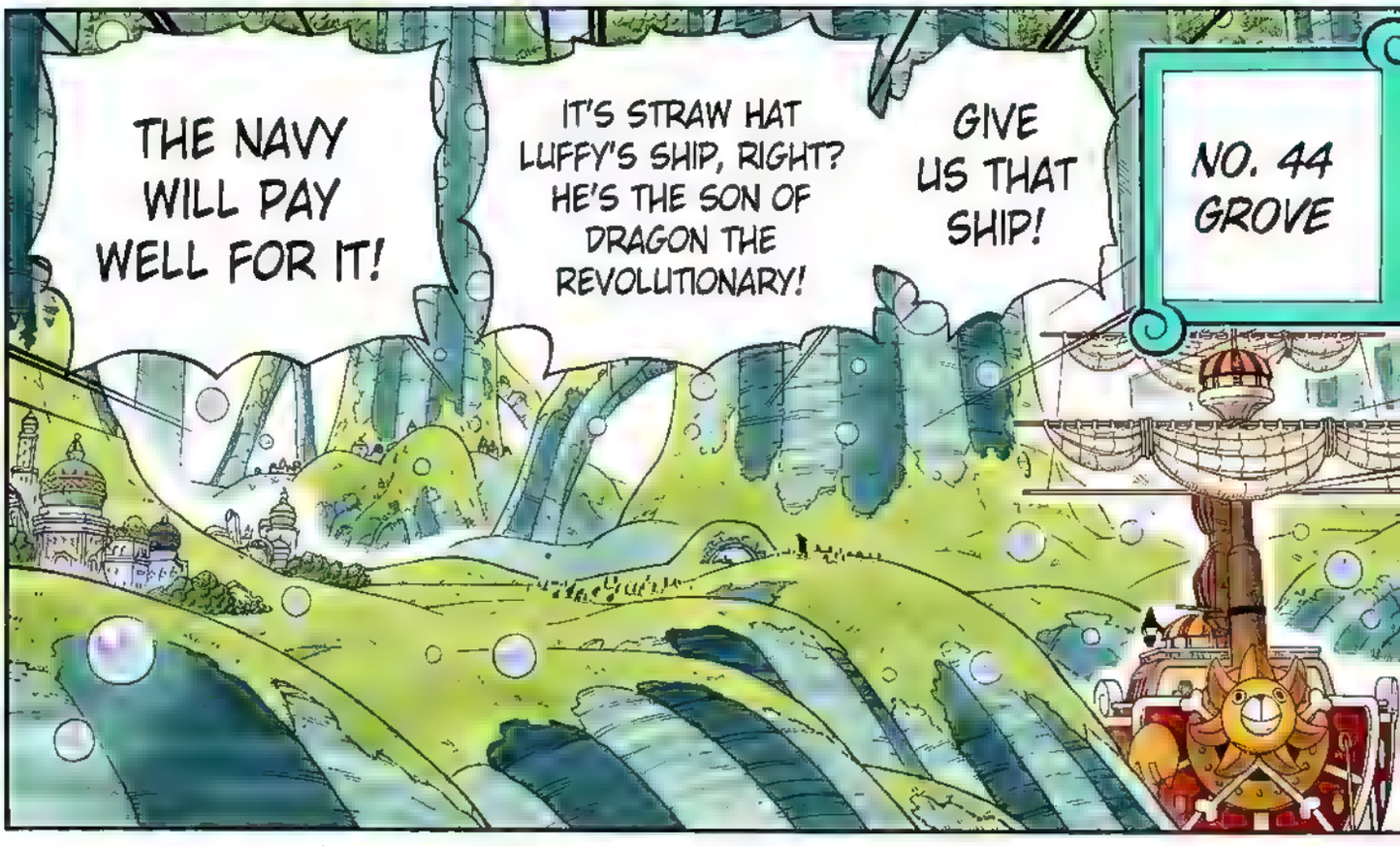
BALTIGO, ISLAND OF THE WHITE SAND, THE GRAND LINE
THEY REVEALED HIS RELATION-SHIP TO GARP.
LOOKS LIKE THE WHOLE WORLD KNOWS YOUR BACKGROUND NOW, DRAGON.
ARE THE SOLDIERS OF THE REVOLUTIONARY ARMY SHAKEN UP?
HAH... SEEMS LIKE THEY'RE HEARTENED TO LEARN THAT THEIR MYSTERIOUS BOSS IS A HUMAN BEING WITH A SOUL.
I DON'T MIND. LUFFY ISN'T A CHILD ANYMORE.
BUT YOU WERE THE LAST PERSON I EXPECTED TO FIND HIM WITH.
IT'S A TWIST OF FATE. HA HA!
DID YOU SEE THE PAPER TODAY? STRAW HAT BOY NEVER CEASES TO AMAZE ME!
DOING SUCH CRAZY THINGS... THE APPLE DIDN'T FALL FAR FROM THE TREE.
...
ANYWAY, INAZUMA AND I...
WHITE TRANSPONDER SNAIL (RARE) (EMITS A PSIONIC WAVE THAT PREVENTS WIRETAPPING)

...SINCE THE JAILBREAK.
I KNOW.
WE HAVE LOTS OF STUFF WE WANT TO TALK TO YOU ABOUT...

THE DEATH OF WHITEBEARD HAS DESTABILIZED THE OLD WORLD ORDER. THE GOVERNMENT'S MACHINATIONS ARE ALL IN DISARRAY.
A COUNCIL OF OUR EXECUTIVES FROM AROUND THE WORLD WILL BE CONVENED SOON.
I WANT TO TALK TO YOU ABOUT WHAT HAPPENED TO KUMA TOO.
!!


HE ISN'T THE KUMA I KNEW ANYMORE.
HE TRIED TO KILL ME!
...
WHY WOULD HE ALLOW THE GOVERNMENT TO TELL HIM WHAT TO DO?
THAT'S SOMETHING I REALLY WANT TO KNOW.

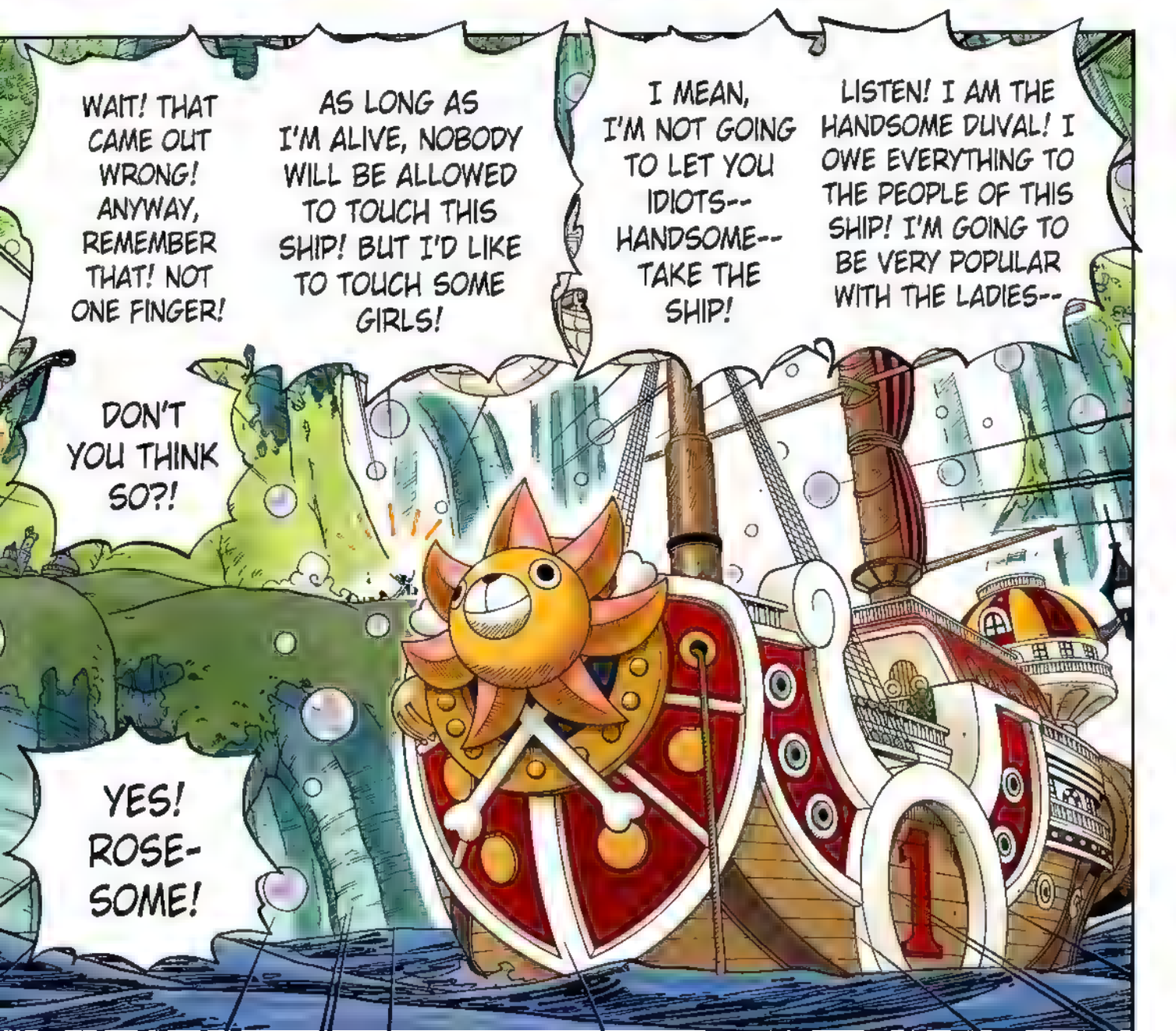

THE ANCHOR POINT OF THOUSAND SUNNY
SABAODY ARCHIPELAGO, THE GRAND LINE

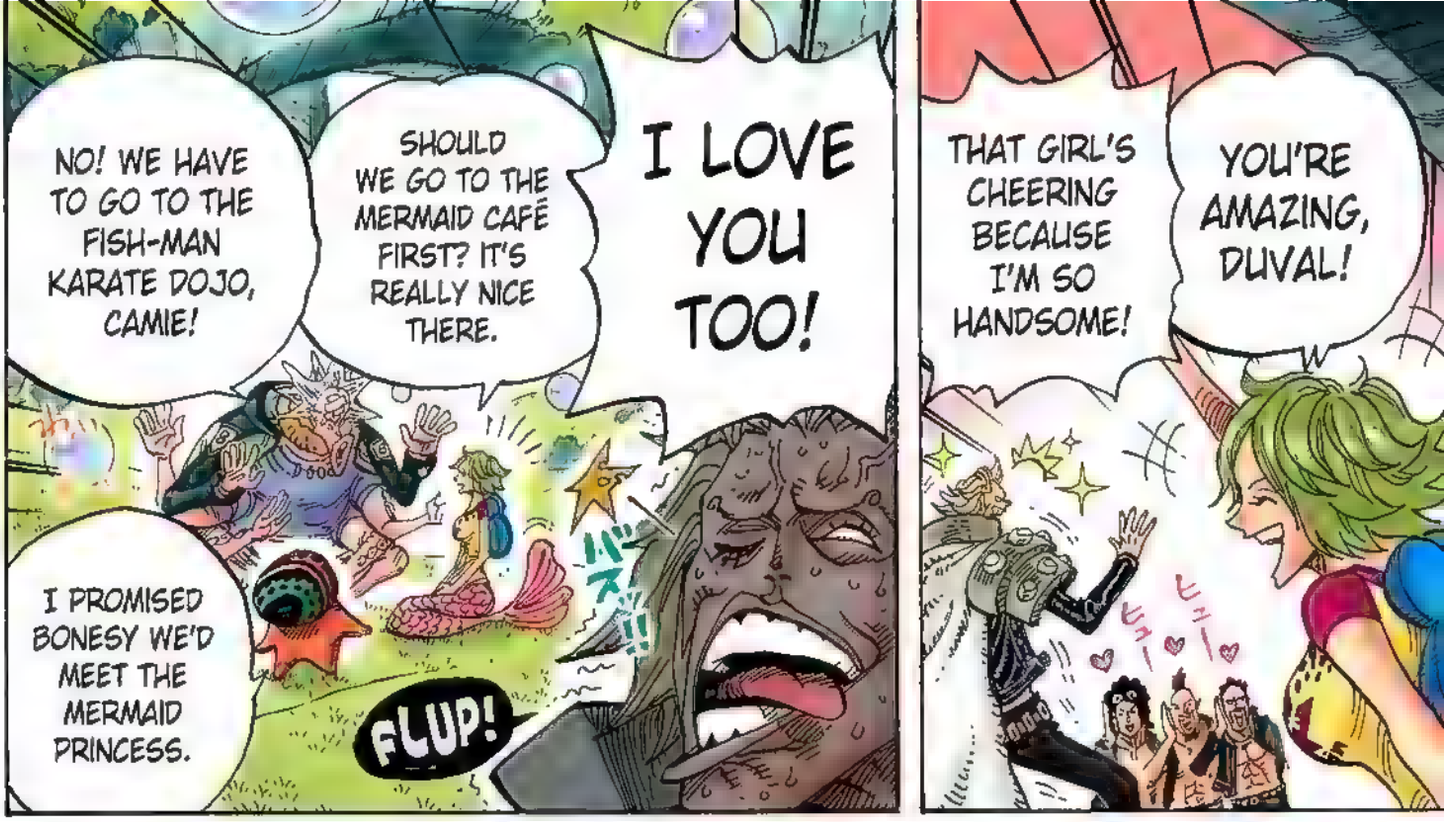

THE NAVY WILL PAY WELL FOR IT!
IT'S STRAW HAT LUFFY'S SHIP, RIGHT? HE'S THE SON OF DRAGON THE REVOLUTIONARY!
GIVE US THAT SHIP!
NO. 44 GROVE

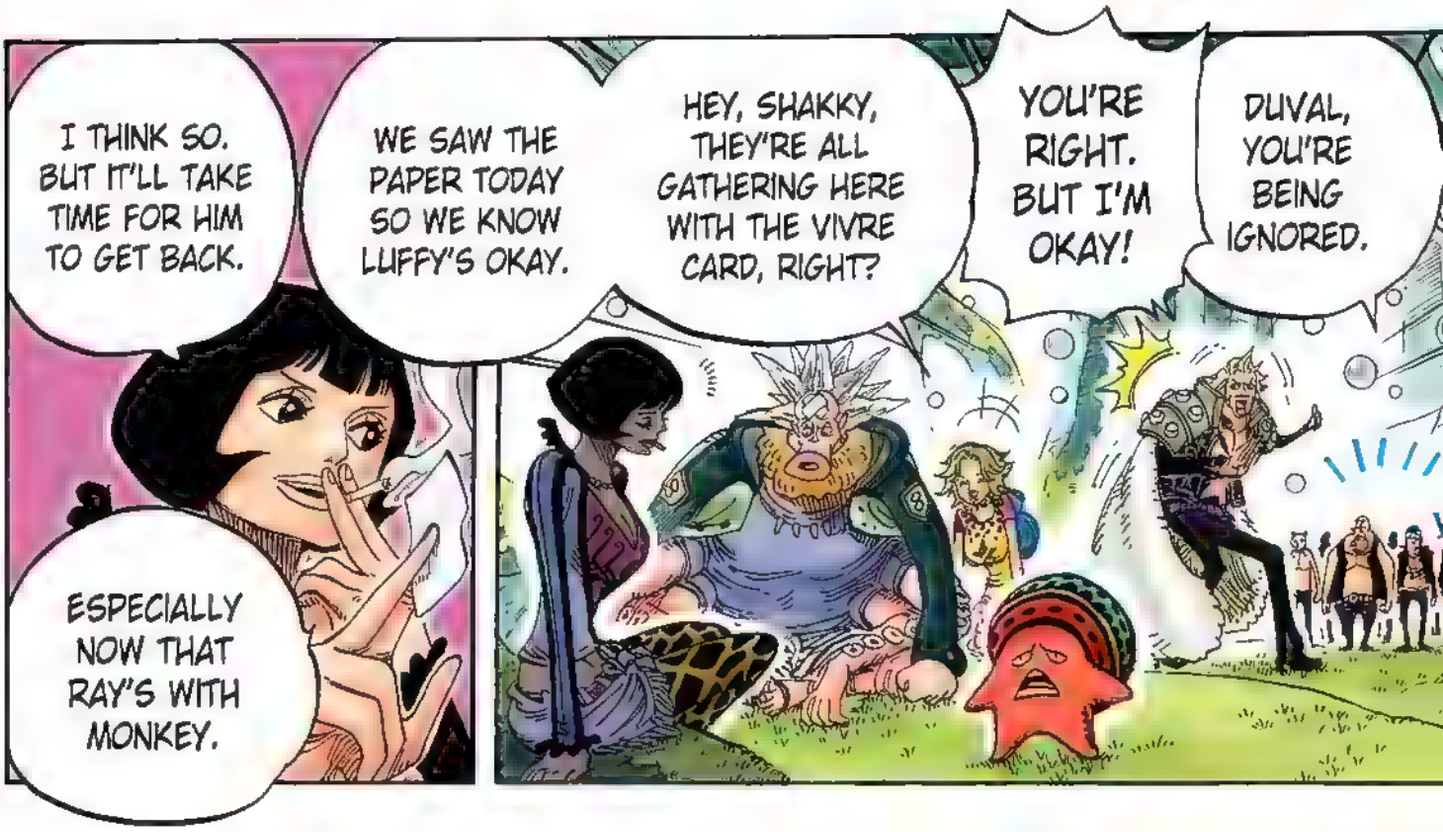
NOBODY SAID THAT! GIVE US THE SHIP, FOOL!
WHAT? HANDSOME?

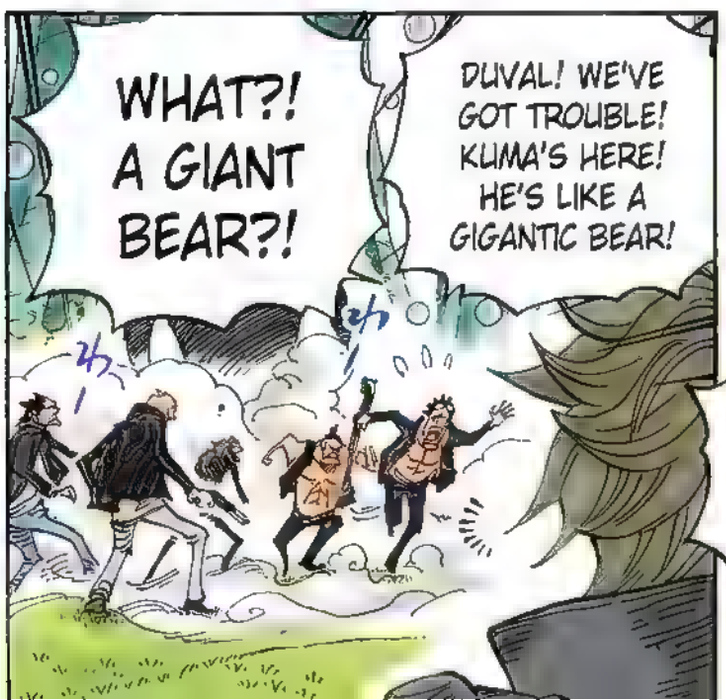
HUFF
WE'RE ALL IN THE SAME TRADE HERE!
GIVE IT TO US AND WE'LL SPLIT THE MONEY WITH YOU, FLYING FISH RIDERS!
HUFF... HUFF

ドドドドド
ドゴーン
URGH !!
I'M NOT GIVING YOU ANY-THING!!


WAIT! THAT CAME OUT WRONG! ANYWAY, REMEMBER THAT! NOT ONE FINGER!
AS LONG AS I'M ALIVE, NOBODY WILL BE ALLOWED TO TOUCH THIS SHIP! BUT I'D LIKE TO TOUCH SOME GIRLS!
I MEAN, I'M NOT GOING TO LET YOU IDIOTS-- HANDSOME-- TAKE THE SHIP!
LISTEN! I AM THE HANDSOME DUVAL! I OWE EVERYTHING TO THE PEOPLE OF THIS SHIP! I'M GOING TO BE VERY POPULAR WITH THE LADIES--
DON'T YOU THINK SO?!
YES! ROSE-SOME!

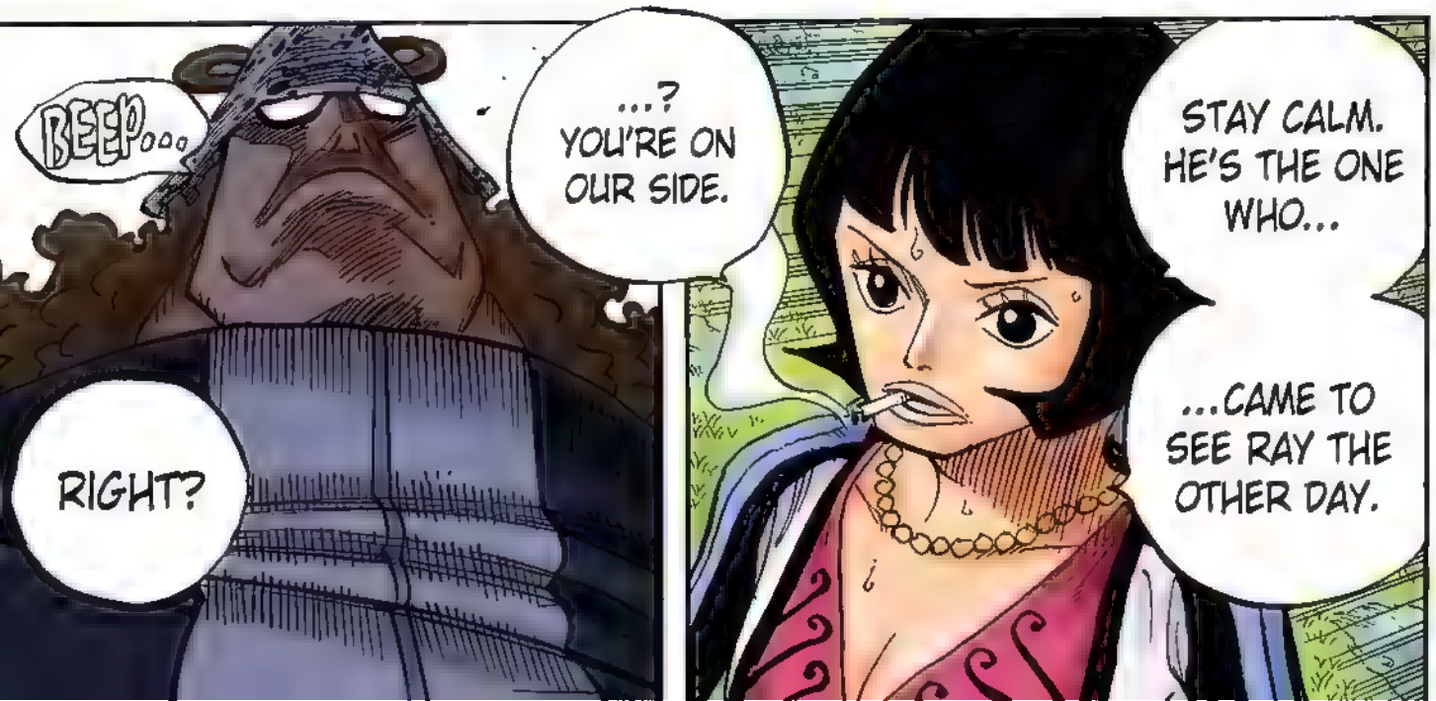

NO! WE HAVE TO GO TO THE FISH-MAN KARATE DOJO, CAMIE!
SHOULD WE GO TO THE MERMAID CAFÉ FIRST? IT'S REALLY NICE THERE.
I LOVE YOU TOO!
I PROMISED BONESY WE'D MEET THE MERMAID PRINCESS.
FLUP!
THAT GIRL'S CHEERING BECAUSE I'M SO HANDSOME!
YOU'RE AMAZING, DUVAL!

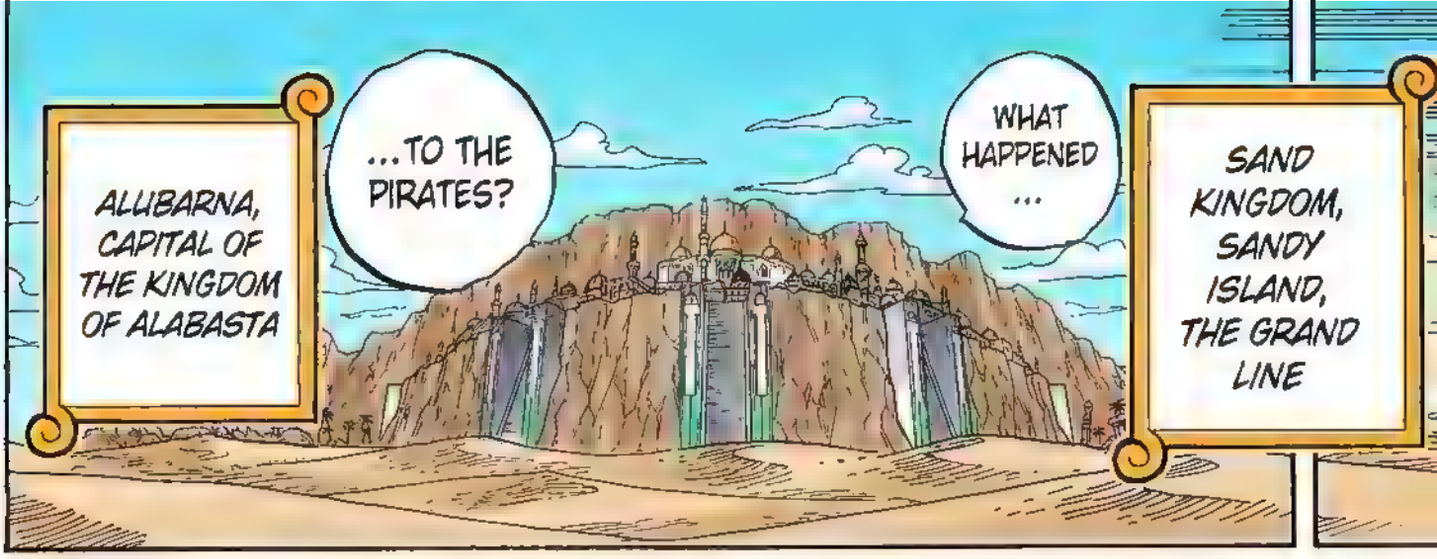

I THINK SO. BUT IT'LL TAKE TIME FOR HIM TO GET BACK.
WE SAW THE PAPER TODAY SO WE KNOW LUFFY'S OKAY.
HEY, SHAKKY, THEY'RE ALL GATHERING HERE WITH THE VIVRE CARD, RIGHT?
YOU'RE RIGHT. BUT I'M OKAY!
DUVAL, YOU'RE BEING IGNORED.
ESPECIALLY NOW THAT RAY'S WITH MONKEY.


WHAT?! A GIANT BEAR?!
DUVAL! WE'VE GOT TROUBLE! KUMA'S HERE! HE'S LIKE A GIGANTIC BEAR!

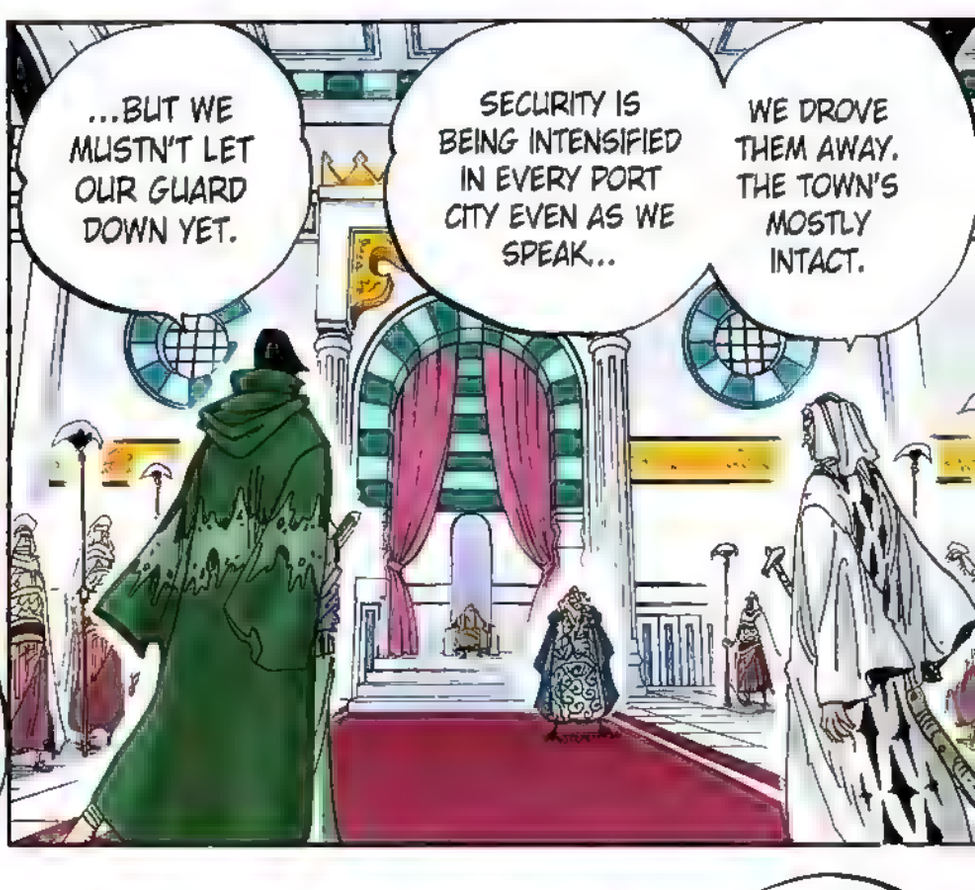
WE'RE HERE, MISS!
WE'LL HAVE TO DEFEND THIS SHIP UNTIL THEN.
I DON'T CARE IF THE NAVY SHOWS UP!

ドゴォ
AAAH!! IT'S BARTHOLOMEW KUMA, ONE OF THE SEVEN WARLORDS OF THE SEA!!
CHAK!!
...!!!


BEEP...
...? YOU'RE ON OUR SIDE.
RIGHT?
STAY CALM. HE'S THE ONE WHO...
...CAME TO SEE RAY THE OTHER DAY.

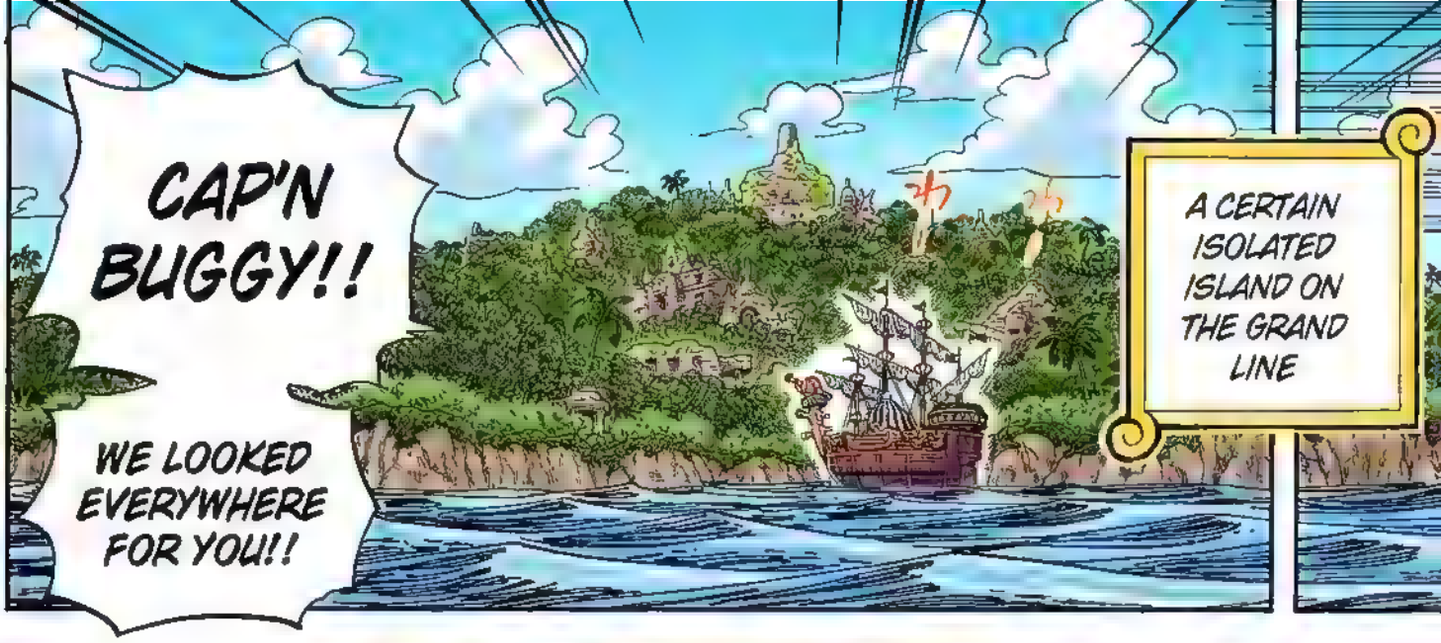

ALUBARNA, CAPITAL OF THE KINGDOM OF ALABASTA
...TO THE PIRATES?
WHAT HAPPENED ...
SAND KINGDOM, SANDY ISLAND, THE GRAND LINE

I WISH ALL PIRATES WERE LIKE LUFFY AND HIS CREW, BUT REALITY ALWAYS REMINDS US THAT THEY'RE NOT.
OF COURSE.
SPEAKING OF WHICH, YOUR MAJESTY, DID YOU SEE THIS MORNING'S NEWSPAPER?


...BUT WE MUSTN'T LET OUR GUARD DOWN YET.
SECURITY IS BEING INTENSIFIED IN EVERY PORT CITY EVEN AS WE SPEAK..
WE DROVE THEM AWAY. THE TOWN'S MOSTLY INTACT.

SHE TOOK THE PAPER TO HER ROOM.
KWACK
THIS IS LUFFY WE'RE TALKING ABOUT HERE.
IS THIS SOME KIND OF FASHION STATEMENT? NO, IT CAN'T BE.
HMM...
VIVI LOOKED CONFUSED WHEN SHE READ THE STORY.

A CERTAIN TOWN IN A CERTAIN COUNTRY ON THE GRAND LINE
IT'S ONLY BEEN THREE WEEKS SINCE THE GREAT BATTLE.
...AND HE DOES THIS. WHAT'S HE THINKING?
HE MANAGES TO ESCAPE WITH HIS LIFE...
HE MUST HAVE SOME ULTERIOR MOTIVE.
OR HE'S INSANE.
YOU THINK SO, DAZ?
OF COURSE.
...I'M HEADING BACK TO THE WONDERFUL NEW WORLD! ARE YOU COMING WITH ME?
I'M FULLY RECOVERED. AND TO PROVE IT...
HA HA.. THE CHEEKY RASCAL. IS THAT SPITE DIRECTED AT ME?
STRAW HAT IS STILL WEAKENED.
WOUNDS LIKE THOSE DON'T HEAL THAT FAST.

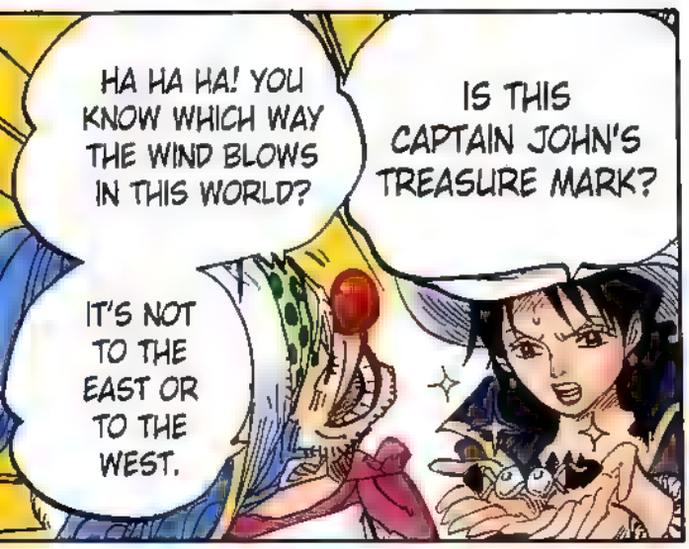

CAP'N BUGGY!!
WE LOOKED EVERYWHERE FOR YOU!!
A CERTAIN ISOLATED ISLAND ON THE GRAND LINE

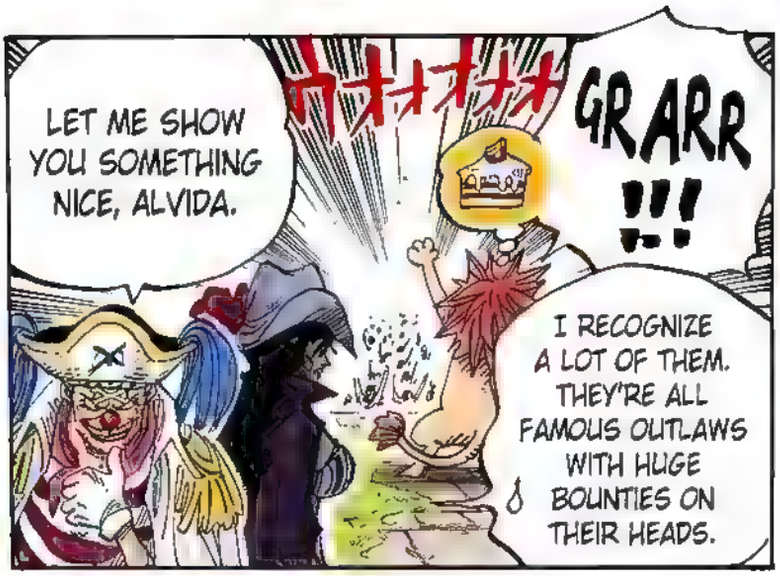
WE SAILED ALL OVER THE WORLD, TASTING BITTER DEFEAT AT EVERY TURN!
THEN BEFORE WE KNEW IT, YOU'D GONE FROM BEING A FORLORN PRISONER TO A HERO! WE SAW IT IN THE PAPER!
どーーーんっ!!
EVER SINCE YOU GOT CAPTURED...
...I'VE BEEN SO WORRIED! I STAYED UP EVERY NIGHT TRYING TO FIGURE OUT HOW TO RESCUE YOU!

CAPTAIN BUGGY!!
I MISSED YOU TOO!!
うおおおお!!
DIDN'T YOU PEOPLE GIVE UP ON BUGGY RIGHT AWAY?
がしいっ!!

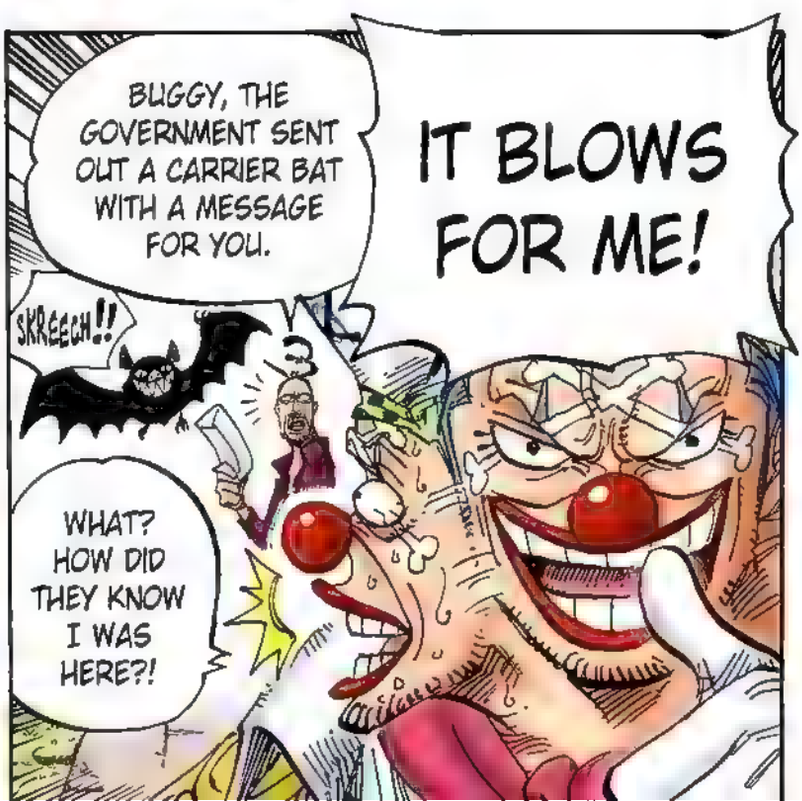
"SEE THAT, WORLD?! THAT'S OUR CAPTAIN WHO DID THAT!"
WE ALL BELIEVED IN YOU, AND DEEP IN OUR HEARTS WE THOUGHT...
!!
YOU GUYS... YOU ALL TRUSTED ME...
ぐすっ...

YEAH! CABAJI!!
AND I'M THE CHIEF OF STAFF, CABAJI!
YEAH! MOHJI !!
MOHJI !!
ALL RIGHT, MEN! I'M THE FIRST MATE OF THE BUGGY PIRATES!

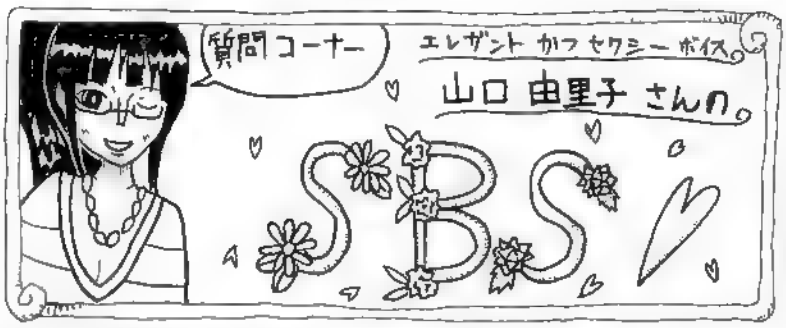

HA HA HA! YOU KNOW WHICH WAY THE WIND BLOWS IN THIS WORLD?
IS THIS CAPTAIN JOHN'S TREASURE MARK?
IT'S NOT TO THE EAST OR TO THE WEST.


LET ME SHOW YOU SOMETHING NICE, ALVIDA.
GRARR !!!
I RECOGNIZE A LOT OF THEM. THEY'RE ALL FAMOUS OUTLAWS WITH HUGE BOUNTIES ON THEIR HEADS.

THIS NEWS IS PRETTY SHOCKING.
DON'T READ IT BEFORE I DO!


BUGGY, THE GOVERNMENT SENT OUT A CARRIER BAT WITH A MESSAGE FOR YOU.
IT BLOWS FOR ME!
SKREECH!!
WHAT? HOW DID THEY KNOW I WAS HERE?!

IT'S NICO ROBIN'S VOICE ACTRESS, YURIKO YAMAGUCHI!!



SBS Question Corner

(Yoshiko, Miyagi Prefecture)

HDYD! (How Do You Do!)
This is our...seventh! Our seventh Voice Actor Question Corner! Our guest today isn't like the other Straw Hat voice actors! She is Nico Robin, the mysterious woman who never lets down her guard! But the actress who voices her always has her guard down! Allow me to introduce Yuriko Yamaguchi! In the house!

Oda(O): Hi, Yuriko, or as I like to call you, Softie. Please introduce yourself.

Yamaguchi(Y): I'm Nico Robin!♡

O: That's just the character you portray, but whatever. If I push back now, we'll never get anywhere. But once you get into character, you look just like...

Y: This is delicious.

O: Hey!? Those rice crackers were a gift! Why did you start eating them now?! Hey! Hey! No, thank you!? Don't mind me!? I don't need any tea! Now let's start! Oh yeah, do you know what SBS stands for?

Y: (S)hoot, (B)rook got (S)tabbed by me!

O: Don't stab him!? Geez!)

Y: Hey, Odacchi, want some tea?

O: I said I'm good!

Y: Oh, I get it. SBS stands for (S)houldn't we take a (B)reak (S)oon?

O: Not yet!? Geez!) Can you please do it right?!

Yamaguchi's Question Corner will continue on page 206!

PREVIEW FOR NEXT VOICE ACTOR'S SBS

The next Voice Actor SBS will be for these two! Send in your questions! Ask whatever you want so you won't regret it later!

Franky (Kazuki Yao)

Brook (Cho)

Weirdos are coming out of the woodwork! So ask Franky your weird questions! Ask Brook even weirder questions!

Chapter 594:
MESSAGE

THE BALANCE OF POWER AMONG THE PIRATES WILL BE SHIFTING SOON.

WE SHOULD WAIT FOR FURTHER DEVELOPMENTS IN THE NEW WORLD.

WE MUST PICK THE ONES WHO HAVE THE GREATEST INFLUENCE.

WHO CAN WE USE TO FILL THE SEVEN WARLORDS' THREE EMPTY SEATS?

THE BALANCE OF THE THREE GREAT POWERS CANNOT BE DEPENDED ON ANY LONGER.

...BECAUSE HIS JOINING SYMBOL ZED PEACE AND UNDERSTANDING BETWEEN OUR SPECIES AND THE FISH-MEN.

JINBEI IS FULLY AGAINST US NOW. I FIND IT VERY UNFORTUNATE...

I SERIOUSLY DOUBT HE'D RETURN TO THE STAGE AFTER SO MANY YEARS AWAY.

WHAT'S HIS CONNECTION TO RAYLEIGH?

THIS STRAW HAT LUFFY IS ALWAYS IN THE NEWS. BUT CONSIDERING HE'S GARP'S GRANDSON, I'M NOT SURPRISED.

THE LARGEST PROBLEM HERE AS ALWAYS IS "D." WITH WHAT HAPPENED WITH PORTGAZ...

...THAT NAME HAS BECOME MUCH TOO WELL KNOWN IN RECENT YEARS.

...HE IS THE FRONTRUNNER. THERE IS NO HISTORICAL PRECEDENT FOR A MAN WHO'S EATEN TWO DEVIL FRUITS.

OF THE PIRATE CANDIDATES FOR THE FOUR EMPERORS...

ONLY THE REMAINING FOUR EMPERORS THEMSELVES COULD POSSIBLY DEFEAT HIM...

...AND MAYBE MARCO THE PHOENIX WITH WHITEBEARD'S CREW.

HE KNOWS WHITEBEARD'S TERRITORIES THROUGH AND THROUGH.

HE'S ALREADY TAKEN OUT ONE OF THE ROOKIES WORTH OVER 100 MILLION.

BLACKBEARD HAS ALREADY BEGUN HIS RAMPAGE IN THE NEW WORLD.

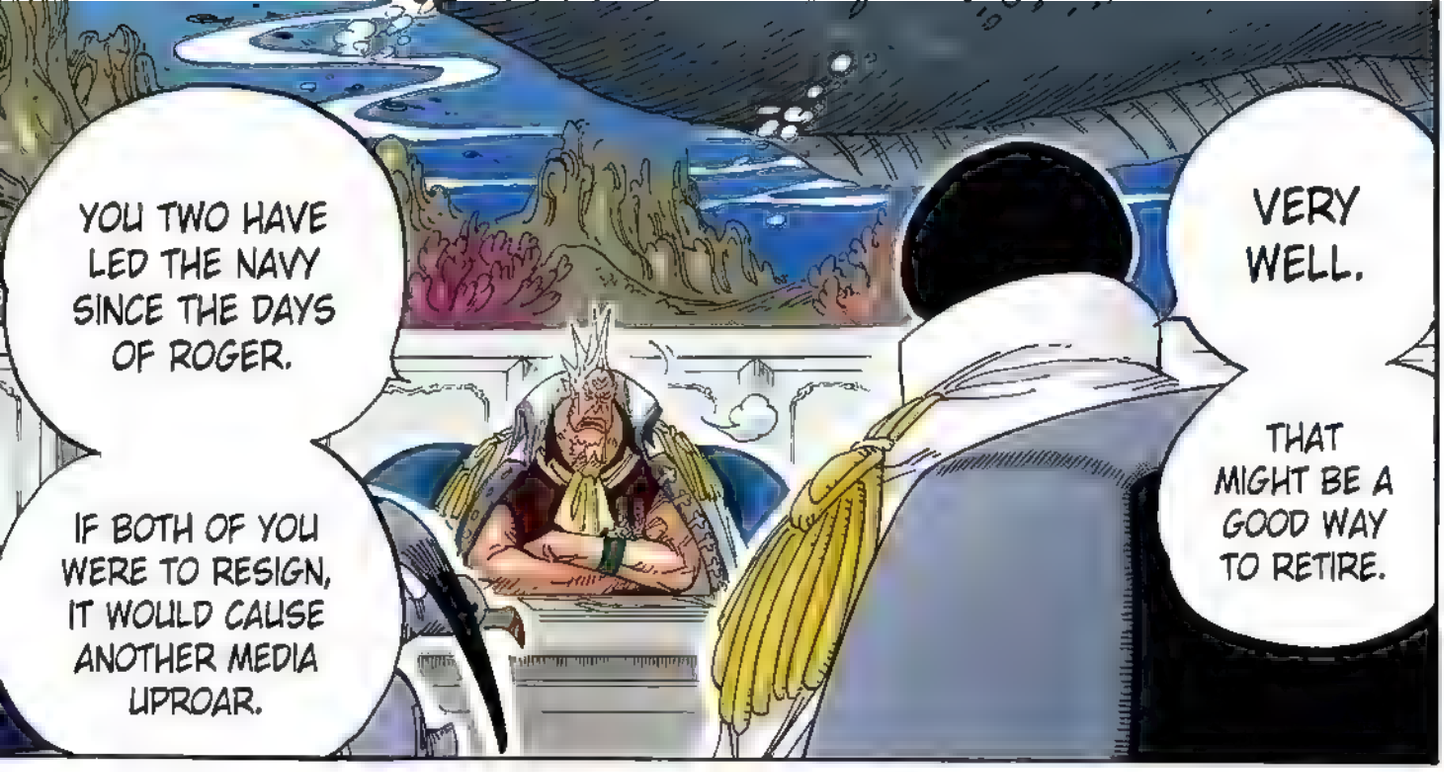
ROOM OF THE FIVE ELDERS, SACRED MARIJOA, THE RED LINE

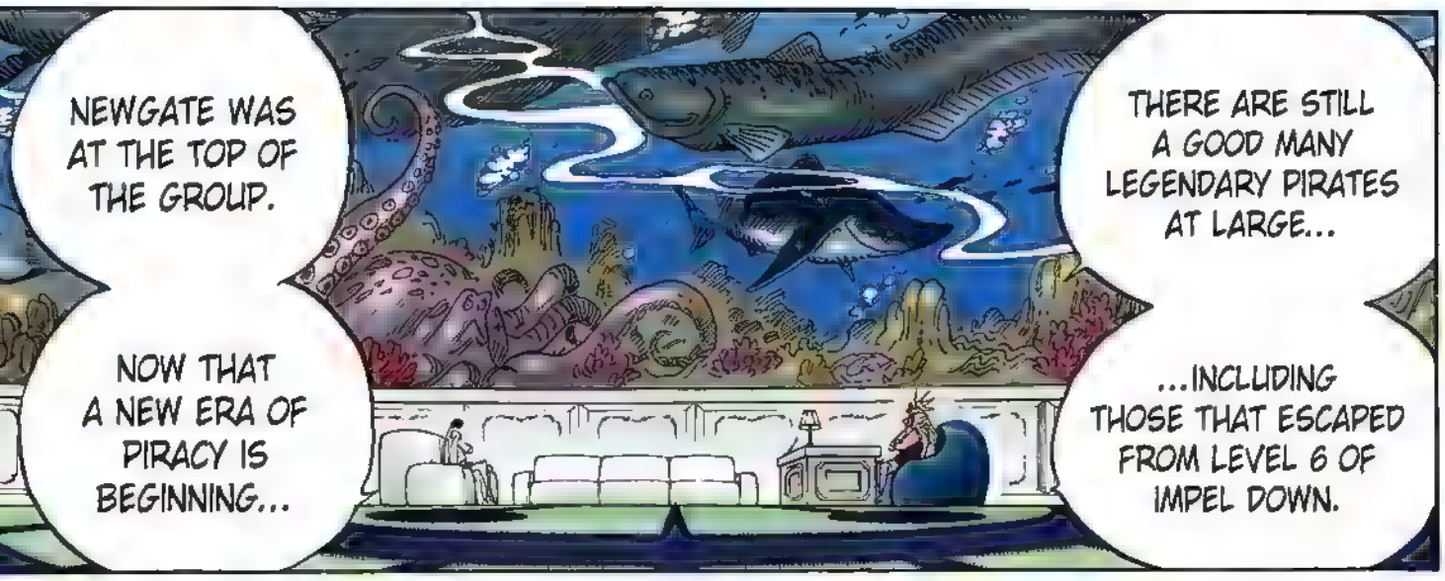
...

SWF

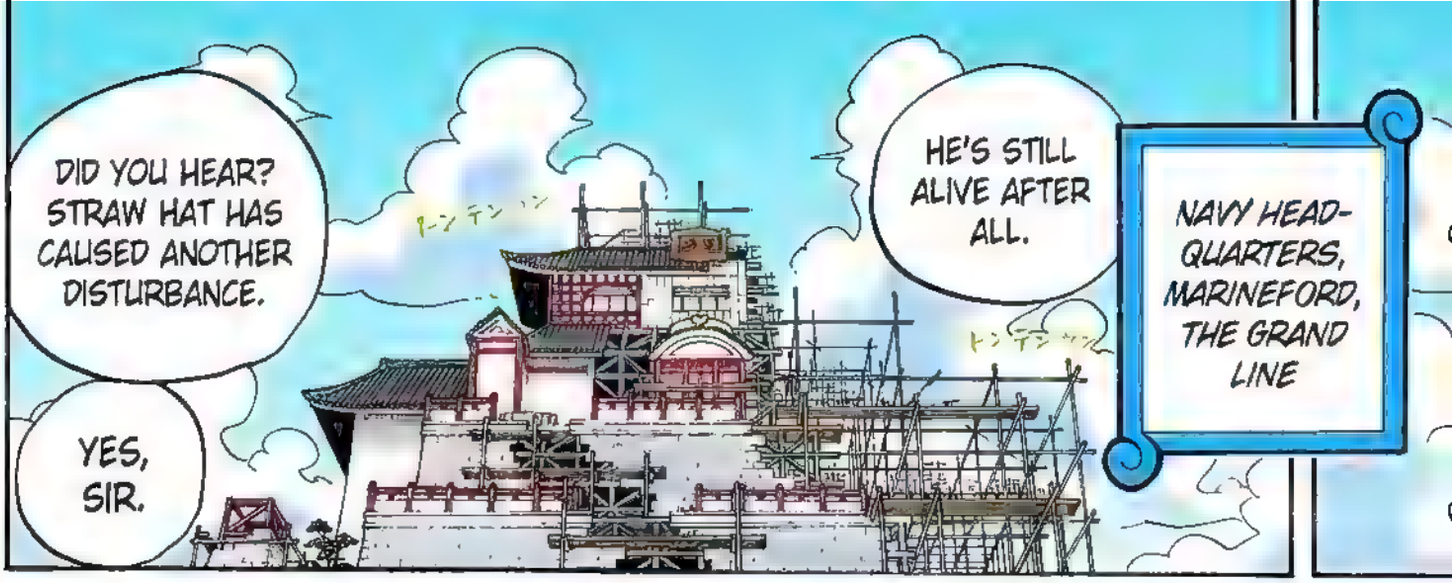
SWF..

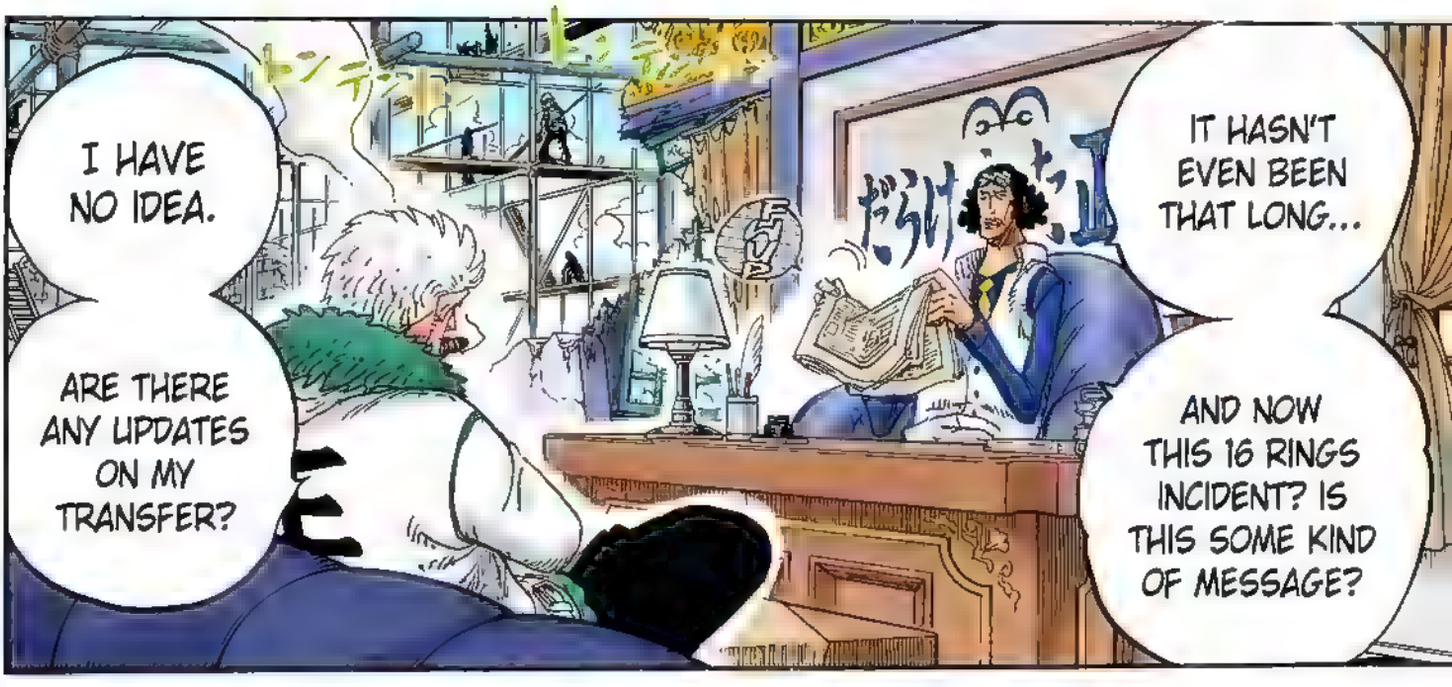
ELSEWHERE ON SACRED MARIJOA
オオオ…
I TRIED TO STOP HIM…
…BUT GARP HAS ESSENTIALLY RESIGNED.
…!!
KONG
WORLD GOVERNMENT MILITARY COMMANDER-IN-CHIEF
BUT HE STILL RETAINS HIS RANK.
I WON'T ALLOW HIM TO LEAVE THE SERVICE JUST YET.
I NEED HIM TO TRAIN THE YOUNG OFFICERS OF THE NEXT GENERATION.
IF YOU'RE GOING TO RESIGN AS FLEET ADMIRAL OF THE NAVY…
…
…YOU COULD AT LEAST DO AS MUCH…
…SENGOKU.

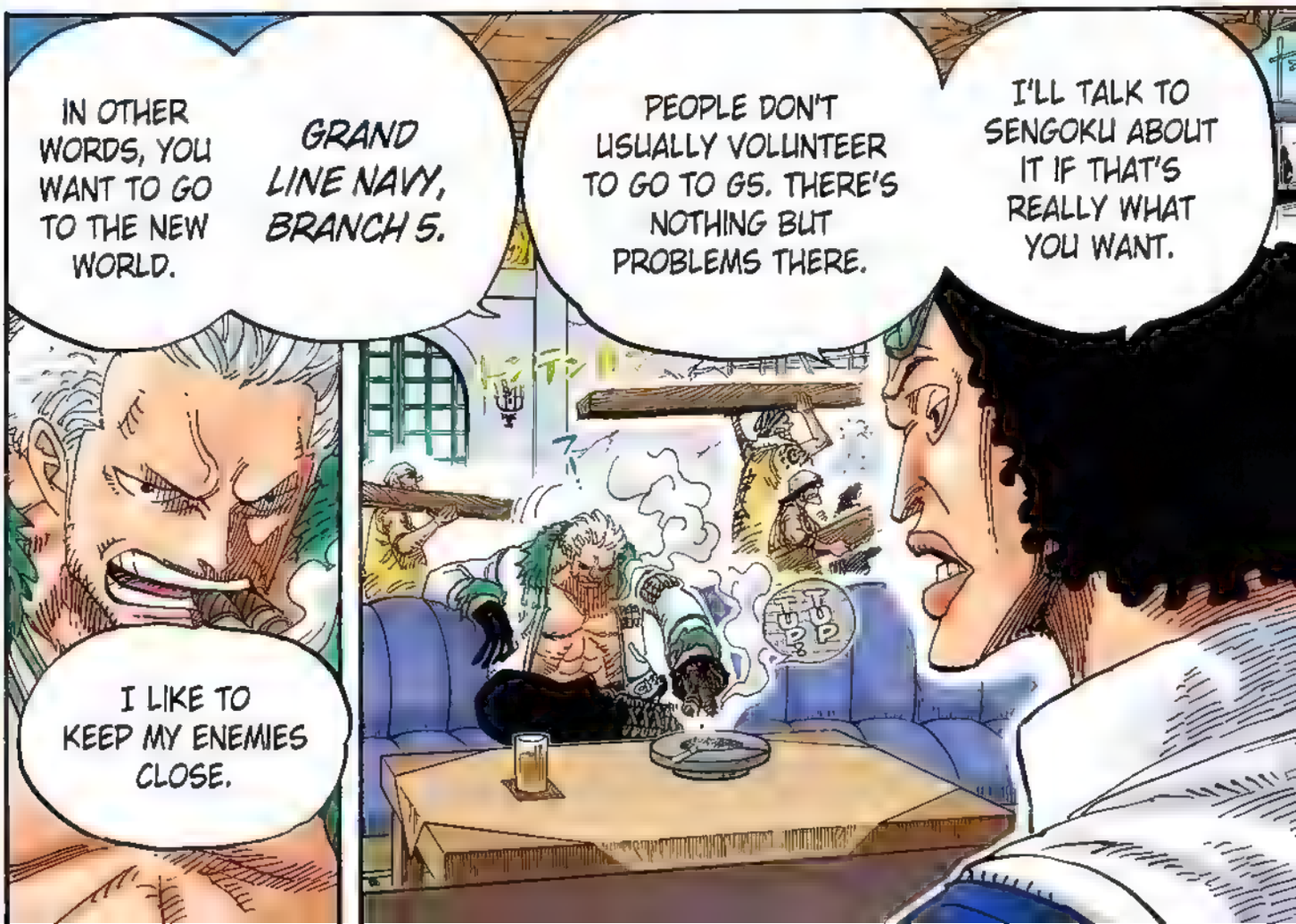

YOU TWO HAVE LED THE NAVY SINCE THE DAYS OF ROGER.
IF BOTH OF YOU WERE TO RESIGN, IT WOULD CAUSE ANOTHER MEDIA UPROAR.
VERY WELL.
THAT MIGHT BE A GOOD WAY TO RETIRE.


NEWGATE WAS AT THE TOP OF THE GROUP.
NOW THAT A NEW ERA OF PIRACY IS BEGINNING...
THERE ARE STILL A GOOD MANY LEGENDARY PIRATES AT LARGE...
...INCLUDING THOSE THAT ESCAPED FROM LEVEL 6 OF IMPEL DOWN.

EITHER WAY, SIR, I WOULD LIKE TO RECOMMEND AOKIJI...
...AS THE NEXT ADMIRAL OF THE FLEET.
...WHY KEEP ALL YOUR OLD WARHORSES AROUND?
EVERY GENERATION MUST SERVE JUSTICE IN ITS OWN WAY.


DID YOU HEAR? STRAW HAT HAS CAUSED ANOTHER DISTURBANCE.
YES, SIR.
HE'S STILL ALIVE AFTER ALL.
NAVY HEAD-QUARTERS, MARINEFORD, THE GRAND LINE

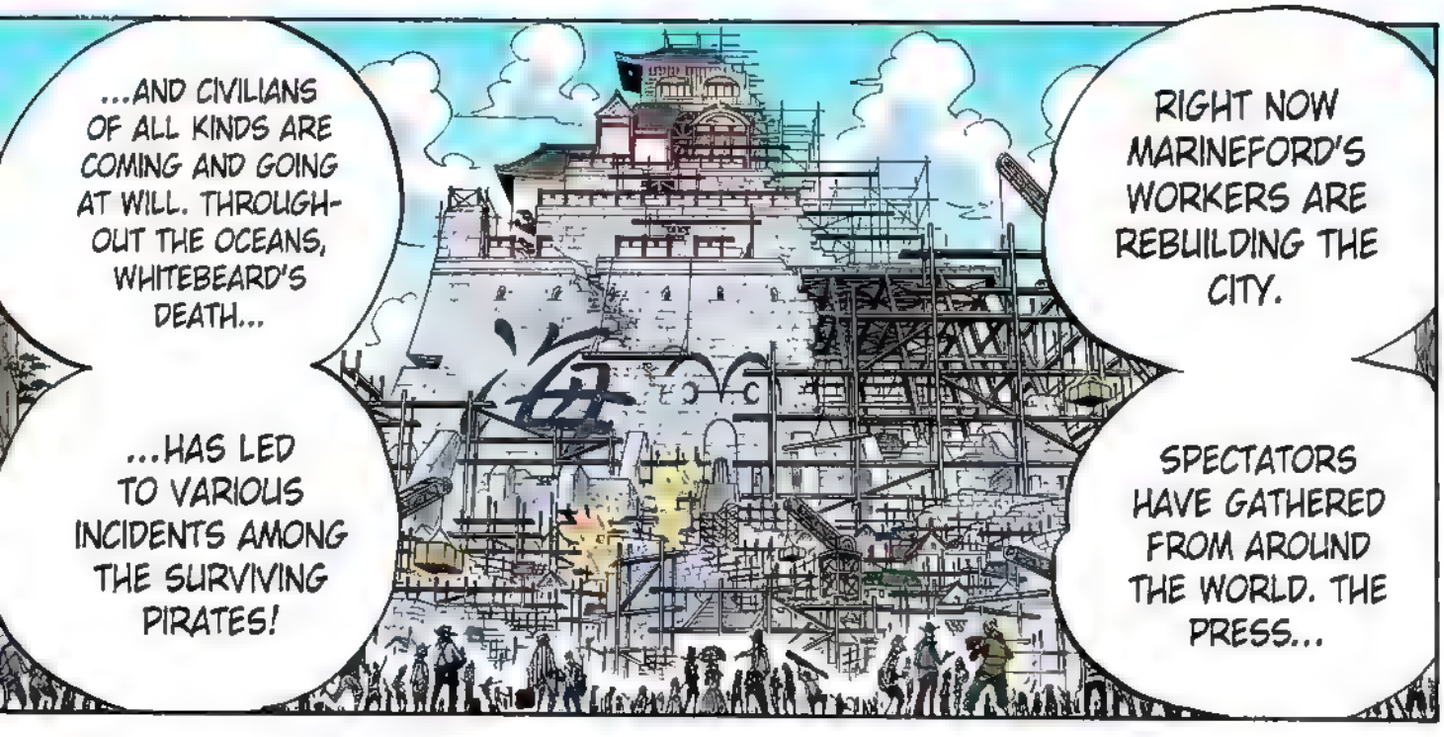

I HAVE NO IDEA.
ARE THERE ANY UPDATES ON MY TRANSFER?
IT HASN'T EVEN BEEN THAT LONG...
AND NOW THIS 16 RINGS INCIDENT? IS THIS SOME KIND OF MESSAGE?


IN OTHER WORDS, YOU WANT TO GO TO THE NEW WORLD.
GRAND LINE NAVY, BRANCH 5.
PEOPLE DON'T USUALLY VOLUNTEER TO GO TO G5. THERE'S NOTHING BUT PROBLEMS THERE.
I'LL TALK TO SENGOKU ABOUT IT IF THAT'S REALLY WHAT YOU WANT.
I LIKE TO KEEP MY ENEMIES CLOSE.

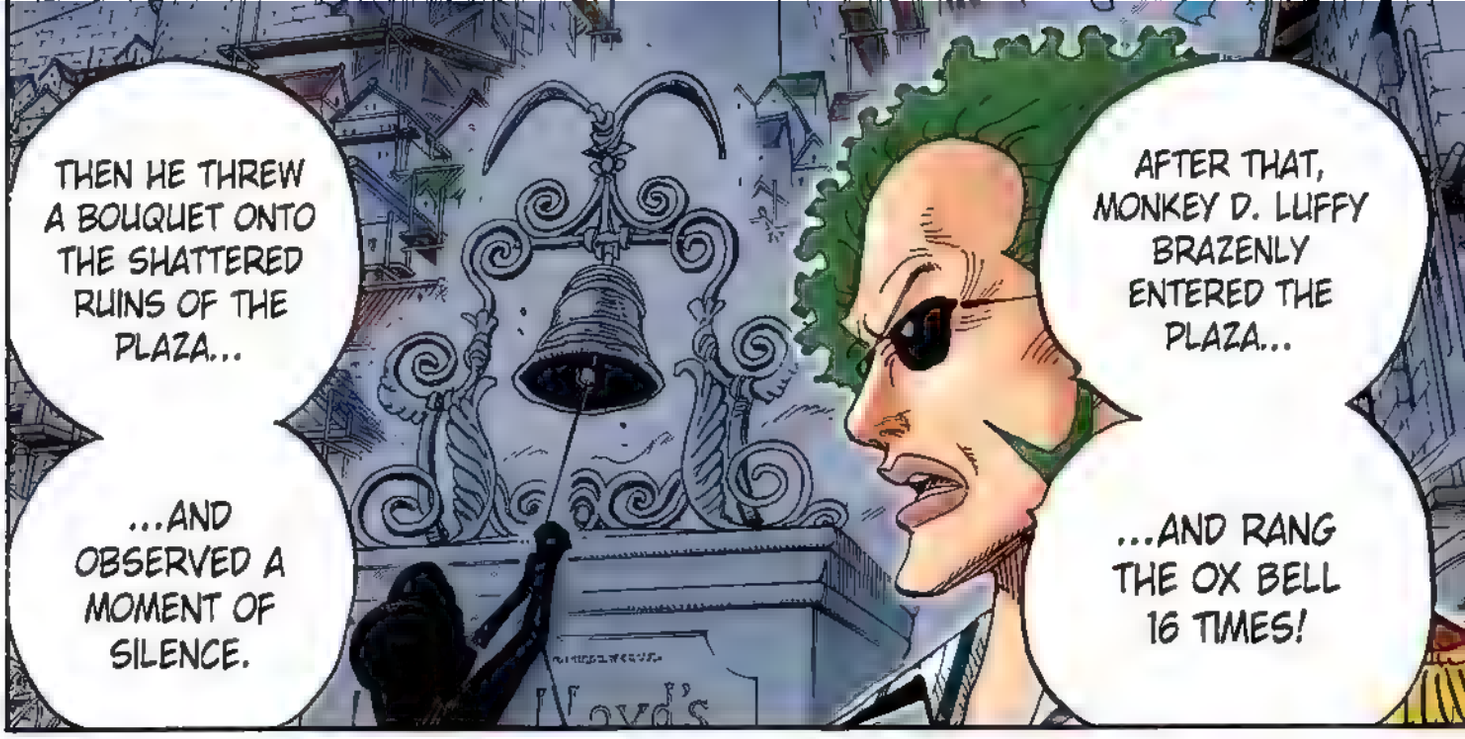
IT'S ONE OF THE ABILITIES OF HAKI POWER, ALL RIGHT. THERE'S NO MISTAKE.
MEDICAL WARD, NAVY HEAD-QUARTERS
ALL NAVAL OFFICERS OF VICE ADMIRAL RANK AND HIGHER HAVE SOME FORM OF IT.
HAKI POWER? THIS?
NORMALLY, PEOPLE ARE ONLY ABLE TO DRAW OUT THAT POWER THROUGH YEARS OF TRAINING.
THE POWERS PROBABLY AWAKENED BECAUSE OF THE SHOCK YOU SUFFERED IN BATTLE.
I FEEL THE PRESENCE OF EVERYONE AROUND ME SO STRONGLY. IT'S UNNERVING.
I DON'T GET IT EITHER!
GAH! IT FEELS LIKE YOU'RE WAY AHEAD OF ME!
HEY, DOC! CAN I CATCH UP TO HIM?!
YOU'RE GARP'S STUDENTS, AREN'T YOU? HAVE HIM TEACH YOU ABOUT IT!

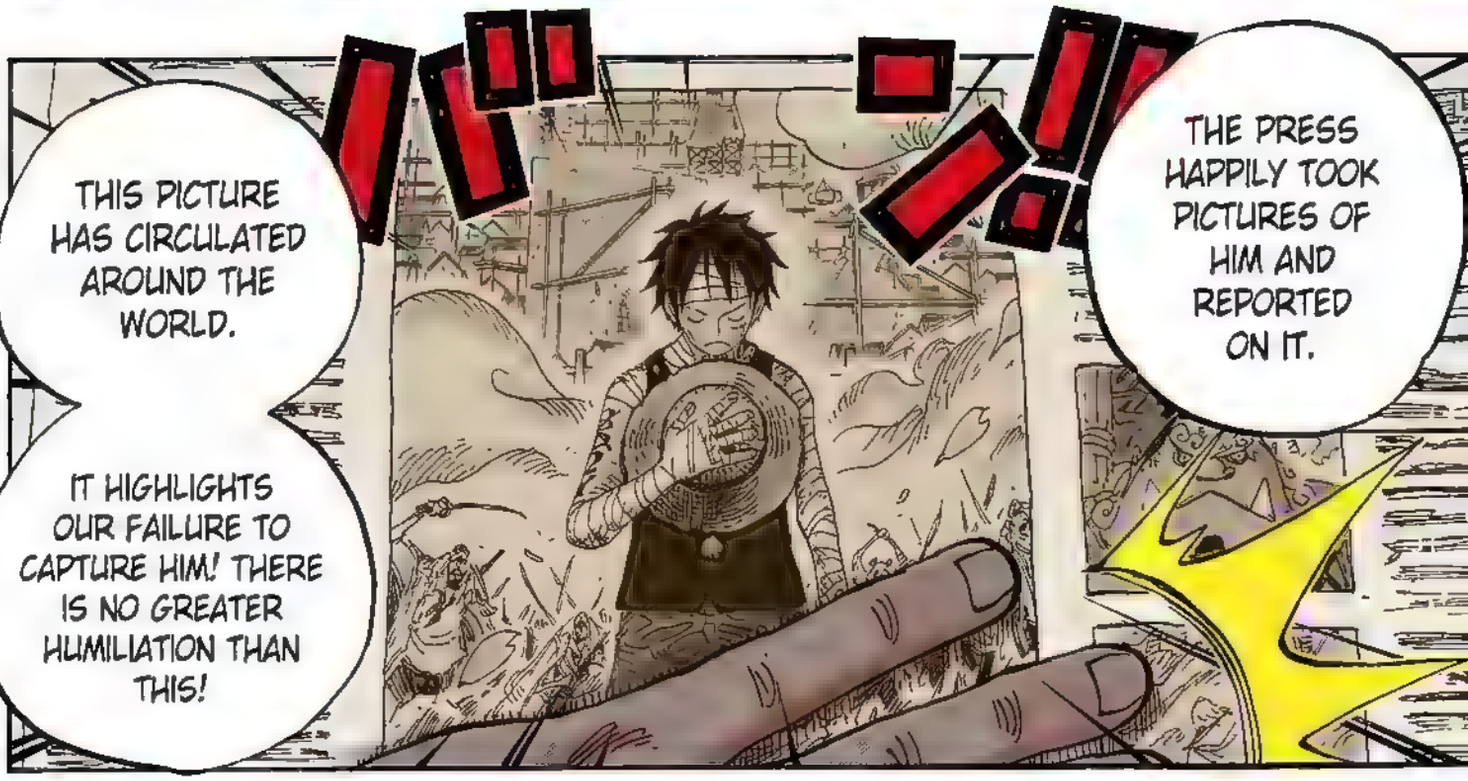
THIS IS INCOMPRE-HENSIBLE!
PROCEED-INGS ROOM
ど!!
ん!!
THIS PIRATE, MONKEY D. LUFFY!
WANTED
DEAD OR ALIVE
MONKEY D LUFFY
DURING THE PARAMOUNT WAR, WE DISCOVERED HE WAS THE LATE PORTGAZ D. ACE'S ADOPTIVE BROTHER AND THE SON OF DRAGON THE REVOLUTIONARY.
AND WE NOW KNOW THAT HE'S VICE ADMIRAL GARP'S GRANDSON.
AND HE'S ACCOMPANIED BY THAT TRAITOR...
...THE FORMER WARLORD, JIMBEI, THE FIRST SON OF THE SEA!
HE WAS MISSING BUT IT'S BEEN CONFIRMED THAT HE'S ALIVE!
HE HAS RESURFACED HERE AT NAVY HEAD-QUARTERS!

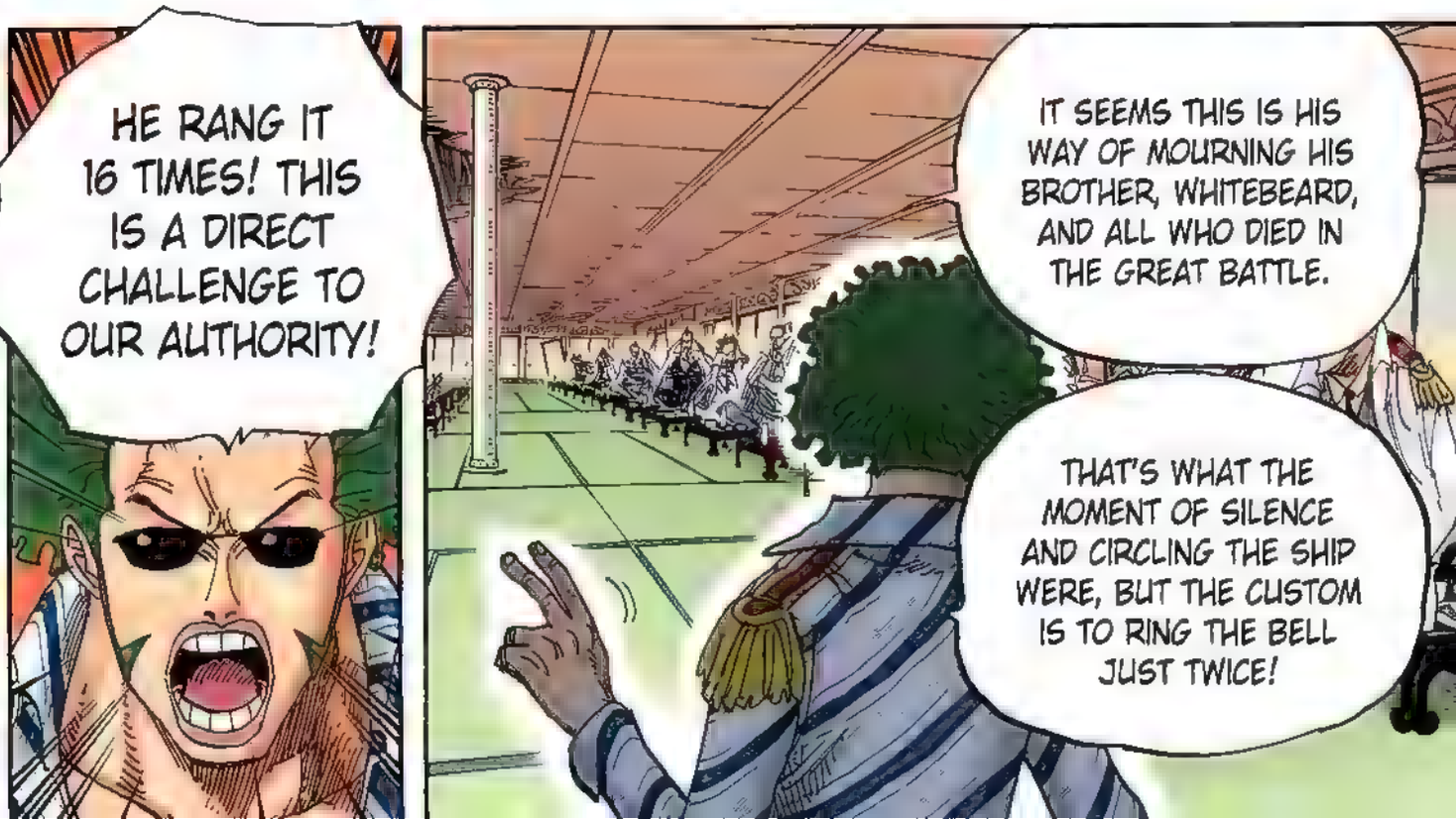
THE DARK KING, SILVERS RAYLEIGH!
AND THE PIRATE KING'S FORMER FIRST MATE WAS WITH HIM TOO!!

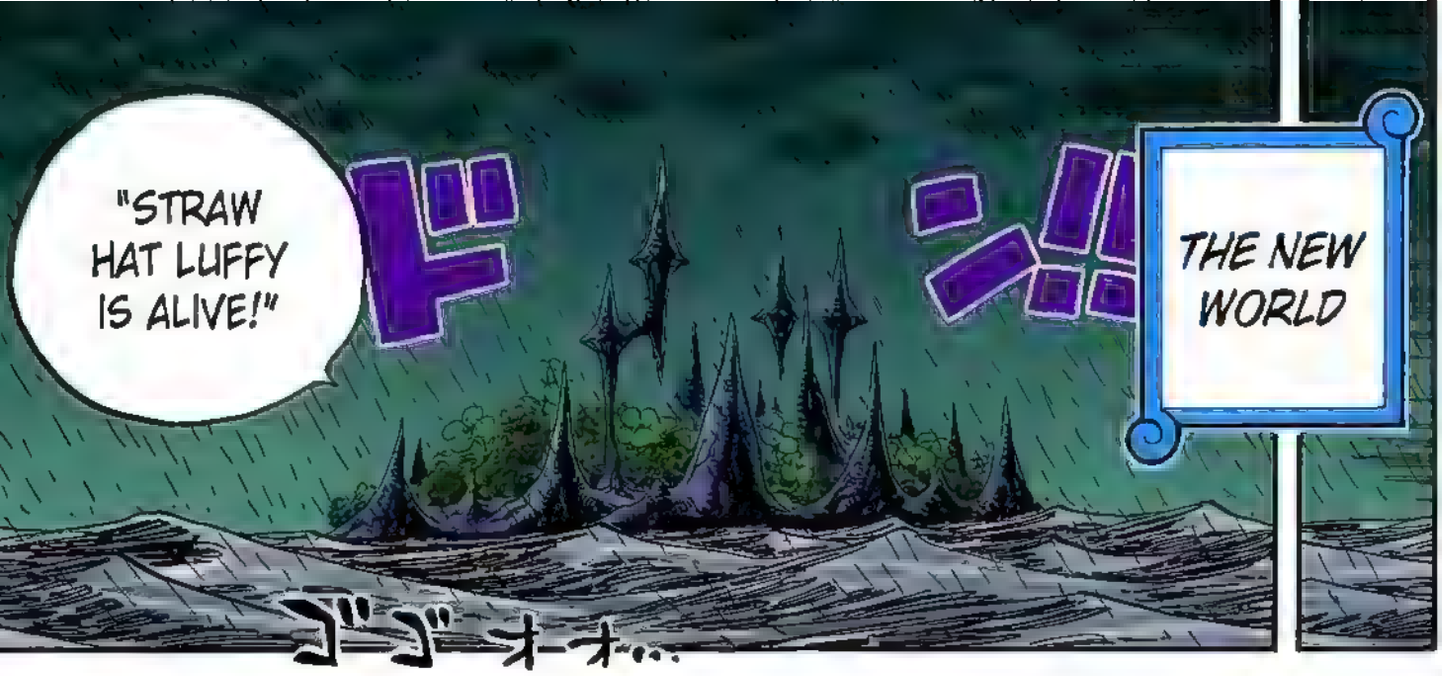

...AND CIVILIANS OF ALL KINDS ARE COMING AND GOING AT WILL. THROUGHOUT THE OCEANS, WHITEBEARD'S DEATH...
...HAS LED TO VARIOUS INCIDENTS AMONG THE SURVIVING PIRATES!
RIGHT NOW MARINEFORD'S WORKERS ARE REBUILDING THE CITY.
SPECTATORS HAVE GATHERED FROM AROUND THE WORLD. THE PRESS...

THOSE THREE MUST'VE KNOWN ABOUT IT AND CAME TO STEAL A WARSHIP.
THEN THEY USED IT TO CIRCLE MARINEFORD ONCE! THAT'S THE WATER BURIAL CEREMONY OF THE SEA!
ALL OUR AVAILABLE TROOPS ARE AWAY FROM HEADQUARTERS.
THEY STRUCK WHEN WE WERE SHORTHANDED.


THEN HE THREW A BOUQUET ONTO THE SHATTERED RUINS OF THE PLAZA...
...AND OBSERVED A MOMENT OF SILENCE.
AFTER THAT, MONKEY D. LUFFY BRAZENLY ENTERED THE PLAZA...
...AND RANG THE OX BELL 16 TIMES!


THIS PICTURE HAS CIRCULATED AROUND THE WORLD.
IT HIGHLIGHTS OUR FAILURE TO CAPTURE HIM! THERE IS NO GREATER HUMILIATION THAN THIS!
THE PRESS HAPPILY TOOK PICTURES OF HIM AND REPORTED ON IT.

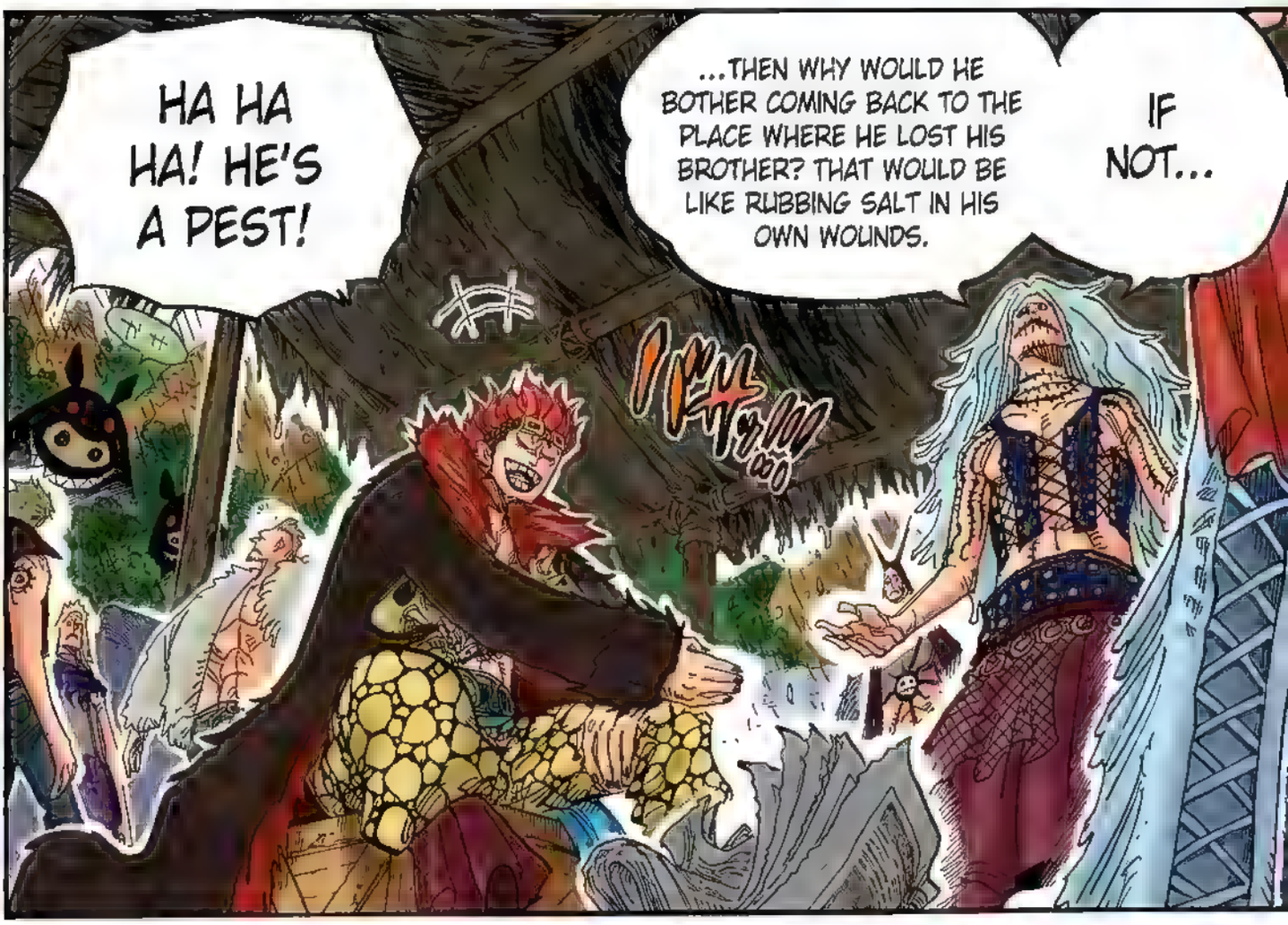

HE RANG IT 16 TIMES! THIS IS A DIRECT CHALLENGE TO OUR AUTHORITY!
IT SEEMS THIS IS HIS WAY OF MOURNING HIS BROTHER, WHITEBEARD, AND ALL WHO DIED IN THE GREAT BATTLE.
THAT'S WHAT THE MOMENT OF SILENCE AND CIRCLING THE SHIP WERE, BUT THE CUSTOM IS TO RING THE BELL JUST TWICE!


"STRAW HAT LUFFY IS ALIVE!"
ドン!!
THE NEW WORLD
ゴゴゴオオ…

THE OX BELL IS THE NAME OF A SACRED BELL...
ザアアア…
"SIXTEEN RINGS FOR THE NEW WORLD AT MARINEFORD." WHAT'S THIS OX BELL THING?
...ON THE FAMOUS SHIP OF WAR, THE OX LLOYD.

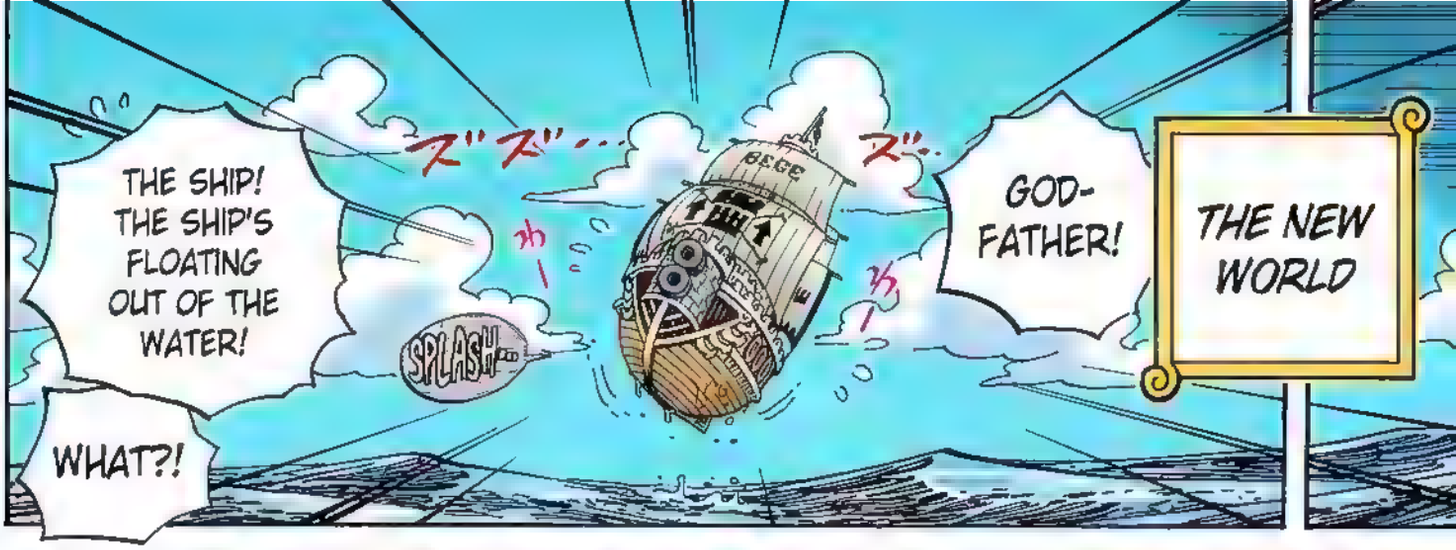
THAT'S WHAT 16 RINGS MEANS. BUT THIS ISN'T THE RIGHT TIME OF YEAR FOR IT.
IT'S RUNG EACH YEAR, EIGHT TIMES TO GIVE THANKS FOR THE PAST YEAR AND EIGHT MORE TO PRAY FOR THE COMING YEAR.
THIS IS HIS DECLARATION THAT A NEW ERA HAS BEGUN.
THE NAVY HAS A CUSTOM OF RINGING IT 16 TIMES.
KILLER
キラー

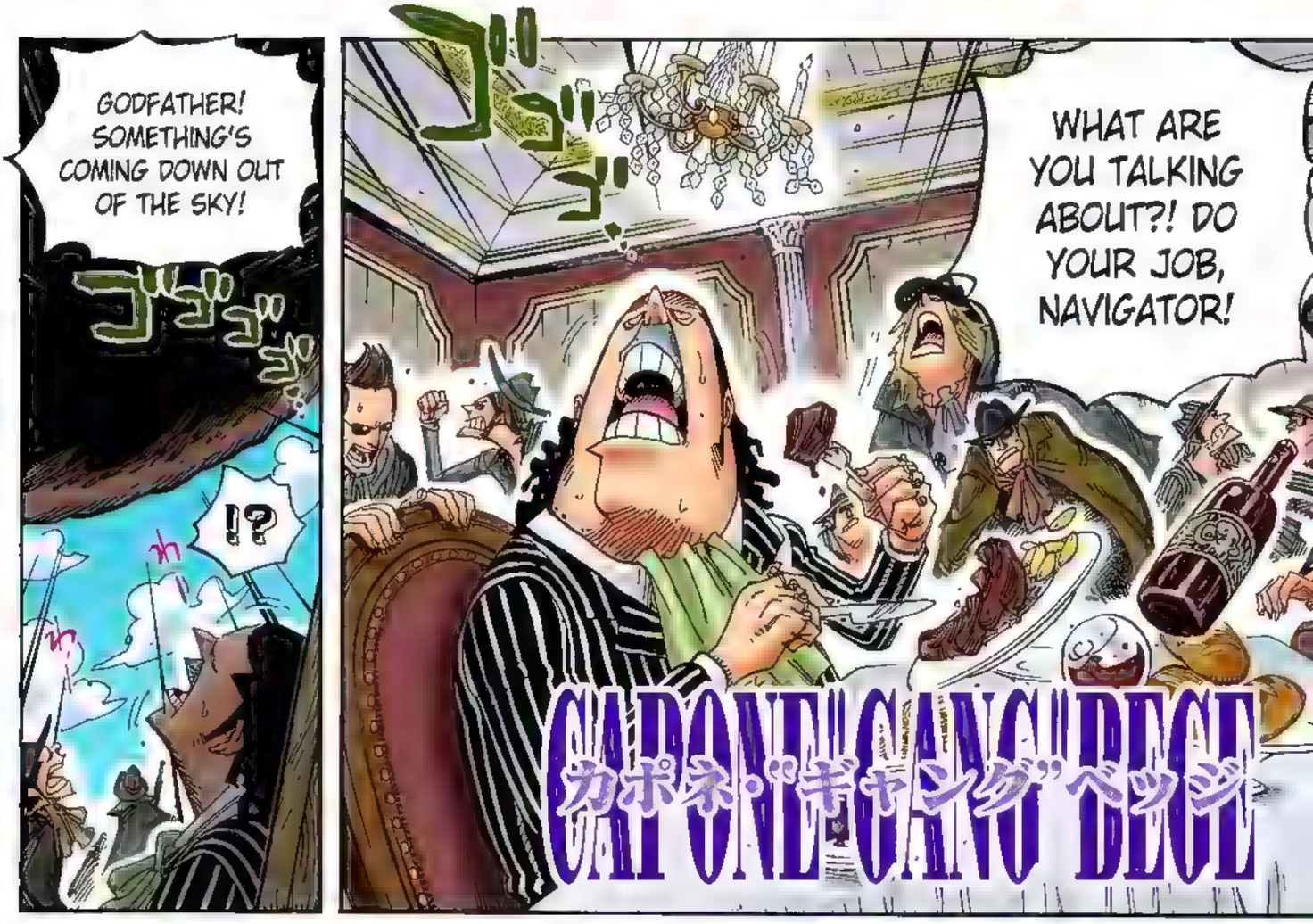
IS HE TRYING TO CLAIM THE NEW ONE AS HIS OWN?
THE ERA OF WHITE-BEARD IS OVER.

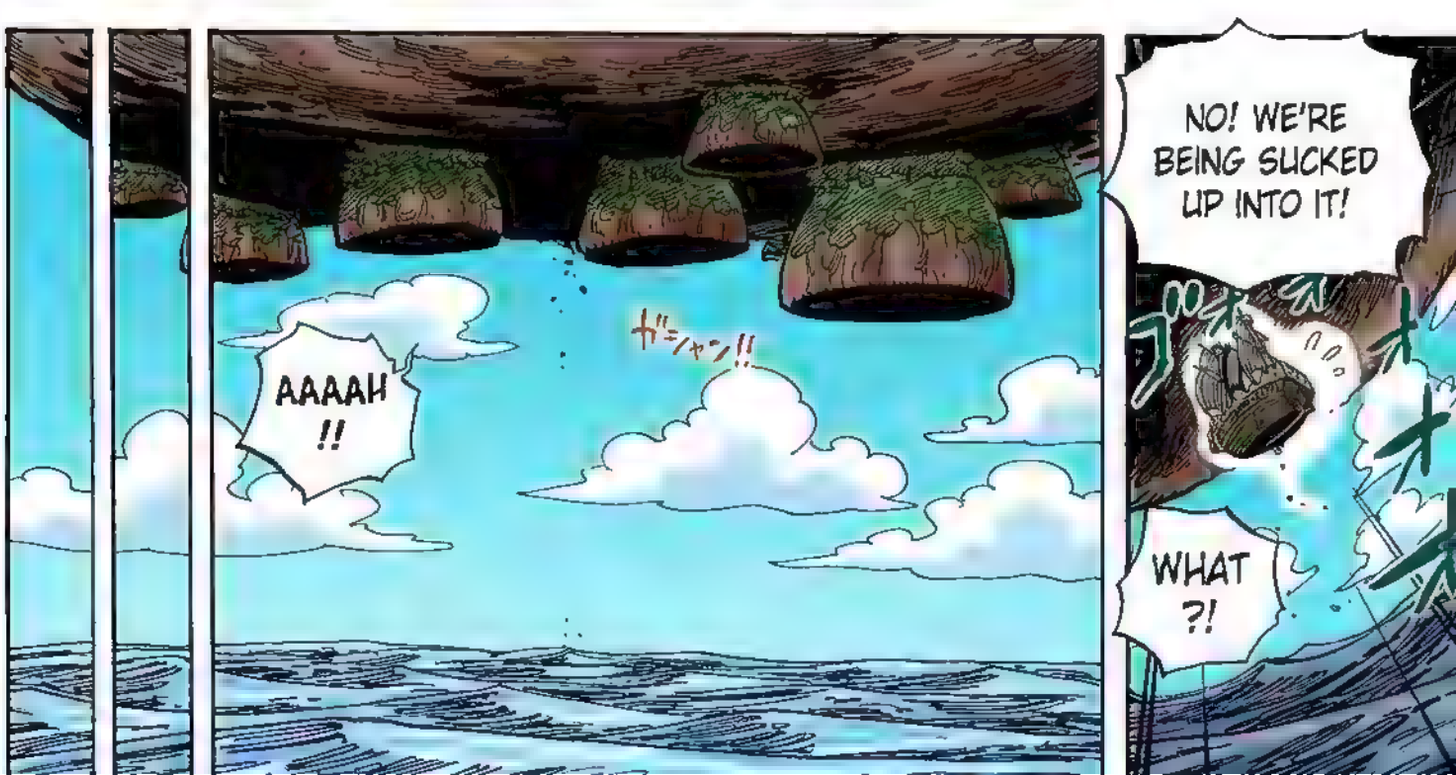

HA HA HA! HE'S A PEST!
...THEN WHY WOULD HE BOTHER COMING BACK TO THE PLACE WHERE HE LOST HIS BROTHER? THAT WOULD BE LIKE RUBBING SALT IN HIS OWN WOUNDS.
IF NOT...

...HE'S DEFINITELY IN A LEAGUE OF HIS OWN! BUT I'M NOT SO SOFT AS TO ALLOW HIM TO KEEP RUNNING AROUND FREE!
OF ALL THE GREENHORNS WITH BOUNTIES OF OVER 100 MILLION...

PARADISE?
YOU MEAN THE LOVING BOSOM OF YOUR FAMILIES?
GIVE US A BREAK! WE WERE JUST ABOUT TO LEAVE THESE WATERS!
LET US RETURN TO PARADISE ALIVE!
I THOUGHT THE NEW WORLD WOULD BE MORE FUN. WHAT'S WITH THESE COWARDS?!
...!!
IF YOU'RE NOT PREPARED TO DIE...
...DON'T COME TO THESE WATERS!
EUSTASS "CAPTAIN" KID
ユースタス・"キャプテン"キッド


THE SHIP! THE SHIP'S FLOATING OUT OF THE WATER!
WHAT?!
SPLASH!
GOD-FATHER!
THE NEW WORLD


GODFATHER! SOMETHING'S COMING DOWN OUT OF THE SKY!
!?
WHAT ARE YOU TALKING ABOUT?! DO YOUR JOB, NAVIGATOR!
CAPONE GANG BEGE
カポネ・ギャング・ベッジ


AAAAH !!
NO! WE'RE BEING SUCKED UP INTO IT!
WHAT ?!

GRAND LINE, SOMEWHERE OUT AT SEA
SORRY FOR MAKING YOU GUYS TAKE THIS LONG TRIP.
DON'T WORRY ABOUT IT. WE'RE USED TO LONG VOYAGES!
WHAT ARE YOU DOING OVER THERE?
WOING
THE SNAKE PRINCESS FAINTED AFTER GETTING TOO WORKED UP EARLIER.
WE'RE WATCHING YOU TO MAKE SURE YOU GET SOME REST.
IT'S THE SNAKE PRINCESS'S ORDERS!
I HOPE THEY'LL GET THE MESSAGE.
THEY SHOULD WHEN THEY SEE THE STORY.
THOSE ACTIONS ARE UNUSUAL FOR YOU. THAT'S THE KEY.
BUT THEN, THERE'S ONE MAN WHO DIDN'T SEEM VERY SHARP. WELL, I'M SURE HE'LL BE FINE.
I KNOW YOUR MESSAGE WILL REACH THEM. I HAVE A FEELING ABOUT IT.

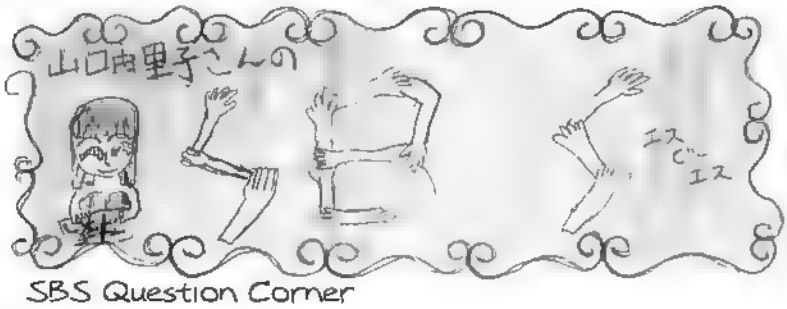
I GOT IT!
SQUAWK
HEY!
IN THE SKY ABOVE THE GRAND LINE
ATOP THE GIANT BRIDGE IN THE EAST BLUE
UNDER-STOOD.
ドドド
WHAT IS IT, ROBIN?
ドドド
I GOT IT, LUFFY!
I GOT IT! I GOT IT!
RUINS OF THE MUGGY KINGDOM
HOLD ON! THERE'S SOMETHING...
HEY! AREN'T YOU DONE YET? MY ARMS ARE GETTING TIRED!
THIS ISN'T SOMETHING LUFFY WOULD NORMALLY DO. RAYLEIGH WAS WITH HIM, SO HE MUST'VE PLANNED IT. THERE HAS TO BE SOMETHING GOING ON HERE!
ALL RIGHT, LUFFY.
KAMABAKKA KINGDOM
WHAT IS IT?

LITTLE GIRL, THEY'RE COMING AFTER YOU!
YOU'RE ALWAYS LIKE THIS! YOU HAVE NO CONSIDERATION FOR THE REST OF US!
THE SKY ISLAND OF WEATHERIA
BOWIN ISLAND
NOW WHAT IS IT, USOPP-N?!
I UNDERSTAND! I UNDERSTAND, LUFFY!
LONGARM KINGDOM
SO THAT'S IT!
THE WORLD'S ONLY LIVING SKELETON!
HERE HE IS!
I SEE.
FUTURE LAND BALDIMORE

SORRY. CAN YOU SAY THAT ONE MORE TIME?
BACK IN THE TURBULENT NEW WORLD
I'M BROWNBEARD! THE GREAT PIRATE BROWNBEARD! THE BOUNTY ON MY HEAD IS OVER 80 MILLION BERRIES! REMEMBER MY NAME! THIS IS MY TERRITORY NOW!
I DON'T THINK I HEARD YOU RIGHT.
JOKES ?
LET ME TELL YOU TWO THINGS. ONE, I HATE JOKES.
I SEE. YOUR NAME'S SO RIDICULOUS I THOUGHT I'D MISHEARD YOU.
BASHI HAWKINS
SHHHK
THE SHADOW OF DEATH IS ON YOUR FACE TODAY.
TWO...

IS IT REALLY POINTING AT THAT ISLAND?!
THE LOG POSE, I MEAN!
EVERY HARDENED WARRIOR WHO SETS FOOT IN THE NEW WORLD EVEN ONCE...
IT'S RAINING DOWN LIGHTNING!
THAT'S INSANE! HOW ARE WE SUPPOSED TO GET ASHORE!
...DESCRIBES THE FIRST HALF OF THE GRAND LINE THE SAME WAY.
UROUGE
ウルージ
"THAT PART OF THE SEA WAS PARADISE."
UM-BRELLA ?!
WOULD YOU LIKE AN UMBRELLA?
WHO IS IT?!
!?
HEAD MONK! SOMEONE IS COMING TOWARD US!

OUR VERY OWN ARCHEOLOGIST, YURIKO YAMAGUCHI!!

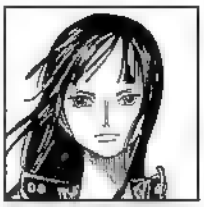


SBS Question Corner

(Kaedeno Kinoshita, Aichi)

Reader(Q): Yuriko Yamaguchi♡, hello.☼ I'm a 12-year-old that fell in love with Robin's voice! This is a serious question: what was your first impression of Robin? Please tell me!

--Funga



Yamaguchi(Y): She's a really awesome woman!

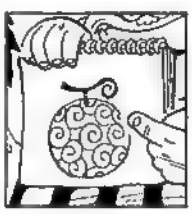
Q: Yamaguchi, I have a question! Can you try saying "Cinco Fleur," but replace the "C" with an "St"?

--North 2137

A: St- St- St--Choke!

Q: Dear Yamaguchi: Do you think you have anything in common with Robin? And if there really were Devil Fruits, what kind would you eat? As for me, I'd eat the Flower-Flower Fruit. It could be so convenient!

--Encounter with the Shore



A: What I have in common with Robin is that if I keep my mouth shut, people think I'm as cool as she is. As for which fruit I'd eat, I'd choose the Smile-Smile Fruit. I want to give smiles to people with scary faces and nervous people! (^▽^)

Q: I have a problem, Yuriko! Mr. Oda has disappeared! What do you think happened to him?!

--Fish

A: Assassination♡

Q: We always see Robin reading books, but what do you like to read? I hope it's not smut. Right?

--Death Peko

A: I pretend to read books all the time.♡

Q: You have the Flower-Flower Fruit, so Robin must love flowers!♡ Here's a question for you! What kind of flowers would best match the Straw Hat Crew? Just choose whichever flower you think is best!♡

--I Love Cosmos♡

A:

Luffy: Cosmos	Zolo: Thistle	Nami: Sunflower	Usopp: Daisy	Sanji: Larkspur	Chopper: Tulip	Robin: Casa Blanca Lily	Franky: Anemone	Brook: Rose

Q: Hello! I have a question for you, Yuriko! Robin always keeps her cool! She's always so awesome! In Thriller Bark, she said she was too embarrassed to dock with them. Would you turn them down just like Robin did?!

--I love Zolo and Robin♡

A: I'd be embarrassed, but I'd want to try. How about "Half Docking"?!

Q: To Yuriko Yamaguchi: Are you…my mother?

--My Curtains Stink

A: From now on, "Wash the curtains in my place"?!

Q: Hello! All the voice actors and actresses of *One Piece* really strive for realism. Do you, Yamaguchi? That means when Franky joined the crew, you grabbed Franky?!

--Nacchi

A: I am among the voice actors who go for total realism. Yao (Franky's voice actor) was reluctant, but I really did forcefully GRAB him! Yao, I would like to take this opportunity to apologize for that.

Q: Please tell me your recipe for octopus balls!

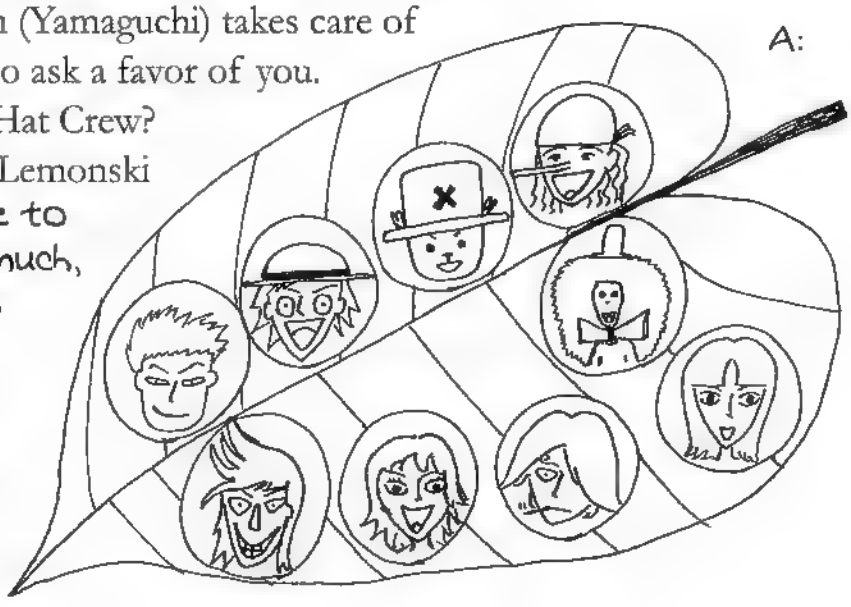
--Muujon

A: One part flour to three parts water, eggs, octopus, green onion, preserved ginger, tempura crumbs, mountain yam (a little), salt (very little), kelp stock (a little), soy sauce (just a dash).
(Making the mix) Mix the flour and water first. Then add the mountain yam, salt, stock, and soy sauce. Oil up the pan, stir fry the octopus, then put in the mix and the rest of the ingredients. Keep an eye on them and flip them when the time is right. You can add Worcestershire sauce or soup stock if you want.

Q: Knowing how well Robin (Yamaguchi) takes care of her friends, I would like to ask a favor of you. Can you draw the Straw Hat Crew?

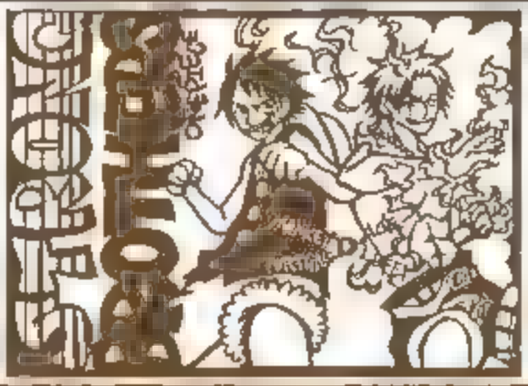
--Lemonski

A:



Oda: Well, it's about time to go. Thank you very much, Yuriko! Huh? What's this picture?! IT'S A BOMB!? Everyone, run! Farther! Farther away!

（広島県　剛さん）



切り絵でDD兄弟!!

（東京都　TnyT nyChopperさん）

次の漢字の読みを答えなさい。

(1) 明後日（　　）

次のうち、正しい解答者名に丸をしなさい。

ロ 今の時代を知っている小さい子。

ロ 平成 の侍 山田浩 ←解答者名

名前（エース）

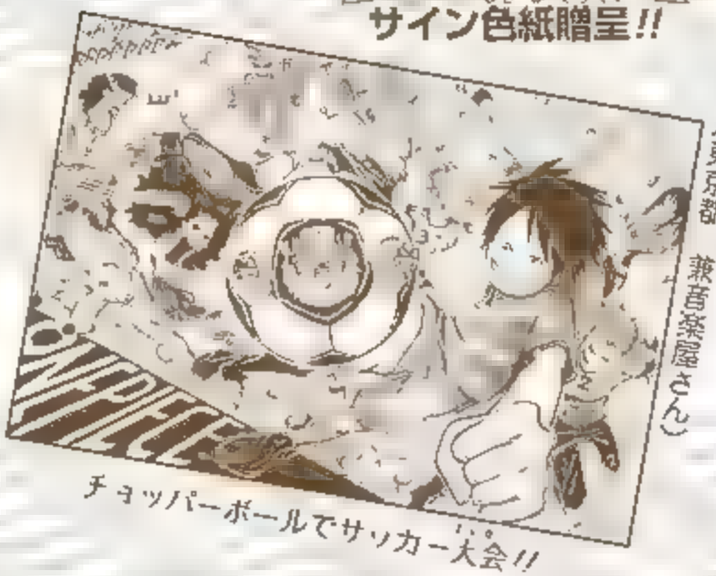
エースの答案用紙…。
間違っちゃいねェが…。

（岡山県　土屋遼介さん）

地獄に咲いた
友情の花!!

（鹿児島県　山下翔太郎さん）

大賞〜〜!!
サイン色紙贈呈!!



チョッパーボールでサッカー大会!!

（東京都　兼音楽屋さん）

はい。

（香川県　中川健太郎さん）

なんちゅう力作じゃー!! 大賞もってけー!!

みんなカワイイあいつが
大好き!!

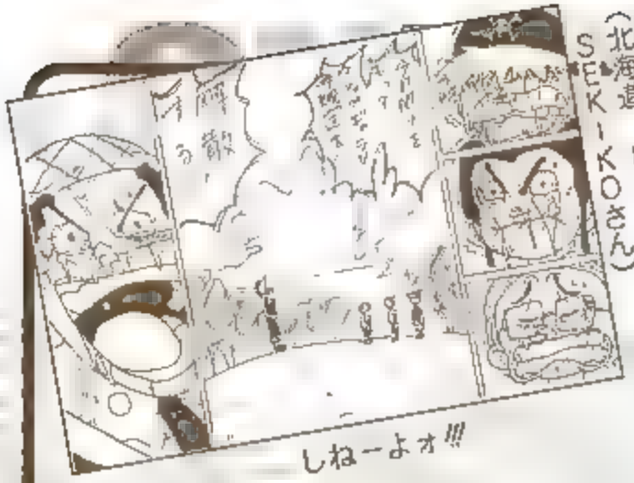
（大阪府　G貴子さん）

ロシアより。パタパタ♪フィット&
おねむの3大将!!

（ロシア　ヤリさん♡サン）

なんと文字で似顔絵！見事!!

（沖縄県　赤頭総理さん）

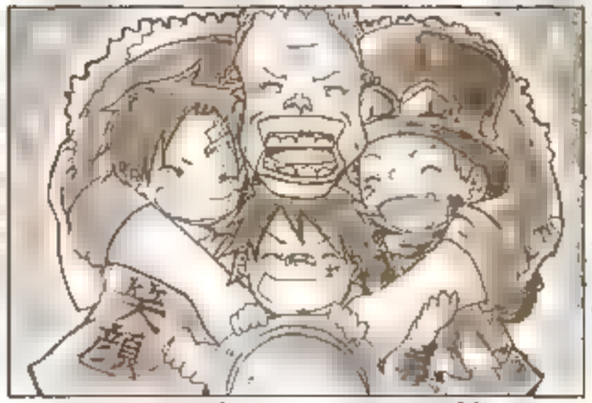


しねーよォ!!!

（北海道　KING SEKIKOさん）

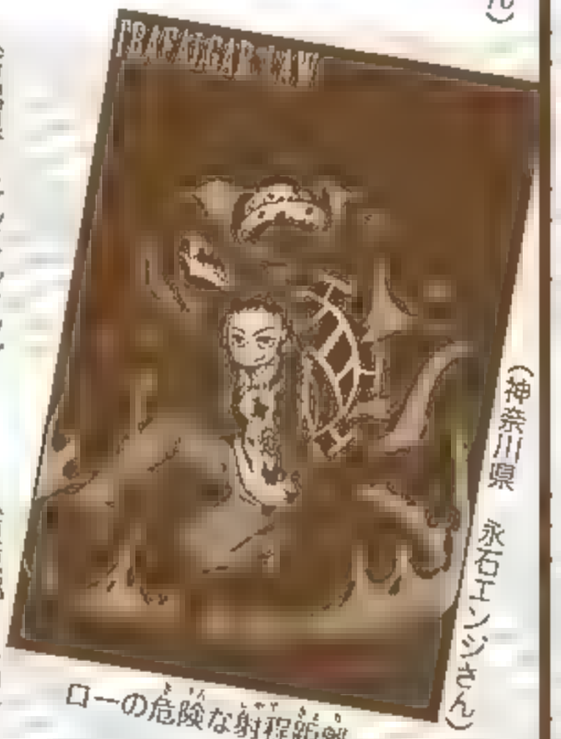
海賊王・白ひげ・金獅子!!
伝説の海賊達っ!! ユエ〜!!

（鹿児島県　安藤隆司さん）



ぶつかり合っても、これも家族。

（新潟県　れんこんサン）


figure_TRAFALGAR LAW

ローの危険な射程距離。

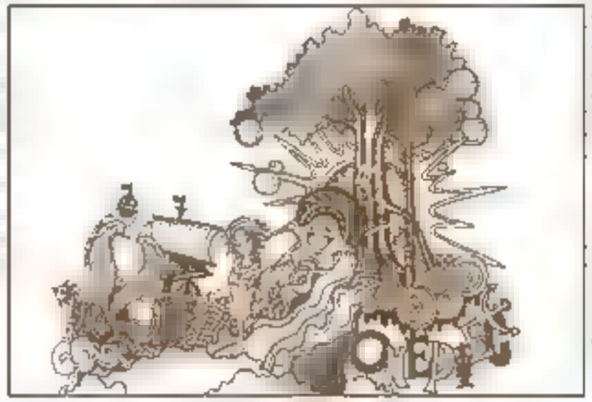
（神奈川県　永石エンジさん）

水墨画でサウスバードだじょ!!

（岐阜県　えりりんサン）

イワさんが咲いたぜ〜!!

（愛知県　酒井真里さん）



ハイセンスシャボンディ〜〜!

（東京都　Amica さん）

コワイコワイ!!
お前ら別の意味でコワイ!!

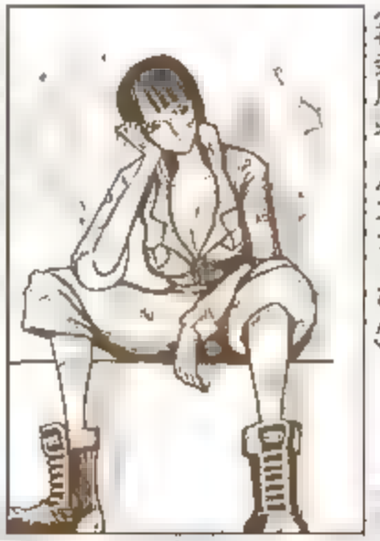
（?県　NAKANO JETさん）

コードネーム73。
油断できない女。

（福岡県　笹平真広さん）

一歩一歩、思い出を噛みしめて。

（兵庫県　藤森佳輝さん）

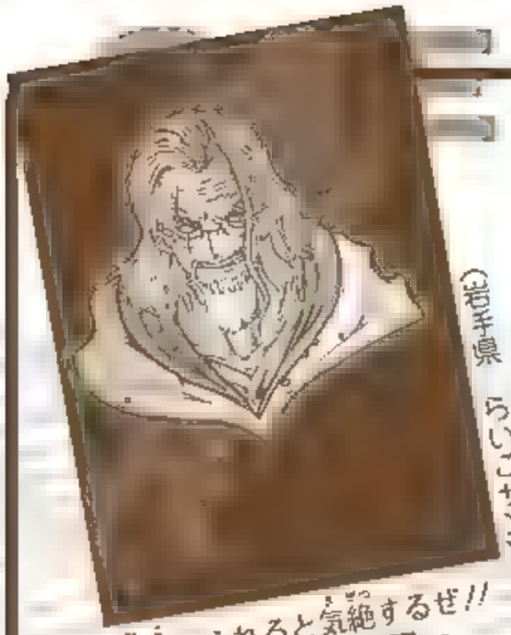


どこへ行こうと、
もう1人じゃない!

（神奈川県　バカチャさん）

恋する女帝ハンコック♡

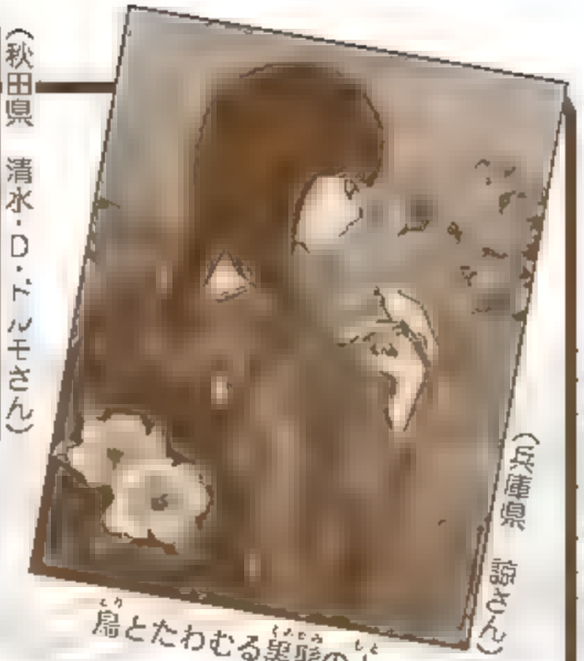
（山形県　Mami さん）



過去にふれると気絶するぜ!!
（岩手県　らいごサン）

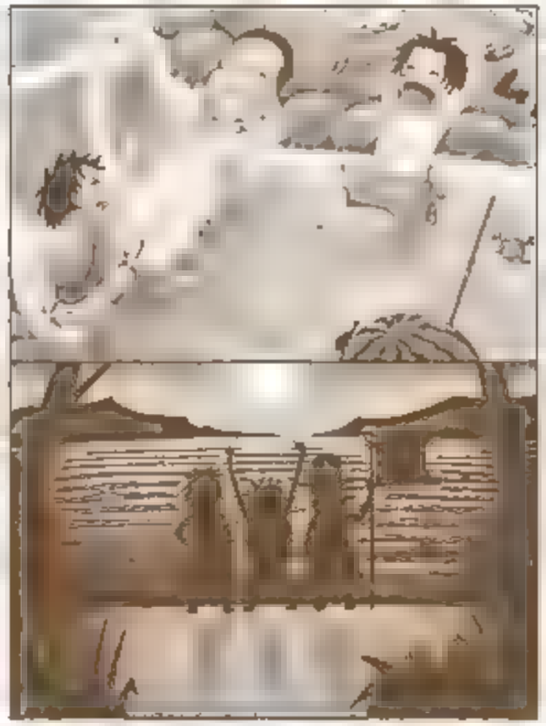
エース! お気を確かに!!
（宮崎県　一雲祥吾さん）

それぞれの旗を背負った海賊達!!
（秋田県　清水・D・ドルモさん）

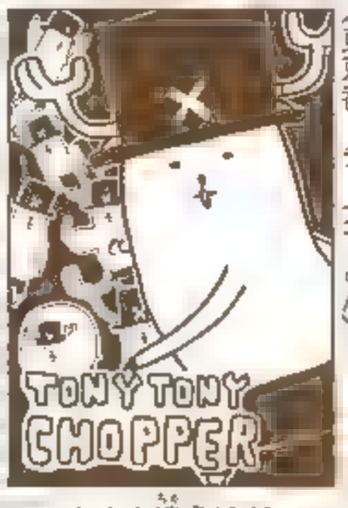


鳥とたわむる黒髪の人。
（兵庫県　諭さん）

心は立派な海軍将校コピー!
（山梨県　長塚円花さん）



3人で未来を夢みたあの時間。
（千葉県　井上智香子さん）



なんか違うけど
カワイイゼ!!
（東京都　チーカマさん）

57巻黒ひげバージョン!!
（福岡県　神代龍一さん）

2人の兄がいつも心に!!
（宮城県　赤間信　さん）

服は布製ハンコック♡
わお♡
（神奈川県　マメタロさん）

りりしい剣士ゾロ!! 5歳!!
（埼玉県　長島虎秀さん）

おれ様に憧れるのも
無理はない!! りりしいぜ!!
（神奈川県　狙撃王ヤスナ　さん）

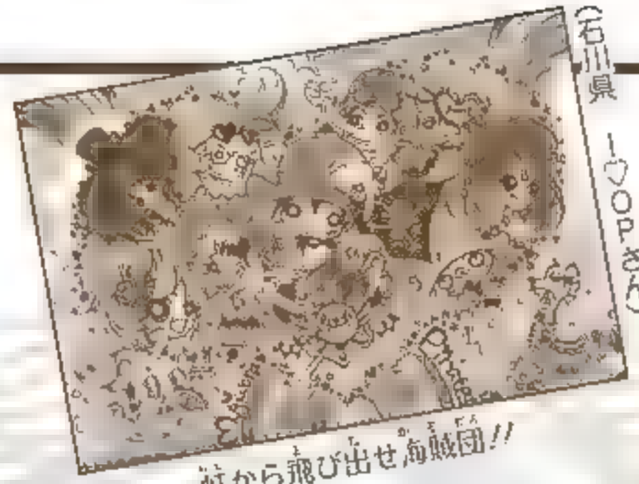
デザインチックMr 2 !!
（福島県　mess-19さん）

集まれば、楽しいひと時。

（広島県　菅美恵さん）

幸せに、今気づく兄!!

（埼玉県　NICOLE☆Vさん）

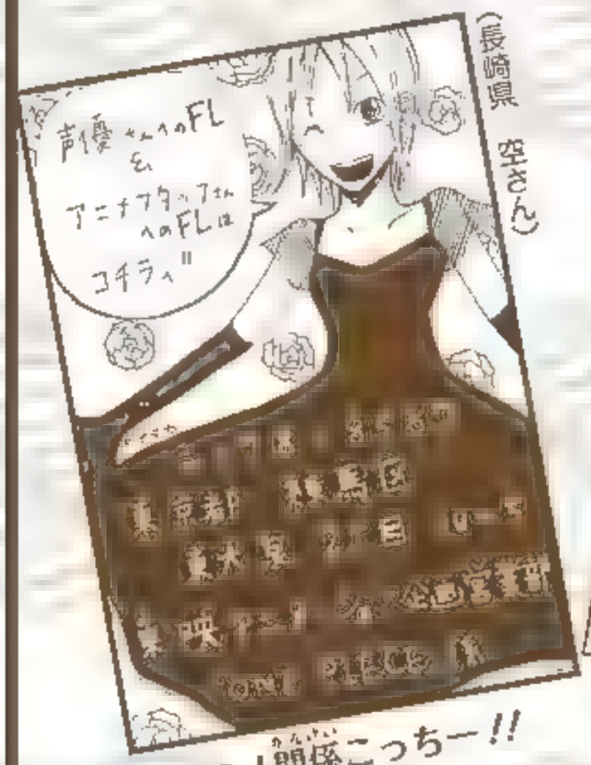


虹から飛び出せ海賊団!!

（石川県　ーOPさん）

飛ぶ飛ぶ！空の大冒険！

（新潟県　井川恵さん）

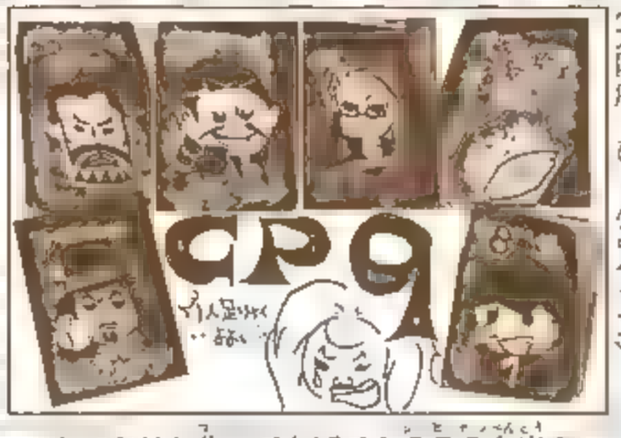


アニメ関係こっちー!!

（長崎県　空さん）

忌わしきあのシーンを立体化!!

（アメリカ　クタ太郎さん）



クマドリも作ってあげて！CP9弁当！

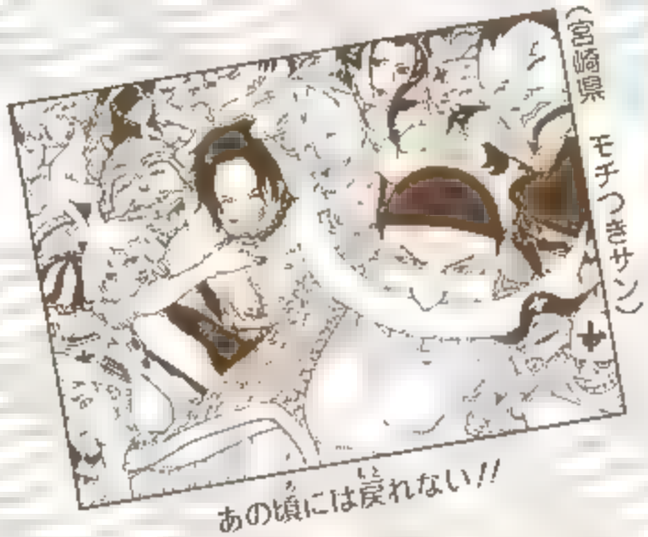
（大阪府　ぴょんころサン）

言う事聞かずも愛する孫達。

（愛知県　八谷千絵さん）

漫画関係こっちー!!

（茨城県　綺良さん）

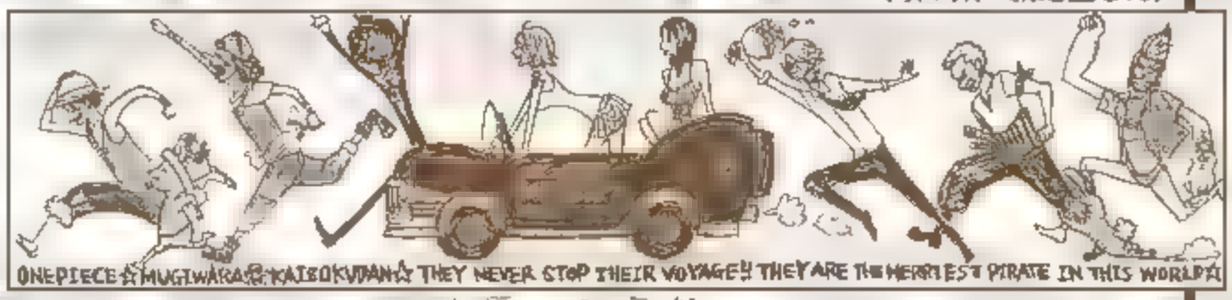


あの頃には戻れない!!

（宮崎県　モチつきサン）

腕取られず一本取られた!!

（神奈川県　伊藤諒さん）



止まらねぇぞおれ達は!!

（岐阜県：就活生さん）

デジタルカラー版
ONE PIECE
60巻

尾田栄一郎

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デジタル版発行　2012年

発行所　集英社
http://www.shueisha.co.jp

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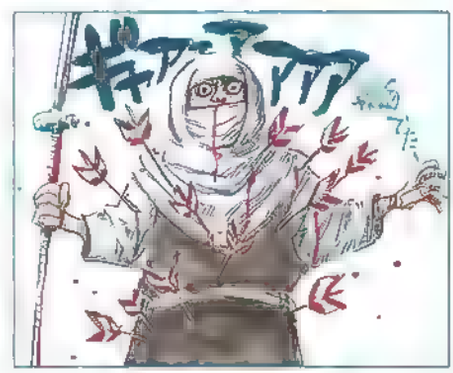

尾田栄一郎

「弁慶の立往生」なんつってね。
日本に伝わる男のかっこいい死に方No.1は
コレじゃないでしょうか。
前巻では"白ひげ"という偉大な男の死に様が
まさにそうでした。弁慶といえば、
実は僕も弁慶と似た所があるんですよね。
うん。いや弁慶も偶然ね、
そうだったらしいんだけど、
僕もすねぶつけると泣きたくなる。
似ちゃうよねー。男らしい男って。
ハイ60巻始まるよー!!

●週刊少年ジャンプ・H22年25号～28号、30号～35号掲載分収録

LOVE J・C

ONE PIECE ワンピース
巻六十
尾田栄一郎
集英社

背表紙・カバー折り返し

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ジャンプ・コミックス

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巻六十一 "ROMANCE DAWN for the new world" JUMP COMICS

ワンピース
ONE PIECE

尾田栄一郎
EIICHIRO ODA

I hate cutesy stuff. You have to watch out for people who try to say the following...

"One of a kind" -> "One of a kiiind!♡"
"Monument!" -> "Monuuuument!♡"
"Open year round" -> "Open year roooooouuund!♡"
"Barley Tea" -> "Baaaaarley Teeeeaa!♡"

Cut it out!
And now, it's time for the manga without Honor or Humanity, *One Piece!* Volume 61! Let's do this!

-Eiichiro Oda, 2011

Eiichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga **Wanted!** won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure **One Piece**, which debuted in **Weekly Shonen Jump** in 1997, quickly became one of the most popular manga in Japan.

JUMP COMICS

巻六十一

〝ROMANCE DAWN for the new world〟

―新しい世界への冒険の夜明け―

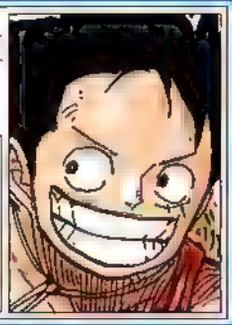
尾田栄一郎

Straw Hat Crew ・麦わらの一味・

Monkey.D.Luffy
モンキー・D・ルフィ

海賊王を夢見る青年。レイリーの提案に乗り、仲間達にあるメッセージを送る。

【船長　懸賞金3億฿】



Roronoa Zoro
ロロノア・ゾロ

クライガナ島「シッケアール王国」跡地に飛ばされ、ペローナと共に居る。

【戦闘員　懸賞金1億2000万฿】

TonyTony.Chopper
トニートニー・チョッパー

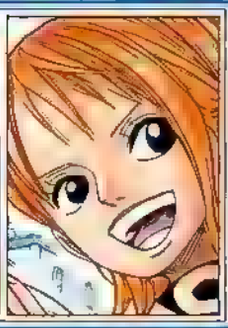
一説に〝宝島〟だと伝えられる、鳥が人を支配する国「トリノ王国」に居る。

【船医　懸賞金50฿】

Nami
ナミ

天候を科学する国・小さな空島「ウェザリア」に居る。

【航海士　懸賞金1600万฿】



Nico Robin
ニコ・ロビン

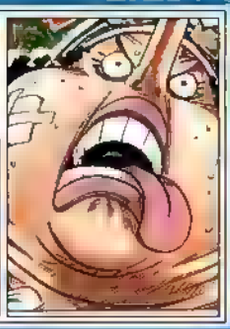
橋の上の国「テキーラウルフ」にて、労働者として扱われるも、革命軍により解放。

【考古学者　懸賞金8000万฿】

Usopp
ウソップ

ポーイン列島・おいはぎの森「グリンストン」にて、ヘラクレスンと共に行動中。

【狙撃手　懸賞金3000万฿】



Franky
フランキー

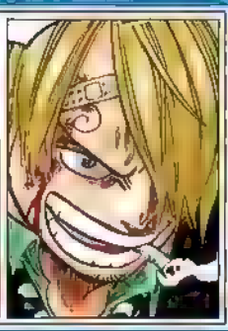
〝からくり島〟天才Dr.ベガパンクが生まれた国「未来国バルジモア」に居る。

【船大工　懸賞金4400万฿】

Sanji
サンジ

夢の島〝モモイロ島〟。第二の〝女ヶ島〟と名高い「カマバッカ王国」に居る。

【コック　懸賞金7700万฿】



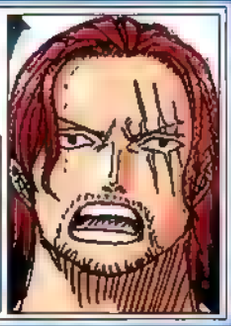
Brook
ブルック

手長族に捕まり、「テーナ・ゲーナ王国」に居る。

【音楽家　懸賞金3300万฿】

The story of ONE PIECE 1»61

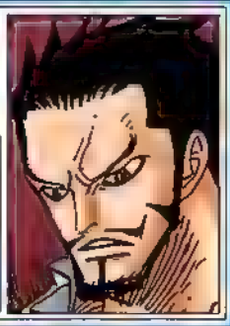
Shanks
シャンクス



〝四皇〟の一人。〝偉大なる航路〟後半〝新世界〟にて、ルフィを待つ。

【赤髪海賊団 船長】

Dracule.Mihawk
ジュラキュール・ミホーク



世界最強の剣士 ゾロが居る「シッケアール王国」の古城に住んでいる。

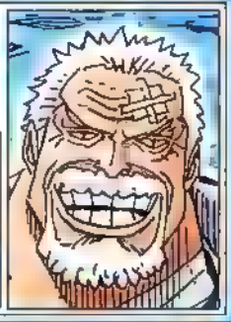
【王下七武海】

Monkey.D.Dragon
モンキー・D・ドラゴン

ルフィの父。〝偉大なる航路〟白上の島「バルティゴ」に居る。

【革命軍リーダー】

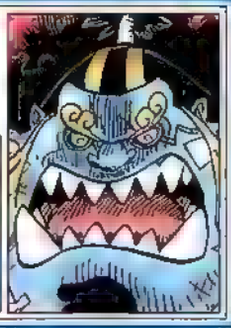
Monkey.D.Garp
モンキー・D・ガープ



ルフィの祖父。頂上戦争にて、家族であるエースを喪い、実質的に職を下りている。

【海軍本部 中将】

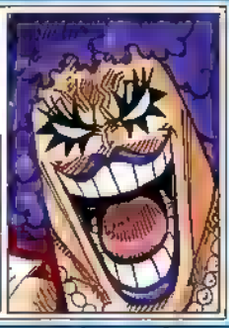
Jinbe
ジンベエ



頂上戦争時、瀕死のルフィを救い出し、現在ルフィと共に女ヶ島に居る。

【元王下七武海】

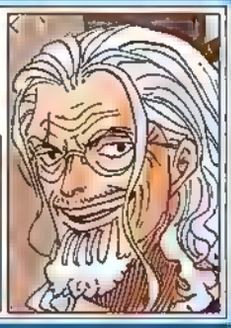
Emporio.Ivankov
エンポリオ・イワンコフ



革命軍幹部。ルフィと共に頂上戦争に参加。その後、自国にてサンジと会うが…!?

【カマバッカ王国女王（永久欠番）】

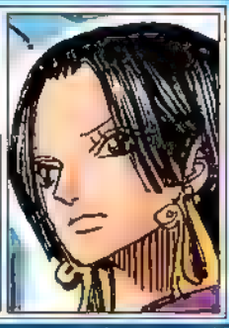
Silvers.Rayleigh
シルバーズ・レイリー



女ヶ島で静養中の、ルフィの元に突然現れ、ルフィにある提案をする。

【元ロジャー海賊団 副船長】

Boa.Hancock
ボア・ハンコック



アマゾン・リリー皇帝。現在静養するルフィを、女ヶ島に匿っている。

【王下七武海・九蛇海賊団 船長】

Story ・あらすじ・

ルフィの兄・エースの公開処刑をきっかけに勃発した「白ひげ海賊団」vs.「海軍」。ルフィ達も巻き込んだ、後に「頂上戦争」と呼ばれるこの戦いは、エース・白ひげ両者の死により、幕を閉じた…。そこから脱出したルフィは、女ヶ島で悲しみに暮れる…。10年前、エースともう一人居た兄・サボとの出会いと別れを回想しながら…。自らが弱い事を実感したルフィは、前に進む為、改めて仲間の大切さを再認識する。そんな時、レイリーがルフィの元を訪れ、ある提案をする。それに乗ったルフィは、散り散りになった仲間へ、彼らにしか分からない、あるメッセージを送るのだった…。

ーワンピースー

ONE PIECE

vol.61

〝ROMANCE DAWN for the new world〟

―新しい世界への冒険の夜明け―

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ONE PIECE

Hereafter, 61 volumes will start.

Chapter 595: THE PLEDGE

WHAT? WE'RE STILL NOT GOING BACK TO THE NEW WORLD?!
THE GRAND LINE, NEAR THE SABAODY ARCHIPELAGO
ZZZ...
...ISN'T GOING ANYWHERE.
DON'T WORRY. THE ONE PIECE...
I SAID WE SHOULD WAIT FOR THE RIGHT TIME.
BUT BLACKBEARD AND HIS BUNCH ARE WREAKING HAVOC.
IF THEY WANT TO KILL EACH OTHER, LET THEM. I'M NOT GOING TO GET MIXED UP IN ANY POINTLESS FIGHTS.
TRAFALGAR LAW
CAPTAIN! ♡
NOW JUST SHUT YOUR MOUTHS...
I'LL TAKE MY RIGHTFUL PLACE WHEN THE TIME COMES!
...AND FOLLOW ME.

A WINTER ISLAND, THE NEW WORLD
THIS IS A FAVORITE ISLAND...
...OF KAIDO, ONE OF THE FOUR EMPERORS.
I'VE BEEN ASSIGNED TO GUARD IT.
SO?
WHAT DO YOU WANT ME TO DO?
I'M NOT TELLING YOU TO DO ANYTHING.
I'M JUST WARNING YOU. DON'T MAKE HIM MAD, GREENHORN.
IF I TAKE YOUR HEAD, WILL KAIDO COME FOR MINE?
THAT'S RIGHT. NOW GO ON AND...
X・ドレーク
X DRAKE
SOUNDS SIMPLE ENOUGH.
!!?
ゴゴゴ...

RUN! WE DON'T STAND A CHANCE AGAINST THAT HERD OF WILD BOARS!
HRORK HRORK
A SPRING ISLAND, THE NEW WORLD
ドドドドドドドドド
WHO CARES?! JUST JUMP!!
THERE'S A CLIFF UP AHEAD!
ドドドドド
SCRATCHMEN APOO
スクラッチメン・アプー
WHAT ?!
ガーン！
WHAT'S GOING ON WITH THIS ISLAND?!
I'M NOT BLIND!
ギィー ギィー
HRORK HRORK
ドドドドドドド
...WE'RE RUNNING ON THIN AIR!
CAPTAIN APOO! THE BOARS AND US...

YOU'RE ALL RASH AND UNPREPARED.

シリュウ

SHILIEW

ムシバッ!!

YOU GROW ATTACHED TO THINGS WHEN YOU USE THEM FOR SO LONG!

ジーザス・バージェス

JESUS・BURGESS

ON A CERTAIN BURNING ISLAND IN THE NEW WORLD...

ゴオオ オ・・ オ・・

OW. A FISH BIT ME.

I FEEL WEAK.

THE GROUND IS BURNING MY FEET.

IT'S SO HOT.

サンファン・ウルフ

SAN FAN・WOLF

WANT ME TO KILL YOU? DON'T FORGET, WE'RE THE BLACKBEARD PIRATES.

ラフィット

LAFITTE

HO HO HO...

LET ME BE THE LEADER! WANT ME TO TAKE YOUR PLACE, TEECH?!

アバロ・ピサロ

AVALO・PIZARRO

IT'S YOUR FAULT THE RAFT SHIP GOT DAMAGED! WE'RE TRYING TO STRIKE A DEAL HERE!

STOP WHINING, WOLF!

WE'RE RUNNING OUT OF GROG! WHEN ARE WE GOING TO FIND AN ISLAND...

...WITH A TOWN?!

バスコ・ショット

BASCO SHOT

THE HEAVENS ALREADY KNOW EVERYONE'S FATE.

AH...

ドクQ

DOC Q

AYE! EVEN THEY'RE GETTING IMPATIENT HERE!

I'LL GO TAKE A LOOK. THEY'RE TAKING TOO LONG.

ヴァン・オーガー

VAN AUGER

カタリーナ・デボン

CATARINA DEVON

RIGHT! FORGET THE SHIP. I NEED SOME NEW CLOTHES!

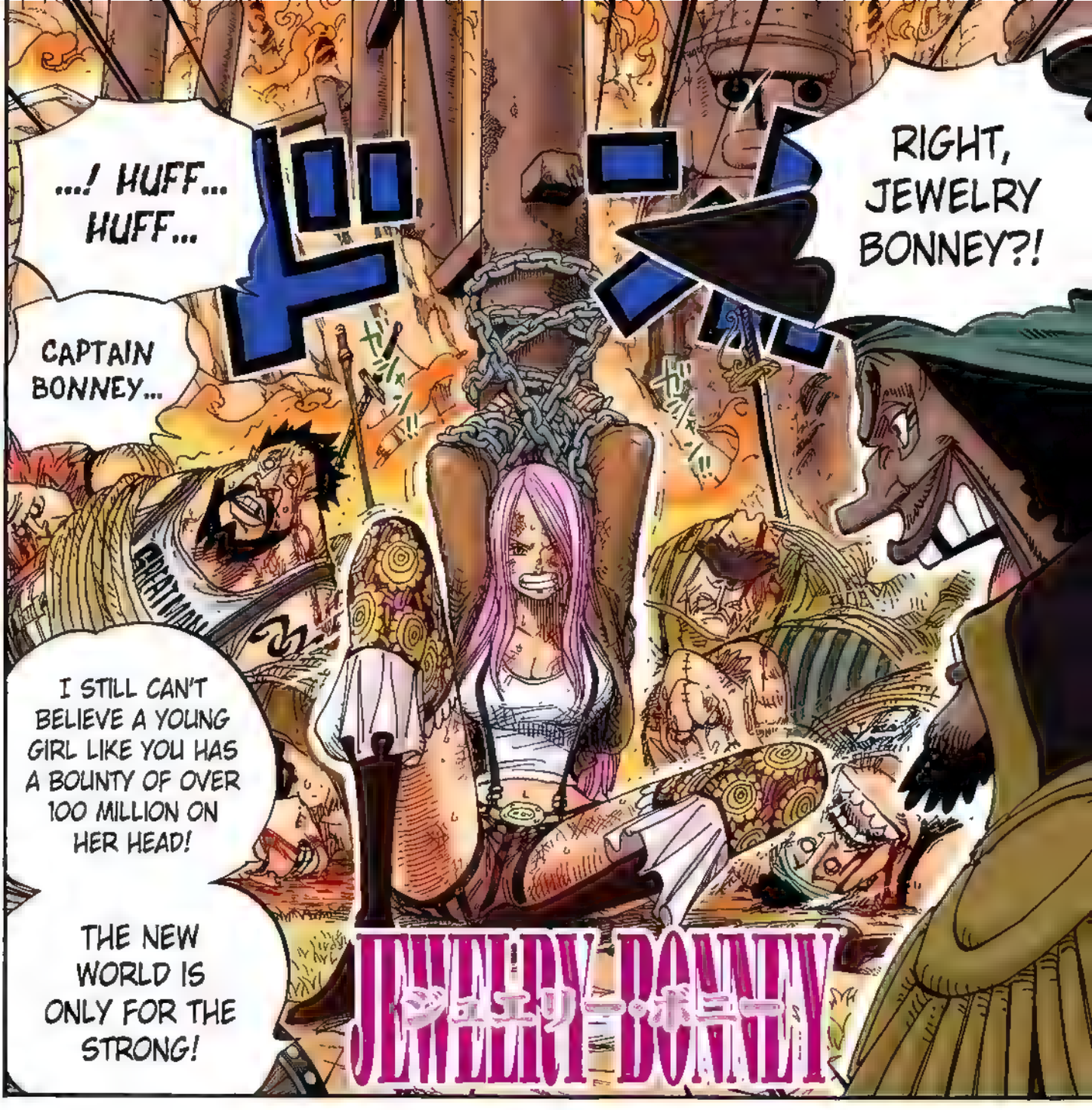
I'M SICK OF THESE PRISON RAGS.

マーシャル・D・ティーチ

MARSHALL D. TEACH

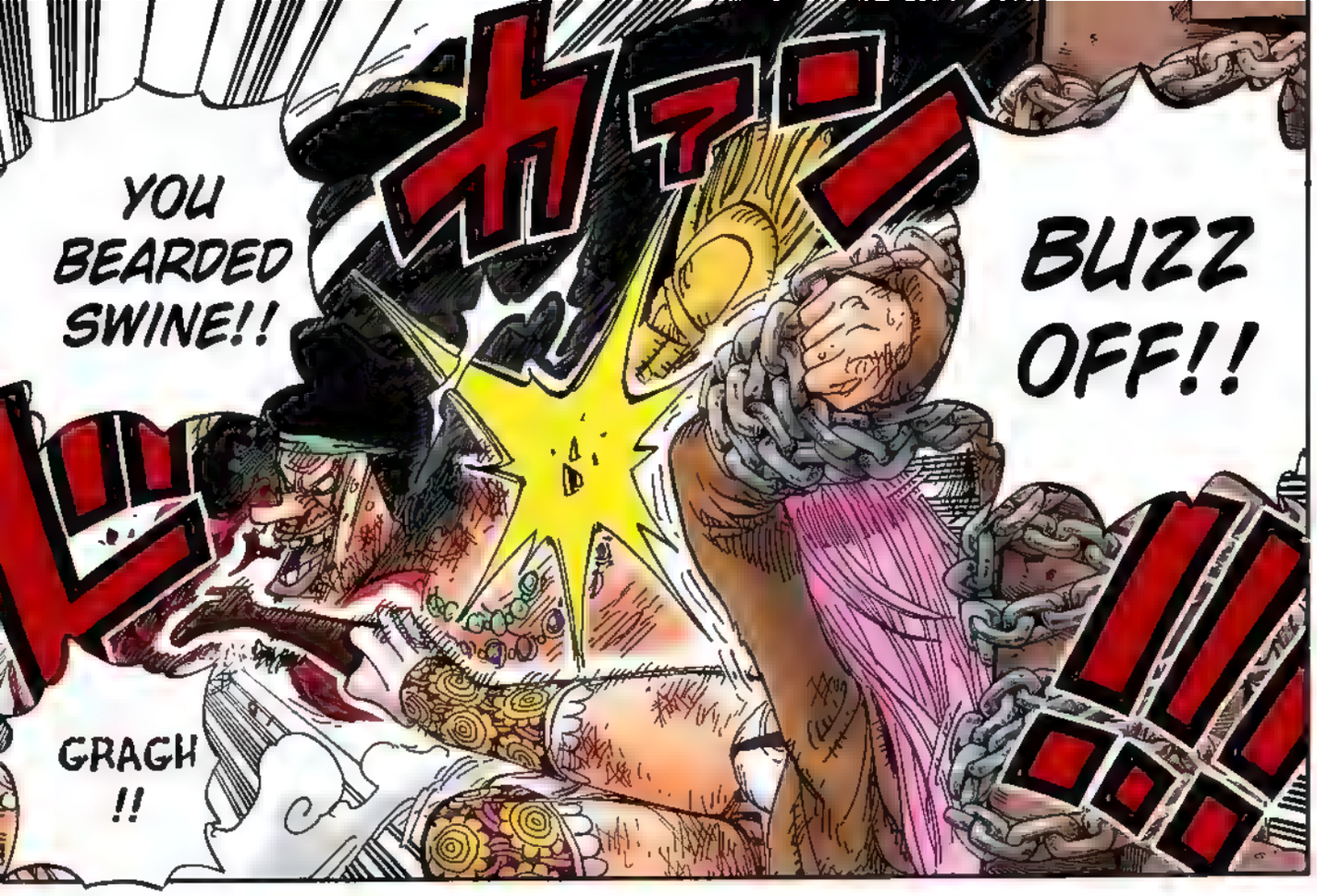
I SHOULD'VE STOLEN ONE OF THOSE WARSHIPS AT MARINEFORD WHEN I HAD THE CHANCE!

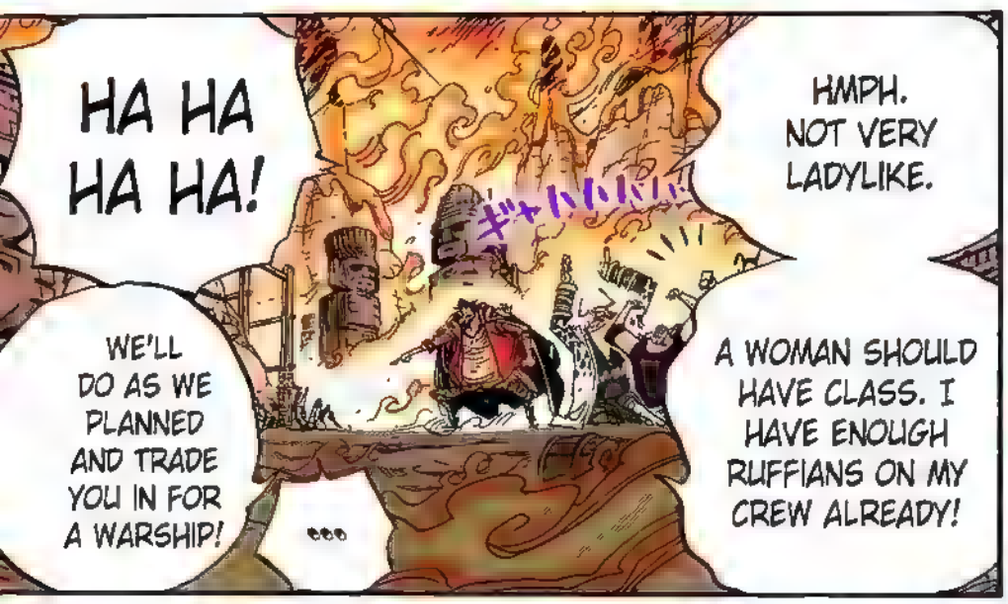
TRYING TO SAIL THROUGH THE NEW WORLD ON A RAFT WAS RECKLESS TO BEGIN WITH.


...! HUFF... HUFF...
CAPTAIN BONNEY...
RIGHT, JEWELRY BONNEY?!
I STILL CAN'T BELIEVE A YOUNG GIRL LIKE YOU HAS A BOUNTY OF OVER 100 MILLION ON HER HEAD!
THE NEW WORLD IS ONLY FOR THE STRONG!
JEWELRY BONNEY
ジュエリー・ボニー

BUT IF YOU'LL BE MY WOMAN, I'LL TAKE YOU ALONG.
I DON'T NEED A WEAKLING LIKE YOU ON MY CREW.
...
I'LL SHOW YOU THE WONDERS THAT LIE AHEAD. WHAT DO YOU SAY?

UNFORTUNATELY FOR YOU, YOUR JOURNEY ENDS HERE. ZE HA HA!
AND TO THINK, YOU CAME ALL THE WAY FROM THE SOUTH BLUE.
...!!!


YOU BEARDED SWINE!!
ホワーン
BUZZ OFF!!
GRAGH !!

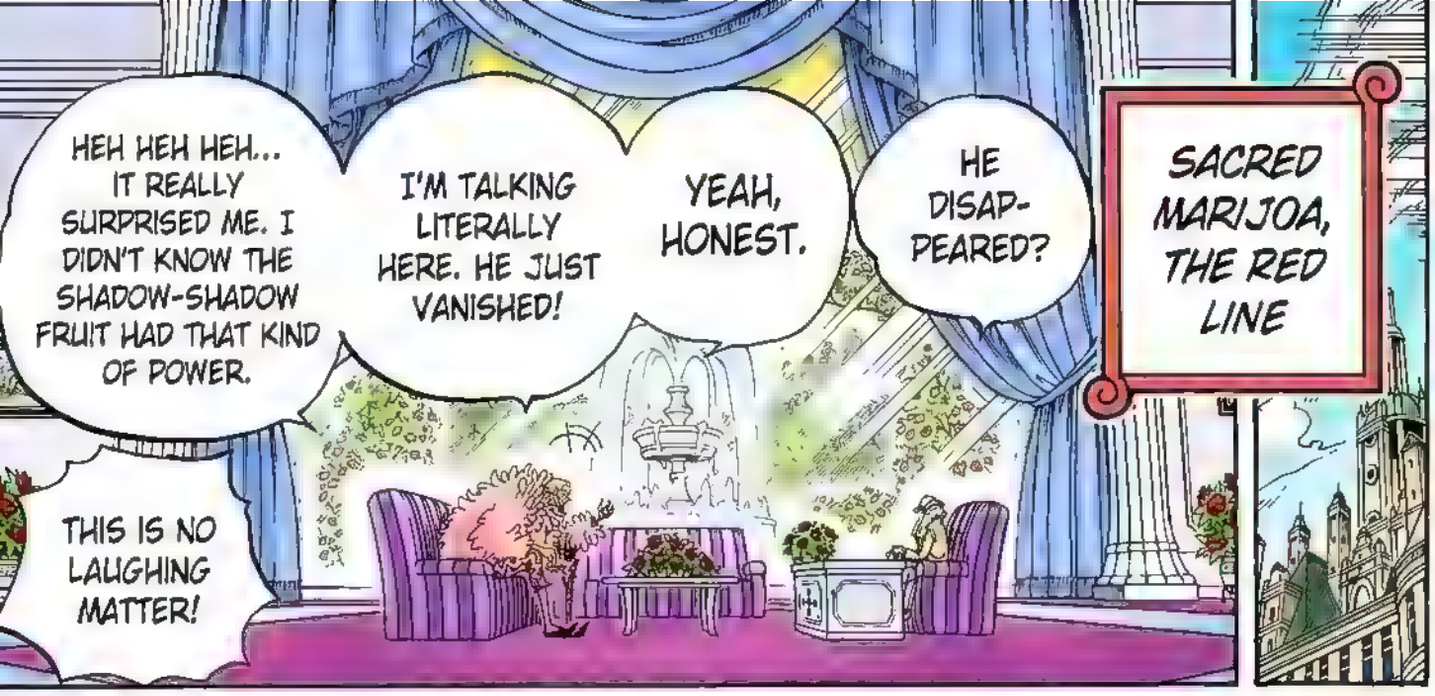

HA HA HA HA!
WE'LL DO AS WE PLANNED AND TRADE YOU IN FOR A WARSHIP!
HMPH. NOT VERY LADYLIKE.
A WOMAN SHOULD HAVE CLASS. I HAVE ENOUGH RUFFIANS ON MY CREW ALREADY!

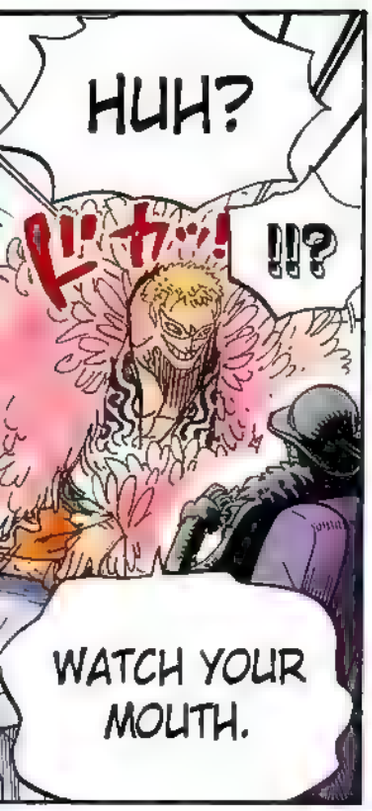
HA HA HA HA!

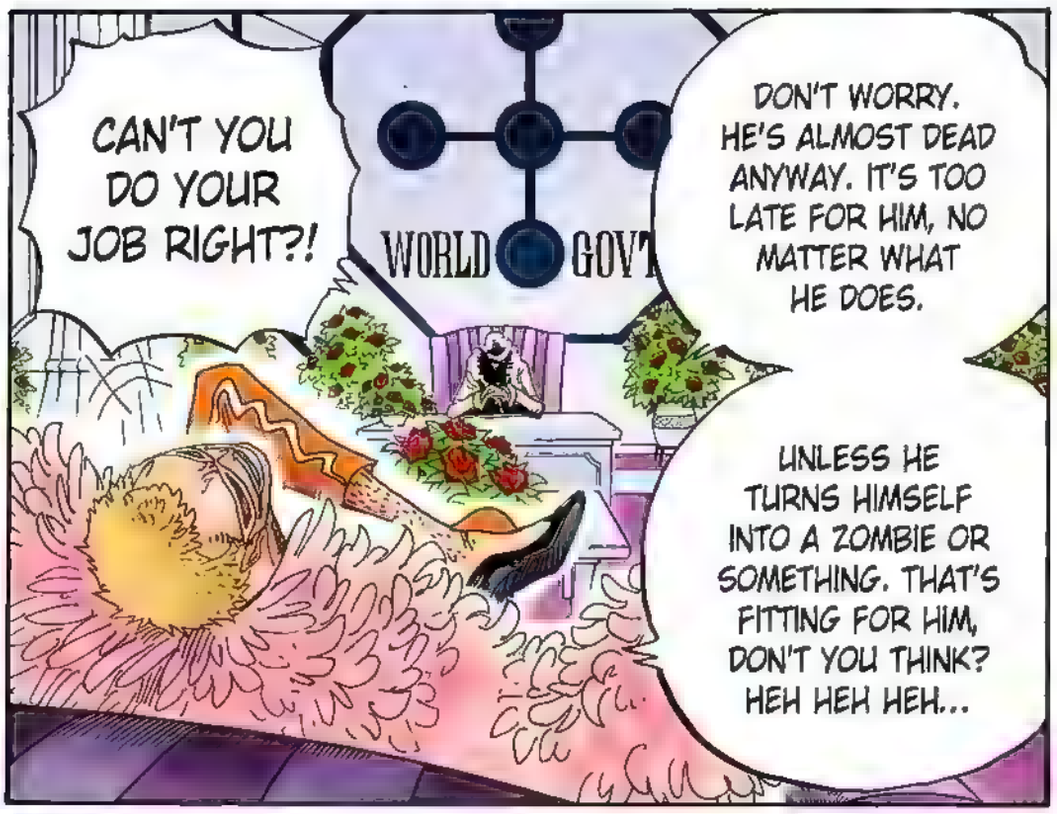
AKAINU IS ON IT!
!!?

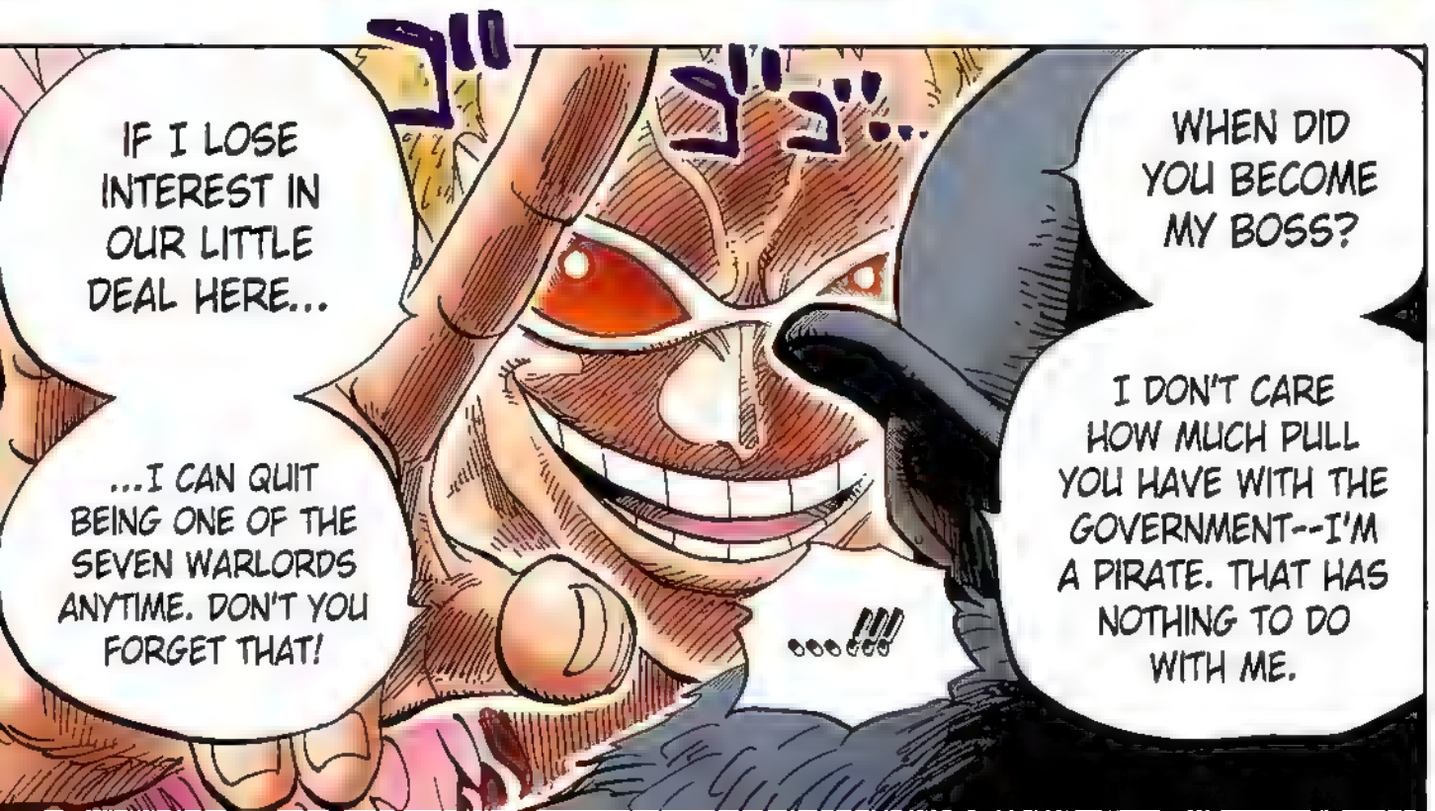
THERE'S A SHIP ALL RIGHT, BUT I DON'T THINK IT'S A PRESENT FOR US!
WHAT? HOW DO YOU KNOW THAT?
CAPTAIN! IT'S THE NAVY!
DID THEY BRING A WARSHIP LIKE THEY PROMISED?!

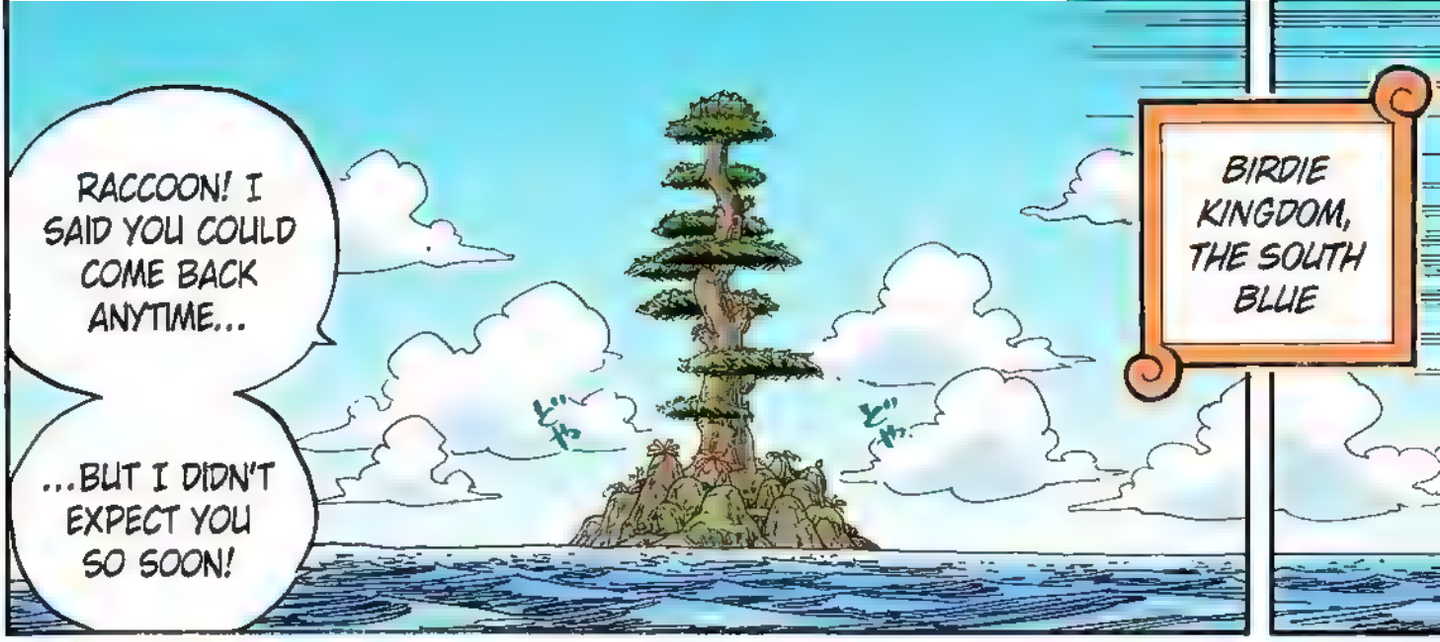
LET'S GET OUT OF HERE, MEN!
HA HA HA HA! YOU FAILED BIG TIME!
ドドドドド
BLAST! I'M NOT READY FOR THAT YET!
HE'S GONE, SIR!
WHERE IS BLACKBEARD?
ゴオオ
YOU!
ガシャン!!
BUT IT'S ALL OVER NOW.
A COLD SHIVER RAN THROUGH ME WHEN I HEARD YOU'D RUN AWAY FROM THE GOVERNMENT.
...
...!!
ゴオオオ
YOU'LL PAY FOR THIS!

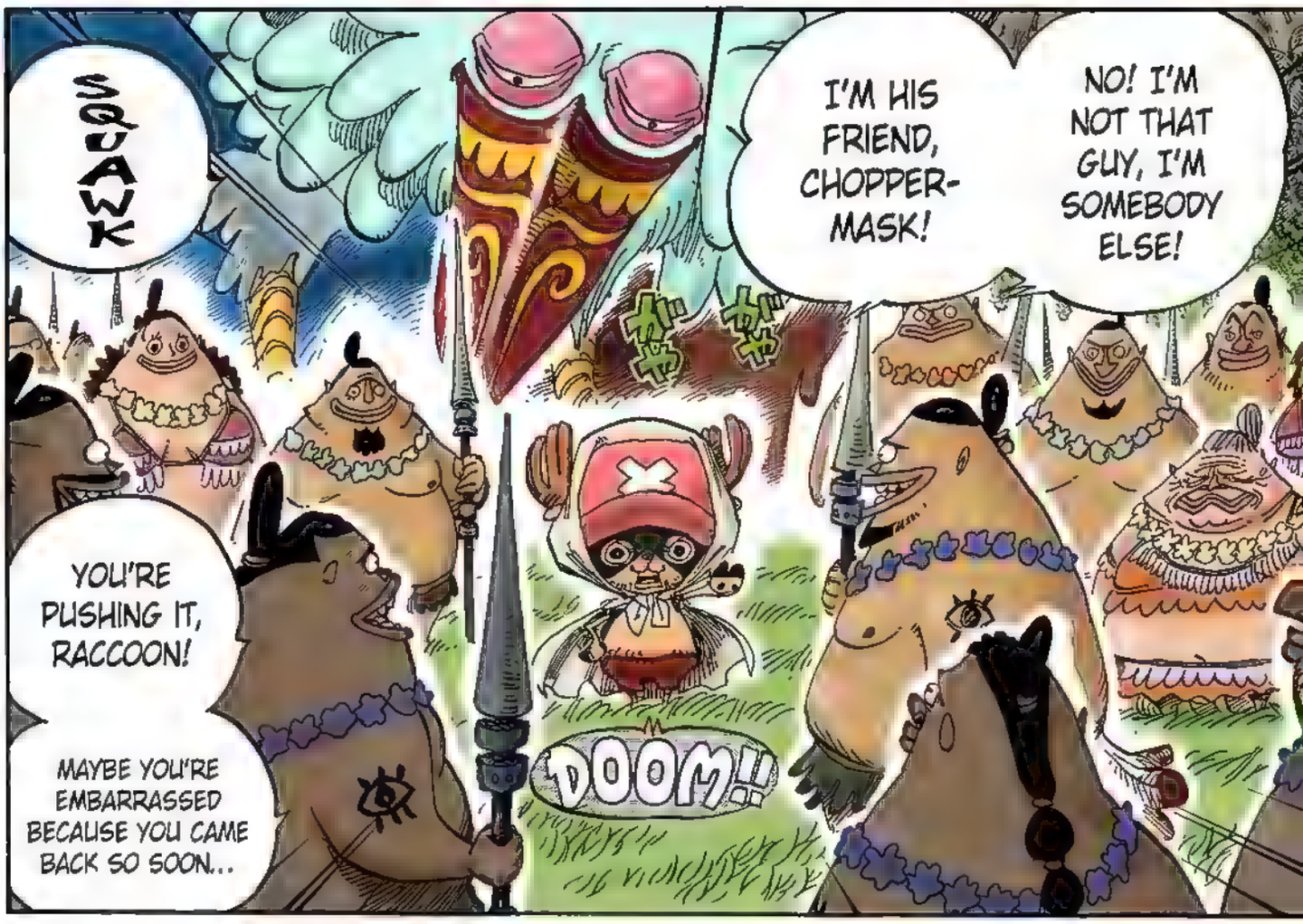

HEH HEH HEH... IT REALLY SURPRISED ME. I DIDN'T KNOW THE SHADOW-SHADOW FRUIT HAD THAT KIND OF POWER.
I'M TALKING LITERALLY HERE. HE JUST VANISHED!
YEAH, HONEST.
HE DISAP-PEARED?
SACRED MARIJOA, THE RED LINE
THIS IS NO LAUGHING MATTER!


HUH?
!!?
WATCH YOUR MOUTH.

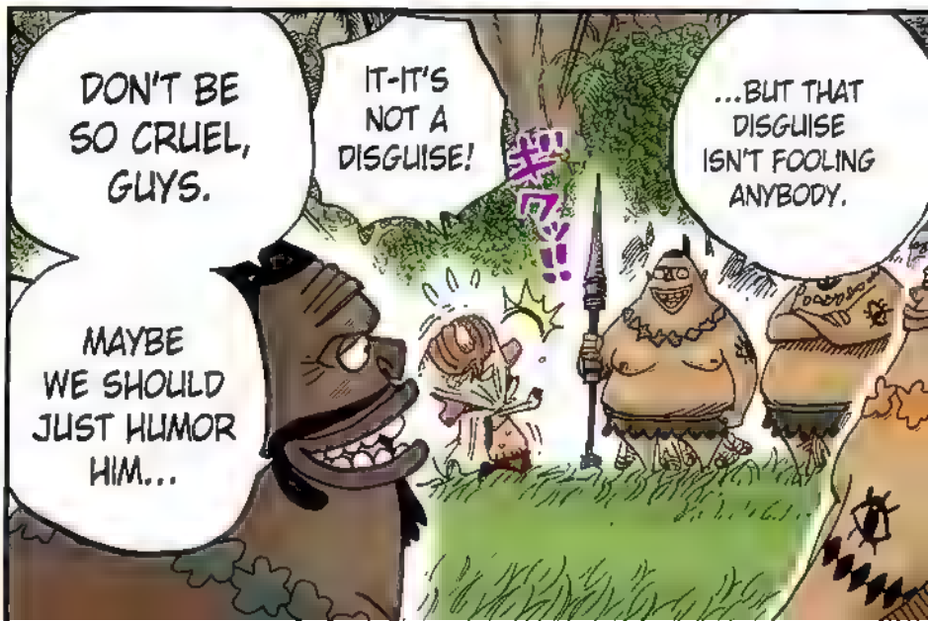

CAN'T YOU DO YOUR JOB RIGHT?!
WORLD GOVT
DON'T WORRY. HE'S ALMOST DEAD ANYWAY. IT'S TOO LATE FOR HIM, NO MATTER WHAT HE DOES.
UNLESS HE TURNS HIMSELF INTO A ZOMBIE OR SOMETHING. THAT'S FITTING FOR HIM, DON'T YOU THINK? HEH HEH HEH...

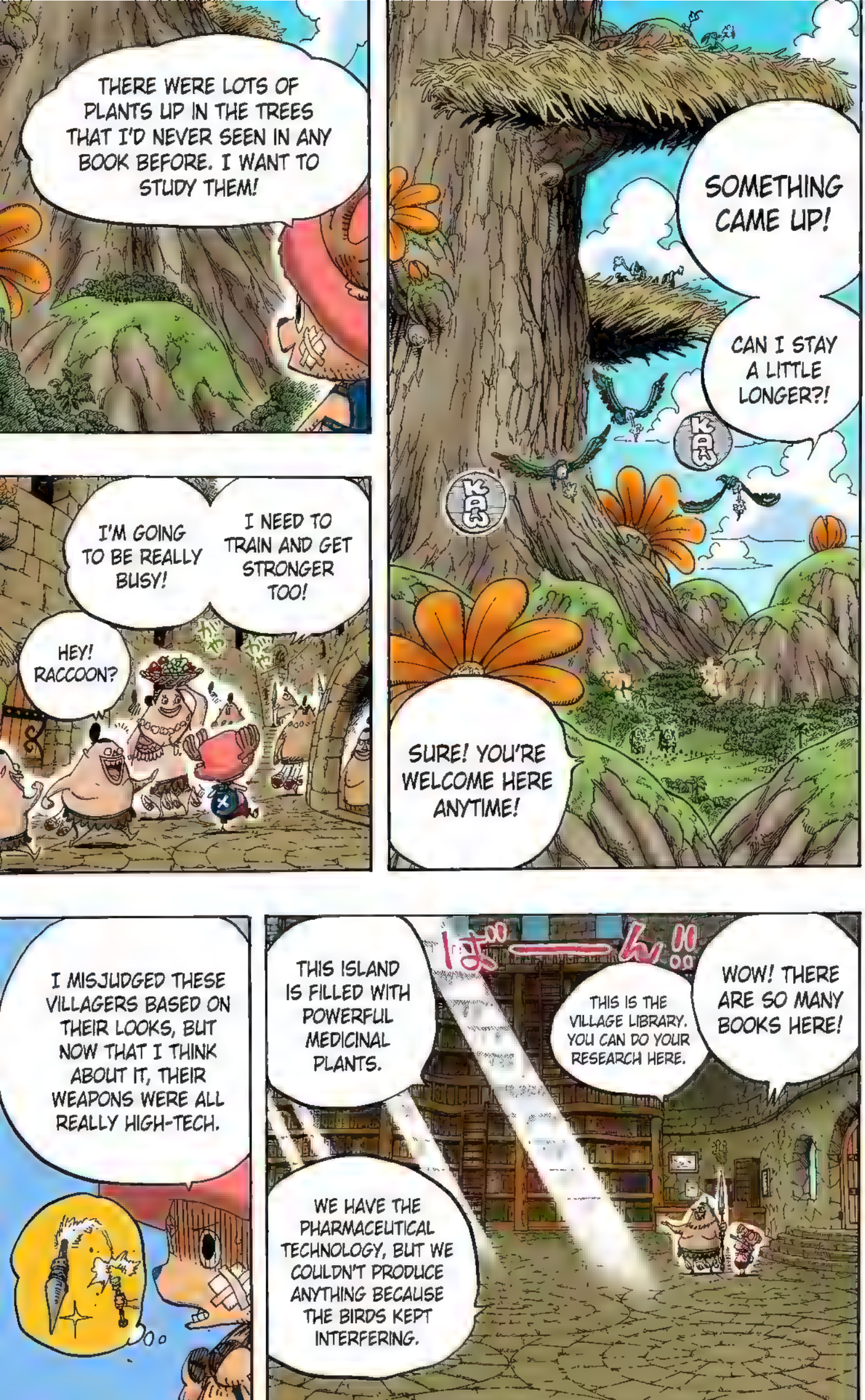

IF I LOSE INTEREST IN OUR LITTLE DEAL HERE...
...I CAN QUIT BEING ONE OF THE SEVEN WARLORDS ANYTIME. DON'T YOU FORGET THAT!
WHEN DID YOU BECOME MY BOSS?
I DON'T CARE HOW MUCH PULL YOU HAVE WITH THE GOVERNMENT--I'M A PIRATE. THAT HAS NOTHING TO DO WITH ME.

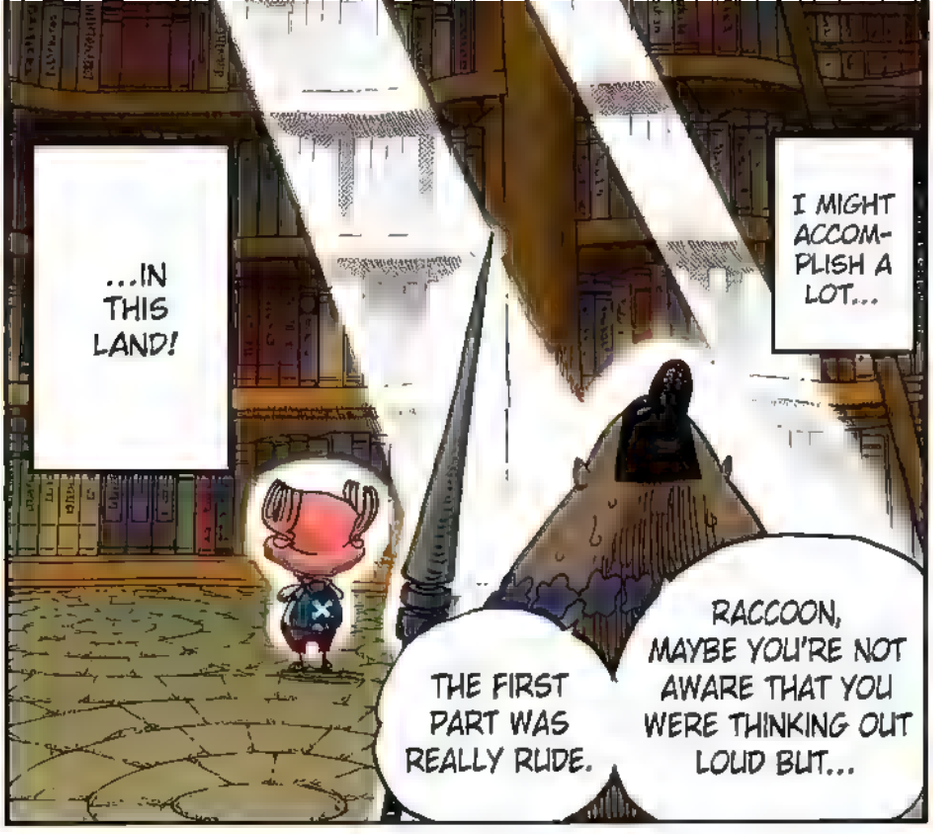

RACCOON! I SAID YOU COULD COME BACK ANYTIME...
...BUT I DIDN'T EXPECT YOU SO SOON!
BIRDIE KINGDOM, THE SOUTH BLUE


SQUAWK
I'M HIS FRIEND, CHOPPER-MASK!
NO! I'M NOT THAT GUY, I'M SOMEBODY ELSE!
YOU'RE PUSHING IT, RACCOON!
MAYBE YOU'RE EMBARRASSED BECAUSE YOU CAME BACK SO SOON...
DOOM!!

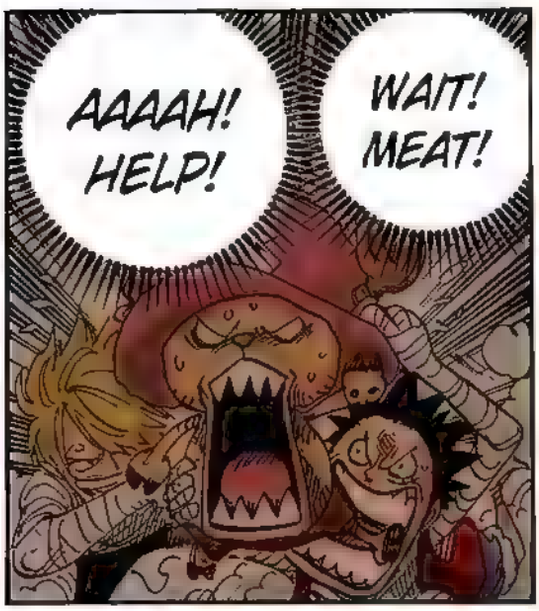
OKAY, GEEZ! WHEN YOU'RE SO NICE TO ME, IT ONLY MAKES ME FEEL WORSE!
HEY, IT'S RACCOON!

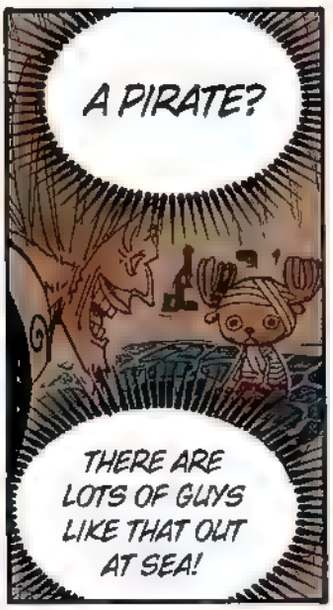

DON'T BE SO CRUEL, GUYS.
MAYBE WE SHOULD JUST HUMOR HIM...
IT-IT'S NOT A DISGUISE!
...BUT THAT DISGUISE ISN'T FOOLING ANYBODY.

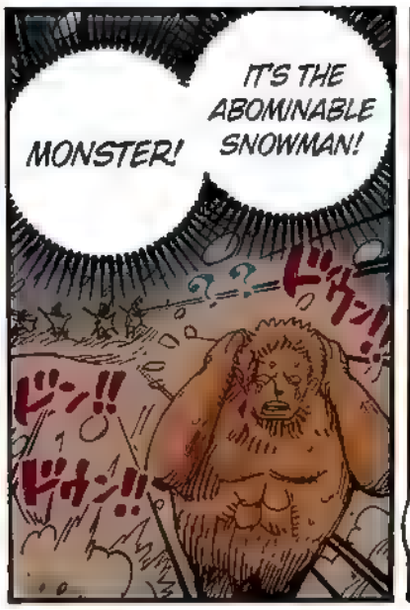

THERE WERE LOTS OF PLANTS UP IN THE TREES THAT I'D NEVER SEEN IN ANY BOOK BEFORE. I WANT TO STUDY THEM!
SOMETHING CAME UP!
CAN I STAY A LITTLE LONGER?!
KAW
KAW
SURE! YOU'RE WELCOME HERE ANYTIME!
I'M GOING TO BE REALLY BUSY!
I NEED TO TRAIN AND GET STRONGER TOO!
HEY! RACCOON?
I MISJUDGED THESE VILLAGERS BASED ON THEIR LOOKS, BUT NOW THAT I THINK ABOUT IT, THEIR WEAPONS WERE ALL REALLY HIGH-TECH.
THIS ISLAND IS FILLED WITH POWERFUL MEDICINAL PLANTS.
WE HAVE THE PHARMACEUTICAL TECHNOLOGY, BUT WE COULDN'T PRODUCE ANYTHING BECAUSE THE BIRDS KEPT INTERFERING.
THIS IS THE VILLAGE LIBRARY. YOU CAN DO YOUR RESEARCH HERE.
WOW! THERE ARE SO MANY BOOKS HERE!

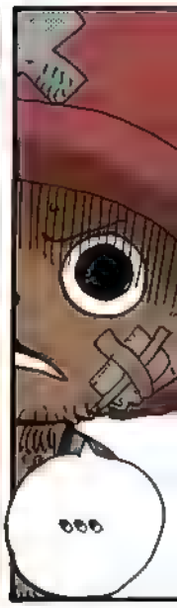

...IN THIS LAND!
I MIGHT ACCOM-PLISH A LOT...
THE FIRST PART WAS REALLY RUDE.
RACCOON, MAYBE YOU'RE NOT AWARE THAT YOU WERE THINKING OUT LOUD BUT...

THEY LOOK LIKE A TRIBE OF PRIMITIVE SAVAGES, BUT THEIR TECHNOLOGICAL ACHIEVEMENTS ARE IMPRESSIVE. THERE'S SO MUCH TO LEARN HERE!


AAAAH! HELP!
WAIT! MEAT!


A PIRATE?
THERE ARE LOTS OF GUYS LIKE THAT OUT AT SEA!


MONSTER!
IT'S THE ABOMINABLE SNOWMAN!
ドカーン!!
ドン!!
ドォン!!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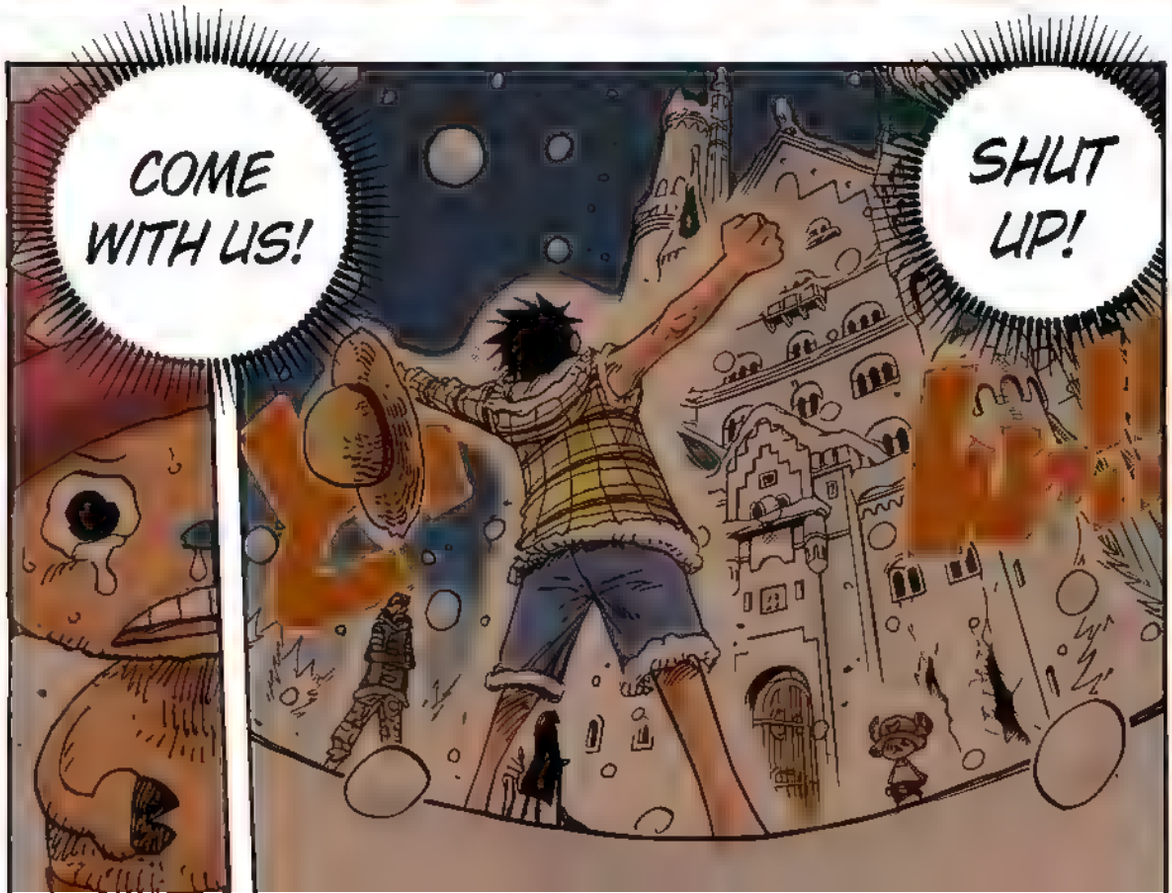
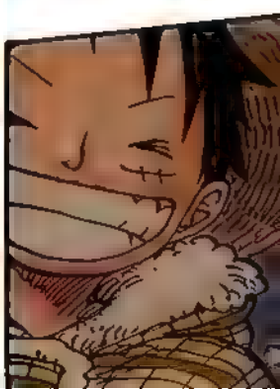
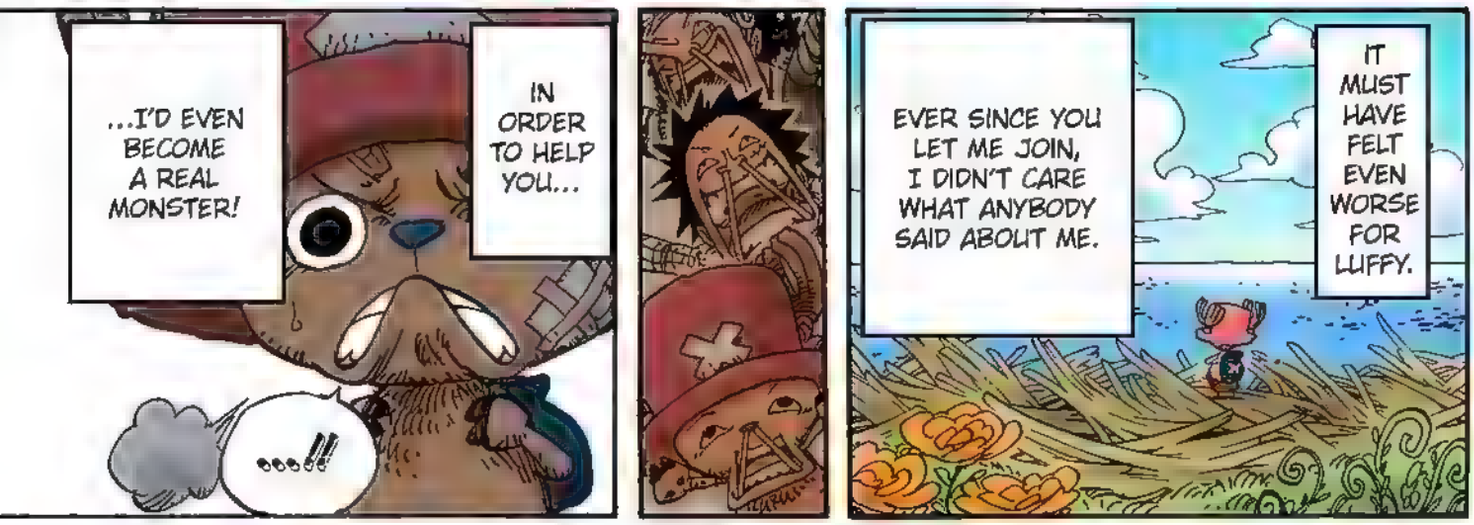
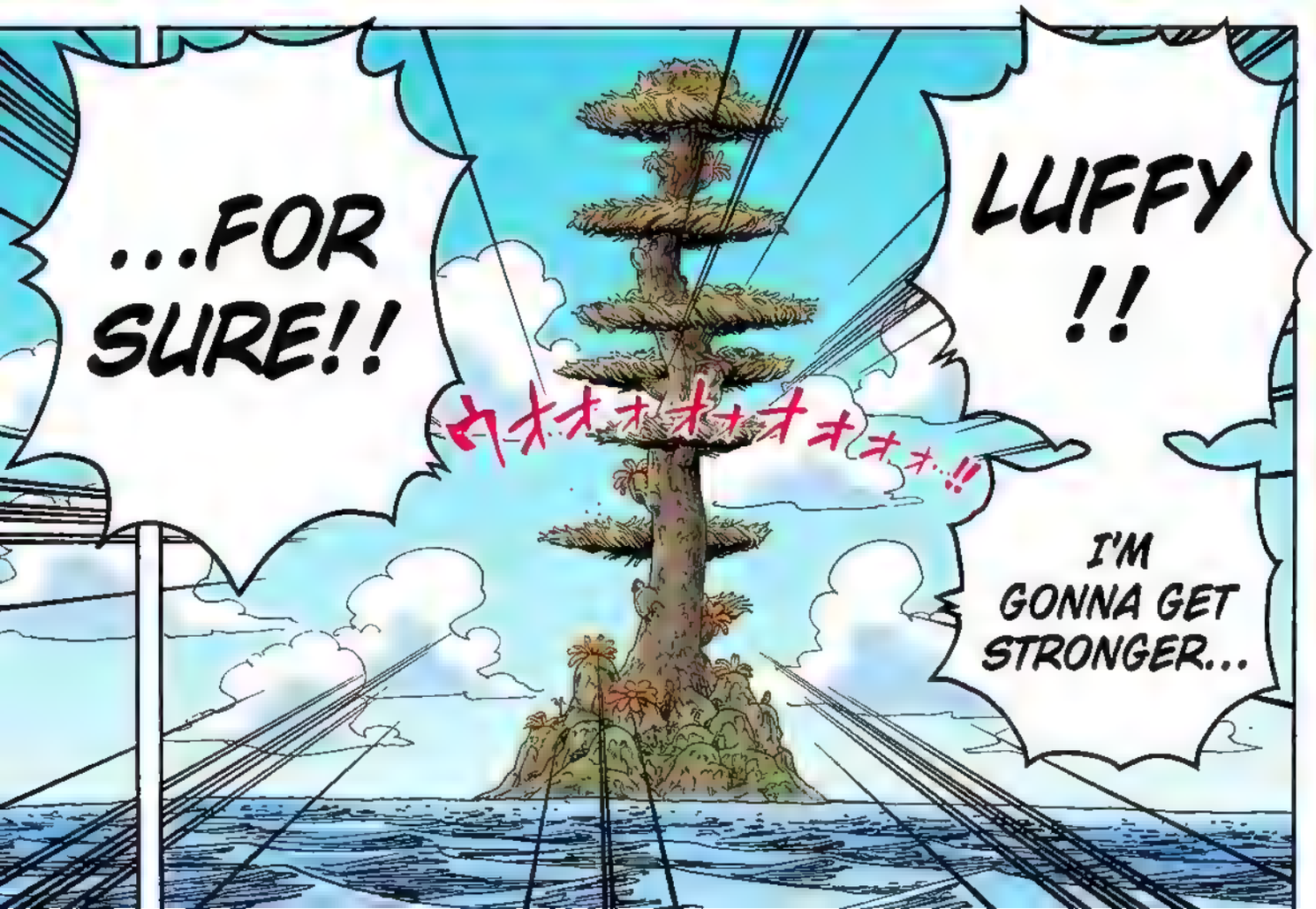
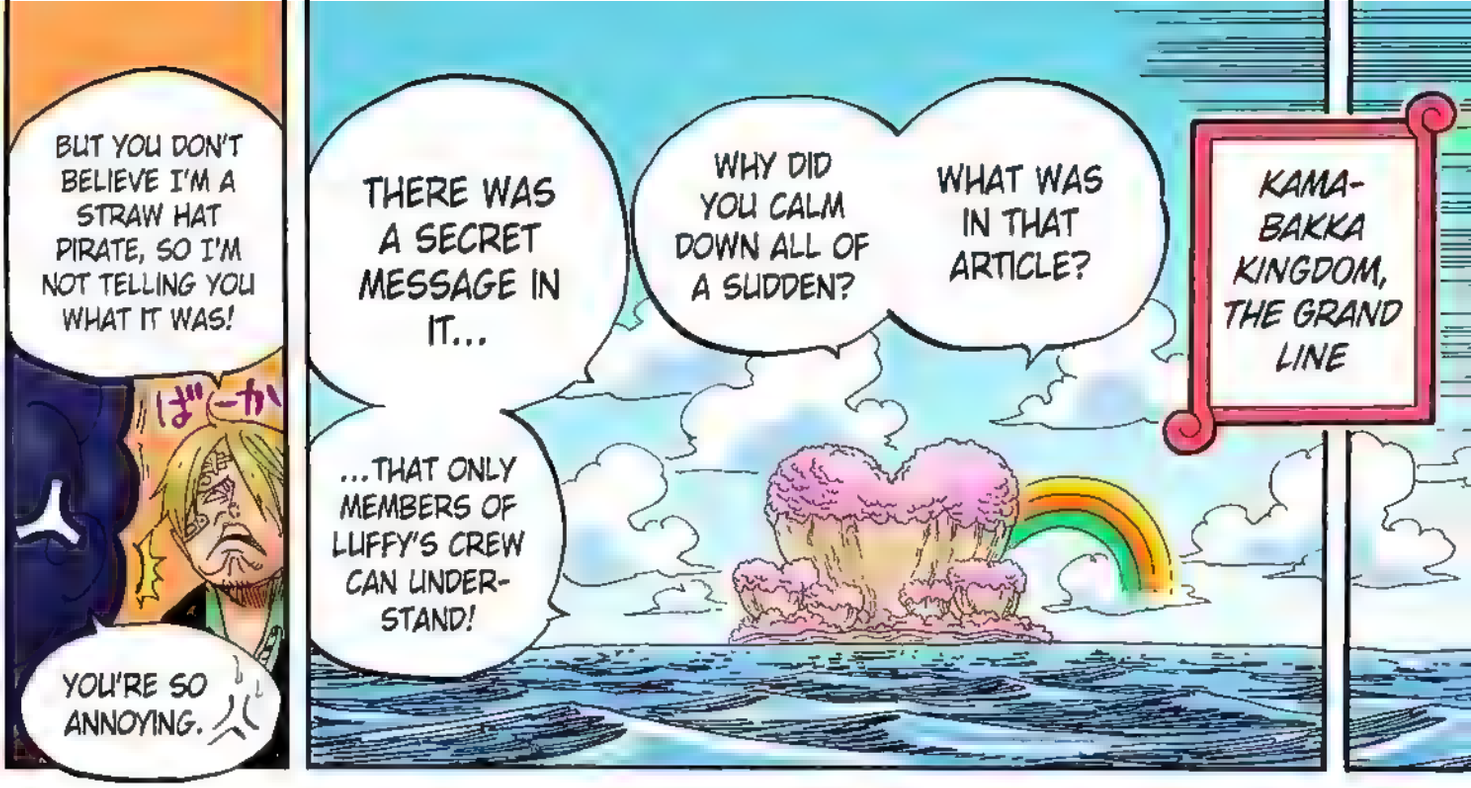

COME WITH US!
SHUT UP!

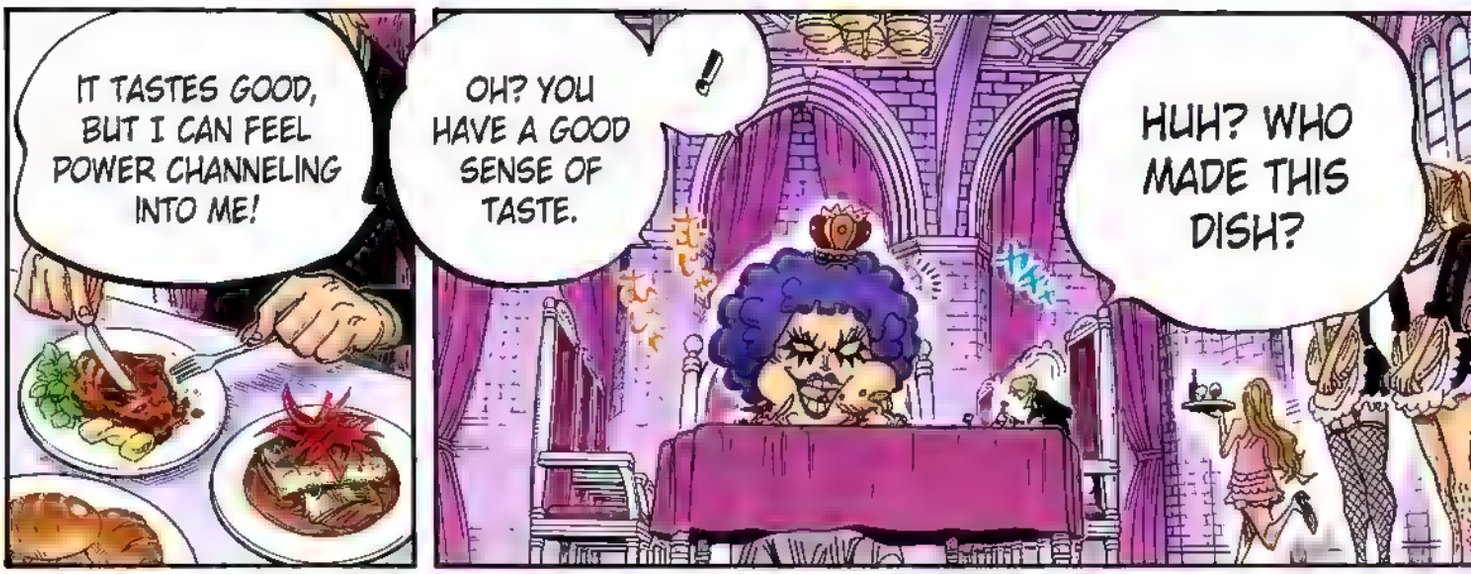


I DON'T EVER WANT...
...TO EXPERIENCE THAT AGAIN!
JUST THINK ABOUT RUNNING AWAY!
...I TRIED REALLY HARD JUST TO KEEP UP. WHAT HAVE I DONE FOR LUFFY?
WHEN LUFFY BROUGHT ME TO SEA WITH HIM...
HEY! CAN I GET SOME OF THOSE PLANTS?


...I'D EVEN BECOME A REAL MONSTER!
IN ORDER TO HELP YOU...
...!!
EVER SINCE YOU LET ME JOIN, I DIDN'T CARE WHAT ANYBODY SAID ABOUT ME.
IT MUST HAVE FELT EVEN WORSE FOR LUFFY.

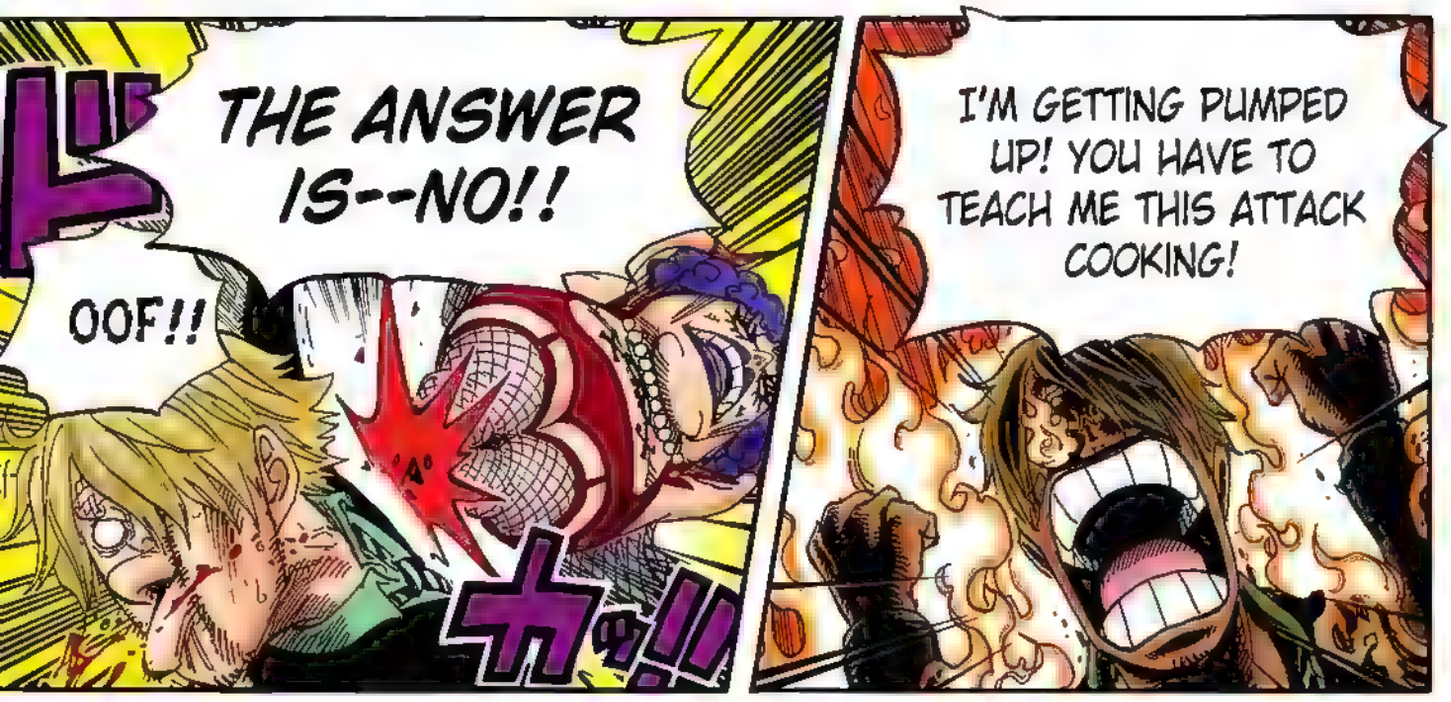

...FOR SURE!!
LUFFY!!
ウオオオオオオオオ...!!
I'M GONNA GET STRONGER...


BUT YOU DON'T BELIEVE I'M A STRAW HAT PIRATE, SO I'M NOT TELLING YOU WHAT IT WAS!
ばーか
YOU'RE SO ANNOYING.
THERE WAS A SECRET MESSAGE IN IT...
...THAT ONLY MEMBERS OF LUFFY'S CREW CAN UNDERSTAND!
WHY DID YOU CALM DOWN ALL OF A SUDDEN?
WHAT WAS IN THAT ARTICLE?
KAMABAKKA KINGDOM, THE GRAND LINE


IT TASTES GOOD, BUT I CAN FEEL POWER CHANNELING INTO ME!
OH? YOU HAVE A GOOD SENSE OF TASTE.
HUH? WHO MADE THIS DISH?

LOOK! LOOK AT THE POWERFUL MUSCULAR FORM OF MY BEAUTIFUL CANDIES! AND THEIR KIND HEARTS!
FOOD IS PART OF YOUR ENVIRONMENT! IT AFFECTS YOUR PHYSIQUE, PERSONALITY, YOUR WHOLE BODY. THIS FOOD GOES ALL OUT!
THIS IS ATTACK COOKING! THERE ARE PLENTY OF CHEFS ON THIS ISLAND WHO CAN MAKE IT!
IF THE ENTIRE WORLD DRANK MILK EVERY DAY, CRIME WOULD DISAPPEAR FROM THE FACE OF THE PLANET! CAN YOU BELIEVE THAT?!

I CAN HELP NAMI AND ROBIN BECOME EVEN SEXIER!
AND...
SO I CAN HELP THEM BUILD THEIR BODIES WITH MY COOKING.
I NEVER THOUGHT OF IT LIKE THAT...
BUILDING YOUR BODY THROUGH COOKING?
BUT WHAT'LL I DO WHEN THAT HAPPENS?!
WHAT'LL I DO?! ♡♡♡
WHAT AM I SUPPOSED TO DO WITH HIM?


THE ANSWER IS--NO!!
OOF!!
カッ!!
I'M GETTING PUMPED UP! YOU HAVE TO TEACH ME THIS ATTACK COOKING!

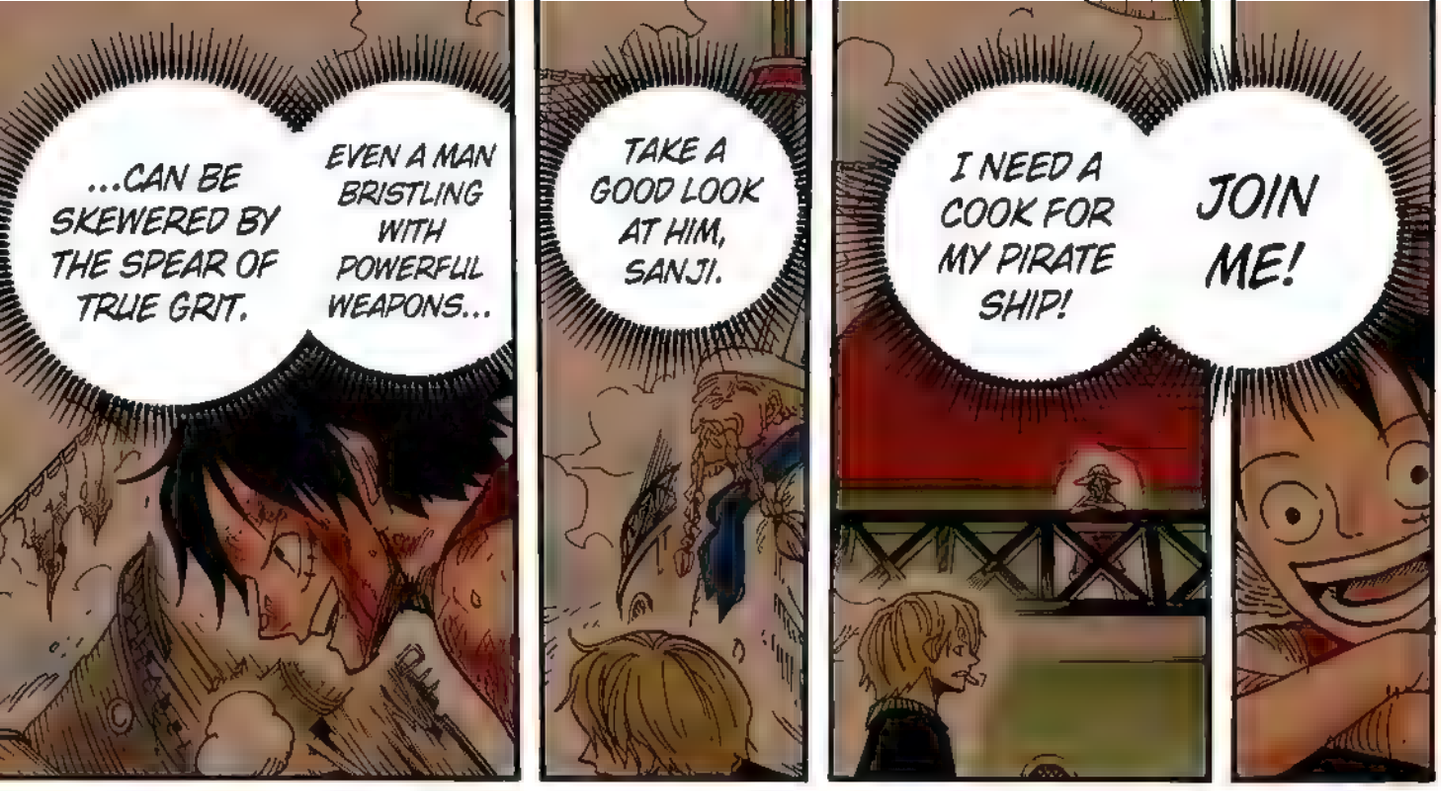
I'M NOT TEACHING THEM TO A STRANGER!
IT'S OUT OF THE QUESTION! IF YOU WANT TO LEARN, YOU HAVE TO HAVE THE HEART OF A MAIDEN--AND LEARN OUR NEW KAMA KARATE!
THE 99 VITAL RECIPES HAVE BEEN PASSED DOWN THROUGH THE KAMABAKKA KINGDOM!
THEY'RE PART OF *BRIDE TRAINING*, ONE OF THE NEW KAMA SECRET ARTS!!

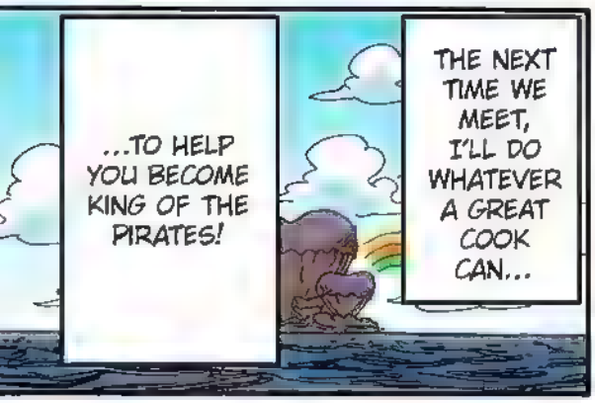
YOU GOT SPIRIT, KID! I LIKE YOU! FINE, I'LL GIVE YOU A CHANCE!
WAA-HOO!!
!?
HMM HM HM!

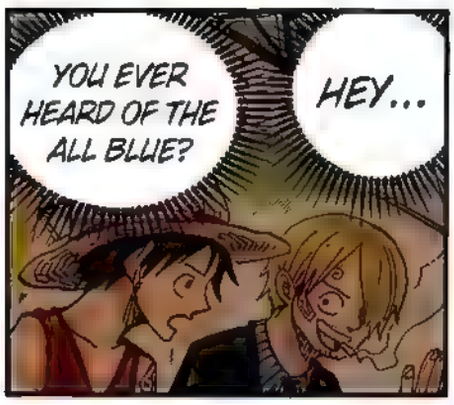
I WASN'T BORN TO BE THE FRIEND OF WOMEN! I WAS BORN TO LOVE THEM!!
NEVER!!
LIKE A MAN!!
ドン!!

HOWEVER! THE NEW KAMA MASTERS ALL OVER THE ISLAND WILL...
...TRY TO PUT YOU IN THIS ADORABLE DRESS DAY AND NIGHT! WE'LL SEE HOW LONG YOU REMAIN A MAN!
THERE ARE 99 MASTERS OF NEW KAMA KARATE ON THIS ISLAND. I'LL GIVE EACH ONE OF THEM A RECIPE.
IF YOU'RE REALLY A PIRATE, STEAL THOSE RECIPES FROM THEM!

HEY, COOK!
BUT IF YOU LOSE, I DOUBT YOU'LL BE A MAN FOR LONG. MMHMHM!!
IF YOU WIN THIS BATTLE, I'LL GIVE YOU A SHIP TOO.
IT'S SANJI VS. THE NEW KAMA KARATE MASTERS!!
BUT WHEN I WIN, I'LL BE MANY TIMES STRONGER THAN I AM NOW.
ゴオオ
...


...CAN BE SKEWERED BY THE SPEAR OF TRUE GRIT.
EVEN A MAN BRISTLING WITH POWERFUL WEAPONS...
TAKE A GOOD LOOK AT HIM, SANJI.
I NEED A COOK FOR MY PIRATE SHIP!
JOIN ME!

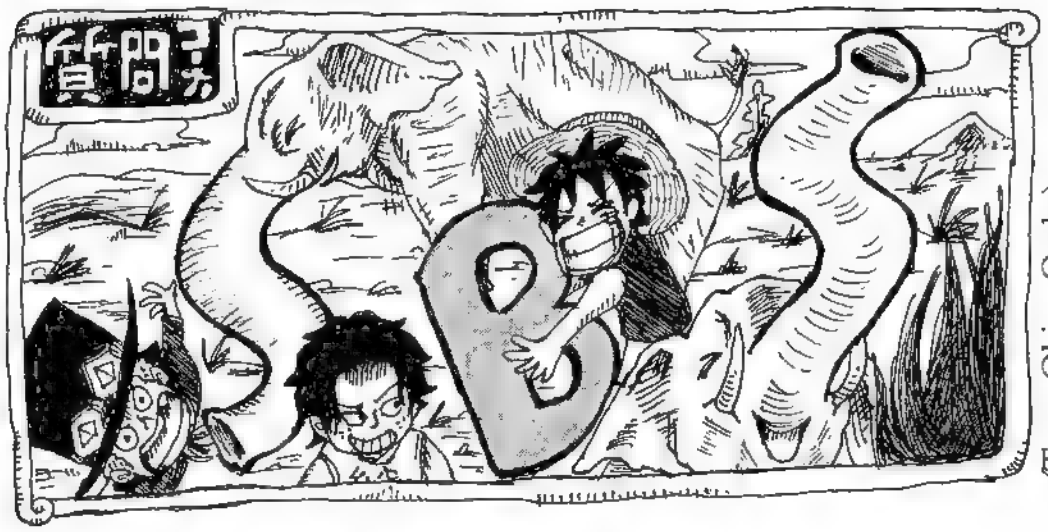

...TO HELP YOU BECOME KING OF THE PIRATES!
THE NEXT TIME WE MEET, I'LL DO WHATEVER A GREAT COOK CAN...


YOU EVER HEARD OF THE ALL BLUE?
HEY...

DON'T LOSE !!
...
HEY, LUFFY!

I ACCEPT THE CHAL-LENGE!!
I'LL EVEN ENDURE THIS HELL!
ドン!!

SBS Question Corner



(Toma Ohira, Osaka)

Reader (Q): Oh, I changed my pseudonym.

--Let's Start SBS

Oda (A): Hey!ミ (← Just realized it started.)
Oh... (← Realized he couldn't start it again.)
Aww... (← Depressed.)

Q: I really REALLY want to become Inazuma.
--31-Year-Old Housewife

A: Sure.

Q: Odacchi, I have a question! It's about the 3rd Division Commander of the Whitebeard Pirates, Diamond Jozu. Is his crotch made of diamond too? I want to know.
--Kintama Negio

A: Yes. Jozu's crotch is made of diamond. It's a diamond crotch.

Q: Question 1: It's started to get boring and tedious so I'm going to end SBS.
--PATAN

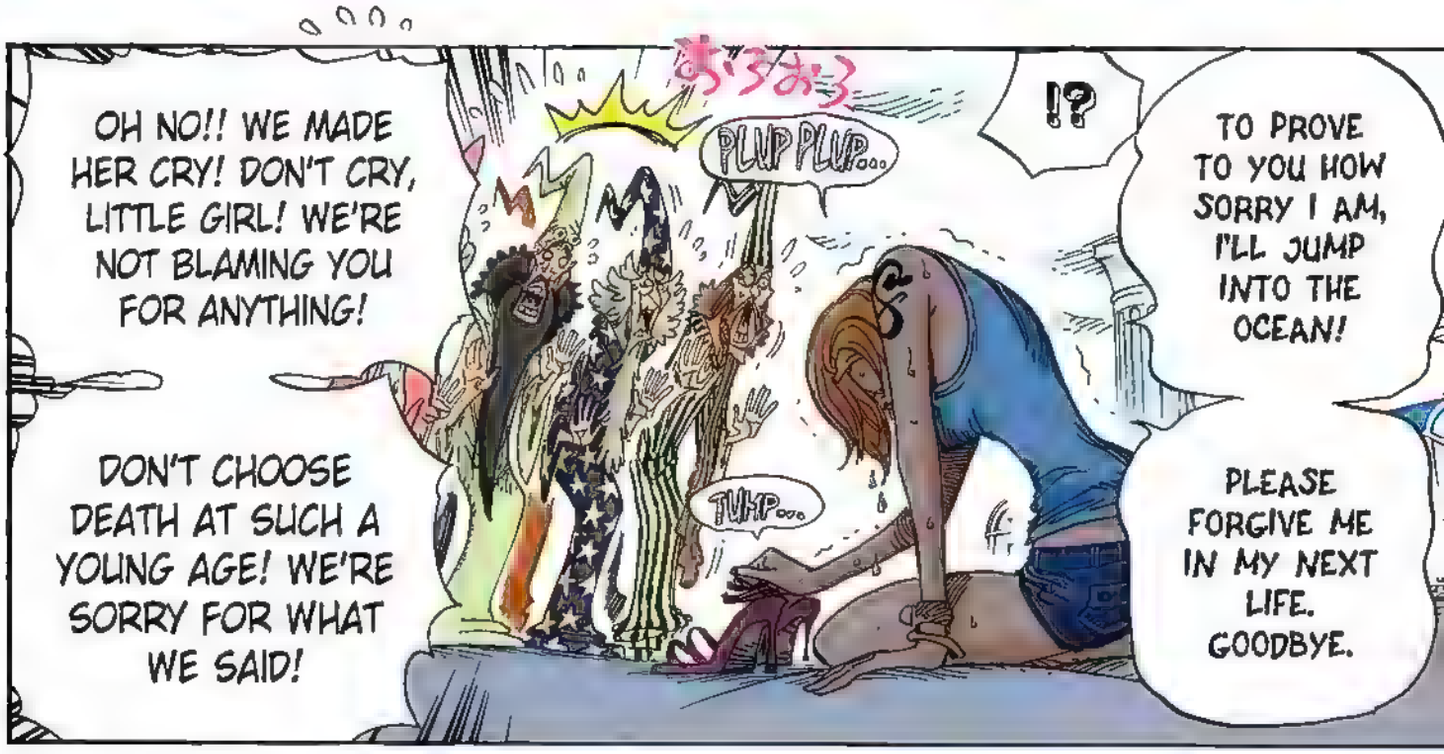
A: Don't end it!ミ What do you mean by boring?! Look at the question above! Of course it'll get like this! How else am I supposed to answer?!
Oh, PATAN sent in another question...

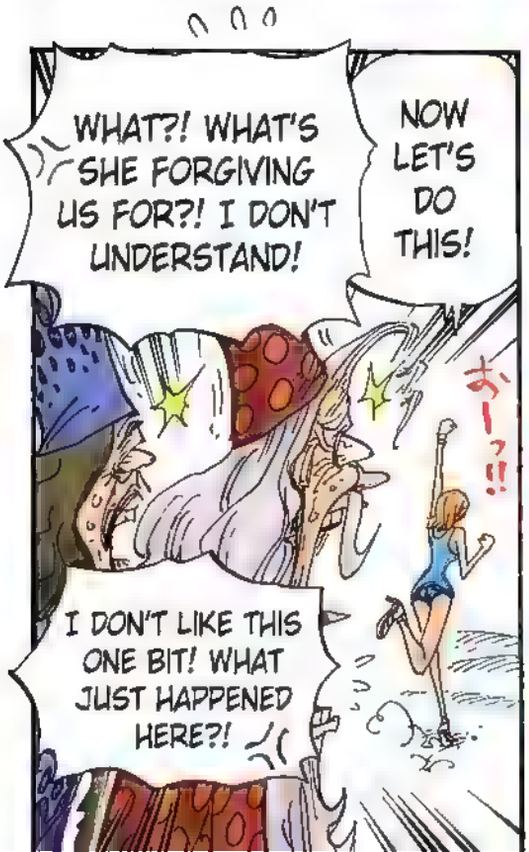
Q: Question 2: Do you poo, Mr. Oda?
--PATAN

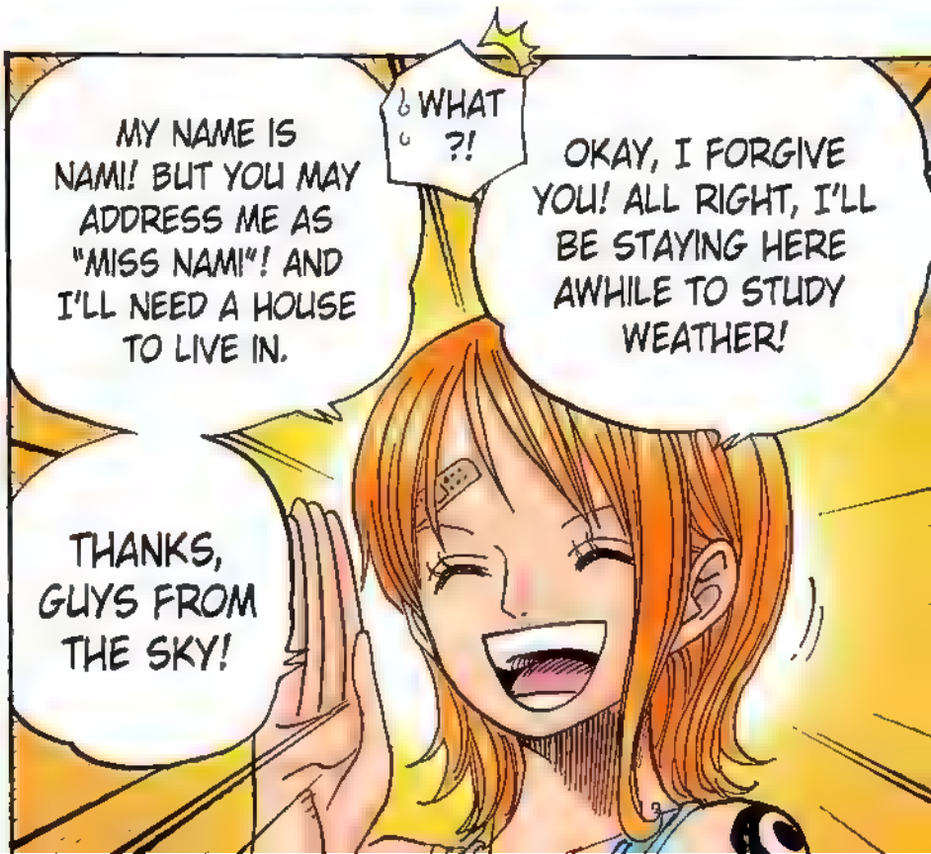
A: Well, I'm an idol so I don't!♡ Tee hee!♡
Who're you calling an idol?!ミ
Huff! Huff! Sorry, that was immature of me. I played along with your joke, but I ended up snapping at you... This is all my fault. Pinch!

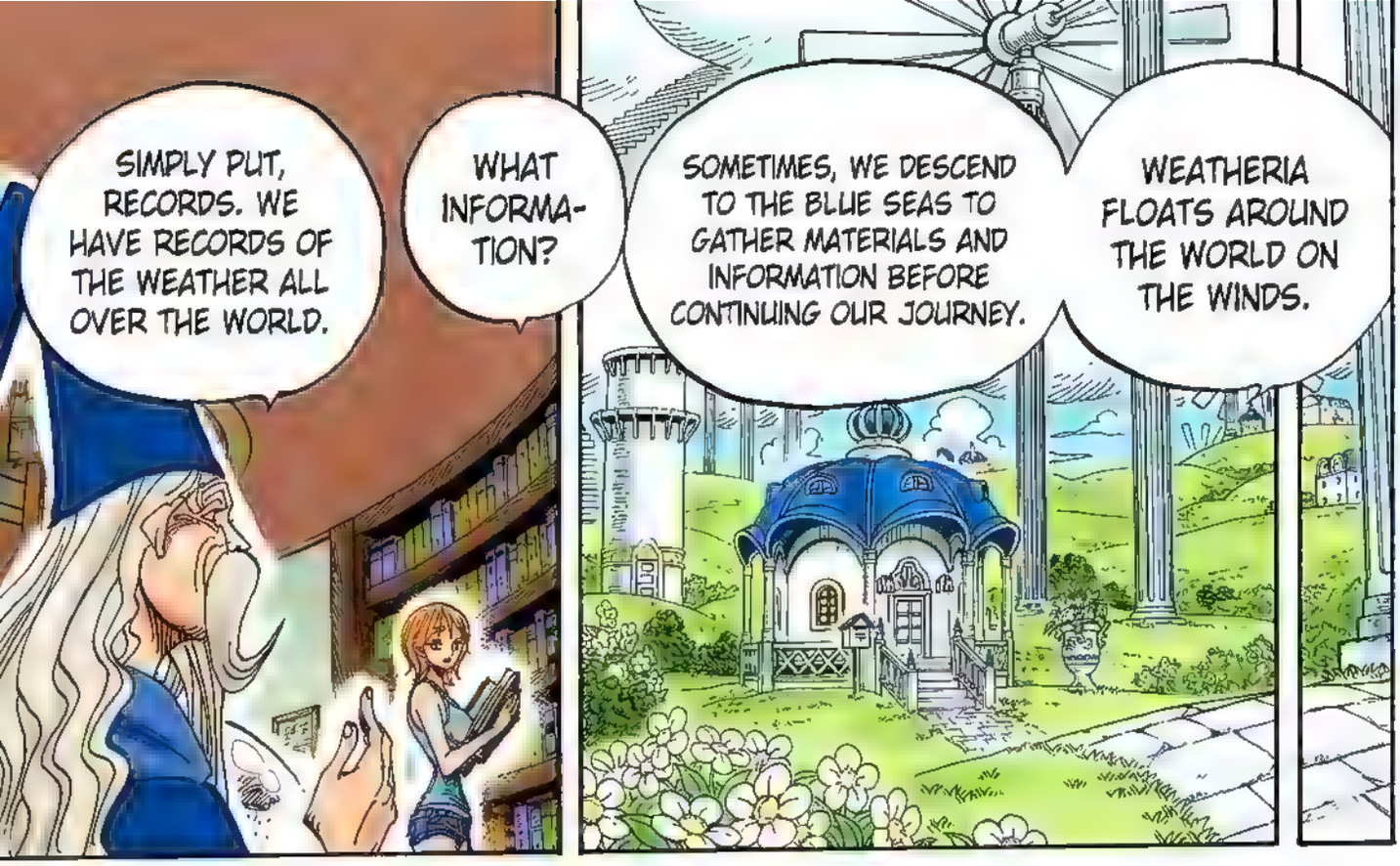
Chapter 596: SPECTRUM

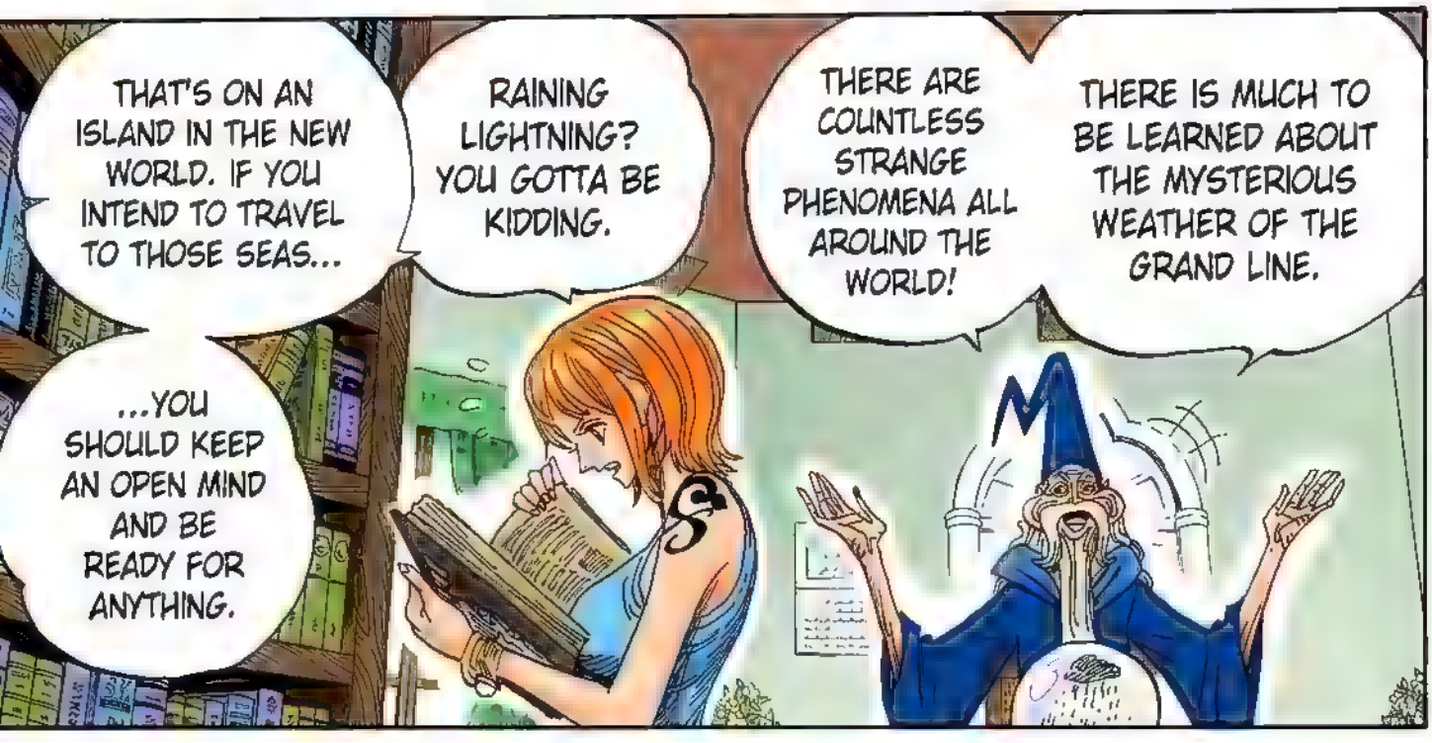
TAKE ALL HER BELONGINGS AND CAST HER OUT!
THAT THIEF MUST BE PUNISHED!
WEATHERIA, A SMALL SKY ISLAND
I'M SORRY. I REALLY REGRET WHAT I DID.
SHE CAN'T BE TRUSTED!

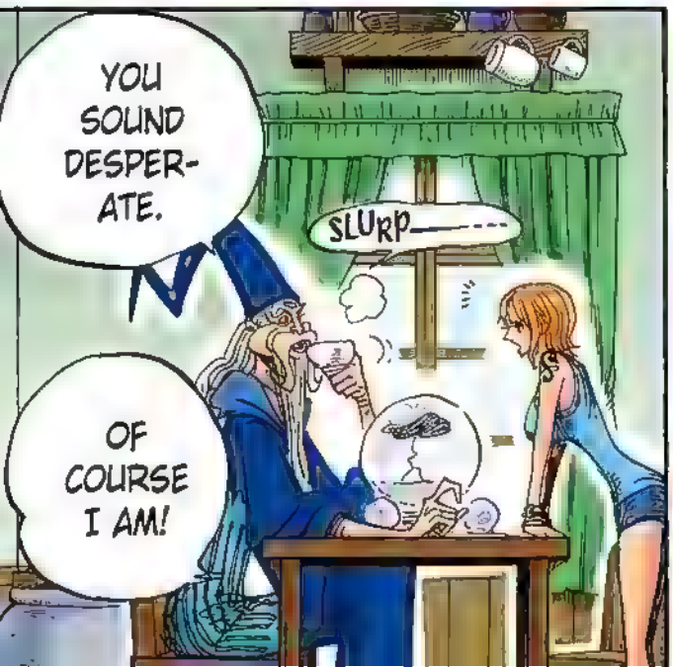

OH NO!! WE MADE HER CRY! DON'T CRY, LITTLE GIRL! WE'RE NOT BLAMING YOU FOR ANYTHING!
DON'T CHOOSE DEATH AT SUCH A YOUNG AGE! WE'RE SORRY FOR WHAT WE SAID!
PLUP PLUP...
!?
TO PROVE TO YOU HOW SORRY I AM, I'LL JUMP INTO THE OCEAN!
PLEASE FORGIVE ME IN MY NEXT LIFE. GOODBYE.


WHAT?! WHAT'S SHE FORGIVING US FOR?! I DON'T UNDERSTAND!
NOW LET'S DO THIS!
I DON'T LIKE THIS ONE BIT! WHAT JUST HAPPENED HERE?!


MY NAME IS NAMI! BUT YOU MAY ADDRESS ME AS "MISS NAMI"! AND I'LL NEED A HOUSE TO LIVE IN.
WHAT ?!
OKAY, I FORGIVE YOU! ALL RIGHT, I'LL BE STAYING HERE AWHILE TO STUDY WEATHER!
THANKS, GUYS FROM THE SKY!

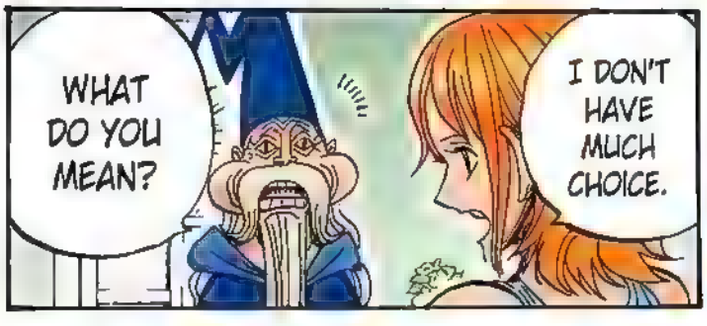

SIMPLY PUT, RECORDS. WE HAVE RECORDS OF THE WEATHER ALL OVER THE WORLD.
WHAT INFORMATION?
SOMETIMES, WE DESCEND TO THE BLUE SEAS TO GATHER MATERIALS AND INFORMATION BEFORE CONTINUING OUR JOURNEY.
WEATHERIA FLOATS AROUND THE WORLD ON THE WINDS.


THAT'S ON AN ISLAND IN THE NEW WORLD. IF YOU INTEND TO TRAVEL TO THOSE SEAS...
RAINING LIGHTNING? YOU GOTTA BE KIDDING.
THERE ARE COUNTLESS STRANGE PHENOMENA ALL AROUND THE WORLD!
THERE IS MUCH TO BE LEARNED ABOUT THE MYSTERIOUS WEATHER OF THE GRAND LINE.
...YOU SHOULD KEEP AN OPEN MIND AND BE READY FOR ANYTHING.

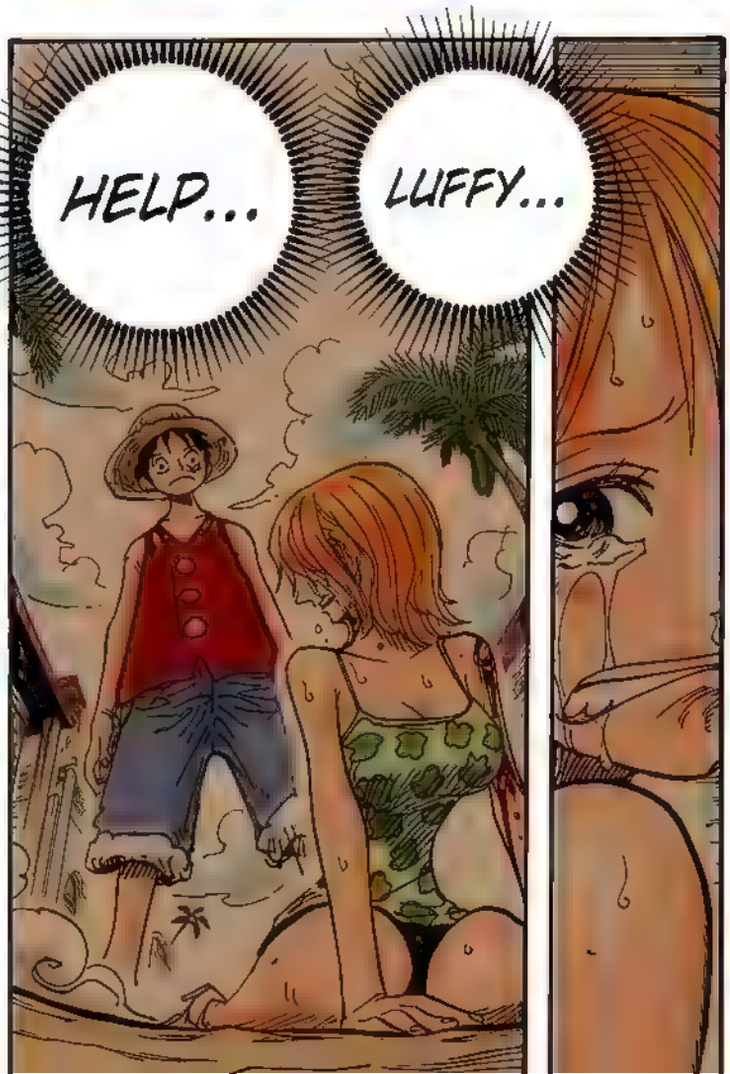

YOU SOUND DESPERATE.
SLURP——
OF COURSE I AM!

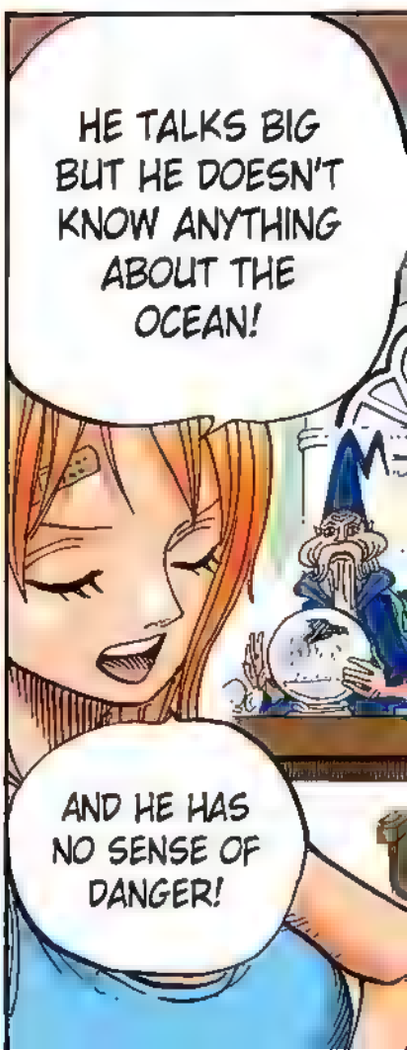
TEACH ME EVERYTHING YOU KNOW!
YOU HAVE TO TELL ME ABOUT THE WEATHER OF THE NEW WORLD, HAREDAS!

I NEED TO BE ABLE TO TAKE MY CAPTAIN WHEREVER HE WANTS TO GO!
AND LUFFY WANTS TO BE THE KING OF THE PIRATES, SO I CAN'T JUST BE ANY ORDINARY NAVIGATOR!
THE LIVES OF MY CREW DEPEND ON IT!
I'M THE NAVIGATOR! IT'S MY RESPONSIBILITY TO KEEP THEM SAFE WHEN WE'RE AT SEA!

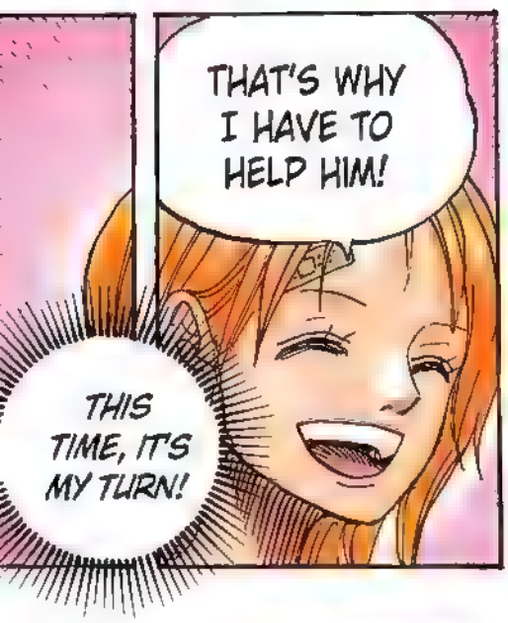

WHAT DO YOU MEAN?
I DON'T HAVE MUCH CHOICE.

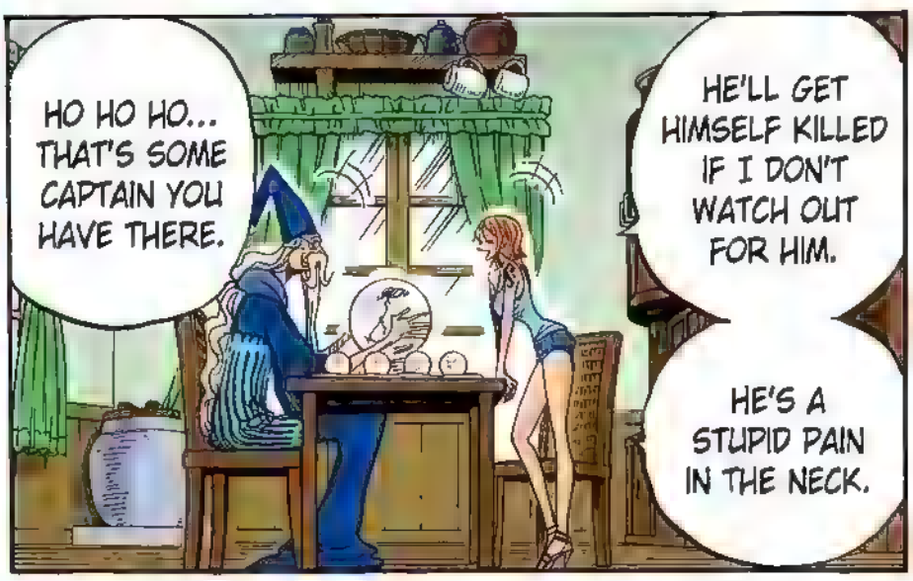
YOUR CAPTAIN IS A LUCKY MAN. HIS CREW IS DEVOTED TO HIM!

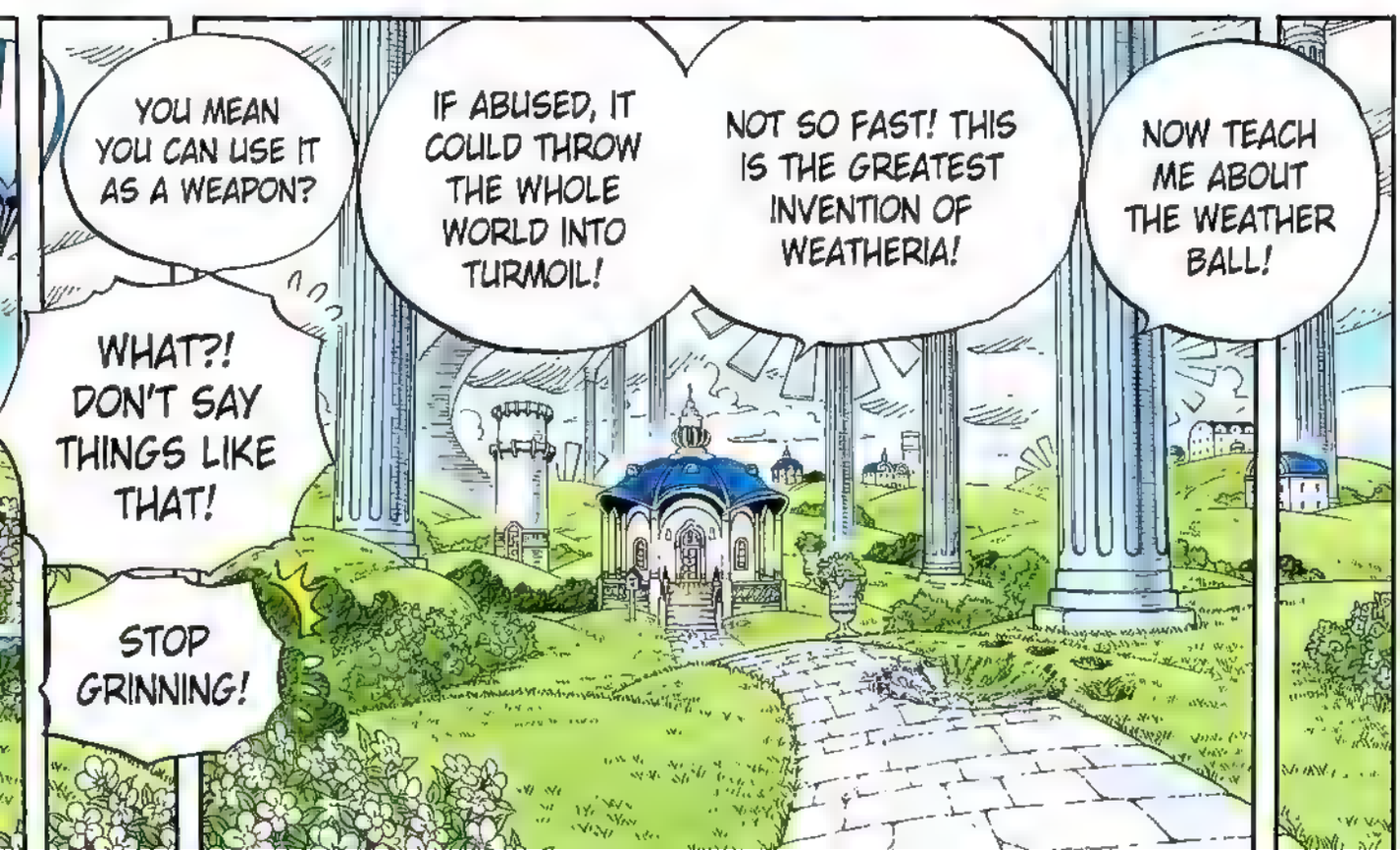

HELP...
LUFFY...


HE TALKS BIG BUT HE DOESN'T KNOW ANYTHING ABOUT THE OCEAN!
AND HE HAS NO SENSE OF DANGER!

...
HE'S SO RECKLESS.
OKAY !!
ドン!!!


THAT'S WHY I HAVE TO HELP HIM!
THIS TIME, IT'S MY TURN!


HO HO HO... THAT'S SOME CAPTAIN YOU HAVE THERE.
HE'LL GET HIMSELF KILLED IF I DON'T WATCH OUT FOR HIM.
HE'S A STUPID PAIN IN THE NECK.


YOU MEAN YOU CAN USE IT AS A WEAPON?
IF ABUSED, IT COULD THROW THE WHOLE WORLD INTO TURMOIL!
NOT SO FAST! THIS IS THE GREATEST INVENTION OF WEATHERIA!
NOW TEACH ME ABOUT THE WEATHER BALL!
WHAT?! DON'T SAY THINGS LIKE THAT!
STOP GRINNING!

LONGARM KINGDOM
STEP RIGHT UP! TAKE A LOOK!
わあああああ
SWORD MOUNTAIN ISLAND, THE GRAND LINE

HEY! THIS IS ALL A BIG HOAX!
WHAT? DOES HE NOT ASTOUND YOU?

IS THERE A STRANGER CREATURE IN THE ENTIRE WORLD?!
AND HE ONLY HAS ONE JOINT IN HIS ARM!
HE LOOKS LIKE A SKEL-ETON!
ゆ
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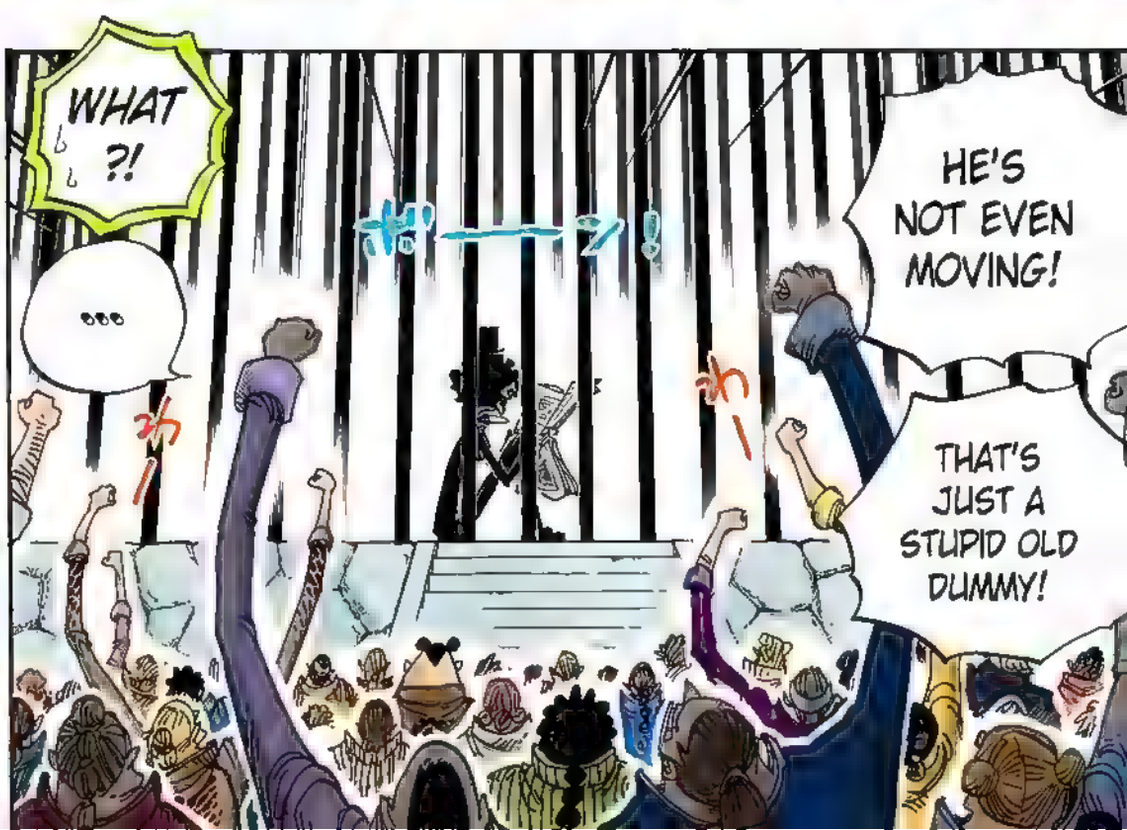
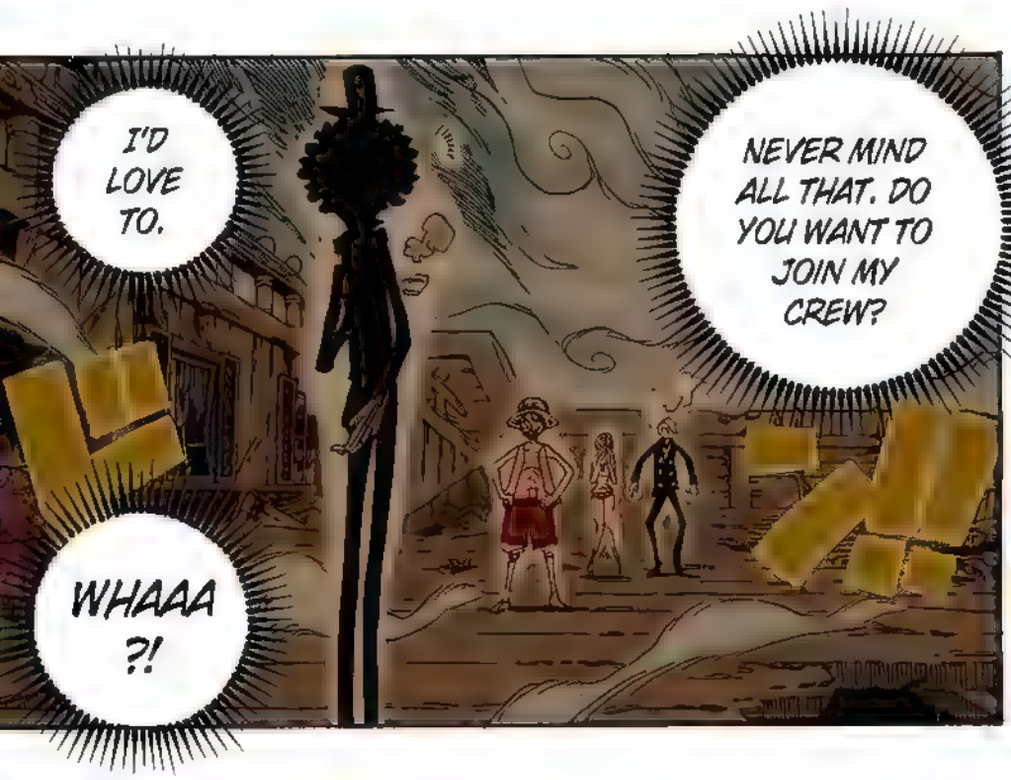
ゆ

LUFFY MADE HIS DECISION!

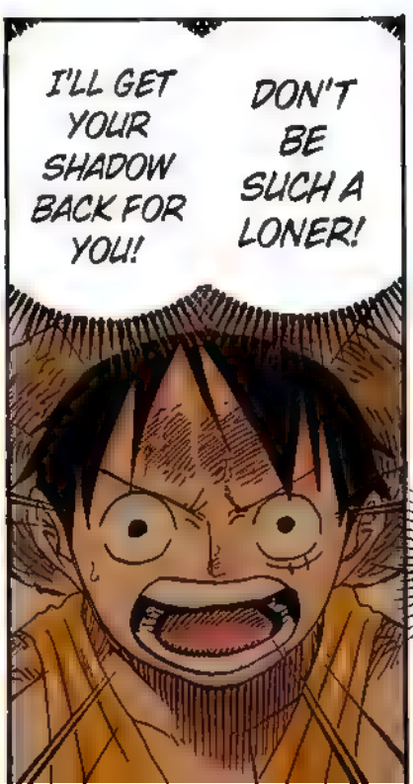

WHAT ?!
……
ゆ——っ!
ゆ
ゆ
HE'S NOT EVEN MOVING!
THAT'S JUST A STUPID OLD DUMMY!

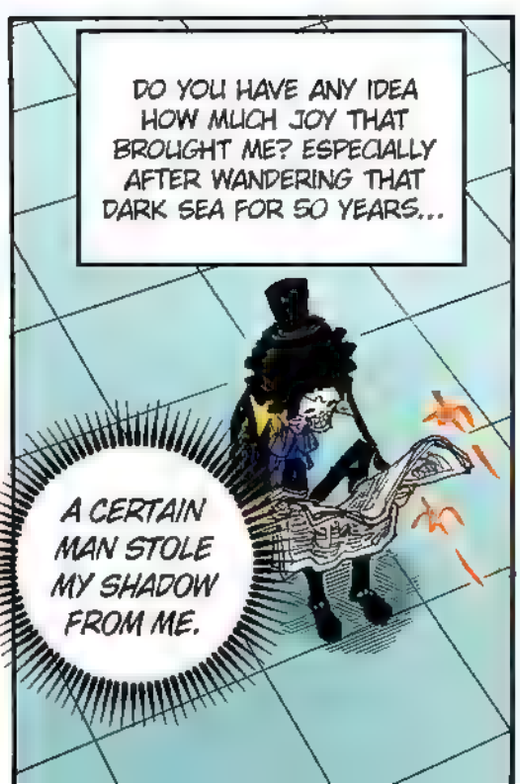
IS THERE ANYTHING I CAN DO TO HELP?
THAT'S RIGHT! THIS IS A CIRCUS FREAK SHOW! YOU HAVE TO MOVE OR THERE'S NO SHOW!
I CAN'T JUST SIT HERE.
HEY! COME ON, SKELETON MAN!
NOW I HAVE TO MAKE MINE.
YES! MOVE! THAT'S ALL WE NEED FROM YOU!

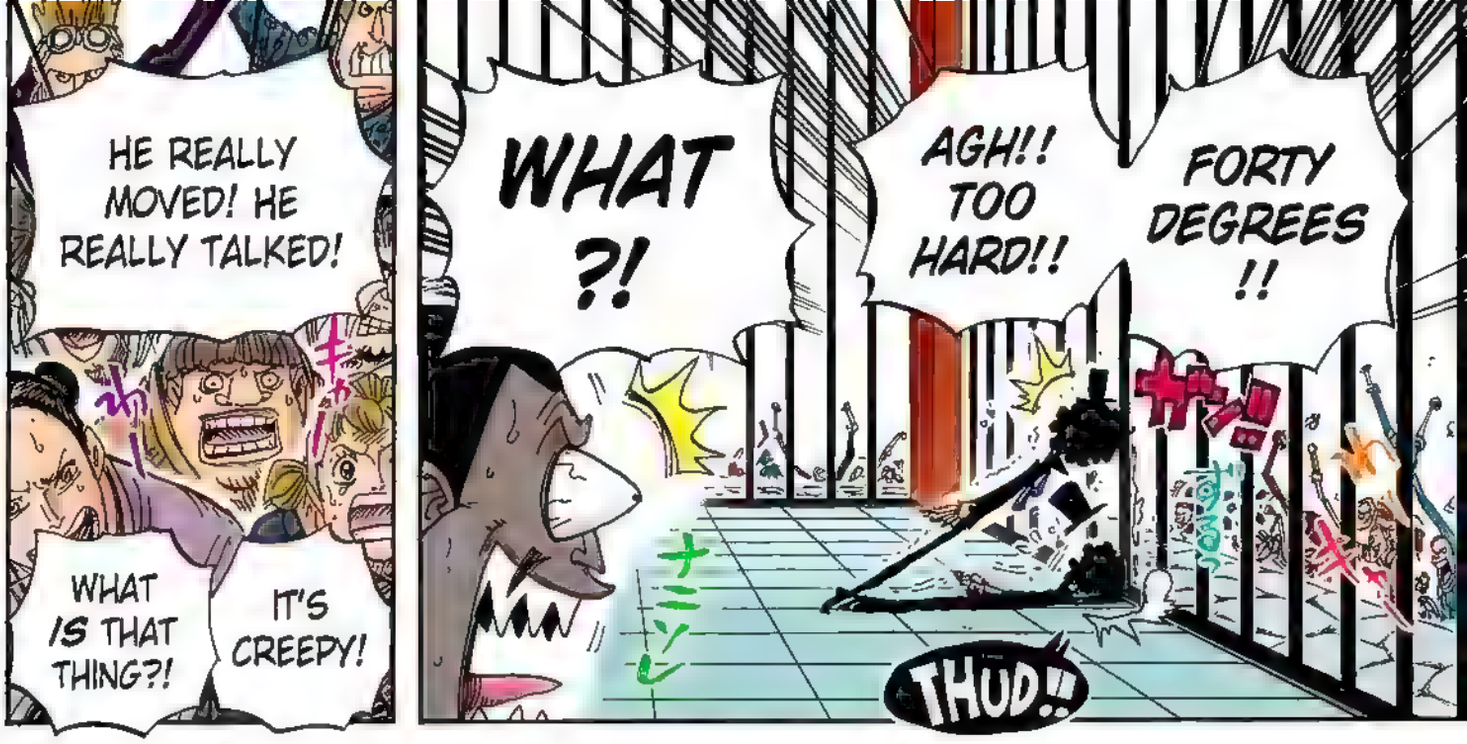

I'D LOVE TO.
NEVER MIND ALL THAT. DO YOU WANT TO JOIN MY CREW?
WHAAA ?!

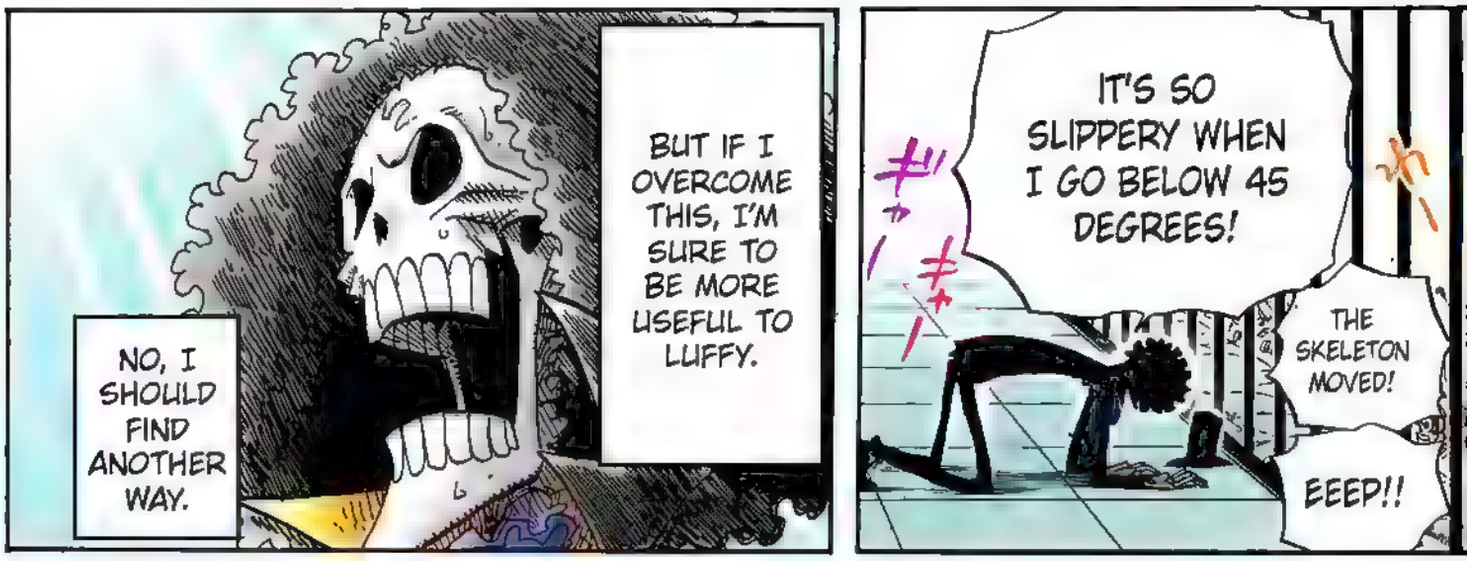
BUT YOU WEREN'T AFRAID OF ME. YOU EVEN ASKED ME TO JOIN YOU.

YOU SEEMED SO BRIGHT IN MY EYES. THOSE 50 YEARS I SPENT DOING NOTHING BUT HOPING... THAT MOMENT MADE UP FOR IT ALL
HA HA ...

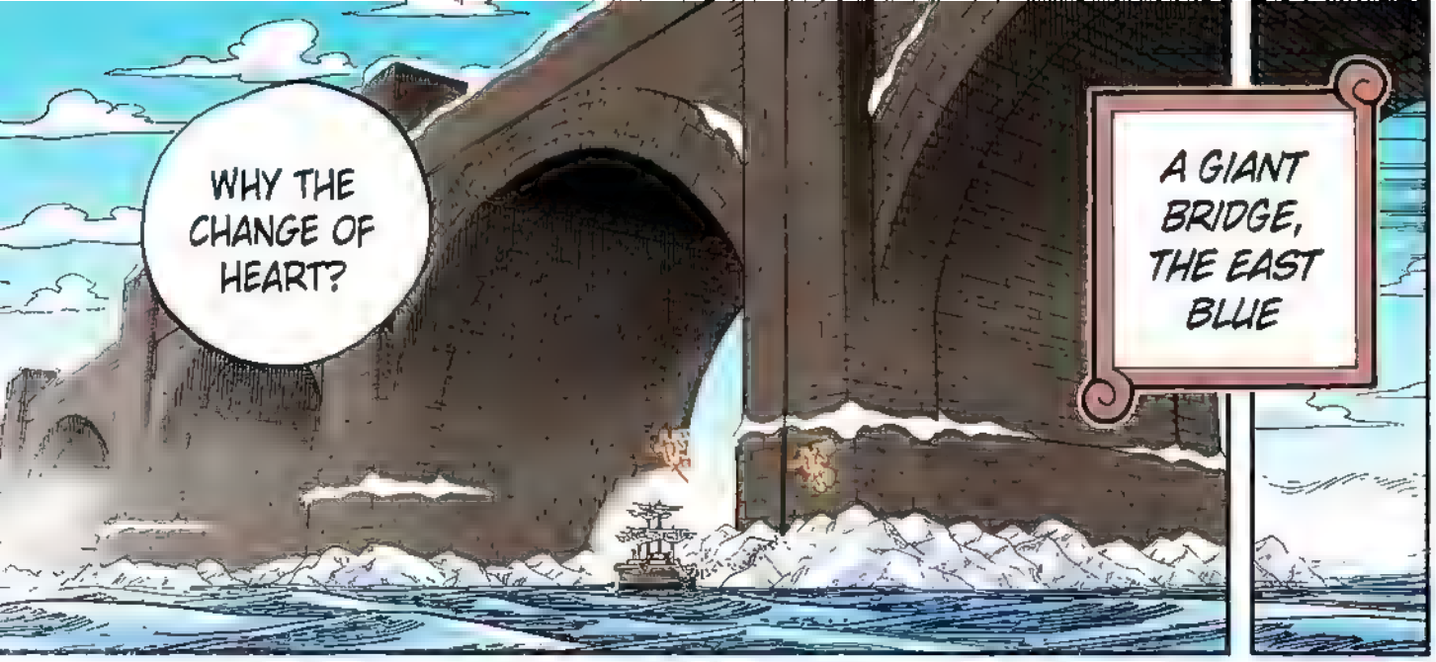

I'LL GET YOUR SHADOW BACK FOR YOU!
DON'T BE SUCH A LONER!

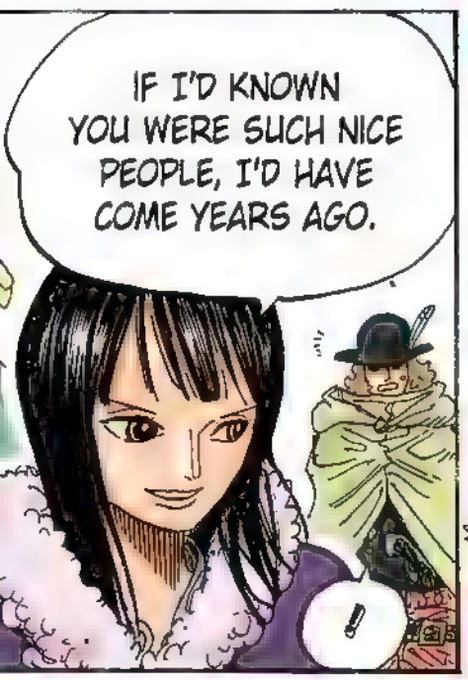

DO YOU HAVE ANY IDEA HOW MUCH JOY THAT BROUGHT ME? ESPECIALLY AFTER WANDERING THAT DARK SEA FOR 50 YEARS...
A CERTAIN MAN STOLE MY SHADOW FROM ME.

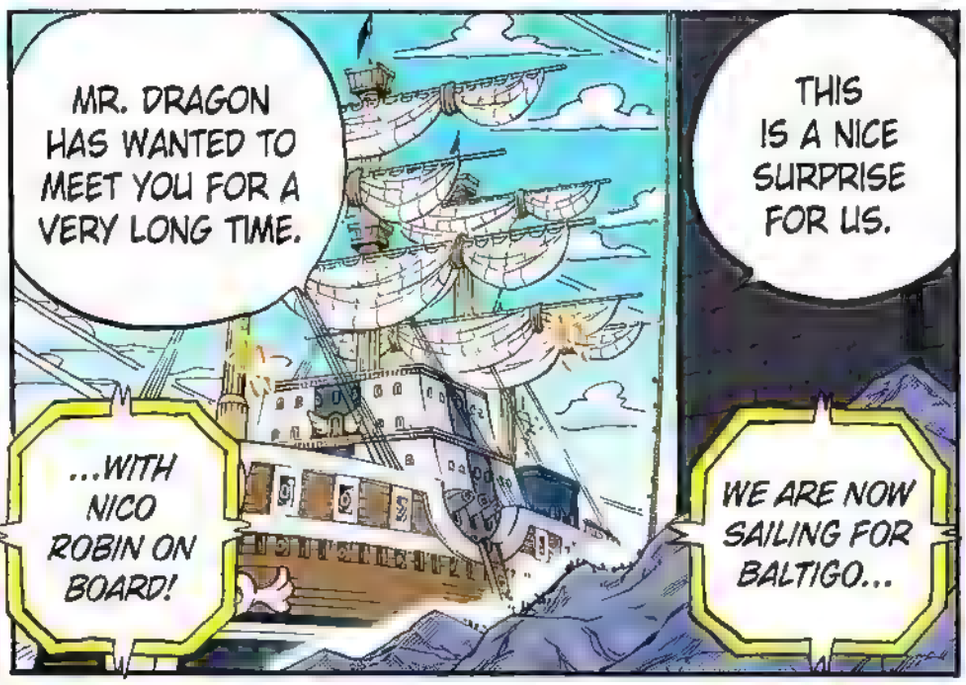

HE REALLY MOVED! HE REALLY TALKED!
WHAT IS THAT THING?!
IT'S CREEPY!
WHAT ?!
AGH!! TOO HARD!!
FORTY DEGREES !!
THUD!!

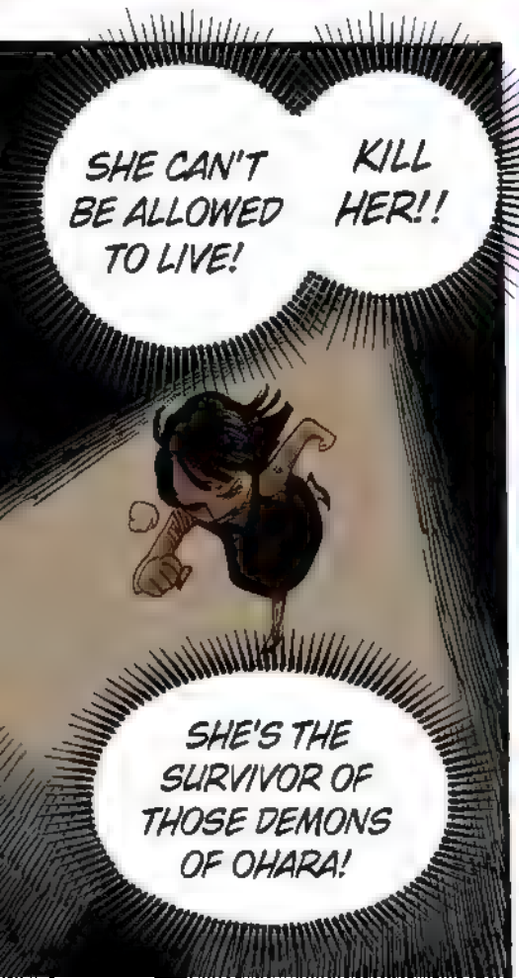

NO, I SHOULD FIND ANOTHER WAY.
BUT IF I OVERCOME THIS, I'M SURE TO BE MORE USEFUL TO LUFFY.
IT'S SO SLIPPERY WHEN I GO BELOW 45 DEGREES!
THE SKELETON MOVED!
EEEP!!

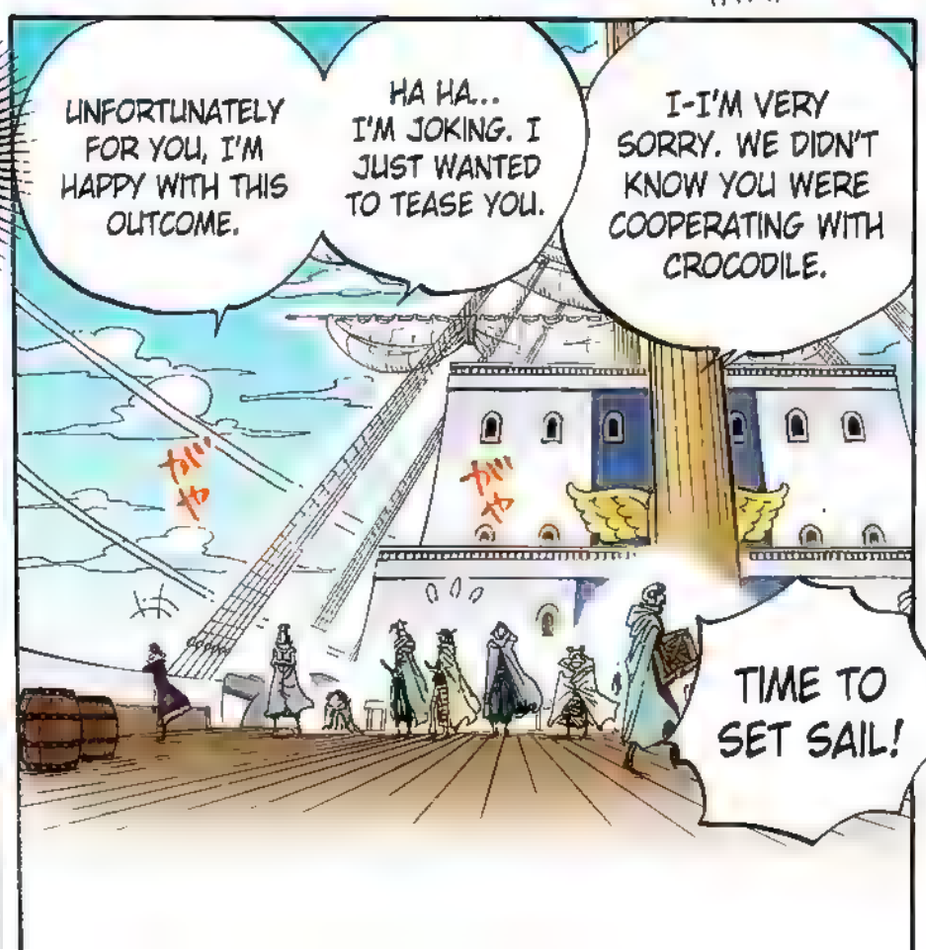
LISTEN TO MY NEW SINGLE!
BONE TO BE WILD!
ANYWAY, I'M SURE YOU'RE ALL GETTING A LITTLE BORED.
I DON'T CARE IF THIS IS A FREAK SHOW! YOU CAN SAY WHATEVER YOU LIKE.
"LONELINESS" DOESN'T EXIST IN MY DICTIONARY ANYMORE!
VRA—NG♪ VRANG VRANG♫
HE PICKED UP THE GUITAR!
WHAT'S HE GONNA DO?!


WHY THE CHANGE OF HEART?
A GIANT BRIDGE, THE EAST BLUE


IF I'D KNOWN YOU WERE SUCH NICE PEOPLE, I'D HAVE COME YEARS AGO.
!

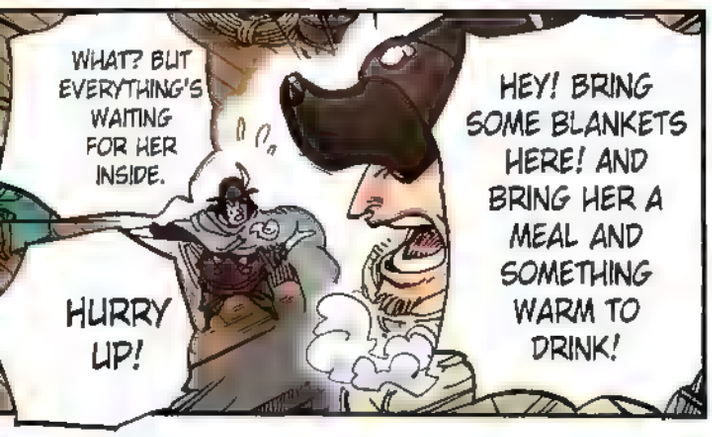

MR. DRAGON HAS WANTED TO MEET YOU FOR A VERY LONG TIME.
THIS IS A NICE SURPRISE FOR US.
...WITH NICO ROBIN ON BOARD!
WE ARE NOW SAILING FOR BALTIGO...


SHE CAN'T BE ALLOWED TO LIVE!
KILL HER!!
SHE'S THE SURVIVOR OF THOSE DEMONS OF OHARA!

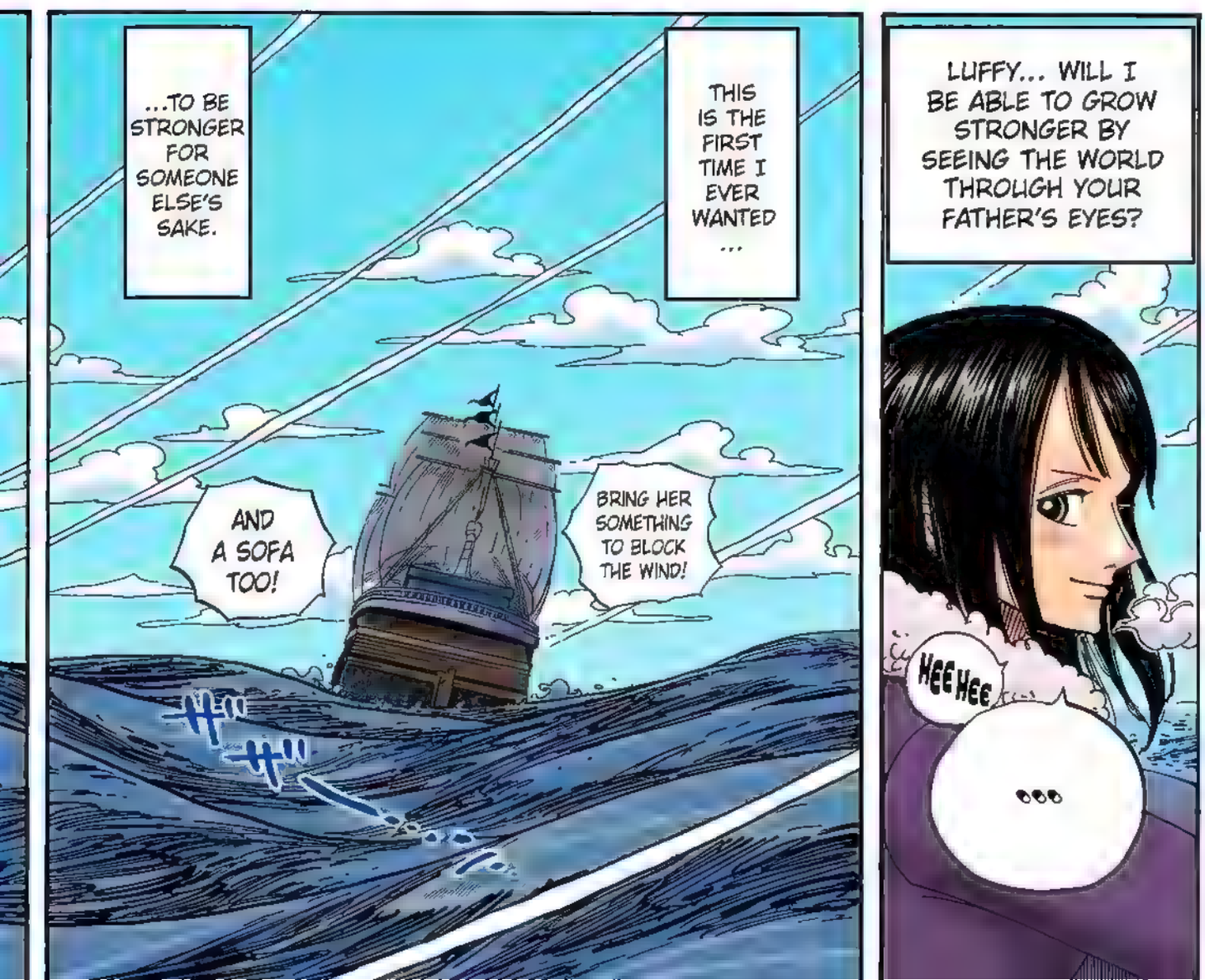

UNFORTUNATELY FOR YOU, I'M HAPPY WITH THIS OUTCOME.
HA HA.. I'M JOKING. I JUST WANTED TO TEASE YOU.
I-I'M VERY SORRY. WE DIDN'T KNOW YOU WERE COOPERATING WITH CROCODILE.
TIME TO SET SAIL!

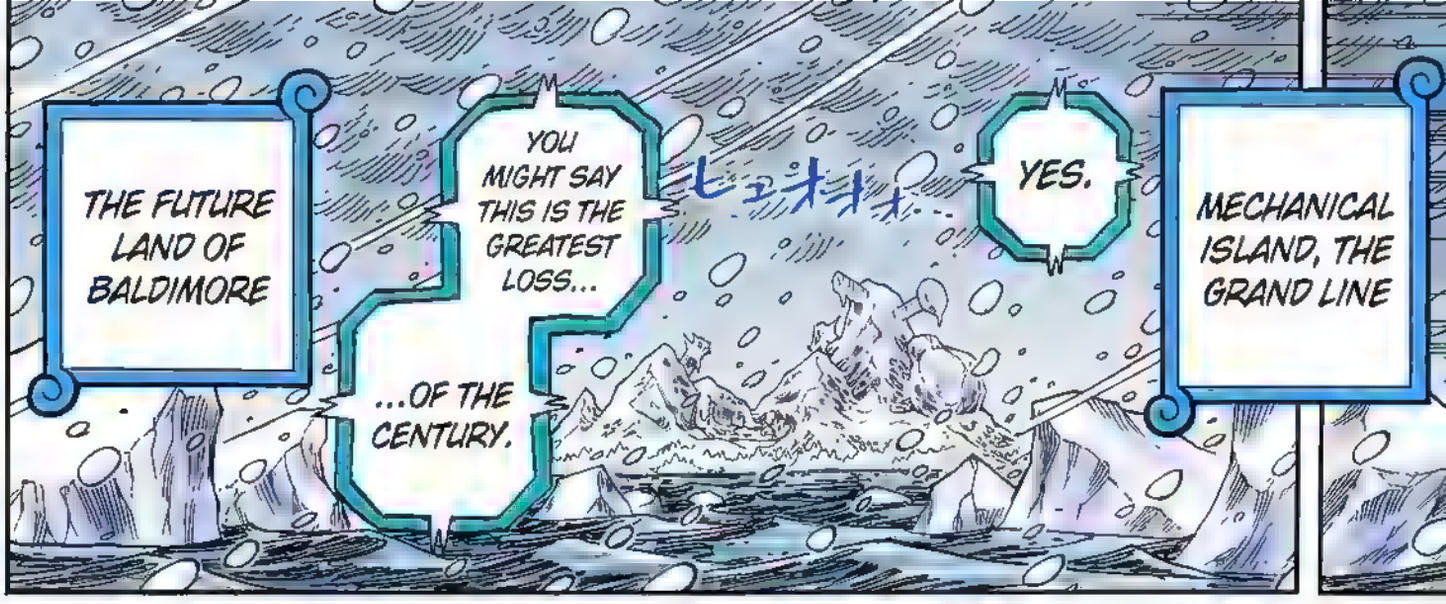
I WANT TO DIE HERE!
WHY DID YOU COME FOR ME?!
LOBBY
...
オオオ
HOW MUCH DO YOU THINK THE BOUNTY ON THAT KID IS?
HEY, MONSTER!
ああ
YOU REALLY THINK YOU CAN SURVIVE NOW THAT THE ENTIRE WORLD'S YOUR ENEMY?!
ARE YOU CRAZY?!
...
BRING IT ON!!

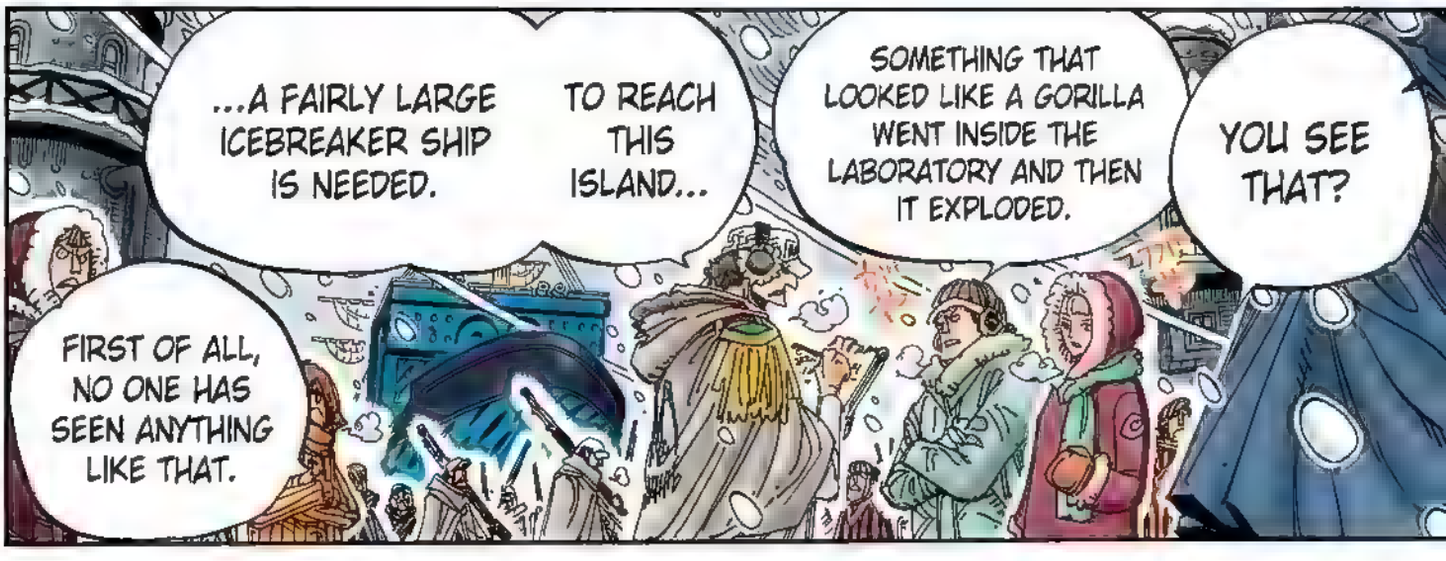
I'M NOT SURE I FULLY TRUST YOU YET. I'M NOT GOING INTO AN ENCLOSED SPACE WITH NO ESCAPE ROUTE.
I'D RATHER STAY HERE. I'M A PIRATE AND YOU'RE REBELS.
ROBIN, PLEASE GO INSIDE! IT'S VERY COLD OUT.
BUT WE HAVE NO INTENTION OF HARMING YOU!
...!


WHAT? BUT EVERYTHING'S WAITING FOR HER INSIDE.
HEY! BRING SOME BLANKETS HERE! AND BRING HER A MEAL AND SOMETHING WARM TO DRINK!
HURRY UP!

OH!
JUST LET ME BE.
OKAY, EXCUSE ME THEN!
I USED TO DO THIS ALL THE TIME WHEN I WAS ALONE.

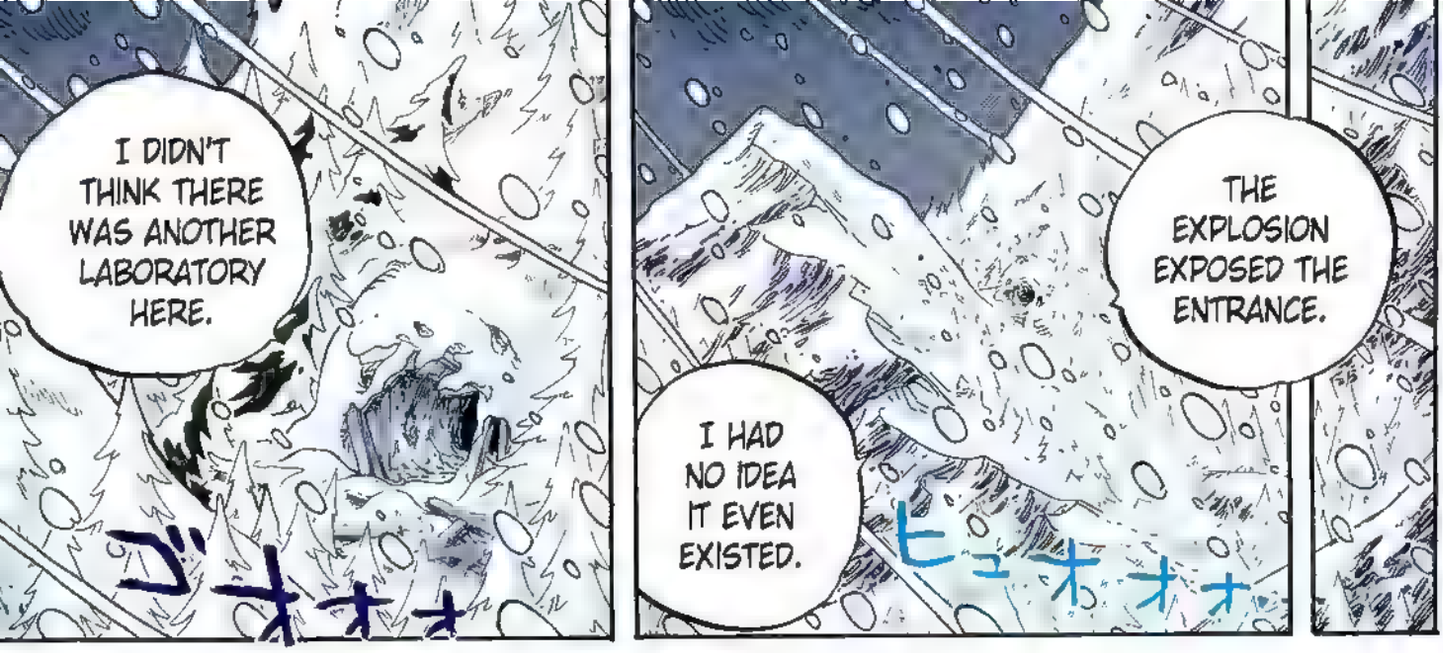

...TO BE STRONGER FOR SOMEONE ELSE'S SAKE.
THIS IS THE FIRST TIME I EVER WANTED ...
AND A SOFA TOO!
BRING HER SOMETHING TO BLOCK THE WIND!
LUFFY... WILL I BE ABLE TO GROW STRONGER BY SEEING THE WORLD THROUGH YOUR FATHER'S EYES?
HEE HEE
...

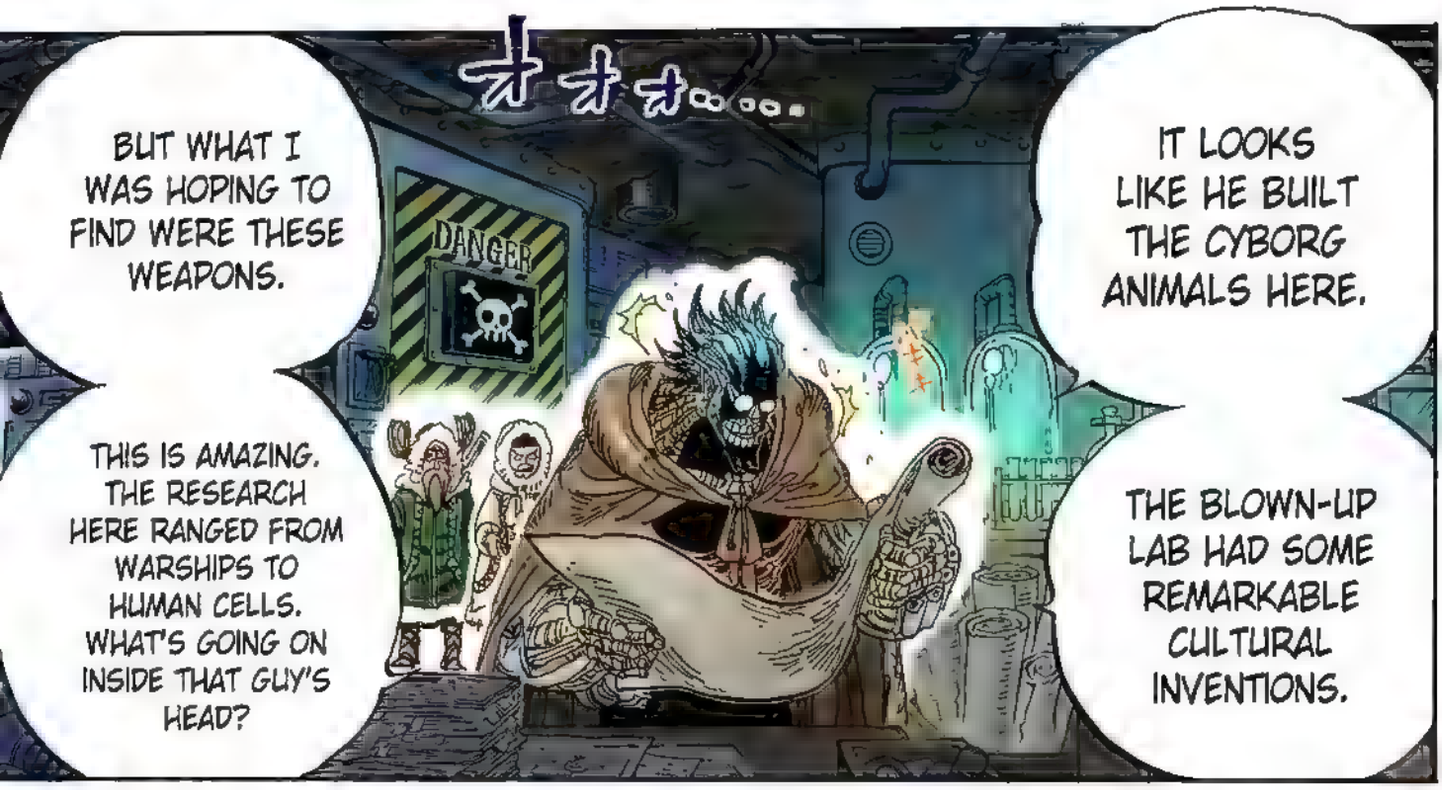

THE FUTURE LAND OF BALDIMORE
YOU MIGHT SAY THIS IS THE GREATEST LOSS...
...OF THE CENTURY.
ヒュオオオ...
YES.
MECHANICAL ISLAND, THE GRAND LINE

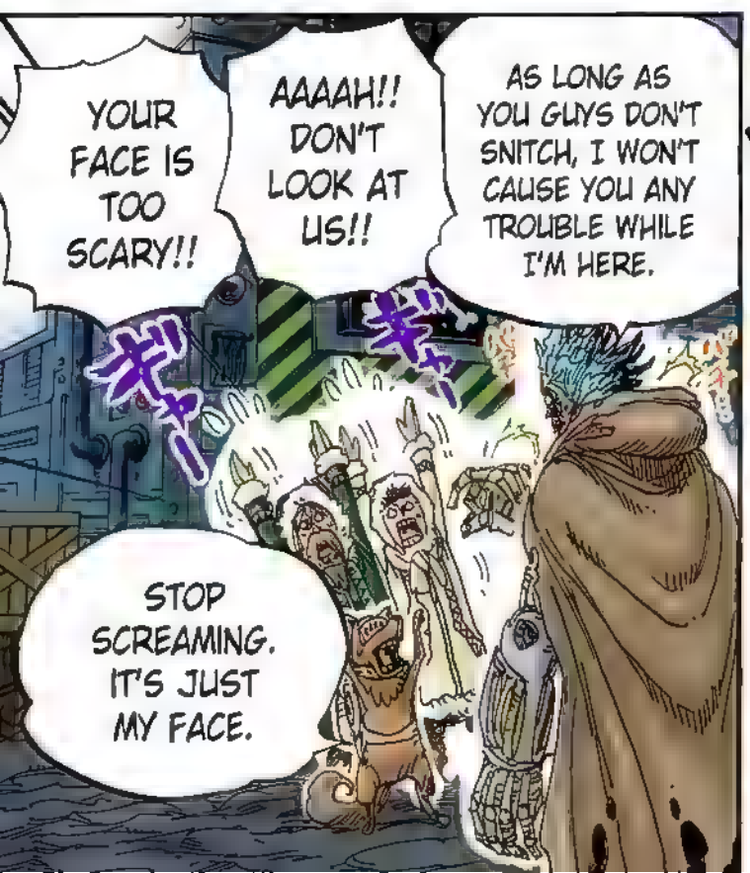

...A FAIRLY LARGE ICEBREAKER SHIP IS NEEDED.
TO REACH THIS ISLAND...
SOMETHING THAT LOOKED LIKE A GORILLA WENT INSIDE THE LABORATORY AND THEN IT EXPLODED.
YOU SEE THAT?
FIRST OF ALL, NO ONE HAS SEEN ANYTHING LIKE THAT.

CAPTAIN GORILLA! THE SEARCH PARTY IS HEADING FOR THE MOUNTAINS!
HOW HE GOT TO BALDIMORE REMAINS UNKNOWN.
ALL RIGHT. I'M COMING TOO. UGGA!

...THE INTRUDER IS CYBORG FRANKY OF THE STRAW HAT PIRATES.
THE NAVY GUYS HERE ALL SAY...
THE MAN IN QUESTION WAS SEEN ON SABAODY ARCHIPELAGO LESS THAN A MONTH AGO.
BUT THERE ARE A GREAT MANY CYBORG GORILLAS ON THIS ISLAND, SO MAYBE IT WAS ONE OF THEM.


I DIDN'T THINK THERE WAS ANOTHER LABORATORY HERE.
ゴオオオ
I HAD NO IDEA IT EVEN EXISTED.
ヒュオオオ
THE EXPLOSION EXPOSED THE ENTRANCE.


オオオ…
DANGER
BUT WHAT I WAS HOPING TO FIND WERE THESE WEAPONS.
THIS IS AMAZING. THE RESEARCH HERE RANGED FROM WARSHIPS TO HUMAN CELLS. WHAT'S GOING ON INSIDE THAT GUY'S HEAD?
IT LOOKS LIKE HE BUILT THE CYBORG ANIMALS HERE.
THE BLOWN-UP LAB HAD SOME REMARKABLE CULTURAL INVENTIONS.

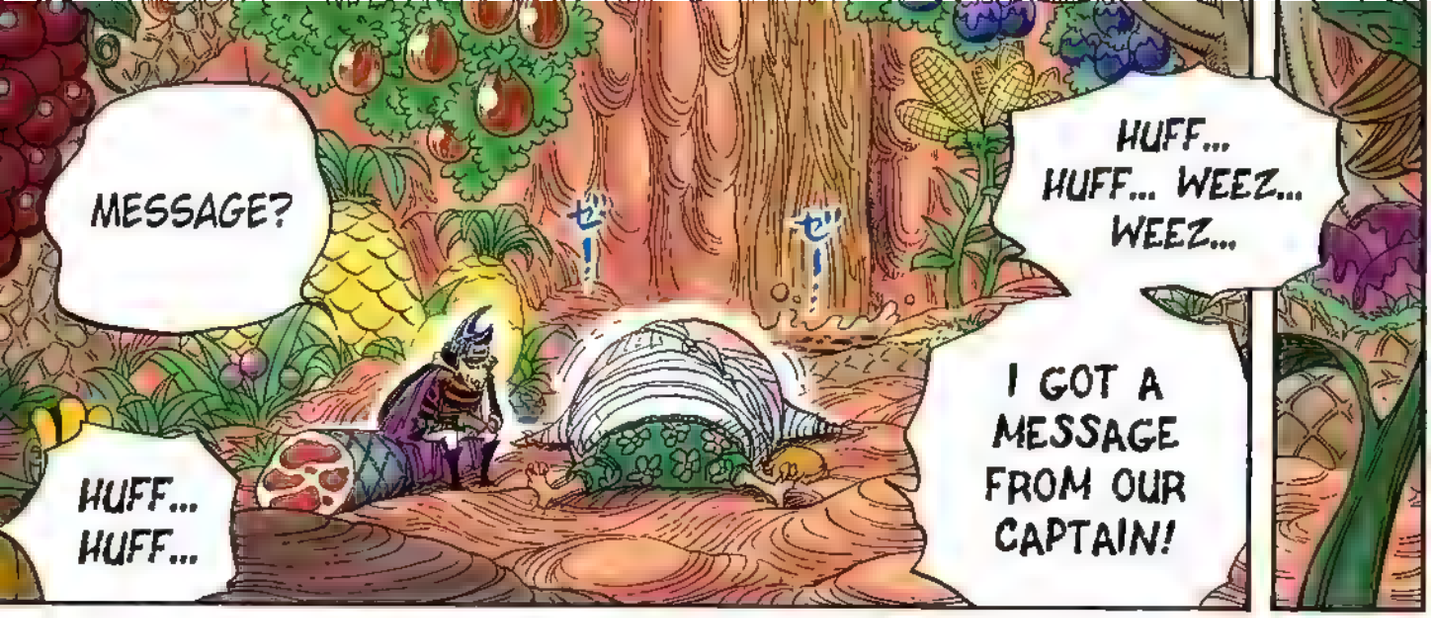

YOUR FACE IS TOO SCARY!!
AAAAH!! DON'T LOOK AT US!!
AS LONG AS YOU GUYS DON'T SNITCH, I WON'T CAUSE YOU ANY TROUBLE WHILE I'M HERE.
ギャー
STOP SCREAMING. IT'S JUST MY FACE.

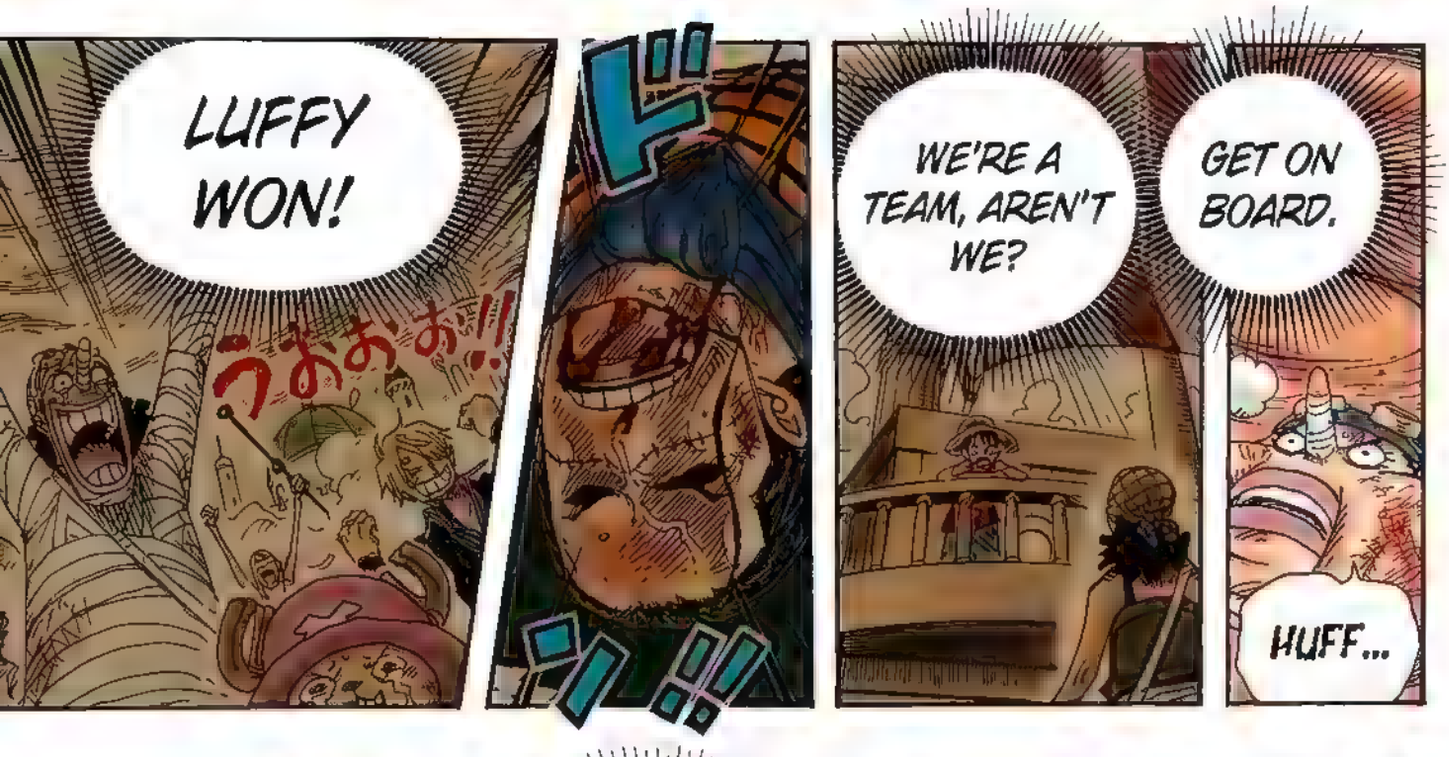
WHAT? LIVE HERE?!
I'M GOING TO LIVE HERE!
ALL RIGHT.
I'LL COME DOWN TO THE VILLAGE FROM TIME TO TIME TO REFILL ON COLA, SO BE SURE TO STOCK UP, OKAY?

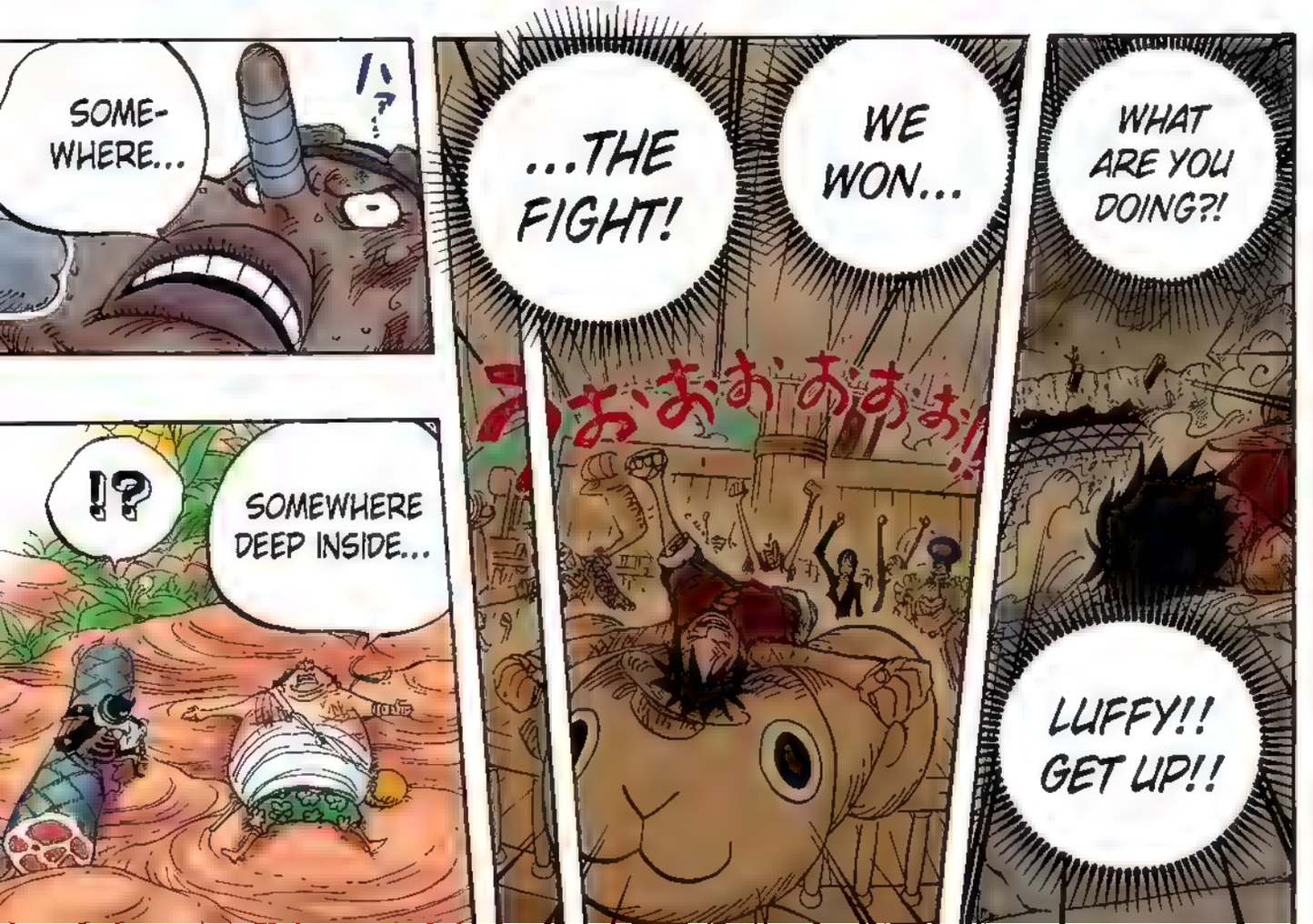
CAN YOU PLEASE SAIL...
...ON THE SHIP...
WHY WON'T YOU PUT SOME PANTS ON?
IT'S SO COLD. LET ME START A FIRE IN THE STOVE.
FWOOF!!
MUCH BETTER.
IT'S THE TIGER SKIN RUG.
HOW'S THIS?
YOU'VE EARNED THE RIGHT TO LIVE OUT YOUR DREAM.
...
...YOU HAVE TO COME WITH US!
IF YOU WANT YOUR TRUNKS BACK...
...I MADE?!
HUH?
I'LL LEARN THE SKILLS TO BE ABLE TO SURVIVE THE MOST HARROWING ADVENTURES! SO PLEASE...
HEY! THE TIGER'S ON FIRE!
HUH?
LUFFY! THINGS ARE JUST GETTING STARTED FOR SUNNY! YOU'RE THE ONLY ONE WHO CAN TURN HER INTO A SHIP OF DREAMS!
WHEN IT GETS TO THE END OF THE OCEAN...
...THAT'S WHEN IT CAN FINALLY BE CALLED THE SHIP OF DREAMS!

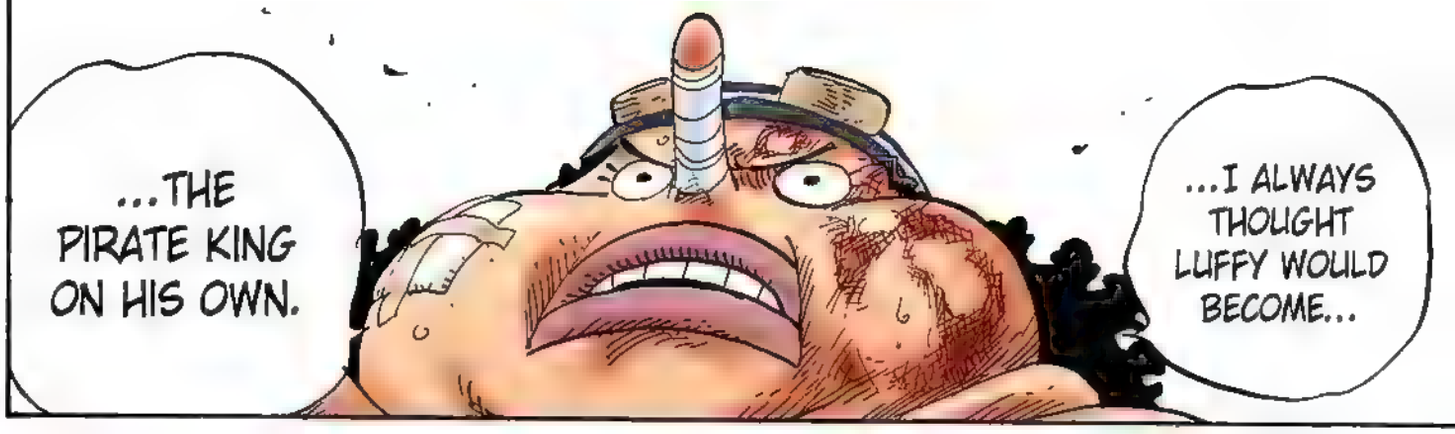
WHAT IS THAT? A MONSTER?
ギャチギャチ
!!?
ビュ!!
AAAAAH! HOT! HOT! HOT!!
...
ボォォ!!!
AAAAH !!
オオオオ
RAAAR !!
AAAAH !!
THERE IT IS!!
ボォォォ
AAAAAH ～!!
!!?
LET'S OVERCOME THE ROUGH SEAS OF THE NEW WORLD TOGETHER!
ギャアアアアアアア
SO PLEASE, LUFFY...
...'THE LEGEND OF BALDIMORE'S BURNING BEAST" THROUGHOUT THE GRAND LINE.
THAT INCIDENT WOULD BE REMEMBERED AS...
アアアアアア...

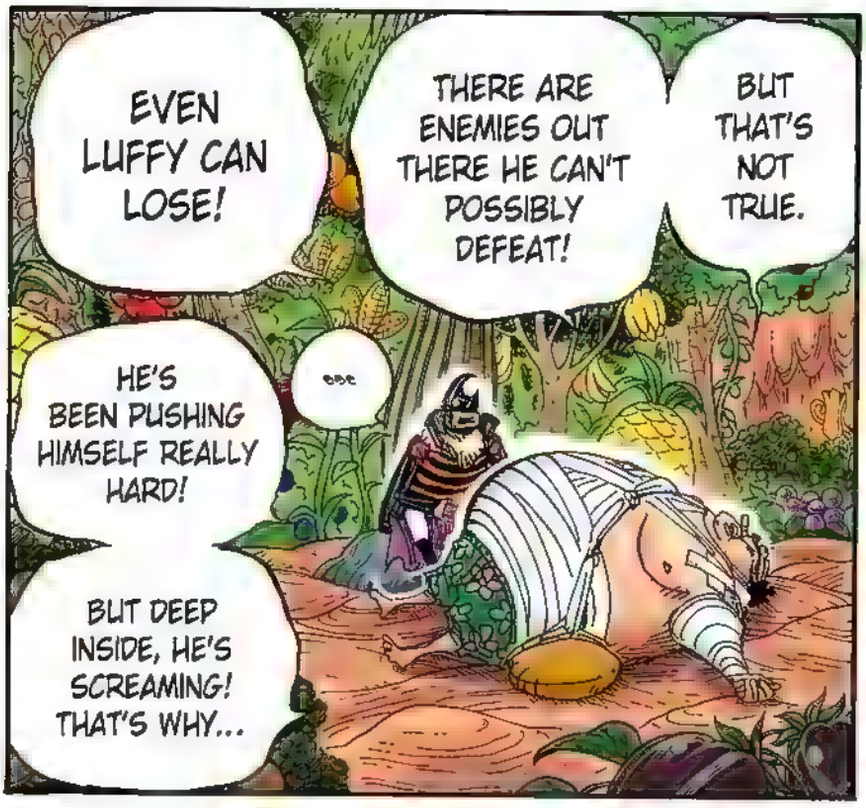
WHAT IS IT NOW, USOPP-UN?
BOWIN ISLANDS, THE GRAND LINE
OH! I GUESS THAT WOULD BE GOOD!
I NEED TO LOSE WEIGHT!
AND I NEED TO PUT ON SOME MUSCLE!
AND I NEED TO GET STRONGER!
HUFF
HUFF
BUT WHAT DID YOU SEE IN THE NEWSPAPER...
...THAT GOT YOU SO RILED UP?!
THAT'S GOOD TOO!
AND I NEED TO GET EVEN STRONGER!
...IF YOU EVER WANT TO GET OFF THIS ISLAND!
YEAH! YOU NEED TO DO THAT...
AND I NEED TO GET EVEN STRONGER THAN THAT!
OH... THAT STRONG?!


MESSAGE?
HUFF... HUFF...
HUFF... HUFF... WEEZ... WEEZ...
I GOT A MESSAGE FROM OUR CAPTAIN!


LUFFY WON!
うおおお!!
ドン!!
WE'RE A TEAM, AREN'T WE?
GET ON BOARD.
HUFF...


SOME-WHERE...
!?
...THE FIGHT!
WE WON...
うおおおおお!!
WHAT ARE YOU DOING?!
!?
SOMEWHERE DEEP INSIDE...
LUFFY!! GET UP!!


...THE PIRATE KING ON HIS OWN.
...I ALWAYS THOUGHT LUFFY WOULD BECOME...


EVEN LUFFY CAN LOSE!
THERE ARE ENEMIES OUT THERE HE CAN'T POSSIBLY DEFEAT!
BUT THAT'S NOT TRUE.
HE'S BEEN PUSHING HIMSELF REALLY HARD!
BUT DEEP INSIDE, HE'S SCREAMING! THAT'S WHY...

AND WHEN THAT HAPPENS...
IF WE SAIL AROUND THE OTHER HALF OF THE WORLD, WE'LL ENCOUNTER THIS WALL ONE MORE TIME.
...I'LL BE THE KING OF THE PIRATES!

HUFF... HUFF... HERACLES! I WANT TO GET STRONGER!
がばっ!!

HE NEEDS ME TO HELP HIM!!

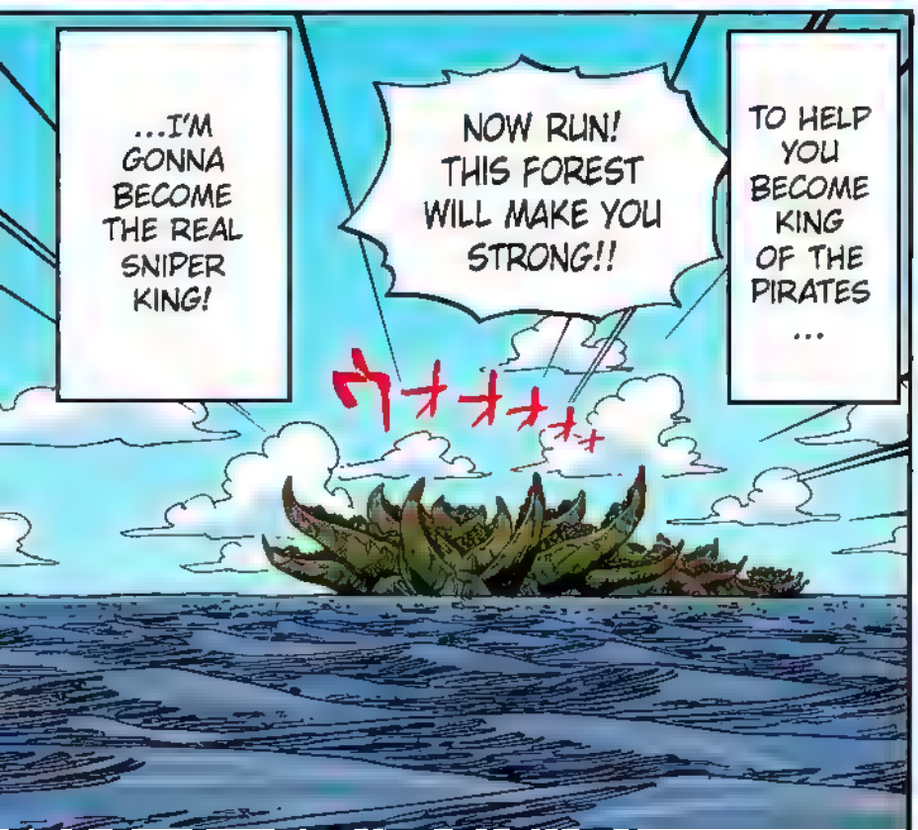
...

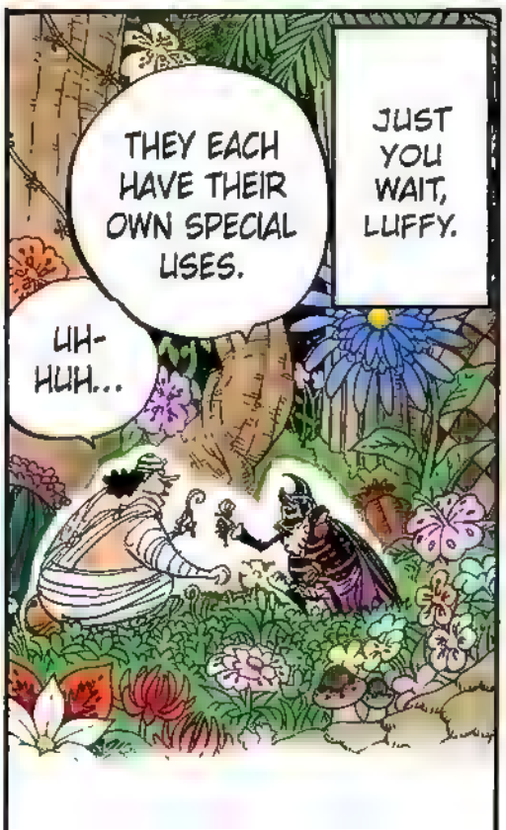
THAT'S RIGHT. YOU'RE STRONG! YOU MANAGED TO SURVIVE ON THIS DANGEROUS ISLAND ALL THESE YEARS.
THERE'S A LOT I CAN LEARN FROM YOU!
WHAT?! M-MASTER?!
I'VE ALWAYS WONDERED ABOUT YOUR WEAPON.
MASTER HERACLES!
HLAH.

POP GREEN ?!

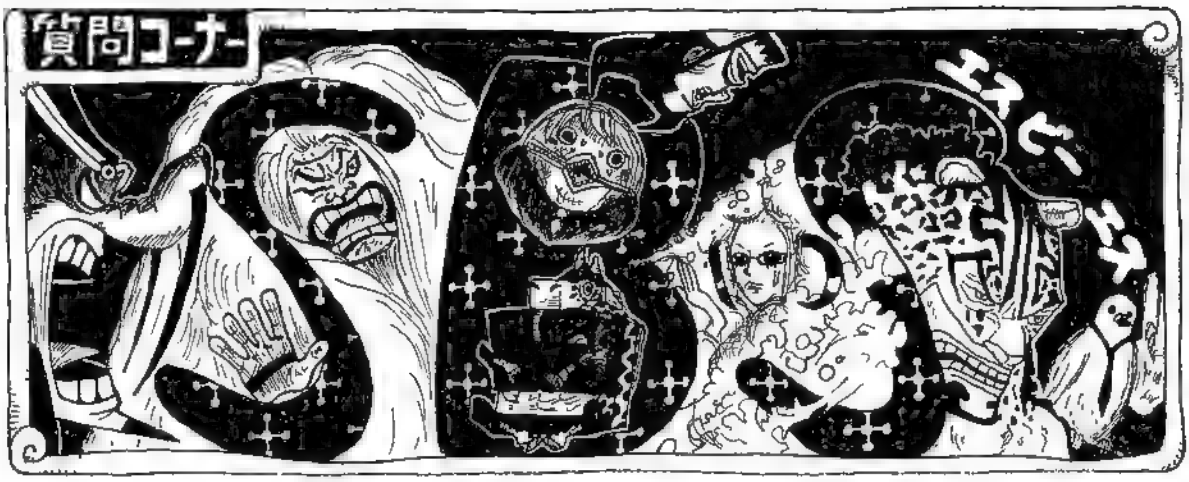
...THAT GROW VERY AGGRESSIVELY AND QUICKLY!
THIS FOREST IS FILLED WITH PLANTS CALLED POP GREENS...
LISTEN TO ME, STUDENT USOPP-UN!
THESE ARE THEIR SEEDS-UN.
POP GREEN
WHAT?!

YEAH, YOU ARE!
STRONG? I'M A STRONG MASTER?!
えぇ
っ
!?
THAT'S A GREAT NAME!
AND MY NAME IS HERACLES-UN!


...I'M GONNA BECOME THE REAL SNIPER KING!
NOW RUN! THIS FOREST WILL MAKE YOU STRONG!!
TO HELP YOU BECOME KING OF THE PIRATES ...
ウォォォォ

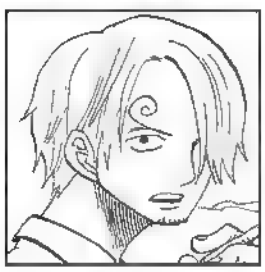

THEY EACH HAVE THEIR OWN SPECIAL USES.
JUST YOU WAIT, LUFFY.
UH-HUH...

SBS Question Corner



(Saya Furuta, Ishikawa)

Q: If Sanji becomes president, how will he govern?
--Kennichi (from Aichi)

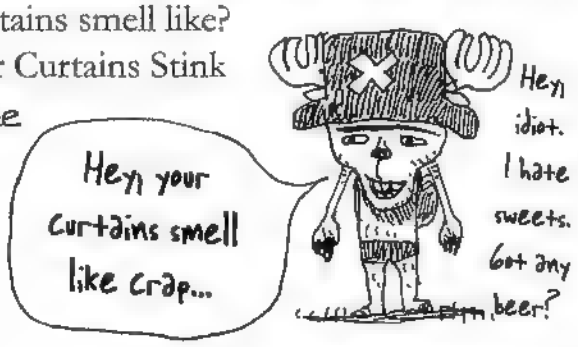


A: Let's see. First, he'll set up some legislation that will give preferential treatment to women. He'll create government bodies that are populated only by beautiful women. He'll probably make laws that say only women can eat good food, or how the movie theaters will have Ladies Day six days a week. Society will definitely be bad for all men. After the men revolt, his rule will come to an end.

Q: Hello, Mr. Oda. No matter how much I look at the cover of volume 57, I can't find the 8th Division Leader, Namule. What happened to him?! You have to give him some screen time on SBS!
--Jozu

A: Oh, you're right. But I actually did draw him. He got cut off because of the printing. He's still there in the original drawings I made. I'll be sure to display him in an artbook someday. I'm so sorry, Namule!

Q: If you took "cuteness" away from Chopper, what would he be like? Please draw him like that! O-Oh, what do your curtains smell like?
--Our Curtains Stink



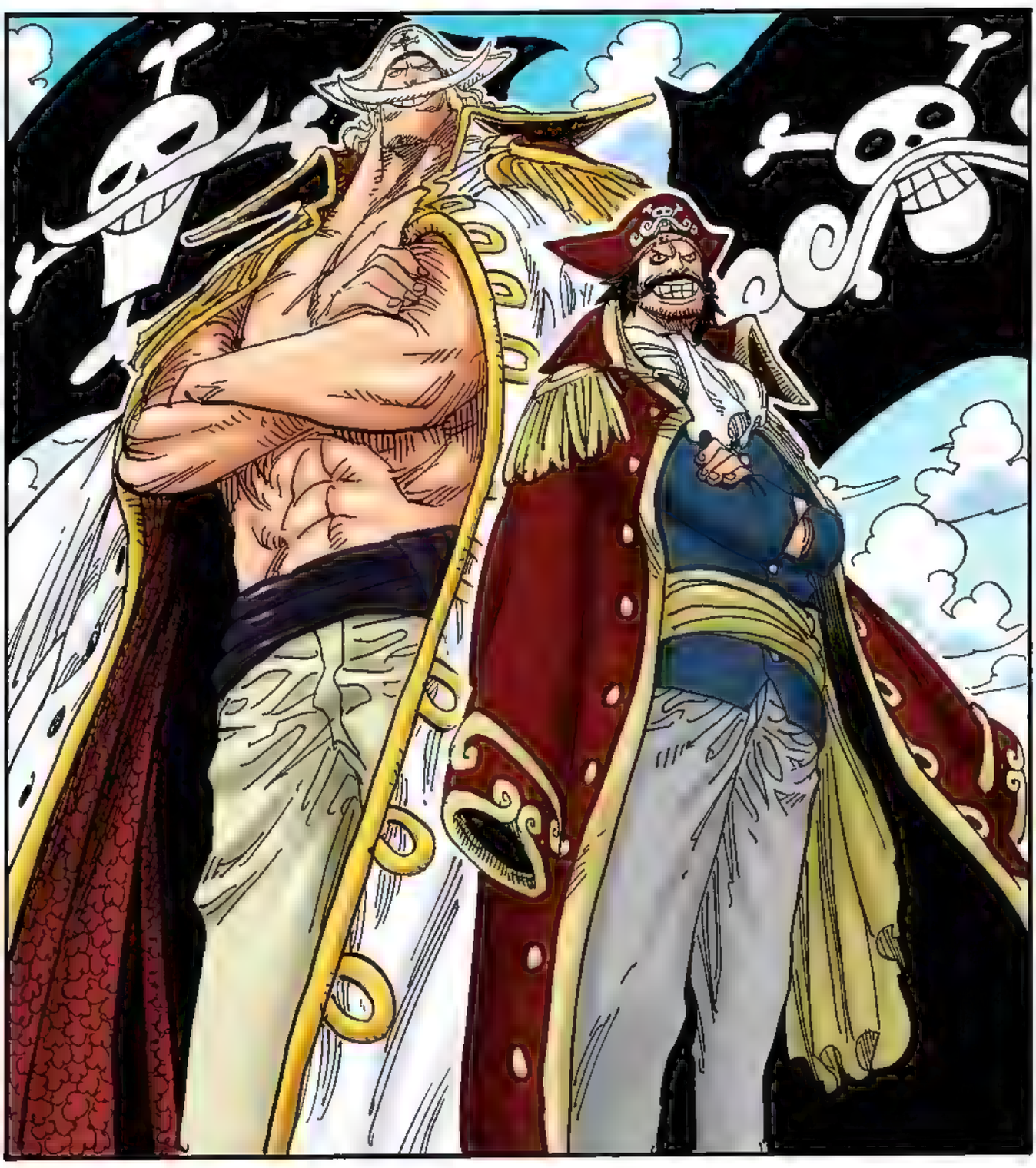
A: Well, the curtains at my workplace smell like lavender... Or floral... Or rosy... Or like crap...

Q: I want to ask about the coats that Naval officers wear. You know, the ones that say "Justice" on them. They always manage to stay on their shoulders no matter how much they move around. Do they snap on or something? Or glue? My husband insists that they're held down with rubber bands, but what do you think?
--Koteni

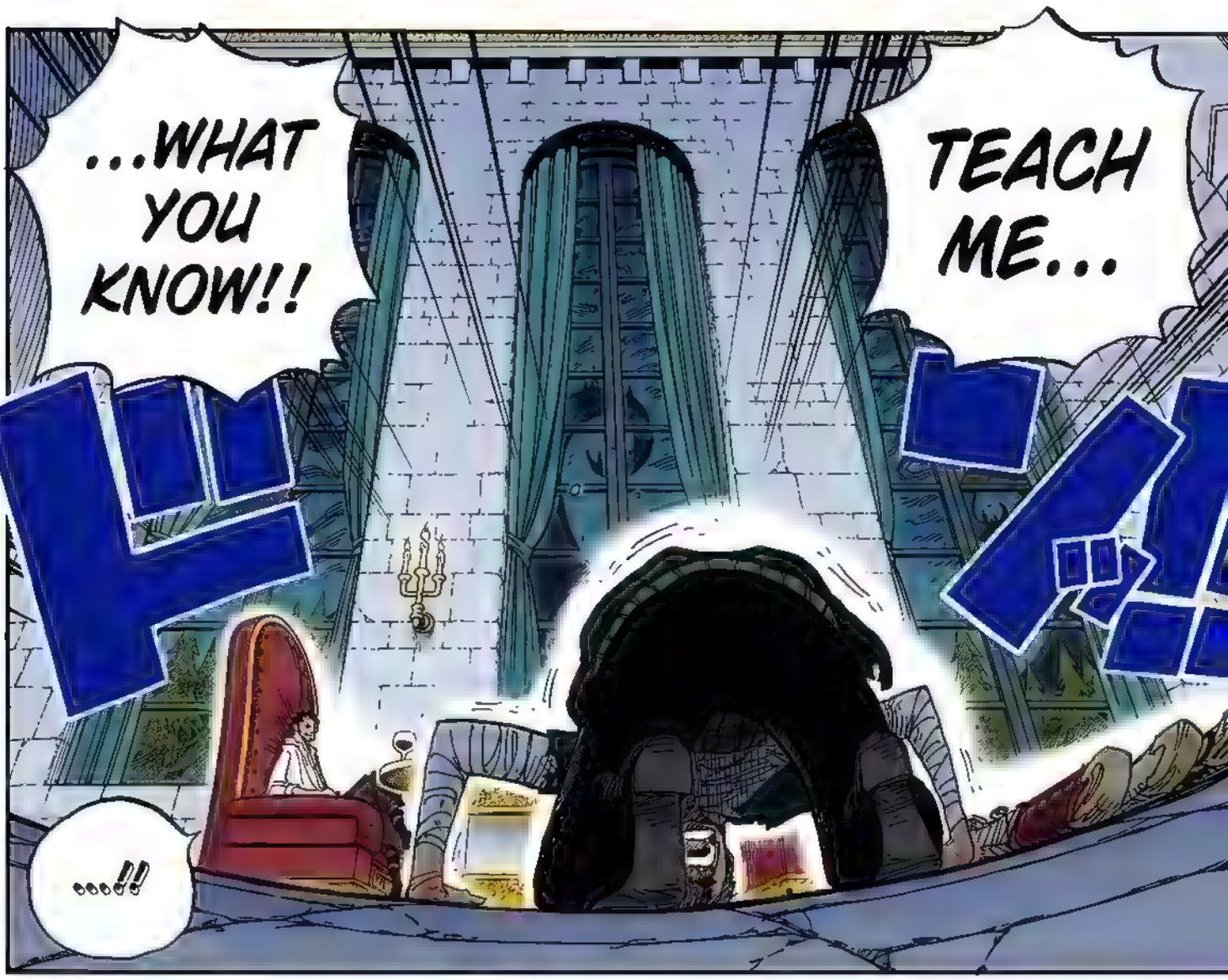
A: Unfortunately, it's nothing like that. It's a coat with "Justice" inscribed on the back. The reason it never falls off is because "Justice" will always stand firm! As long as they have that in their hearts, the coats WILL NOT FALL!

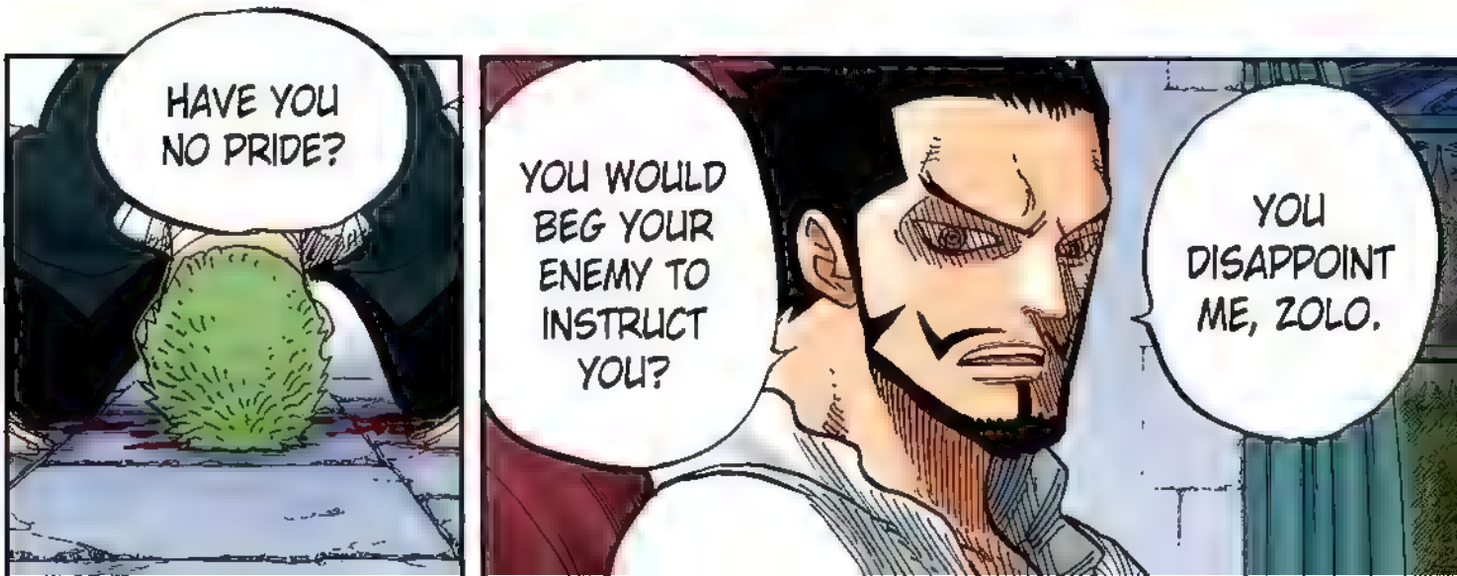
Chapter 597:

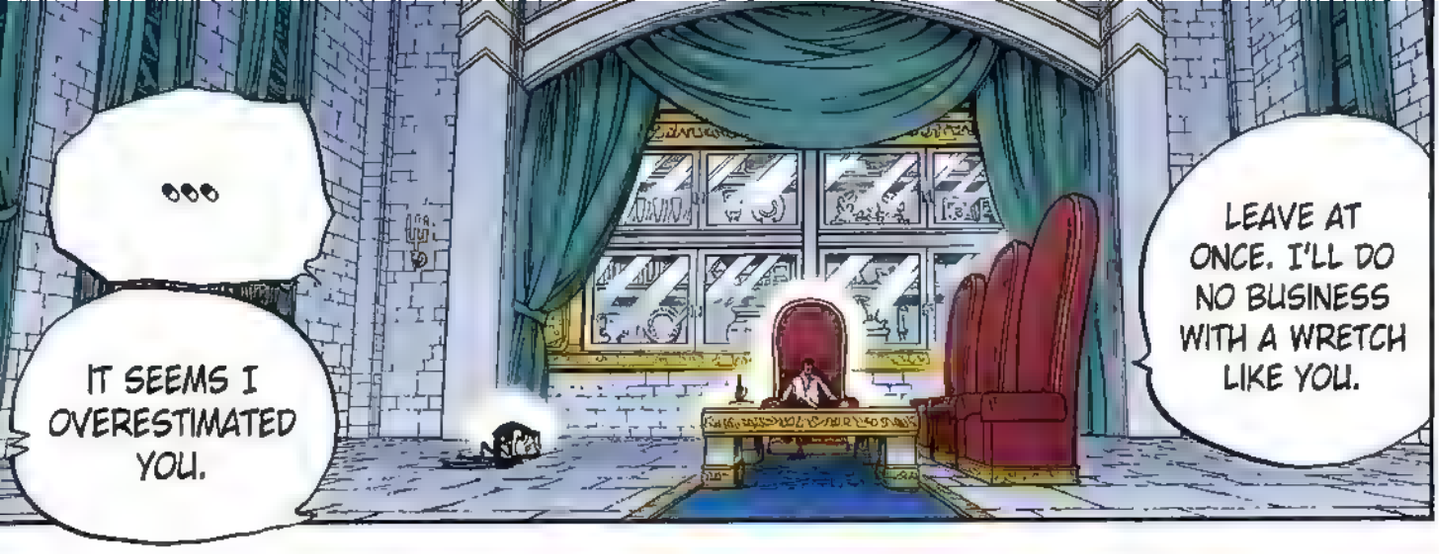
~~3~~D2Y

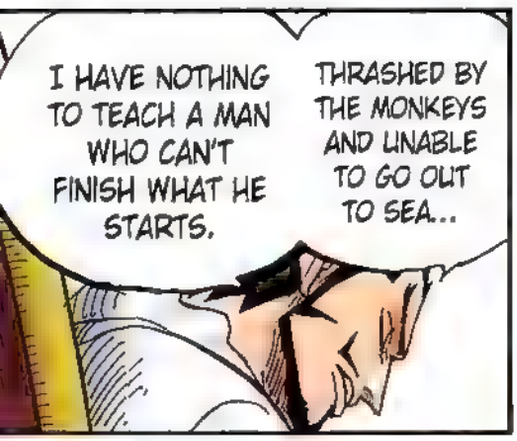


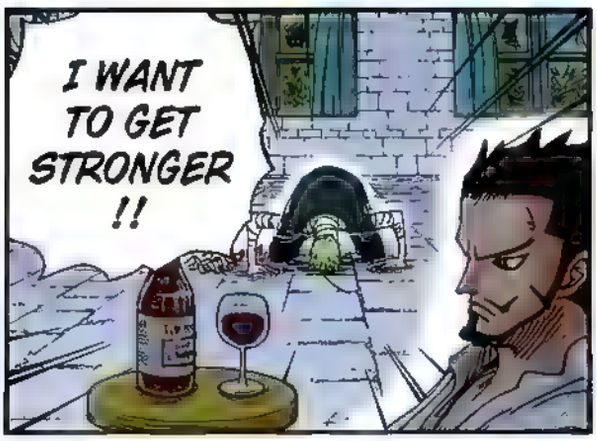
PLEASE...
MUGGY KINGDOM RUINS, GLOOM ISLAND, GRAND LINE


...WHAT YOU KNOW!!
TEACH ME...
...!!


HAVE YOU NO PRIDE?
YOU WOULD BEG YOUR ENEMY TO INSTRUCT YOU?
YOU DISAPPOINT ME, ZOLO.

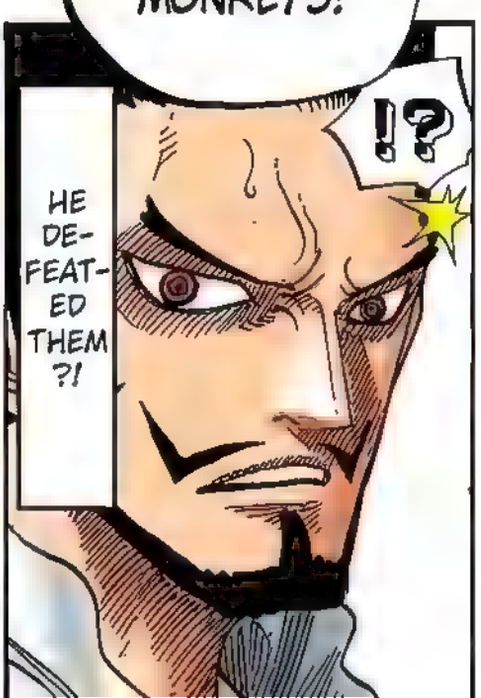

...
IT SEEMS I OVERESTIMATED YOU.
LEAVE AT ONCE. I'LL DO NO BUSINESS WITH A WRETCH LIKE YOU.


I HAVE NOTHING TO TEACH A MAN WHO CAN'T FINISH WHAT HE STARTS.
THRASHED BY THE MONKEYS AND UNABLE TO GO OUT TO SEA...

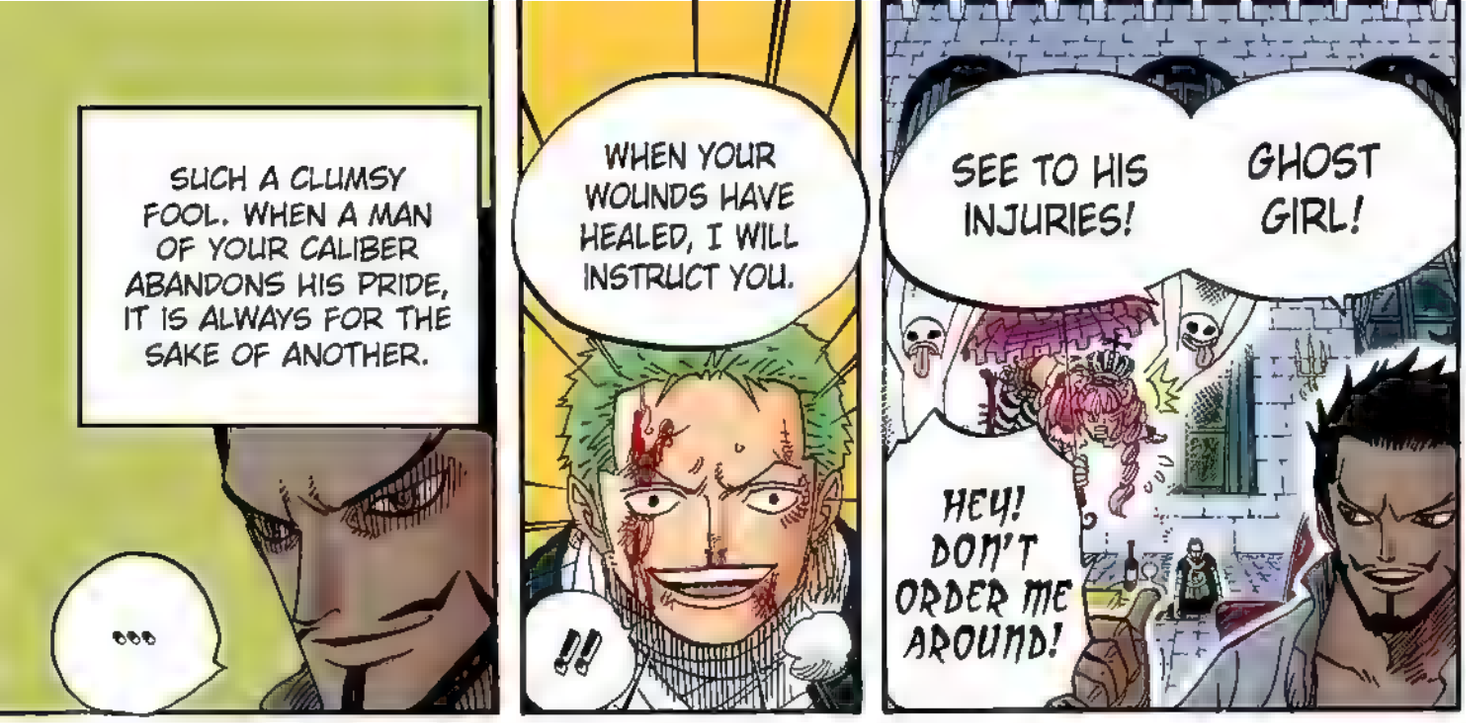

I WANT TO GET STRONGER !!

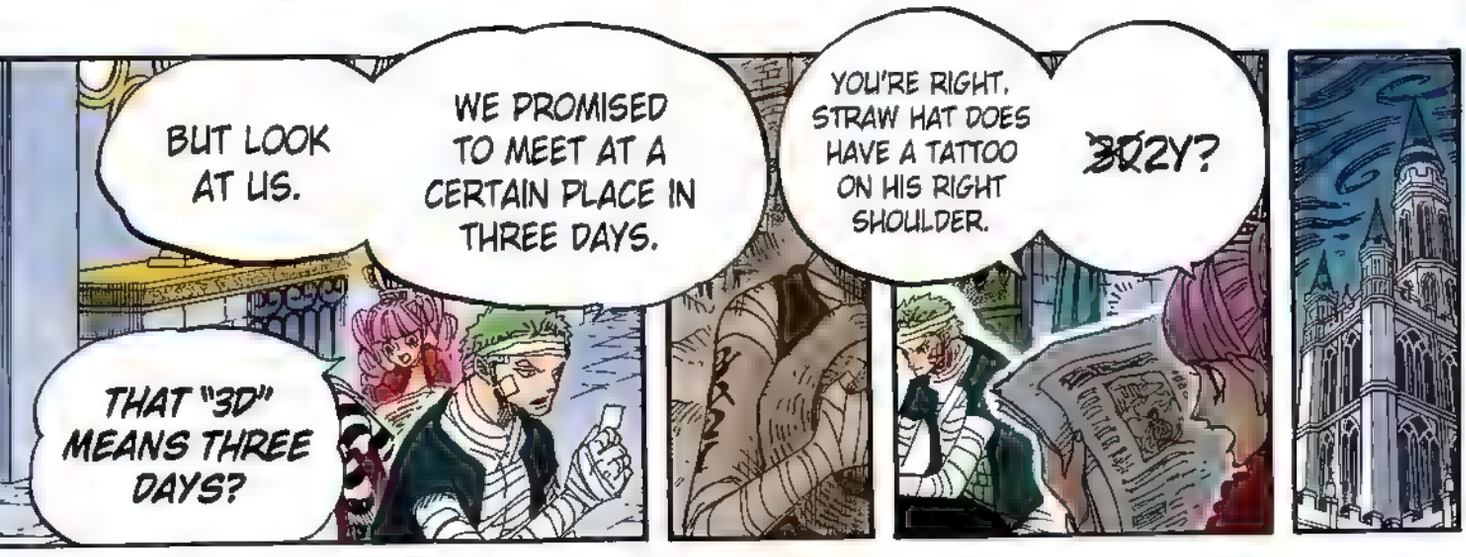
WHAT ARE YOU DOING? YOU'RE ONLY HUMILIATING YOURSELF.

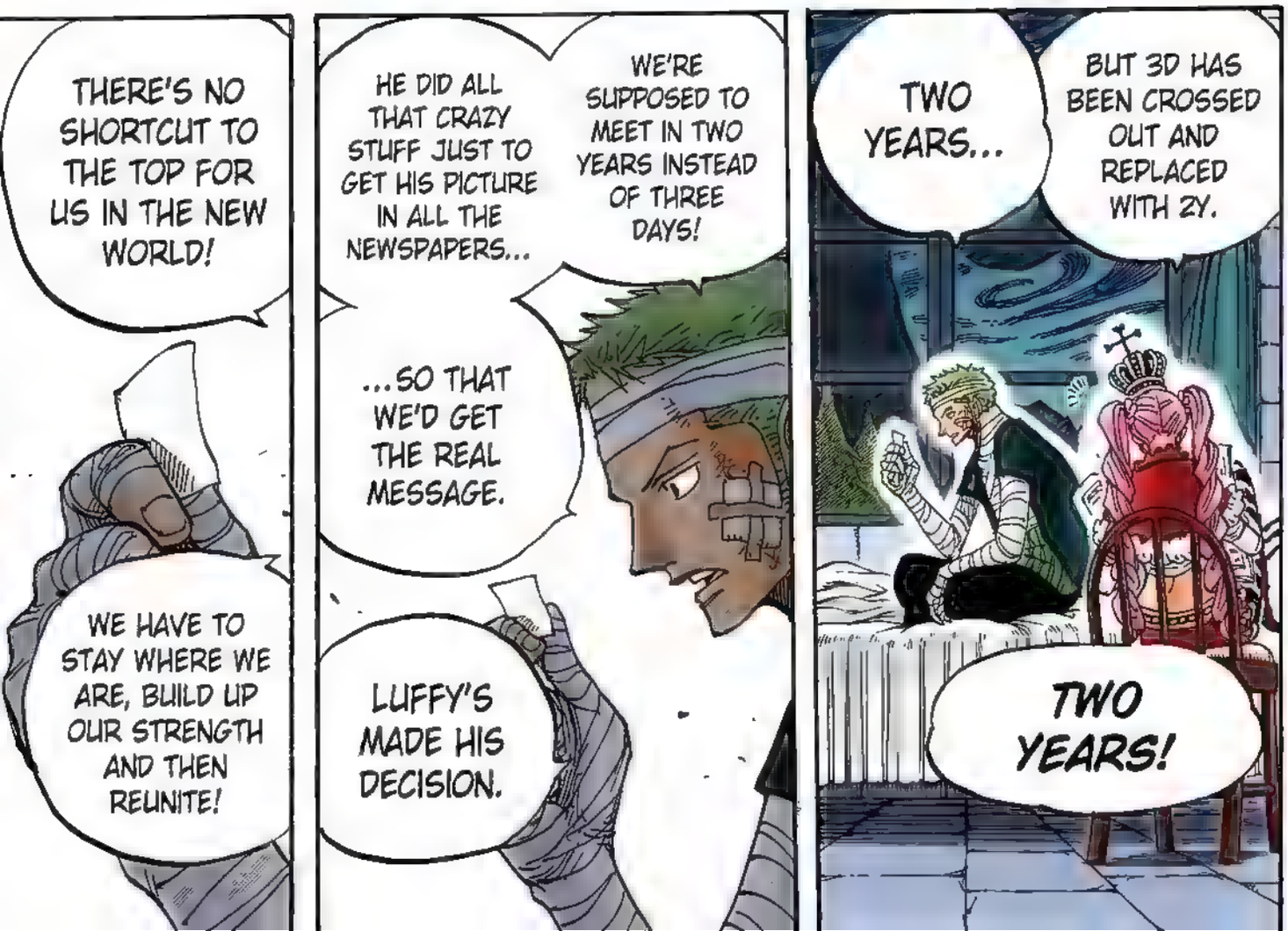
YOU'RE THE ONLY ONE LEFT TO TAKE DOWN.


I BEAT THE MONKEYS!
!?
HE DE-FEAT-ED THEM ?!

I DON'T UNDERSTAND. YOU WOULD KOWTOW TO A MORTAL FOE AND BEG HIM TO INSTRUCT YOU?
WHY?!
...I CAN BEAT YOU YET.
...!!
BUT I'M NOT STUPID ENOUGH TO THINK...
TO SURPASS YOU!!
!
HA HA... YOU'RE STILL A SHAMELESS FOOL.
SO YOU VALUE SOMETHING MORE THAN YOUR OWN PRIDE.
!!
YOU WANT ME TO TEACH YOU THE SWORD SO THAT ONE DAY YOU CAN TAKE MY HEAD?
HA HA HA HA HA!!
YOU'RE A STRANGE ONE! HA HA HA!
HEH HEH...
...

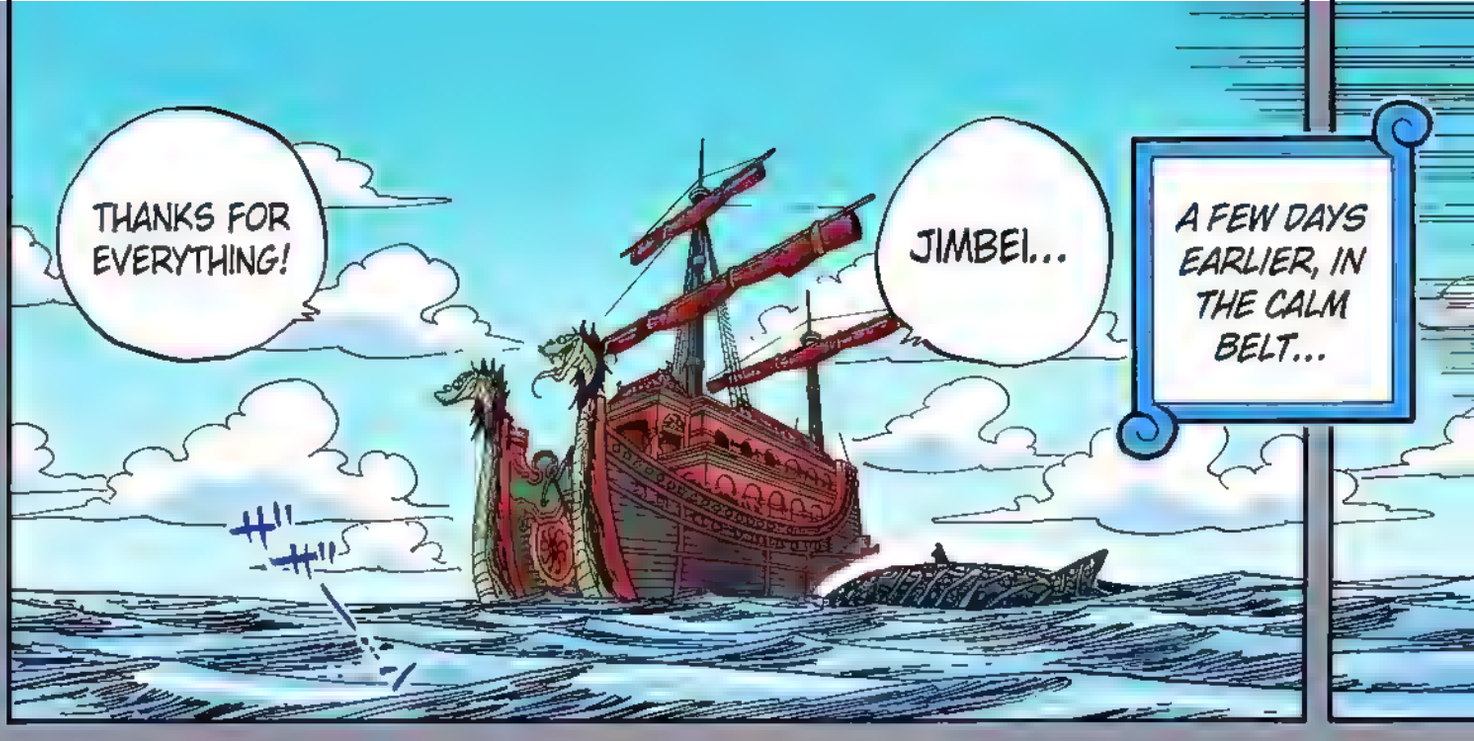

SUCH A CLUMSY FOOL. WHEN A MAN OF YOUR CALIBER ABANDONS HIS PRIDE, IT IS ALWAYS FOR THE SAKE OF ANOTHER.
...
WHEN YOUR WOUNDS HAVE HEALED, I WILL INSTRUCT YOU.
!!
SEE TO HIS INJURIES!
GHOST GIRL!
HEY! DON'T ORDER ME AROUND!

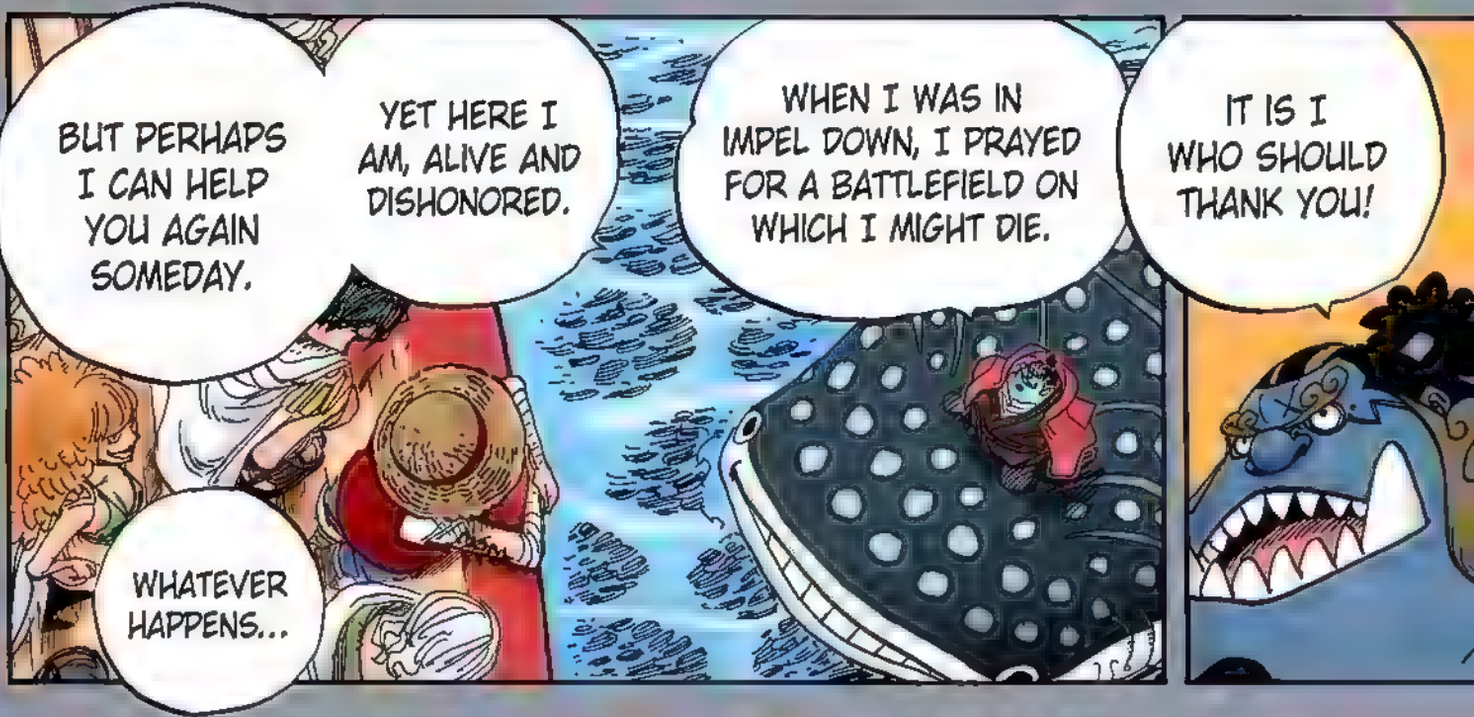

BUT LOOK AT US.
WE PROMISED TO MEET AT A CERTAIN PLACE IN THREE DAYS.
THAT "3D" MEANS THREE DAYS?
YOU'RE RIGHT. STRAW HAT DOES HAVE A TATTOO ON HIS RIGHT SHOULDER.
3D2Y?


THERE'S NO SHORTCUT TO THE TOP FOR US IN THE NEW WORLD!
WE HAVE TO STAY WHERE WE ARE, BUILD UP OUR STRENGTH AND THEN REUNITE!
HE DID ALL THAT CRAZY STUFF JUST TO GET HIS PICTURE IN ALL THE NEWSPAPERS...
WE'RE SUPPOSED TO MEET IN TWO YEARS INSTEAD OF THREE DAYS!
...SO THAT WE'D GET THE REAL MESSAGE.
LUFFY'S MADE HIS DECISION.
TWO YEARS...
BUT 3D HAS BEEN CROSSED OUT AND REPLACED WITH 2Y.
TWO YEARS!

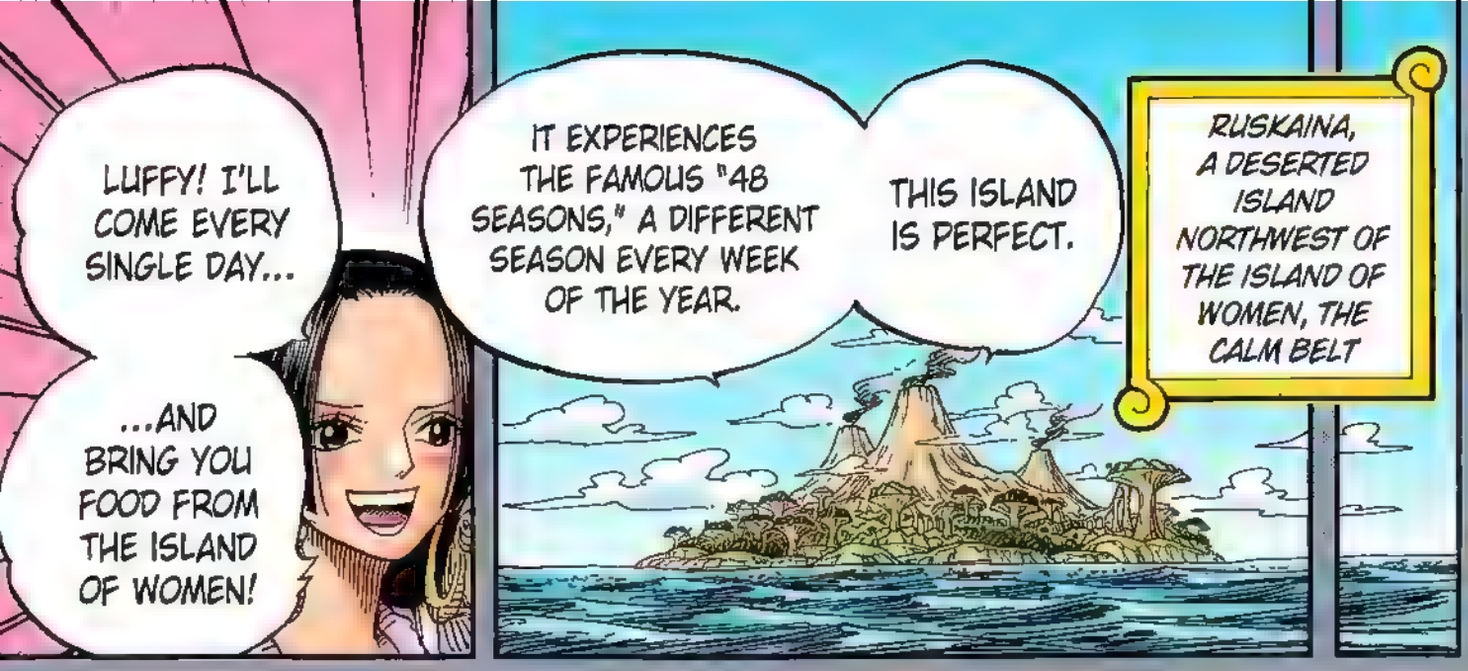
AT THE SABAODY ARCHI-PELAGO!!

IN TWO YEARS!!


THANKS FOR EVERYTHING!
JIMBEI...
A FEW DAYS EARLIER, IN THE CALM BELT...


BUT PERHAPS I CAN HELP YOU AGAIN SOMEDAY.
YET HERE I AM, ALIVE AND DISHONORED.
WHEN I WAS IN IMPEL DOWN, I PRAYED FOR A BATTLEFIELD ON WHICH I MIGHT DIE.
IT IS I WHO SHOULD THANK YOU!
WHATEVER HAPPENS...

...LET'S MEET AT FISH-MAN ISLAND TWO YEARS FROM NOW!
I'LL BE WAITING FOR YOU AND YOUR CREW!
OKAY!


LUFFY! I'LL COME EVERY SINGLE DAY...
...AND BRING YOU FOOD FROM THE ISLAND OF WOMEN!
IT EXPERIENCES THE FAMOUS "48 SEASONS," A DIFFERENT SEASON EVERY WEEK OF THE YEAR.
THIS ISLAND IS PERFECT.
RUSKAINA, A DESERTED ISLAND NORTHWEST OF THE ISLAND OF WOMEN, THE CALM BELT

THIS IS THE TENTH TIME YOU'VE CALLED ME BY NAME! IS THIS... A PROPOSAL?!
O-OF COURSE! I'LL BRING YOU ANYTHING YOU WANT!
REALLY, HANCOCK?!
AND WHY ARE YOU BACKING AWAY?
NO!!
THEN CAN YOU GET ME SOME MORE OF THOSE GORGON THINGS?! THEY WERE GREAT!

BUT, RAYLEIGH, THIS ISLAND IS EXTREMELY DANGEROUS!
FOR LUFFY... THEN I'LL WAIT.♡
IF ANYTHING HAPPENS TO HIM...
IF YOU'RE WORRIED, THEN PRAY FOR HIM.
IF NOTHING HAPPENED TO HIM, IT WOULDN'T BE TRAINING.
THERE'S PLENTY OF FOOD HERE, IN THE MOUNTAINS, FOREST, RIVERS AND THE OCEAN!
WHAT RIGHT DO YOU HAVE TO DO THAT, RAYLEIGH?!
IF LUFFY CAN'T SURVIVE IN A BOUNTEOUS WILDERNESS LIKE THIS, HE'LL NEVER MAKE IT AS A PIRATE! IT'S FOR HIS OWN GOOD!
HANCOCK, I CAN'T LET YOU PAMPER HIM LIKE THIS!
I FORBID ANY WOMEN TO COME HERE WHILE LUFFY IS TRAINING.

ぞくぞく…!!

I SMELL ADVEN-TURE!!

GUESS HOW MANY ARE STRONGER THAN YOU.

OVER 500. YOU'D BETTER GET STRONGER QUICK IF YOU WANT TO SLEEP AT NIGHT.

AND I SENSE AN INSANE NUMBER OF FEROCIOUS BEASTS.

THEY'RE INNUMER-ABLE.

IT'S CALLED HAKI!

!?

IT'S NOT SO STRANGE. YOU'RE GOING TO LEARN THIS POWER YOURSELF.

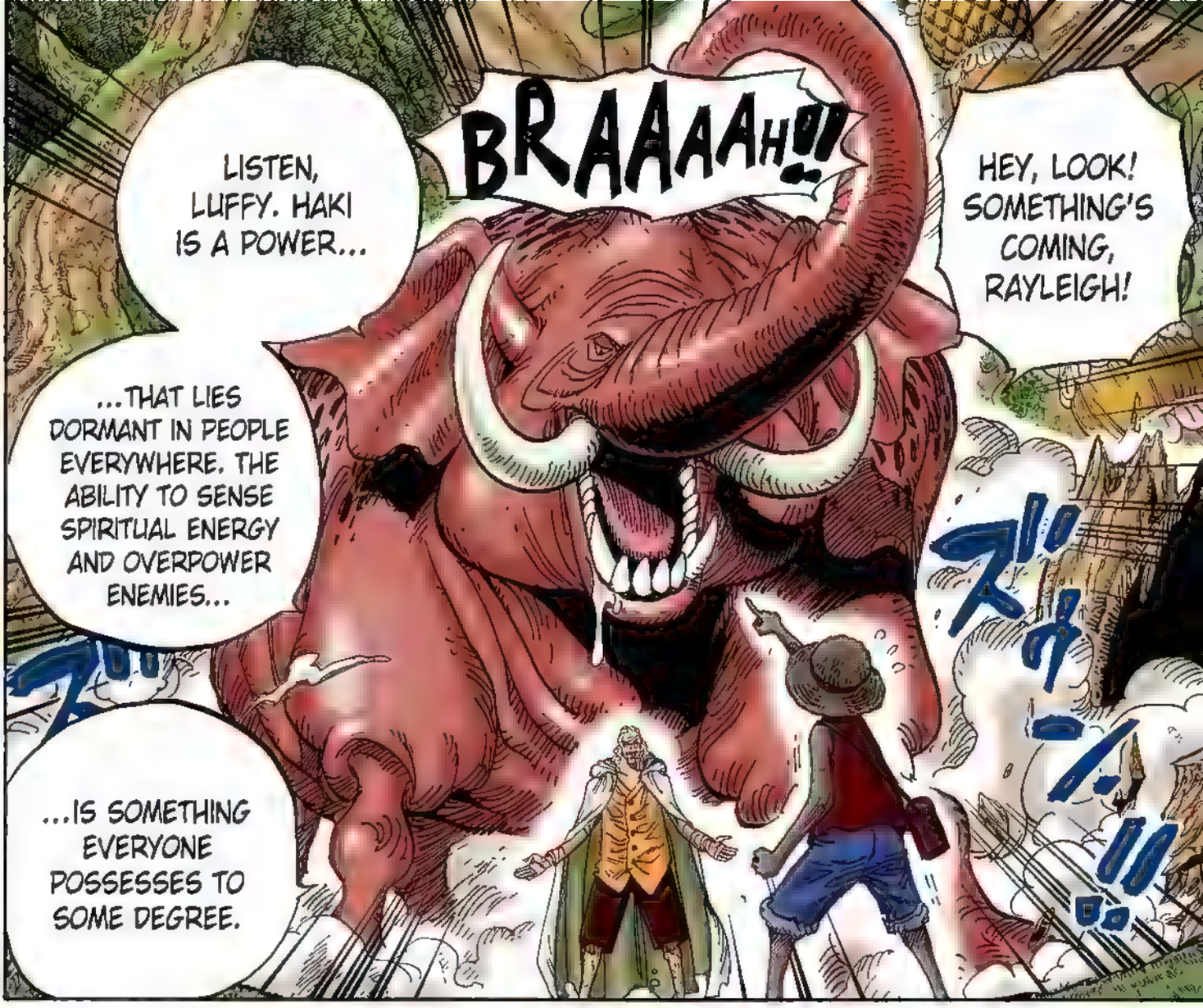
HOW DO YOU KNOW ALL THAT STUFF?

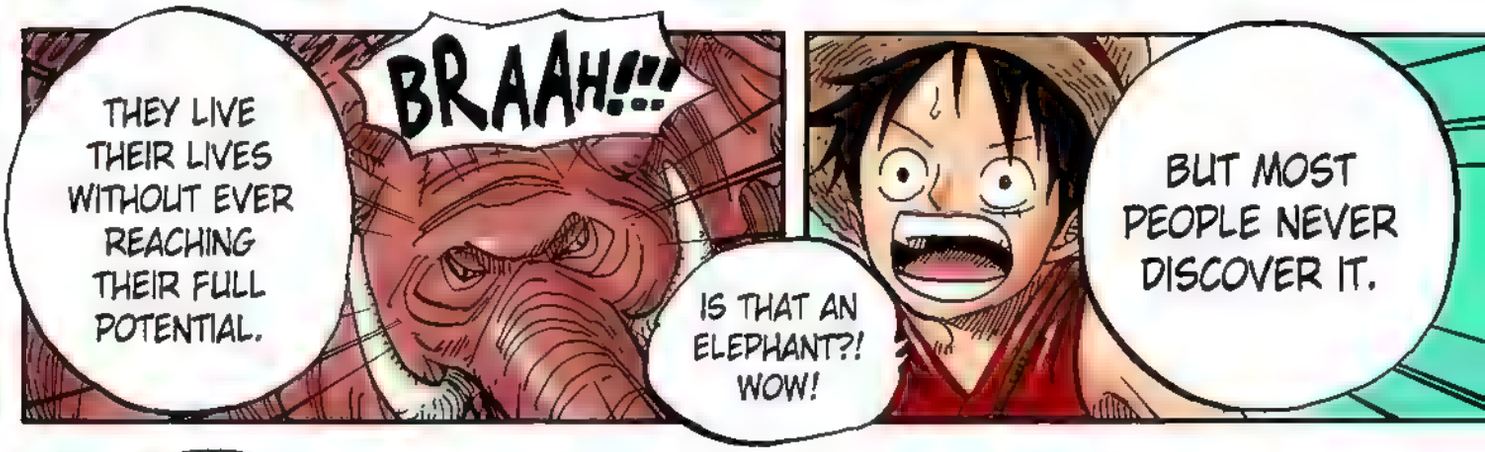
NOW THEN... THERE ARE ONLY TWO PEOPLE LEFT ON THIS ISLAND. BEHOLD THE NATURAL GRANDEUR!

THIS ISLAND WAS INHABITED IN ANCIENT TIMES.

THIS IS A DEADLY NATURAL FORTRESS!

BUT THOSE PEOPLE LOST THE BATTLE FOR SURVIVAL.


LISTEN, LUFFY. HAKI IS A POWER...
BRAAAAH!!
HEY, LOOK! SOMETHING'S COMING, RAYLEIGH!
...THAT LIES DORMANT IN PEOPLE EVERYWHERE. THE ABILITY TO SENSE SPIRITUAL ENERGY AND OVERPOWER ENEMIES...
...IS SOMETHING EVERYONE POSSESSES TO SOME DEGREE.


THEY LIVE THEIR LIVES WITHOUT EVER REACHING THEIR FULL POTENTIAL.
BRAAH!!!
IS THAT AN ELEPHANT?! WOW!
BUT MOST PEOPLE NEVER DISCOVER IT.

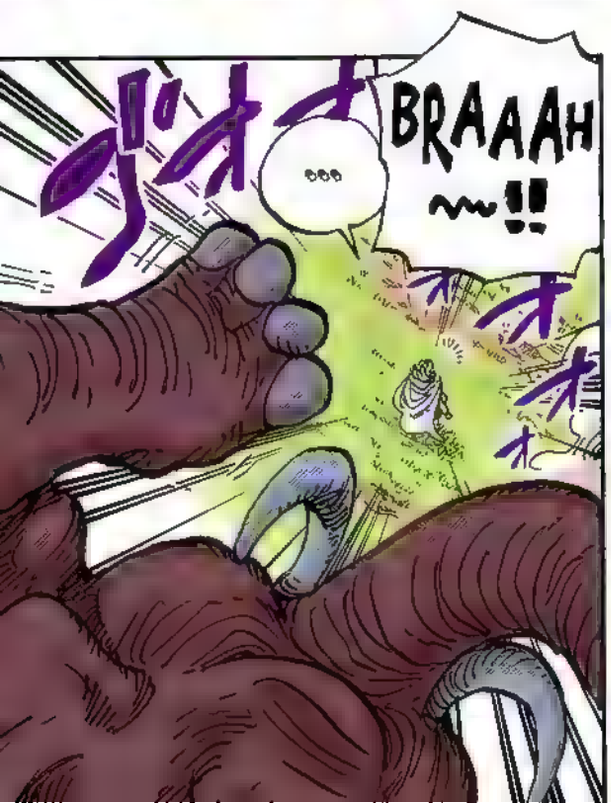
DON'T WORRY. THE ELEPHANT IS SWINGING ITS TRUNK AT MY HEAD FROM MY RIGHT.
LOOK OUT!!
WHAT?
NOW WATCH.
MOST HAKI CAN BE DIVIDED INTO TWO MAIN CATEGORIES, OR COLORS.
TO NEVER DOUBT-- THAT IS POWER!

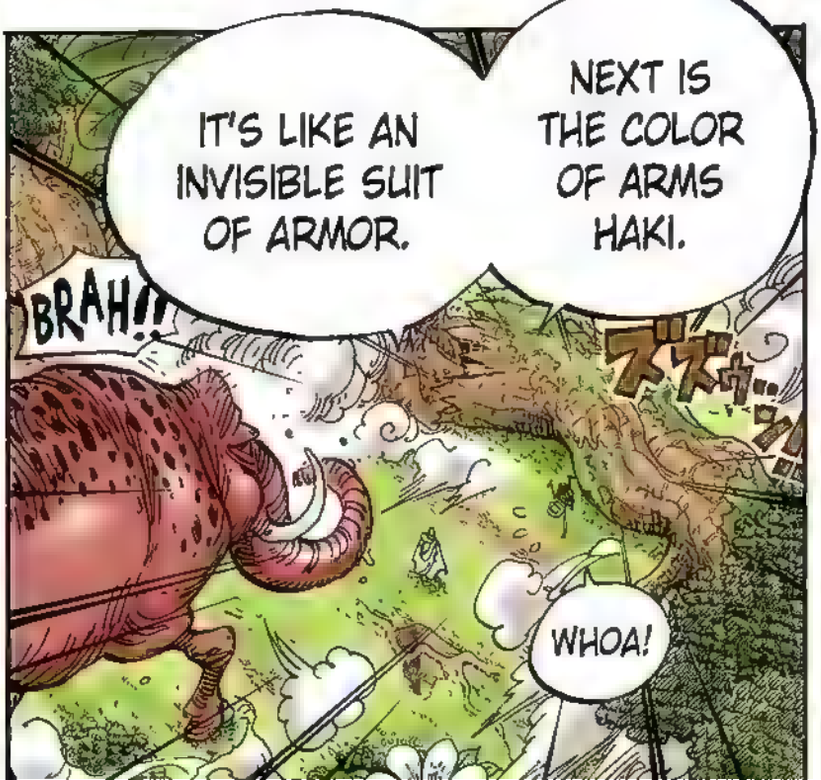
レッ!!
TRAINING THIS ABILITY WILL ALLOW YOU TO READ THE LOCATION...
...NUMBER AND MOVEMENTS OF ENEMIES YOU CAN'T EVEN SEE.
WHUP
THAT'S THE COLOR OF OBSERVATION HAKI!
THE POWER TO ACUTELY SENSE AN OPPONENT...

...THEY CALL THIS POWER MANTRA.
IN THE SKY ISLAND OF SKYPIEA...

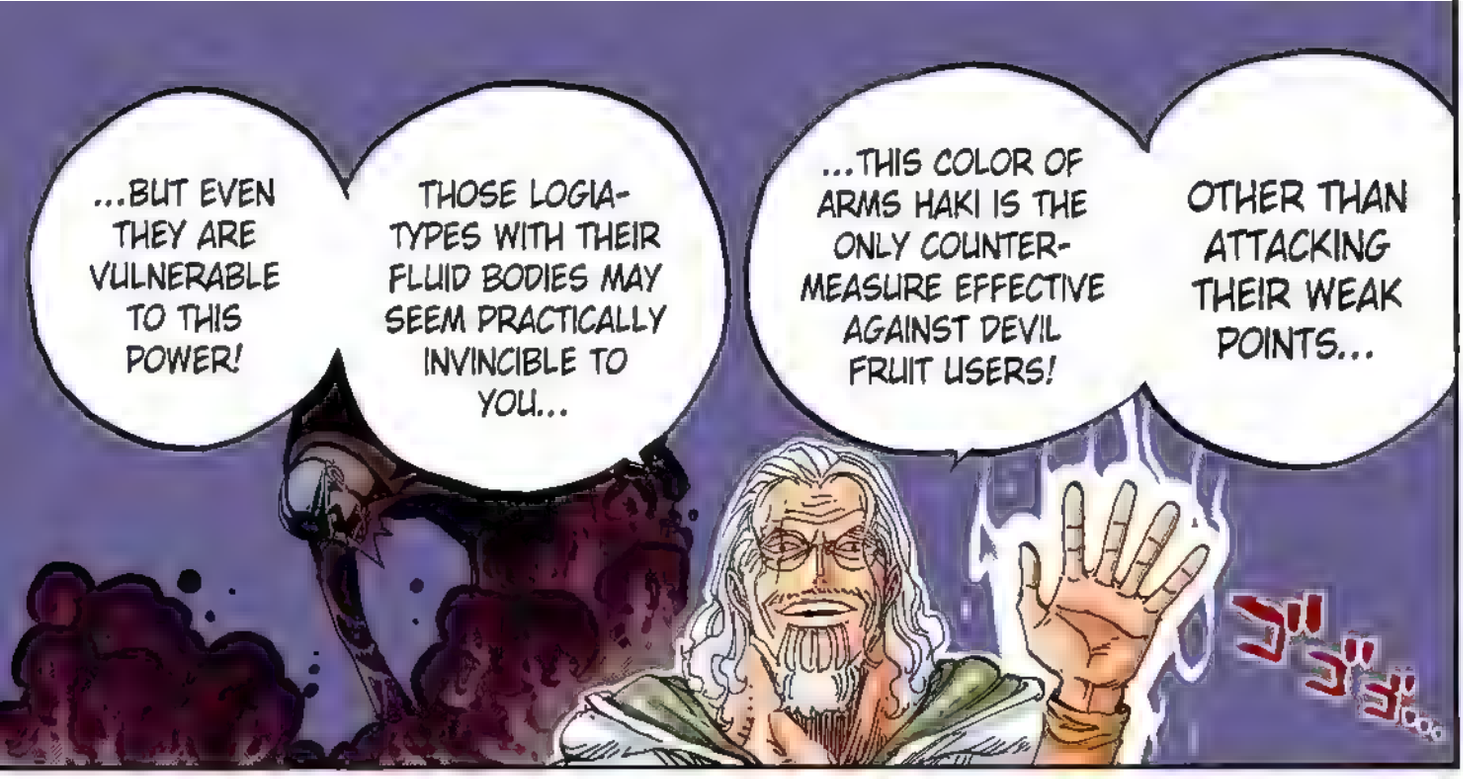
MANTRA!
!!!

HEY!
KICKING WITH YOUR LEFT FOOT...
WHAT ?!

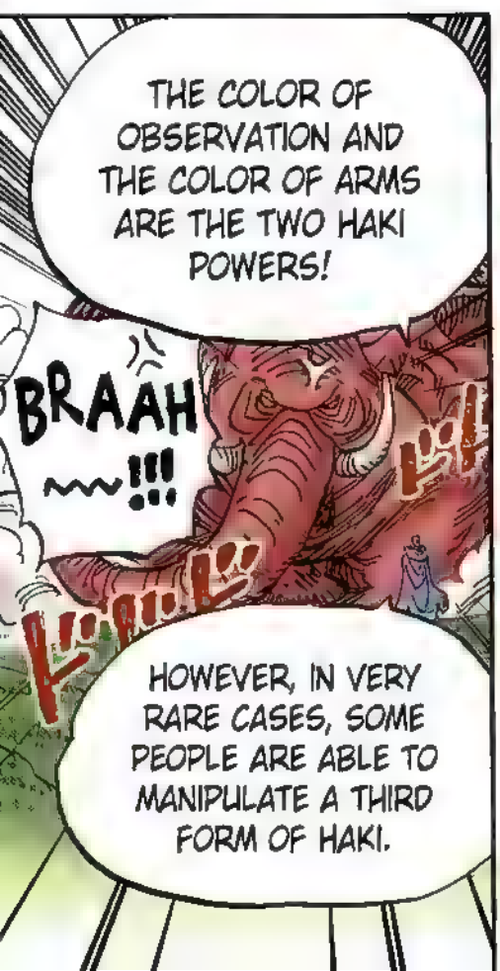

BRAAAH ～!!
...


IT'S LIKE AN INVISIBLE SUIT OF ARMOR.
NEXT IS THE COLOR OF ARMS HAKI.
BRAH!!
ズズ...
WHOA!

?!!
BRUP ?!!
HMPH!
SUMO STRIKE!
BRAAAH ?!!
HEY!
I KNOW THAT MOVE!
THIS IS THE MOST EFFECTIVE PART OF THIS POWER.
OW!! I'M MADE OF RUBBER BUT THAT STILL HURT!!
AGH!
THAT ARMOR CAN BE USED AS A WEAPON.
BRAAH!!!


...BUT EVEN THEY ARE VULNERABLE TO THIS POWER!
THOSE LOGIA-TYPES WITH THEIR FLUID BODIES MAY SEEM PRACTICALLY INVINCIBLE TO YOU...
...THIS COLOR OF ARMS HAKI IS THE ONLY COUNTER-MEASURE EFFECTIVE AGAINST DEVIL FRUIT USERS!
OTHER THAN ATTACKING THEIR WEAK POINTS...
ゴゴゴ...

...AND AOKIJI WITH THIS?
THEN YOU CAN EVEN ATTACK NAVY GUYS LIKE SMOKY...
IS THAT HOW YOU WERE ABLE TO HIT KIZARU?
...


THE COLOR OF OBSERVATION AND THE COLOR OF ARMS ARE THE TWO HAKI POWERS!
BRAAH ～!!!
HOWEVER, IN VERY RARE CASES, SOME PEOPLE ARE ABLE TO MANIPULATE A THIRD FORM OF HAKI.

THIS POWER CAN BE APPLIED TO WEAPONS TOO.
HAVE YOU EVER SEEN THE BOWS AND ARROWS OF THE KUJA?
YEAH. I THOUGHT THOSE ARROWS WERE MADE OF IRON.
ズズズ...
BRAAH

MOST PEOPLE WHO'VE MADE A NAME FOR THEMSELVES IN THIS WORLD POSSESS THIS POWER.

THIS IS THE POWER TO OVERWHELM--THE COLOR OF THE SUPREME KING!

THOUGH YOU CAN CONTROL THE COLOR OF THE SUPREME KING, YOU CAN'T TRAIN IT TO BE STRONGER DIRECTLY.

オオ

オ...

IT'S THE EMBODIMENT OF THE SPIRIT OF THE USER! THE ONLY WAY TO MAKE IT STRONGER IS FOR THE USER TO GROW STRONGER!

THAT'S WHAT YOU DID AT THE AUCTION HOUSE.

BUT DON'T USE IT TOO MUCH UNTIL YOU HAVE IT FULLY UNDER YOUR CONTROL...

YOU SHOULD'VE ALREADY EXPERIENCED IT FIRSTHAND. YOUR INNER TALENTS WITH THE COLOR OF THE SUPREME KING HAVE ALREADY BEEN AWAKENED.

...OR YOU'LL END UP OVERWHELMING PEOPLE YOU DON'T INTEND TO.

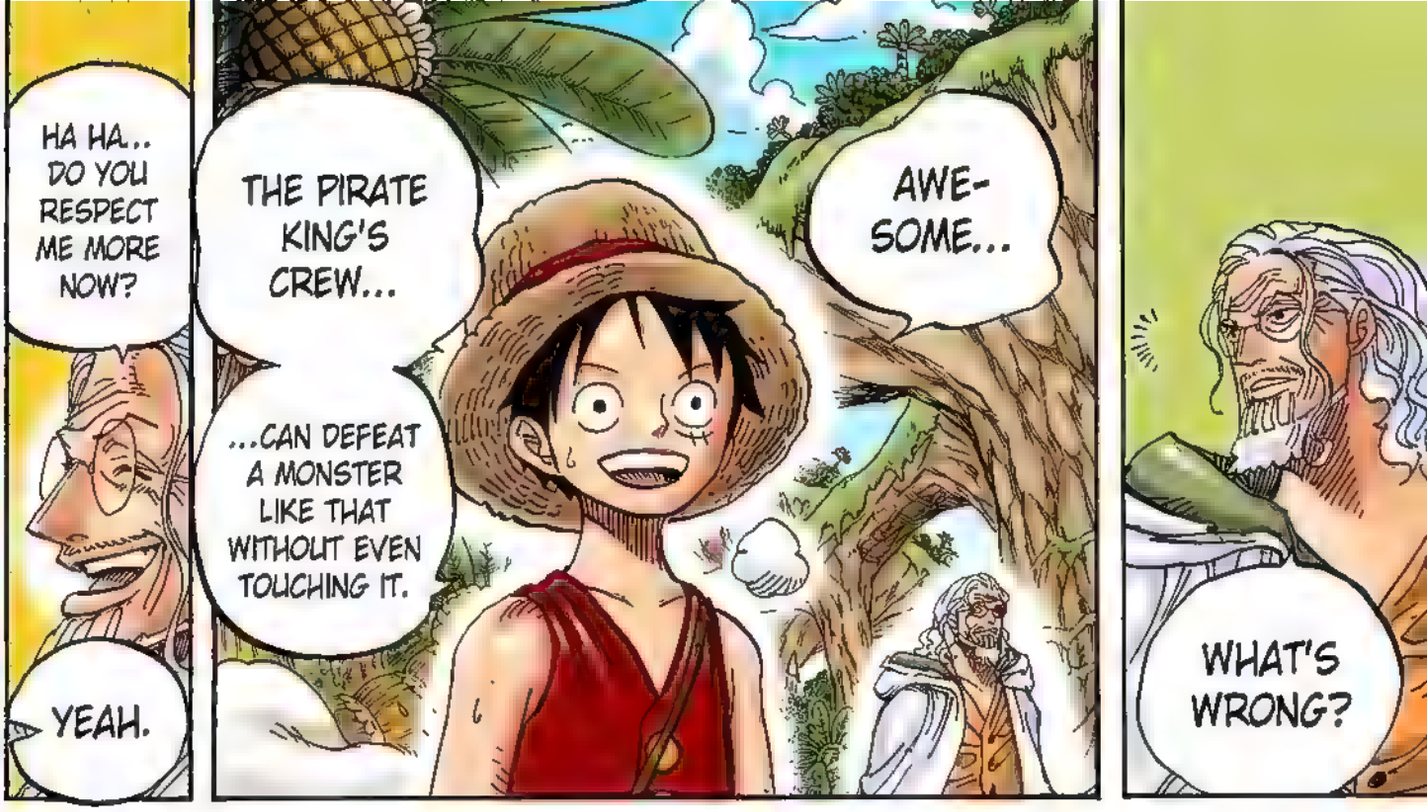
ドス ォ--ン!!

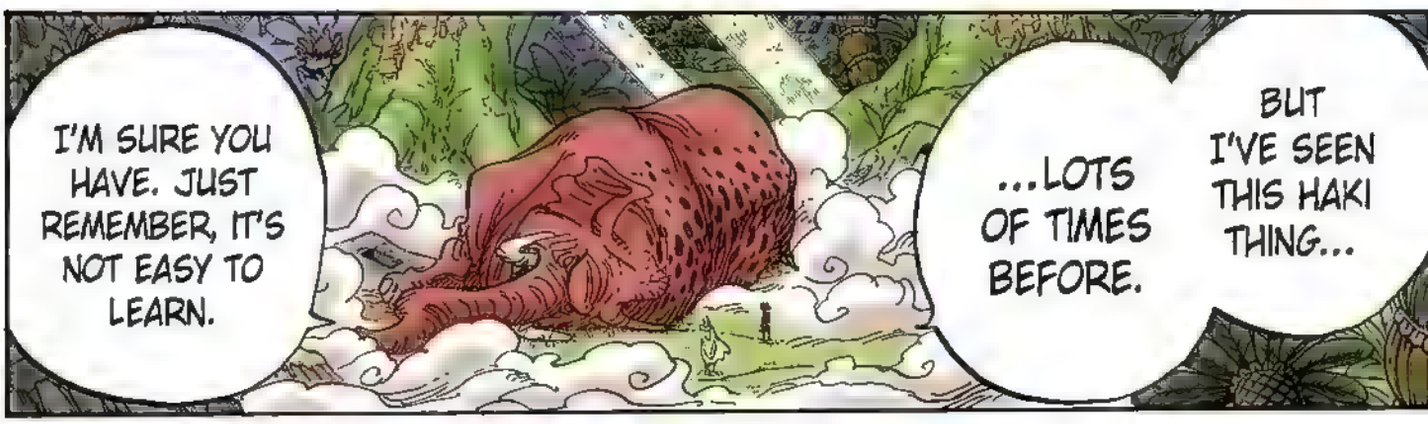
...!!!

!!!

ドゴ--ン!!!

WUMP...


HA HA.. DO YOU RESPECT ME MORE NOW?
YEAH.
THE PIRATE KING'S CREW...
...CAN DEFEAT A MONSTER LIKE THAT WITHOUT EVEN TOUCHING IT.
AWE-SOME...
WHAT'S WRONG?


I'M SURE YOU HAVE. JUST REMEMBER, IT'S NOT EASY TO LEARN.
...LOTS OF TIMES BEFORE.
BUT I'VE SEEN THIS HAKI THING...

MOST PEOPLE ARE ONLY ADEPT AT A FEW THINGS. THEY GRAVITATE TOWARD THE COLOR THEY'RE BEST AT.
...OF THE COLOR OF OBSERVATION, THE COLOR OF ARMS AND THE COLOR OF THE SUPREME KING.
...I'LL TEACH YOU THE BASICS...
IT USUALLY TAKES LONGER, BUT YOU HAVE TALENT. OVER THE NEXT TWO YEARS...
OKAY.
YOU HAVE TO FIND OUT WHAT YOU'RE GOOD AT AND FOCUS ON TRAINING THAT PARTICULAR COLOR.
TRAINING ALL OF THEM WILL GIVE YOU EVEN GREATER POTENTIAL.
ALL RIGHT!

THE PIRATE, STRAW HAT LUFFY...
...HAS TO TAKE A BREAK.
OKAY!! LAY INTO ME!!
HEY!
HOLD ON.
I WON'T GO EASY ON YOU, LUFFY!
BUT BE WARNED.
ALL RIGHT! THANK YOU, OLD MAN!
HURRY UP. I'M ABOUT TO START!
THIS TOO.
THAT'S RIGHT.
YOU SAID THIS AREA IS SAFE, RIGHT?
LET'S GET STARTED, RAYLEIGH!!
OH, WHAT-EVER...
OR MAYBE "MASTER"?
DON'T CALL ME THAT! YOU HAVE TO SAY, "PLEASE, RAYLEIGH, SIR." WAIT, HOW ABOUT "TEACHER RAYLEIGH"?

HDYD! How do you do?! Section!!

◉ Now then, has everyone read the first three chapters?
"Look at that! What's going to happen next?"
I can hear everyone saying that!
Let's listen for... ...? ...?
(I actually don't hear it at all.↘)

◉ As you all know, *One Piece* is serialized weekly in a magazine called *Jump*. I've continued this series for 14 years and now there's been a major development.
Yeah.
So this was my opportunity to ask the editor-in-chief: "I want to take a break. I want to play... I mean, I want some time to think of the new story arc, Editor-in-Chief. Can I have three weeks off?"
After asking that, he said: "All right. If you do extra color pages on the week you come back, I'll give you a month."
I responded with: "Really?! That's so generous of you!"
So under the condition that I work, I got a full month! My readers in *Jump* had to wait one month because of this break. I can't express enough gratitude to you. I'm so sorry. I really am. Thank you for your letters.
"Please take care of yourself and enjoy your break."
You're too kind.
"Did you really have a fight with the editing department?" Hey, no!
"Are you sick?" Of course not...

It seems like I caused a lot of people to worry, but I'm fine.

I was **actually having fun in Hawaii!**

- Well anyway, people heard many rumors, but I thank you all for your concern. I was

ENJOYING MY VACATION!

You got that?
I do what I love for my job, so I never mind being really busy, but I know how much it hurts my family. I'm just glad I was able to spend some time with my family. I have so many people to thank for this.

- Setting aside my private reasons, the *One Piece* story was able to reach a landmark. But the author hasn't changed and neither will the manga. There are still lots of islands I want to draw. I want to see how Luffy and his crew will continue to grow and mature, meet new people, and continue their adventures. I hope you will enjoy the new arc, New World!

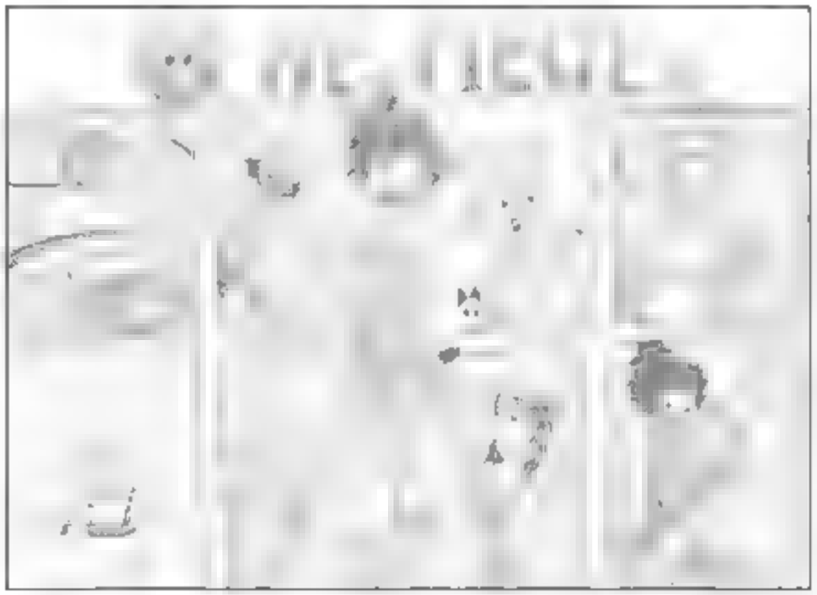
2011 Eiichiro Oda.

How will the crew look in two years?! How will they meet each other again?!

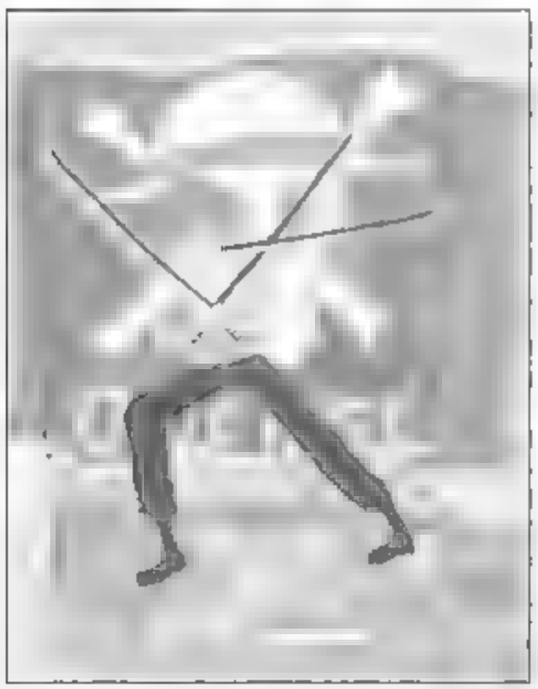
3D2Y SECTION!! Part 1

Continued on page 164!

(Erika D.)

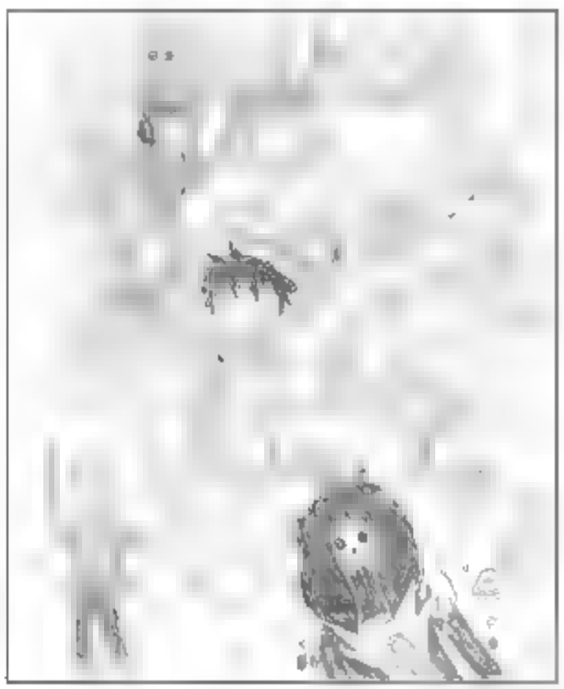


(Olivia D.)



(Ami C.)

(Brittney B.)



(Joseph P.)

(John B.)

（埼玉県　マッケンジ　さん）

ミニマグネット235枚の力作!!　15巻までのキャラクターを網羅!!

（茨城県　羽田千春さん）

切り絵ロビン、たおやかに。

（宮城県　なりサン）

（東京都　保坂亮佑さん）

貫禄のスーパー"不敵"に笑う。
ルーキー。

（奈良県　チヒロさん）

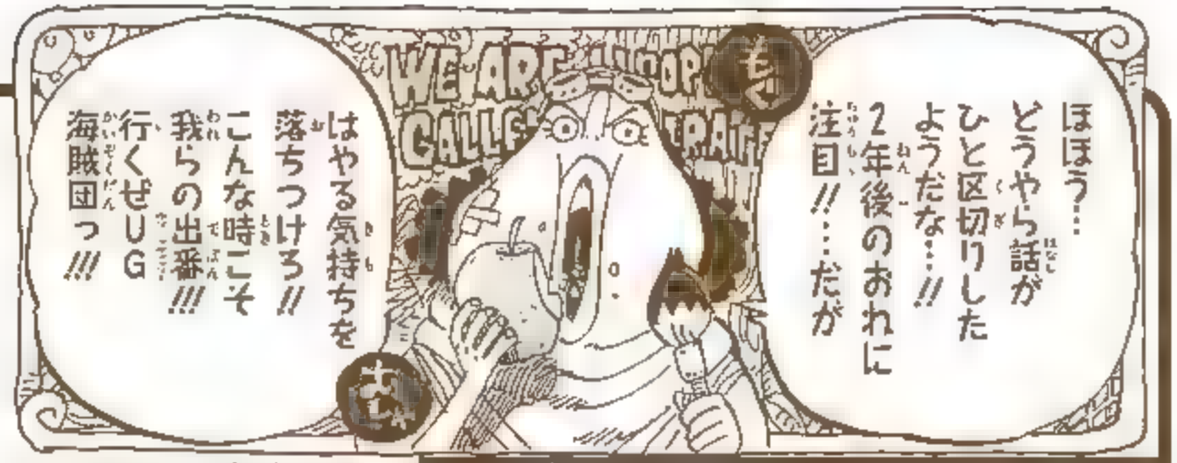
コルボ山、あの日々。

（静岡県　安藤照美さん）

パイーンて!!

（宮城県　菅野海咲さん）

♪切り絵！うむ。
よく頑張った!!



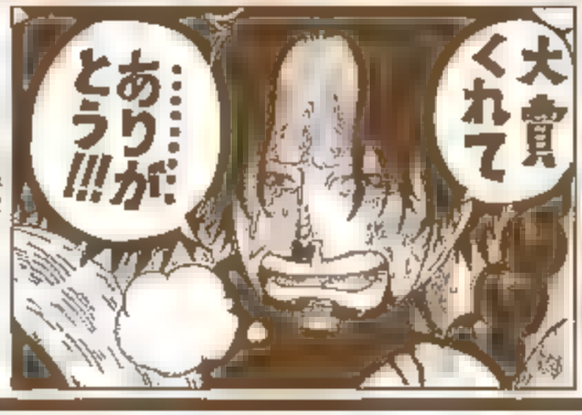
大賞〜〜!!

サイン色紙贈呈!!

（高知県　てんまるサン）

エース、白ひげ海賊団を
引き連れ帰郷。
マキノさん、スイカで接待。
い〜い雰囲気だな！　大賞!!

（滋賀県　ヨッシー♪さん）

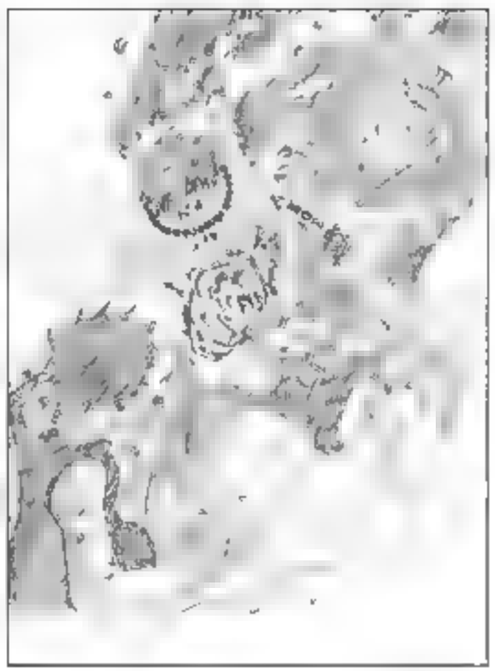


（膏森県　matさん）

エースvs赤犬!!
因縁の対決再び!!!

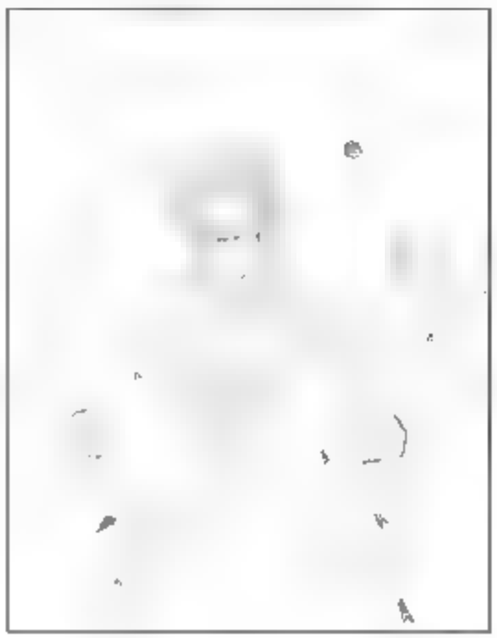
(Kaveli M.)

(Jonathan M.)



(Jose C.)

(Wenu M.)



(Brian C.)

(Kristina ..)

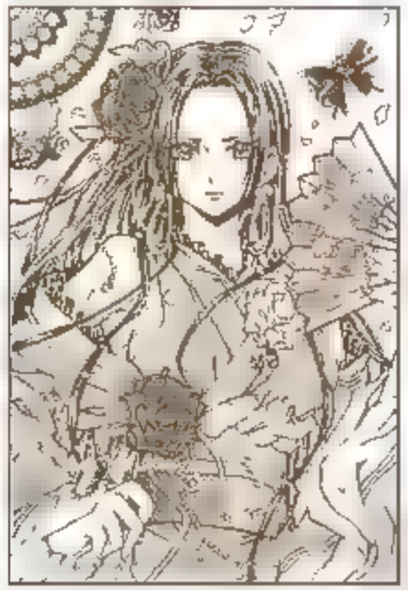
（神奈川県　永石エンジさん）

自作サニーフィギュア。
見事なロケーション。

（福岡県　S@K-さん）

団地の扉に描いちゃった
イラスト!!

（千葉県　☆翡翠☆うのゆきサン）



何を着てもほとばしる美!!

（宮城県　赤間信一さん）

仲間の行方を切り絵で再現!!

（宮城県　FNEさん）

お皿が嫌い。
シンドリーちゃん♡

（愛媛県　谷英恵さん）

南国の似合うナミさん。

（福岡県　潮田クリリンさん）

勝手にやってろ。

（愛知県・藤山咲江さん）

クレーンゲーム、取れそうだ!!

（東京都　Amicaさん）

おしゃれインペルダウ〜ン!!

（千葉県　高西実果さん）

白ひげ4番隊隊長
サッチの味ある人形。

（神奈川県　一田春菜さん）

ポップにファイアー。
ポップエース。

（神奈川県　ゆき子さん）

氷の魔女、
ホワイティベイ！

（東京都　杉山貴之さん）

なにこの対比!? コワカワイイ!!

（大阪府　misakiさん）

親なしさびしいモ　ダちゃん。

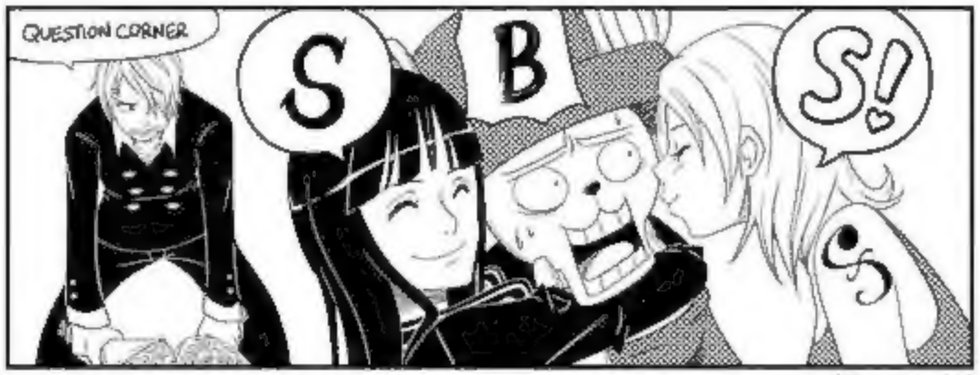
(R.E.M)

(Patrique V.)

(Sandra E.)

(Jack M.)

(Dilruk D.)



(Marcella M.)

(Roxanna L.)

（北海道　ツバタロスさん）

まだまだ強くならねば、たしぎ！

（兵庫県　しおんサン）

ファンシールフィとヤロー共。

（神奈川県　水本有紗さん）

兄弟３人志す海!!

（神奈川県　波音さん）

ズラリと揃った超新星!!

（神奈川県　Ｉａｍケンタッキーさん）

そこそこっ!!

（愛知県　さえかサン）

おナミとキャンディー。

（新潟県　侍ＳＰＩＲＩＴさん）

ねんどフランキー！ カッコイイぜ!!

（石川県　Ｉ♡ＯＰさん）

麦わらファッションショ～～～!!

（福岡県　笹平真広さん）

チョッパー、コックにもたれてお昼寝中。

（東京都　衣笠哲史さん）

かつての大賞者。さすがの迫力!!

（佐賀県　ネギさん）

赤い炎。青い炎。燃える男達!!

（京都府　クロ猫さん）

カッコイイ夫婦♡

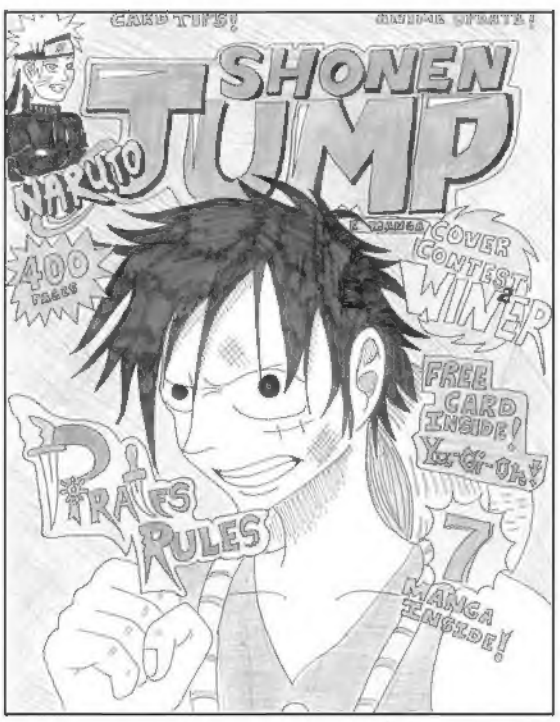
（山口県　おにくカレーさん）

なぜだか人気。ベポは今、夢の中。

戦士の国を静かに治めるハンコック。

（新潟県　シオリさん）

(Maximo L.)



(Veronica F.)

(Tia H.)

(REM)

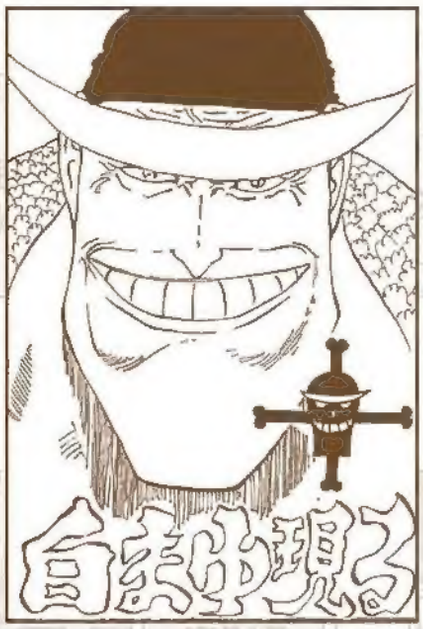
（埼玉県　零さん）

頂上戦争迫力絵巻!!

（東京都　松本心美さん）

いたわられたい。

（長崎県　桑宮亮さん）



ん〜。

UGK審査委員長ウソップ様よりごあいさつ

毎回大変な量のイラストご苦労お前達!!
ハガキ・封書・写真など作品に広がりが出てきたわけだが、ルールを守れ野郎共!!
封書に入れる場合、必ずイラストや写真の裏に**直接**、住所・氏名(P.N.)・年齢・電話番号を書き込む事。封書に入った作品は選考の時、封書から出され、「選考袋」に入れられるからだ!!
以後よろしくな!!

（兵庫県　あずきんときサン）

漫画関係全部ここ!!

（岩手県　ガイコツユキチさん）

ここだぜ!! アニメ関係。

ONE PIECE